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## Half/Pack ${ }^{\circledR}$ Freedom

Lightweight Front Loader



Environmental
Solutions Group
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## Half/Pack ${ }^{\circledR}$ Freedom

The most popular Front Loader is now even lighter.

As customers demand larger legal payloads without jeopardizing durability and dependability, Heil engineers have done it again. By using the field-proven lightweight Half/Pack Sierra as the base, and substituting alternative materials such as aluminum and composites for the ancillary body components, Heil's Half/Pack Freedom is the lightest, most durable front loader ever. It is an ideal collection unit for areas with stringent weight restrictions and for haulers who want to transport the largest legal payload without the worry of incurring overweight citations.

The Half/Pack Freedom weighs only 15,000 pounds, which is $25 \%$ lighter than a standard Half/Pack and 1,700 pounds lighter than the lightweight Half/Pack Sierra. The Freedom can carry $11+$ tons of legal payload in its 28 cubic yard body - the largest legal payload - and features a 12 cubic yard hopper and an arm lifting capacity of 8,000 pounds.

To ensure the Half/Pack Freedom maintains its long-term durability, we have added an innovative load-control system to the unit called Heil's Overload Prevention System ${ }^{\mathrm{mm}}$ or HOPS $^{\mathrm{mm}}$. HOPS uses axle scales, accurate to within $2 \%$, to determine the vehicle's gross weight. When a
driver is on route collecting containers and the gross vehicle weight nears the maximum legal weight (or a preset allowable weight), this exclusive, patent-pending system warns the operator with audio and visual signals inside the cab. Once the HOPS warning signals occur, the driver can continue collecting containers only until the gross vehicle weight reaches the maximum allowable weight. Then, HOPS prevents the operator from collecting any additional containers. Using HOPS, the driver always knows the weight of the vehicle without the worry of exceeding the specified maximum allowable weight.
By adding the Half/Pack Freedom to your fleet you can not only eliminate overweight fines, but also improve fuel efficiency by up to six percent and reduce tire wear by up to seven percent. In addition, the lighter vehicle weight combined with properly sized payloads can extend the life of the Half/Pack Freedom by up to four years over standard estimates.
Start realizing the benefits of the Half/Pack Freedom today. To find out more, contact your local Authorized Heil Dealer. To find the Dealer nearest you, visit www.heil.com.



The Lightest Available Package with Heavy-Duty Performance Get proven heavy-duty performance in a lighter package with the Half/Pack ${ }^{\circledR}$ Freedom front loader, specifically designed for areas with stringent weight restrictions.

- Lightweight Durability - The Half/Pack Freedom weighs only 15,000 pounds, which is $25 \%$ lighter than a standard Half/Pack and 1,700 pounds lighter than the lightweight Half/Pack Sierra.
- Largest Legal Payload - The Half/Pack Freedom can carry 11+ tons of legal payload in its 28 cubic yard body - the largest legal payload.
- Leakage Prevention — Our Shur-Lock ${ }^{\text {t" }}$ tailgate lock system keeps payloads secure and enables the operator to unlock and open the tailgate, and discharge the load, from the safety of the vehicle's cab.
- Fast and Reliable - A packer cycle time of 22 to 26 seconds, an arm cycle time of 18 to 20 seconds, and more than 11 tons of payload capacity mean you can collect more quickly, before reaching the maximum allowable weight.
- Superior Filtration - Our 3-micron filtration system keeps oil cleaner and extends the life of hydraulic components. Other manufacturers use 10-micron filtration, which can allow particulate matter to damage the hydraulic system.
- CNG Integration - Choose to make your Half/Pack Freedom an alternative fuel vehicle by adding optional CNG tanks integrated into the body for a sleek design with no wheel base concerns.

