

## SOUTH DAKOTA **DEPARTMENT OF PUBLIC SAFETY**

### Office of Weights and Measures **Metrology Lab**

Lab: 1500 N Garfield - E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697

# REPORT OF CALIBRATION

LAB TEST NUMBER: MP3338 **DATE OF REPORT: 10/30/2014 DATE RECEIVED: 10/27/2014 DATE OF TEST: 10/29/2014** 

Submitted By: K-Scale

Contact: Kevin Baumgartner

Mailing Address: 1701 W Madison

City, State, Zip: Sioux Falls, SD 57104

Phone: 605-334-8003

S/A Number: 90

#### Standards Submitted:

1 -WEIGHT CARTS

28 -1000 LB TEST WEIGHTS

48 -50 LB TEST WEIGHTS

40 -25 LB TEST WEIGHTS

3 -METRIC WEIGHT KITS

3 -AVOIRDUPOIS WEIGHT KITS

1 Loose Weights

Uncertainty Statement: The combined standard uncertainty includes the standard uncertainty reported for the standard, the standard uncertainty for the measurement process, and a component of uncertainty to account for any observed deviations from values that are less than surveillance limits. The combined standard uncertainty is multiplied by a coverage factor k to provide an expanded uncertainty, which defines an interval having a level of confidence of approximately 95 percent. The expanded uncertainty presented in this report is consistent with the ISO/IEC Guide to the Expression of Uncertainty in Measurement. The expanded uncertainty is not to be confused with a tolerance limit for the user during application. All established Uncertainties are less than 1/3 applicable Class "F" tolerances.

The Standards of the SD Metrology Laboratory are traceable to the International System of Units (SI) through the National Institute of Standards and Technology. The laboratory test number identified above is the unique report number to be used in referencing measurement traceability for artifacts identified in this report only.

The artifacts submitted for calibration have been examined by the State of South Dakota and found to be appropriate for the intended use and to be accurate within Class "F" Tolerances as established by the National Institute of Standards and Technology-Weights and Measures Division. Test methods are in accordance with NIST Handbook 145 and NIST IR 6969 and/or NIST IR 7383.

This document does not represent or imply endorsement by NIST Office of Weights and Measures, NMI, or any agency of the State and/or national governments. The reported test values relate only to the observations made at the time and conditions of the test. This report may not be reproduced, except in full without the written approval of this laboratory. The client must not use this document to claim product endorsement by this laboratory.

Ron Peterson, Metrologist

10/30/14

Office of Weights and Measures 118 W. Capitol Ave Pierre, SD 57501

Phone: 605-773-3697 FAX: 605-773-6631

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www.dps.sd.gov

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by: K-Scale Report Number: MP3338 Mailing Address: 1701 W Madison **Date Received:** 10/27/14 City, State, Zip: Sioux Falls, SD 57104 Date tested: 10/29/14 Manufacturer: Dunbar WM-20 **Condition of Cart:** GOOD Serial Number: 11111885 Temperature (c): 21.5 **Test Method Used:** SOP 33/ Double Sub. **Humidity:** 42.8% Nominal (lb): 3000 Pressure (mm/Hq): 717.2 Tolerance (lb): 1.00

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

As Found (lb)	As Left (lb)	Uncertainty-lb. (K=2)
-0.91	0.09	0.13

The weight cart was cleaned and painted (if needed) and allowed to come to environmental equilibrium in the laboratory prior to calibration. The weight cart was adjusted, as needed and noted above, as close as possible to zero error. All fluid levels were adjusted by the customer to as close as possible to the full/reference marks. Liquid levels must be maintained as close to reference levels as possible during use. Any maintenance, repairs or damage to weight cart or its components will likely result in an out-of-tolerance condition; therefore, maintenance or replacement of components such as batteries, tires, filters, etc. will require calibration of the weight cart prior to subsequent use.

This weight cart and associated uncertainties were evaluated against NIST Handbook 105-8 Specifications and Tolerances for Field Standard Weight Carts and was within tolerance at the time of calibration.

The above weight cart was compared with standards of the State of South Dakota, which are traceable the National Institute of Standards and Technology(NIST) Weights and Measures Division and have known values. The assigned test number provides documented evidence for measurement traceability.

