

Houston International Specialty Inc.

Size	9.625	
Grade	N/L 80	
Weight	47	

TCPC

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make-up	Wall Thickness	Drift
Coupling	10.610	8.681	Length	Loss	wall inickness	Diameter
Pipe		8.681	11.800	5.523	0.472	8.525
Pin		8.681				

Internal

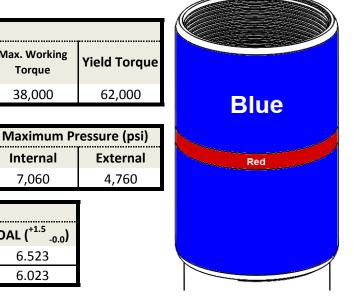
7,060

4,760

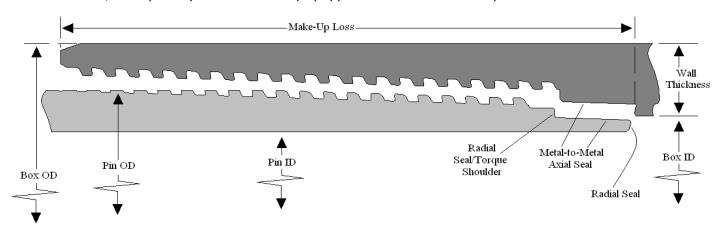
Torque Values (ft-lbs)				
During Make-Up		Max. Working	Yield Torque	
Minimum	Optimum	Maximum**	Torque	Tiela Torque
18,200	20,500	23,500	38,000	62,000

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
1,086	1,086	

	Blanking Dimensions (in)			
	ID (^{+0.0} ₀₃₂)	OD (^{+.032} _{-0.0})	OAL (^{+1.5} _{-0.0})	
Box End	8.681	10.610	6.523	
Pin End	8.681	9.625	6.023	



^{**}Max M/U Torque may be exceeded only by approval from the Thread Representative.



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