Lightweight Front Loader Product Specifications

Performance Specifications

| Container Dump Cycle Time | $18-20$ seconds |
| :--- | :--- |
| Packer Cycle Time | $22-26$ seconds @ idle |
| Arms Lifting Capacity | 8,000 lbs. (tested to $16,000 \mathrm{lbs}$.) |
| Compaction Force | 117,000 lbs. |
| Clearance-Stop-Tail Back-up Lamp | FMVSS 108 |


| Hydraulic Specifications |  |
| :---: | :---: |
| PUMP |  |
| Type | Single Vane |
| Maximum Operating Pressure | 2,500 psi |
| Working RPM | 1,300 RPM approx. |
| Flow at Working RPM | 50 GPM |
| OIL RESERVOIR |  |
| Tank Capacity (net) | 50 gallons |
| Filters | 3 micron return filter with in-cab filter monitor; 100 mesh reusable suction screen |
| VALVES |  |
| Type | Multi-section stack valve, 50 GPM @ 2,500 psi relief valve to prevent overload damage |


| Cylinder Specifications |  |  | $28 \mathrm{yd}^{3}$ |
| :---: | :---: | :---: | :---: |
| Body Cylinders | Type | Bore |  |
| Packer | (2) 3-StageDouble Acting Telescopic | in. | 5.5 |
|  |  | mm | 140 |
| Arm | (2) Double Acting | in. | 4.5 |
|  |  | mm | 114 |
| Forks | (2) Double Acting | in. | 4.5 |
|  |  | mm | 114 |
| Top door | (1) Double Acting | in. | 4 |
|  |  | mm | 102 |
| Tailgate | (2) Double Acting Each | in. | 3 |
|  |  | mm | 76 |

All designs, specifications and components are subject to change at the manufacturer's sole discretion at any time without notice. Data published herein is for information purposes only and shall not be construed to warrant suitability of the unit for any particular purpose, as performance may vary with the conditions encountered. The only warranty is our standard written Warranty Statement for this product at the time of shipmen.

| Chassis Requirements |  | $28 \mathrm{yd}^{3}$ |
| :---: | :---: | :---: |
| Usable CT | Ibs. | 172-191 |
|  | kg | 4369-4851 |
| Wheel Base | in. | 185-209 |
|  | mm | 5004-5486 |
| GVWR | lbs. | 57,500 |
|  | kg | 26,082 |
| Minimum GVWR (F) | lbs. | 18,000 |
|  | kg | 8165 |
| Minimum GAWR (R) | lbs. | 34,000 |
|  | kg | 15,422 |
| Minimum Tag | lbs. | 11,000 |
|  | kg | 4990 |
| Minimum Platform | in. | 264 (eject) |
|  | mm | 6706 |
| - Diesel engines require a full variable speed govenor. |  |  |


| Body Specifications |  |  | $28 \mathrm{yd}^{3}$ |
| :---: | :---: | :---: | :---: |
| Body Capacity |  | $\mathrm{yd}^{3}$ | 28 |
|  |  | $\mathrm{m}^{3}$ | 25.6 |
| Hopper Capacity |  | $\mathrm{yd}^{3}$ | 12 |
|  |  | $\mathrm{m}^{3}$ | 10.9 |
| Gross Capacity |  | $\mathrm{yd}^{3}$ | 40 |
|  |  | $\mathrm{m}^{3}$ | 36.6 |
| Gross Weight (approx.) |  | lbs. | 15,200 |
|  |  | kg | 6895 |
| Overall Length ${ }^{\text {a }}$ |  | in. | 415 in. |
|  |  | mm | 10,541 |
| Overall Width |  | in. | 96 in. |
|  |  | mm | 2439 |
| Overall Height ${ }^{(0)}$ | Arms Down | in. | 107 in . |
|  |  | mm | 2718 |
|  | Arms Up | in. | 120 in . |
|  |  | mm | 3048 |
| Hopper Opening |  | in | $83 \times 93$ |
|  |  | mm | $2108 \times 2362$ |
| ${ }^{(a)}$ Arms Down, Forks Tucked ${ }^{\text {(b) }}$ Above Frame |  |  |  |

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