



4D2: Initially, the 289 HiPo exhaust manifolds were unchanged for 1964, except for date codes. The *C30E-9430-C* manifold (**a**) shown here carries an *L113* date code (**b**), which decodes as November 11, 1963. The left side manifold carried the casting number *C30E-9431-B* (**c**). Note its *L123* date code (**d**), which placed it one day later than the right side manifold. Both came from the same engine. When the 289 HiPo switched to the manual choke carburetor about April 1964, Ford released a new right side manifold (**e**) with a casting number of *C4ZE-9430-A* (**f**). As with past HiPo exhaust manifolds, determining date codes was very difficult. This one appears to be *E64* for May 1964. Note that in each case, date coding of HiPo exhaust manifolds was not the Ford standard. The major design difference with the new right side manifold was the elimination of the choke heating chamber boss (**g**), where one had existed earlier (**h**) (see arrow). Otherwise the manifold castings were very similar.