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697 Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/28/14
<b>Artifacts Submitted</b>	1000 lb test weights	Condition of Weights:	GOOD
Manufacturer:	Rice Lake/ Other	Temperature (c):	22.1
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44.2
Equipment Used:	Russell Balance/ Vaisala PTU301	Pressure (mm/Hg):	716.5

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 1000 lb and/or 500 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so

Nominal	Serial	Correcti	on	Correct	tion	Tolerance	Uncertainty	K
	Number	As Four	nd	As Left				
1000 lb	1	0.033 lb	15 g	0.033 lb	15 g	45 g	7 g	2.04
1000 lb	2	-0.025 lb	-11 g	-0.025 lb	-11 g	45 g	7 g	2.04
1000 lb	3	-0.043 lb	-20 g	-0.043 lb	-20 g	45 g	7 g	2.04
1000 lb	4	-0.032 lb	-14 g	-0.032 lb	-14 g	45 g	7 g	2.04
1000 lb	5	-0.018 lb	-8 g	-0.018 lb	-8 g	45 g	7 g	2.04
1000 lb	6	-0.002 lb	-1 g	-0.002 lb	-1 g	45 g	7 g	2.04
1000 lb	7	-0.025 lb	-11 g	-0.025 lb	-11 g	45 g	7 g	2.04
1000 lb	8	0.204 lb	93 g	0.000 lb	0 g	45 g	7 g	2.04
1000 lb	9	0.120 lb	54 g	0.000 lb	0 g	45 g	7 g	2.04
1000 lb	10	-0.019 lb	-9 g	-0.019 lb	-9 g	45 g	7 g	2.04
1000 lb	11	0.019 lb	9 g	0.019 lb	9 g	45 g	7 g	2.04
1000 lb	12	0.053 lb	24 g	0.053 lb	24 g	45 g	7 g	2.04
1000 lb	13	0.021 lb	10 g	0.021 lb	10 g	45 g	7 g	2.04
1000 lb	14	dl 800.0	4 g	0.008 lb	4 g	45 g	7 g	2.04
1000 lb	15	-0.046 lb	-21 g	-0.046 lb	-21 g	45 g	7 g	2.04
1000 lb	16	-0.027 lb	-12 g	-0.027 lb	-12 g	45 g	7 g	2.04
1000 lb	17	-0.072 lb	-33 g	-0.001 lb	0 g	45 g	7 g	2.04
1000 lb	18	-0.021 lb	-9 g	-0.021 lb	-9 g	45 g	7 g	2.04
1000 lb	19	-0.010 lb	-5 g	-0.010 lb	-5 g	45 g	7 g	2.04

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697 Pierre, SD 57501

4.5			
Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/28/14
Artifacts Submitted	1000 lb test weights	Condition of Weights:	GOOD
Manufacturer:	Rice Lake/ Other	Temperature (c):	22.1
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44.2
Equipment Used:	Russell Balance/ Vaisala PTU301	Pressure (mm/Hg):	716.5

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 1000 lb and/or 500 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so

Nominal	Serial	Correcti	on	Correct	tion	Tolerance	Uncertainty	K
	Number	As Found		As Le	eft			
1000 lb	20	-0.028 lb	-13 g	-0.028 lb	-13 g	45 g	. 7 g	2.04
1000 lb	21	0.095 lb	43 g	0.000 lb	0 g	45 g	7 g	2.04
1000 lb	23	-0.031 lb	-14 g	-0.031 lb	-14 g	45 g	7 g	2.04
1000 lb	24	0.085 lb	38 g	0.002 lb	1 g	45 g	7 g	2.04
1000 lb	25	0.014 lb	6 g	0.014 lb	6 g	45 g	7 g	2.04
1000 lb	26	-0.036 lb	-16 g	-0.036 lb	-16 g	45 g	7 g	2.04
1000 lb	122	0.065 lb	29 g	0.065 lb	29 g	45 g	7 g	2.04
1000 lb	5EJU	0.054 lb	25 g	0.054 lb	25 g	45 g	7 g	2.04
1000 lb	R17	-0.008 lb	-4 g	-0.008 lb	-4 g	45 g	7 g	2.04

Ron Peterson, Metrologist

10/30/2014

Date of Report

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	50 lb TW	Condition of Weights:	GOOD
Manufacturer:	Various	Temperature (c):	21.6
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	45.0%
Equipment Used:	Mettler KA-30/ Vaisala PTU301	Pressure (mm/Hg):	713.7

