







Half/Pack[®] Freedom

The most popular Front Loader is now even lighter.

As customers demand larger legal payloads without jeopardizing durability and dependability, Heil engineers have done it again. By using the field-proven lightweight Half/Pack Sierra as the base, and substituting alternative materials such as aluminum and composites for the ancillary body components, Heil's **Half/Pack Freedom** is the lightest, most durable front loader ever. It is an ideal collection unit for areas with stringent weight restrictions and for haulers who want to transport the largest legal payload without the worry of incurring overweight citations.

The **Half/Pack Freedom** weighs only 15,000 pounds, which is 25% lighter than a standard Half/Pack and 1,700 pounds lighter than the lightweight Half/Pack Sierra. The Freedom can carry 11+ tons of legal payload in its 28 cubic yard body – the largest legal payload – and features a 12 cubic yard hopper and an arm lifting capacity of 8,000 pounds.

To ensure the **Half/Pack Freedom** maintains its long-term durability, we have added an innovative load-control system to the unit called Heil's Overload Prevention System[™] or HOPS[™]. HOPS uses axle scales, accurate to within 2%, to determine the vehicle's gross weight. When a

driver is on route collecting containers and the gross vehicle weight nears the maximum legal weight (or a preset allowable weight), this exclusive, patent-pending system warns the operator with audio and visual signals inside the cab. Once the HOPS warning signals occur, the driver can continue collecting containers only until the gross vehicle weight reaches the maximum allowable weight. Then, HOPS prevents the operator from collecting any additional containers. Using HOPS, the driver always knows the weight of the vehicle without the worry of exceeding the specified maximum allowable weight.

By adding the **Half/Pack Freedom** to your fleet you can not only eliminate overweight fines, but also improve fuel efficiency by up to six percent and reduce tire wear by up to seven percent. In addition, the lighter vehicle weight combined with properly sized payloads can extend the life of the **Half/Pack Freedom** by up to four years over standard estimates.

Start realizing the benefits of the **Half/Pack Freedom** today. To find out more, contact your local Authorized Heil Dealer. To find the Dealer nearest you, visit www.heil.com.





The Lightest Available Package with Heavy-Duty Performance

Get proven heavy-duty performance in a lighter package with the Half/Pack® Freedom front loader, specifically designed for areas with stringent weight restrictions.

- Lightweight Durability The Half/Pack Freedom weighs only 15,000 pounds, which is 25% lighter than a standard Half/Pack and 1,700 pounds lighter than the lightweight Half/Pack Sierra.
- Largest Legal Payload The Half/Pack Freedom can carry 11+ tons of legal payload in its 28 cubic yard body - the largest legal payload.
- Leakage Prevention Our Shur-Lock[™] tailgate lock system keeps payloads secure and enables the operator to unlock and open the tailgate, and discharge the load, from the safety of the vehicle's cab.
- Fast and Reliable A packer cycle time of 22 to 26 seconds, an arm cycle time of 18 to 20 seconds, and more than 11 tons of payload capacity mean you can collect more quickly, before reaching the maximum allowable weight.
- Superior Filtration Our 3-micron filtration system keeps oil cleaner and extends the life of hydraulic components. Other manufacturers use 10-micron filtration, which can allow particulate matter to damage the hydraulic system.
- CNG Integration Choose to make your Half/Pack Freedom an alternative fuel vehicle by adding optional CNG tanks integrated into the body for a sleek design with no wheel base concerns.

Aluminum Content

The Half/Pack Freedom incorporates aluminum and composite materials, drastically reducing the body weight of the unit. The cab shield, hvdraulic oil tank. side door, and bolt-on light bolsters on the tailgate are all constructed from lightweight aluminum. The top door is constructed out of composite material that removes over 100 lbs. from the top of the unit.

Service Lift Feature

This standard service lift feature removes the need for separate hydraulics and eliminates 250 lbs. on the chassis rail, while maintaining the ease of serviceability that our customers have grown to love in our standard Half/Pack.

Aluminum Air-Assisted **Cab Shield**

Heil now offers an air-assisted, aluminum cab shield that not only reduces the weight of the unit, but also aids the driver in tilting the cab shield with minimal effort.

HOPS[™] Scale System*

Heil's HOPS (Heil Overweight Prevention System) technology ensures legal payloads and protects the unit from being overloaded. HOPS accomplishes this by notifying the driver when the truck is on the verge of its weight limit. Once the unit has reached its allowable weight limit, HOPS shuts down the vehicle's ability to collect trash. * patent pending







Half/Pack[®] Freedom

Lightweight Front Loader Product Specifications

Performance Specifications		
Container Dump Cycle Time	18-20 seconds	
Packer Cycle Time	22-26 seconds @ idle	
Arms Lifting Capacity	8,000 lbs. (tested to 16,000 lbs.)	
Compaction Force	117,000 lbs.	
Clearance-Stop-Tail Back-up Lamp	FMVSS 108	

Hydraulic Specifications				
PUMP				
Туре	Single Vane			
Maximum Operating Pressure	2,500 psi			
Working RPM	1,300 RPM approx.			
Flow at Working RPM	50 GPM			
OIL RESERVOIR				
Tank Capacity (net)	50 gallons			
Filters	3 micron return filter with in-cab filter monitor; 100 mesh reusable suction screen			
VALVES				
Туре	Multi-section stack valve, 50 GPM @ 2,500 psi relief valve to prevent overload damage			

Cylinder Specification	28 yd³		
Body Cylinders	Туре	Bore	
Packer	(2) 3-StageDouble Acting Telescopic	in.	5.5
	(2) 3-StageDouble Actiling Telescopic	mm	140
Arm	(2) Double Acting	in.	4.5
	(2) Double Acting	mm	114
Forks	(2) Double Acting	in.	4.5
	(2) Double Acting	mm	114
Top door	(1) Double Acting	in.	4
	(1) Double Acting	mm	102
Tailgate	(2) Double Acting Foot	in.	3
	(2) Double Acting Each	mm	76

All designs, specifications and components are subject to change at the manufacturer's sole discretion at any time without notice. Data published herein is for information purposes only and shall not be construed to warrant suitability of the unit for any particular purpose, as performance may vary with the conditions encountered. The only warranty is our standard written Warranty Statement for this product at the time of shipment.

Chassis Requirements		28 yd³		
Usable CT	lbs.	172-191		
Usable C I	kg	4369-4851		
Wheel Base	in.	185-209		
	mm	5004-5486		
GVWR	lbs.	57,500		
	kg	26,082		
Minimum C)/M/D (F)	lbs.	18,000		
Minimum GVWR (F)	kg	8165		
Minimum GAWR (R)	lbs.	34,000		
	kg	15,422		
Minimum Tag	lbs.	11,000		
	kg	4990		
Minimum Platform	in.	264 (eject)		
	mm	6706		
Diesel engines require a full variable speed govenor.				

Body Specifications			28 yd³
Body Capacity		yd ³	28
		m ³	25.6
Hopper Capacity		yd ³	12
		m ³	10.9
Gross Capacity		yd ³	40
		m ³	36.6
Gross Weight (approx.)		lbs.	15,200
		kg	6895
Overall Length (a)		in.	415 in.
		mm	10,541
Overall Width		in.	96 in.
		mm	2439
	Arms Down	in.	107 in.
Overall Height ^(b)	Allis Down	mm	2718
	Arms Up	in.	120 in.
	Anns Op	mm	3048
Hopper Opening		in	83 x 93
		mm	2108 x 2362
(a) Arms Down, Forks Tucked (b) Above Frame			

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NJPA Contract #060612-ESG



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