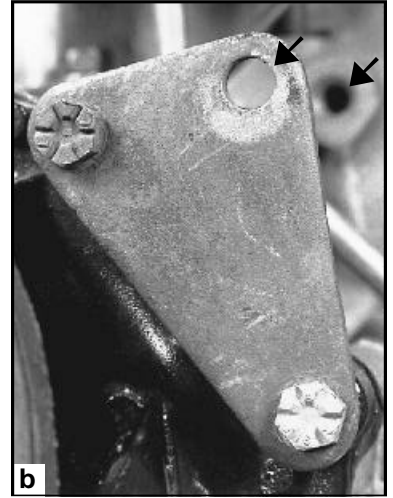


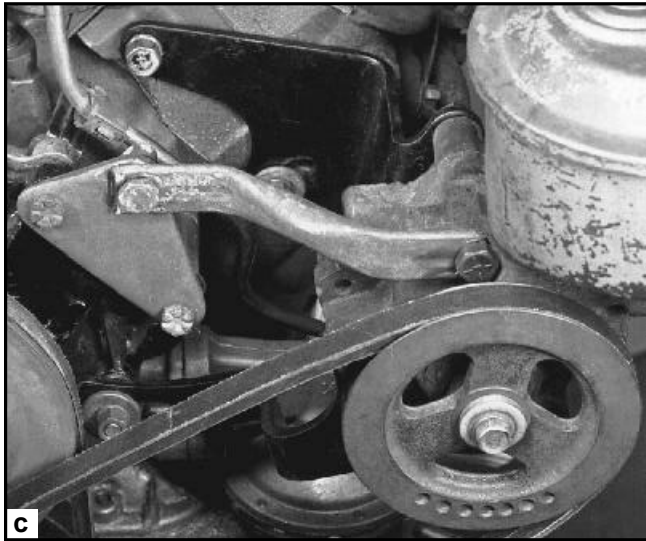
a

5K3: The 1965 Eaton system moved the pump 1" forward by incorporating large S-turns in the front and back brackets **(a)**. Though some P/S systems may have come through without further bracing, most included an extra support at the top of the pump. To achieve this extra bracing, Ford had to add a small plate to the water pump **(b)** in order to establish a brace pivot point that matched that of the rear P/S pump mount (see arrows). The first brace consisted of a short bar between mount and pump **(c & d)**. However, continued pump vibration and noise prompted Ford to replace the front bracing early in the model year with a single piece, heavy duty steel plate **(e & f)**. The new bracket mounted in exactly the same manner as the previous two-piece system. The exact date of transition

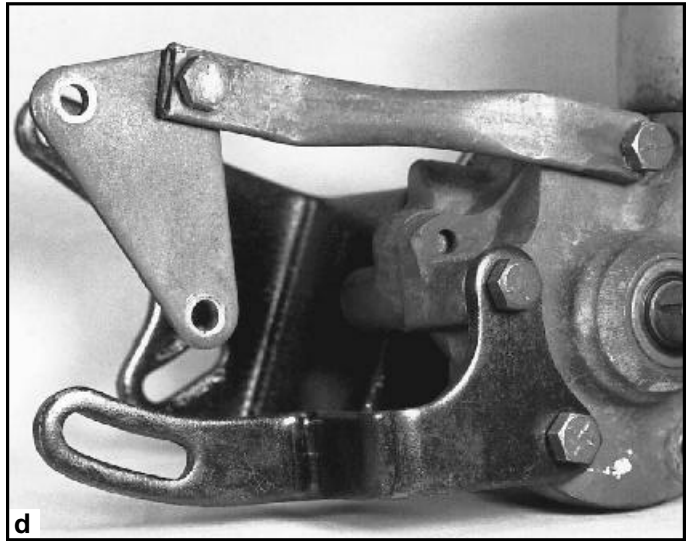


b

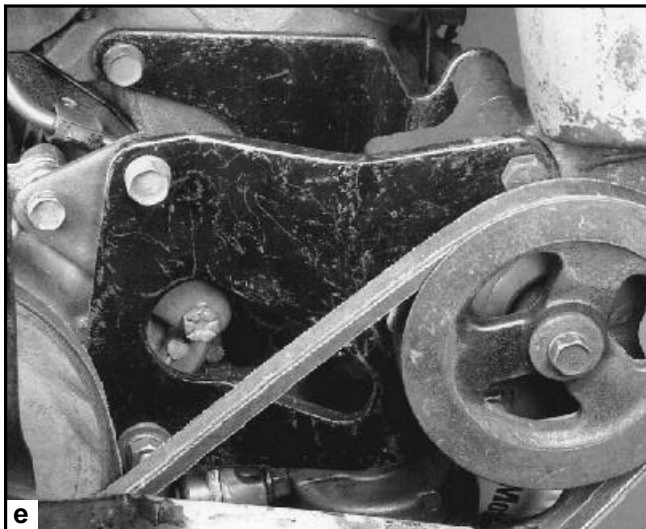
on Ford cars is unknown, but Mercury announced in its 1965 TSB #15, dated 11/20/64, that Comets changed on 9/28/64. Mercury also recommended retro-fit of the heavy duty plate for customers complaining of P/S noises.



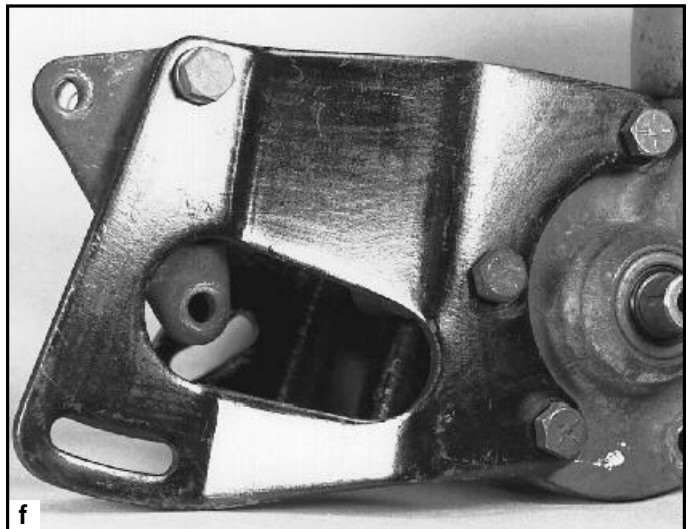
c



d



e



f