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 50 lb and/or 25 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory

Nominal	Serial	Correction	Correction	Tolerance	Uncertainty	K
50 - 1 40 100 1 200 1	Number	As Found	As Left			
50 lb	1	-2069 mg	1 mg	2300 mg	304 mg	2.23
50 lb	1	-3109 mg	31 mg	2300 mg	304 mg	2.23
50 lb	2	-1024 mg	-1024 mg	2300 mg	304 mg	2.23
50 lb	3	-924 mg	-924 mg	2300 mg	304 mg	2.23
50 lb	4	-2579 mg	116 mg	2300 mg	304 mg	2.23
50 lb	5	-2614 mg	21 mg	2300 mg	304 mg	2.23
50 lb	6	-3064 mg	36 mg	2300 mg	304 mg	2.23
50 lb	7	-1424 mg	-1424 mg	2300 mg	304 mg	2.23
50 lb	10	-614 mg	-614 mg	2300 mg	304 mg	2.23
50 lb	11	-1799 mg	26 mg	2300 mg	304 mg	2.23
50 lb	13	56 mg	56 mg	2300 mg	304 mg	2.23
50 lb	14	-2079 mg	191 mg	23.00 mg	304 mg	2.23
50 lb	15	-1459 mg	-1459 mg	2300 mg	304 mg	2.23
50 lb	17	671 mg	671 mg	2300 mg	304 mg	2.23
50 lb	18	-1769 mg	36 mg	2300 mg	304 mg	2.23
50 lb	20	-1154 mg	-1154 mg	2300 mg	304 mg	2.23
50 lb	20	-344 mg	-344 mg	2300 mg	304 mg	2.23
50 lb	21	-639 mg	-639 mg	2300 mg	304 mg	2.23
50 lb	23	-919 mg	-919 mg	2300 mg	304 mg	2.23
50 lb	24	-2979 mg	81 mg	2300 mg	304 mg	2.23
50 lb	25	-3424 mg	156 mg	2300 mg	304 mg	2.23
50 lb	26	-1504 mg	-1504 mg	2300 mg	304 mg	2.23
50 lb	27	551 mg	551 mg	2300 mg	304 mg	2.23
50 lb	28	-1014 mg	-1014 mg	2300 mg	304 mg	2.23
50 lb	29	-2684 mg	-4 mg	2300 mg	304 mg	2.23
50 lb	31	-99 mg	-99 mg	2300 mg	304 mg	2.23
/	1	4				

Ron Peterson, Metrologist

10/30/2014 Date of Report

Office of Weights and Measures 118 W. Capitol Ave. Pierre, SD 57501 Phone:605-773-3697 Fax:605-773-6631 www.dps.sd.gov

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	50 lb TW	Condition of Weights:	GOOD
Manufacturer:	Various	Temperature (c):	21.6
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	45.0%
Equipment Used:	Mettler KA-30/ Vaisala PTU301	Pressure (mm/Hg):	713.7

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 50 lb and/or 25 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory

Nominal	Serial	Correction	Correction	Tolerance	Uncertainty	K
	Number	As Found	As Left			
50 lb	32	-744 mg	-744 mg	2300 mg	304 mg	2.23
50 lb	33	-859 mg	-859 mg	2300 mg	304 mg	2.23
50 lb	34	-1724 mg	26 mg	2300 mg	304 mg	2.23
50 lb	36	2866 mg	151 mg	2300 mg	304 mg	2.23
50 lb	38	-2654 mg	81 mg	2300 mg	304 mg	2.23
50 lb	39	391 mg	391 mg	2300 mg	304 mg	2.23
50 lb	40	-1549 mg	6 mg	2300 mg	304 mg	2.23
50 lb	41	-1049 mg	-1049 mg	2300 mg	304 mg	2.23
50 lb	45	-2579 mg	131 mg	2300 mg	304 mg	2.23
50 lb	47	-2509 mg	86 mg	2300 mg	304 mg	2.23
50 lb	48	-474 mg	~474 mg	2300 mg	304 mg	2.23
50 lb	50	-4554 mg	6 mg	2300 mg	304 mg	2.23
50 lb	51	-1159 mg	-1159 mg	2300 mg	304 mg	2.23
50 lb	53	-1049 mg	-1049 mg	2300 mg	304 mg	2.23
50 lb	91	-2969 mg	41 mg	2300 mg	304 mg	2.23
50 lb	96	-1329 mg	-1329 mg	2300 mg	304 mg	2.23
50 lb	97	-1659 mg	96 mg	2300 mg	304 mg	2.23
50 lb	98	206 mg	206 mg	2300 mg	304 mg	2.23
50 lb	99	-974 mg	-974 mg	2300 mg	304 mg	2.23
50 lb	321	-1139 mg	-1139 mg	2300 mg	304 mg	2.23
50 lb	333	136 mg	136 mg	2300 mg	304 mg	2.23
50 lb	KS-C44	-514 mg	-514 mg	2300 mg	304 mg	2.23

