



## PERMANENT TEMP-CONTROLLER MOUNTING INSTRUCTIONS

- A. Prior to installing controller, turn knob counterclockwise until you hear a click. This assures that the controller is in the off position.
- B. Pick a location to mount the control knob and LED, keeping in mind that the LED should be visible. *See figure 2*
- C. Mark a location for the control knob and LED. Drill holes through the mounting surface, taking care not to damage anything under mounting area.
- D. Control knob bit size: 9/32" or 7.25mm  
LED bit size: 7/64" or 2.77mm
- E. Remove control knob from control knob shaft assembly. Install the control knob shaft assembly from back of mounting surface then install washer and tighten nut.
- F. If the mounting area needs to remain watertight, we suggest that you seal the area where you mount the LED and control knob assembly with a waterproof sealant.
- G. Locate battery and find a mounting location for the control box. Control box should be secured with zip-ties or Velcro.
- H. Route the cords so that so that they will not interfere with the vehicles operation or become pinched.
- I. Disconnect the vehicles power prior to hooking up the ring terminals to the battery.  
**IMPORTANT: Disconnect the Negative terminal first**
- J. Attach the ring terminals to the battery.  
**IMPORTANT: Attach the Positive terminal first.**  
Positive terminal is the fused side, identified by the red ring terminal. *See figure 1*
- K. Test operation of *Temp-Controller* prior to assembling any parts removed. If controller is hooked up correctly the LED will flash on low setting and remain on solid on highest setting.
- L. Assemble any parts removed...Enjoy the comfort or our heated gear.

**WARNING: This controller is designed to work with 12 volt applications only!**  
**Any cutting of cords or connectors will void warranty!**

**PRECAUTION: When using the controller, we recommend that you turn the knob off before plugging into controller. When you first turn on the controller slowly turn knob up to help prevent spiking your electrical system and blowing a fuse.**

- Three Year Warranty
- Electronic controls draw only as much power as you request
- Wires are UL listed and completely safe in all weather conditions
- Connects between battery harness and garment

Any questions call 800.646.5916 info@gerbing.com