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre. SD 57501

K-Scale	Report Number:	MP3338
1701 W Madison	Date Received:	10/27/14
Sioux Falls, SD 57104	Date tested:	10/29/14
25 lb TW	Condition of Weights:	GOOD
Various	Temperature (c):	21.9
SOP 8/ MODIFIED SUB	Humidity:	42.4%
Mettler KA-30/ Vaisala PTU301	Pressure (mm/Hg):	717.7
	1701 W Madison Sioux Falls, SD 57104 25 lb TW Various SOP 8/ MODIFIED SUB	1701 W Madison Sioux Falls, SD 57104 25 lb TW Various Condition of Weights: Temperature (c): SOP 8/ MODIFIED SUB Date Received: Condition of Weights: Temperature (c): Humidity:

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 50 lb and/or 25 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory

N	lominal	Serial	Correction	Correction	Tolerance	Uncertainty	K
		Number	As Found	As Left			
-	25 LB	2	672 mg	672 mg	1100 mg	148 mg	2.28
	25 LB	56	267 mg	267 mg	1100 mg	148 mg	2.28
	25 LB	1P	662 mg	662 mg	1100 mg	148 mg	2.28
	25 LB	1P12	17 mg	17 mg	1100 mg	148 mg	2.28
	25 LB	1PJ	212 mg	212 mg	1100 mg	148 mg	2.28
	25 LB	1PJ1	222 mg	222 mg	1100 mg	148 mg	2.28
	25 LB	1PJ6	112 mg	112 mg	1100 mg	148 mg	2.28
	25 LB	1PJD	1197 mg	-448 mg	1100 mg	148 mg	2.28
	25 LB	1PJE	-803 mg	2 mg	1100 mg	148 mg	2.28
	25 LB	1PJF	127 mg	127 mg	1100 mg	148 mg	2.28
	25 LB	1PJG	882 mg	-273 mg	1100 mg	148 mg	2.28
	25 LB	1PJH	712 mg	712 mg	1100 mg	148 mg	2.28
	25 LB	1PJM	-88 mg	-88 mg	1100 mg	148 mg	2.28
	25 LB	1PJN	357 mg	357 mg	1100 mg	148 mg	2.28
	25 LB	1PJQ	-383 mg	-383 mg	1100 mg	148 mg	2.28
	25 LB	1PJS	347 mg	347 mg	1100 mg	148 mg	2.28
	25 LB	1PJT	-18 mg	-18 mg	1100 mg	148 mg	2.28
	25 LB	1PJV	1212 mg	127 mg	1100 mg	148 mg	2.28
	25 LB	1PJX	502 mg	502 mg	1100 mg	148 mg	2.28
	25 LB	1PK1	452 mg	452 mg	1100 mg	148 mg	2.28
	25 LB	1PK2	2007 mg	32 mg	1100 mg	148 mg	2.28
	25 LB	1PK4	807 mg	-78 mg	1100 mg	148 mg	2.28
	25 LB	1PK5	692 mg	692 mg	1100 mg	148 mg	2.28
	25 LB	1PK6	1987 mg	-103 mg	1100 mg	148 mg	2.28
	25 LB	1PK7	1052 mg	-153 mg	1100 mg	148 mg	2.28
	25 LB	, 1PK8	-253 mg	-253 mg	1100 mg	148 mg	2.28
	/	_	1+				

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

K-Scale	Report Number:	MP3338
1701 W Madison	Date Received:	10/27/14
Sioux Falls, SD 57104	Date tested:	10/29/14
25 lb TW	Condition of Weights:	GOOD
Various	Temperature (c):	21.9
SOP 8/ MODIFIED SUB	Humidity:	42.4%
Mettler KA-30/ Vaisala PTU301	Pressure (mm/Hg):	717.7
	1701 W Madison Sioux Falls, SD 57104 25 lb TW Various SOP 8/ MODIFIED SUB	1701 W Madison Sioux Falls, SD 57104 25 lb TW Various SOP 8/ MODIFIED SUB Date Received: Condition of Weights: Temperature (c): Humidity:

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab 50 lb and/or 25 lb Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory

N	Carial	Correction	Correction	Tolerance	Uncertainty	K
Nominal	Serial	Correction		Tolerance	Oncortainty	- 1
	Number	As Found	As Left			
25 LB	1PK9	-8 mg	-8 mg	1100 mg	148 mg	2.28
25 LB	1PK9	122 mg	122 mg	1100 mg	148 mg	2.28
25 LB	1PKD	297 mg	297 mg	1100 mg	148 mg	2.28
25 LB	1PKE	-338 mg	-338 mg	1100 mg	148 mg	2.28
25 LB	1PKF	637 mg	637 mg	1100 mg	148 mg	2.28
25 LB	1PKG	-78 mg	-78 mg	1100 mg	148 mg	2.28
25 LB	1PKH	-278 mg	-278 mg	1100 mg	148 mg	2.28
25 LB	1PKJ	-1073 mg	437 mg	1100 mg	148 mg	2.28
25 LB	1PKK	-108 mg	-108 mg	1100 mg	148 mg	2.28
25 LB	1PKL	472 mg	472 mg	1100 mg	148 mg	2.28
25 LB	1PKL	552 mg	552 mg	1100 mg	148 mg	2.28
25 LB	1PKM	-1023 mg	257 mg	1100 mg	148 mg	2.28
25 LB	1PKX	-648 mg	-648 mg	1100 mg	148 mg	2.28
25 LB	KSD2	1377 mg	-88 mg	1100 mg	148 mg	2.28
10 LB	58	1263 mg	-4 mg	450 mg	55 mg	2.10
		-				

Ron Peterson, Metrologist

10/30/2014

**Date of Report** 

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	081500B	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	21.4
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.6

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

Nominal	Identifier	Correction	Correction	orrection Tolerance		k
		As Found	As Left	Class F		
10 lb	KS	-135 mg	-135 mg	450 mg	55 mg	2.10
10 lb	KS1	-99 mg	-99 mg	450 mg	55 mg	2.10
5 lb		27 mg	27 mg	230 mg	28 mg	2.08
1 lb	1	-4.8 mg	-4.8 mg	70 mg	8.5 mg	2.08
1 lb	2	1.2 mg	1.2 mg	70 mg	8.5 mg	2.08
1 lb	3	7.2 mg	7.2 mg	70 mg	8.5 mg	2.08
1 lb	4	-18.8 mg	-18.8 mg	70 mg	8.5 mg	2.08
1 lb	5	17.2 mg	17.2 mg	70 mg	8.5 mg	2.08
4 oz	KS1	7.8 mg	7.8 mg	23 mg	2.8 mg	2.11
4 oz	KS2	10.9 mg	10.9 mg	23 mg	2.8 mg	2.11
4 oz	KS3	0.5 mg	0.5 mg	23 mg	2.8 mg	2.11
1 oz	1	1.35 mg	1.35 mg	5.4 mg	0.65 mg	2.08
1 oz	3	1.97 mg	1.97 mg	5.4 mg	0.65 mg	2.08
1/2 oz		0.21 mg	0.21 mg	2.8 mg	0.34 mg	2.09
1/4 oz		0.03 mg	0.03 mg	1.7 mg	0.21 mg	2.08

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697 Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	081500C	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	21.4
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.6

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

Nominal	Identifier	Correction	Correction	Tolerance	lerance Uncertainty	
		As Found	As Left	Class F		
5 lb	9	29 mg	29 mg	230 mg	28 mg	2.08
2 lb	5	11 mg	11 mg	91 mg	11 mg	2.10
2 lb	6	29 mg	29 mg	91 mg	11 mg	2.10
1 lb	4	11 mg	11.2 mg	70 mg	8.5 mg	2.08
8 oz	3	5 mg	4.8 mg	45 mg	5.5 mg	2.08
0.2 lb	1	9 mg	8.5 mg	18 mg	2.2 mg	2.10
0.2 lb	2	8 mg	8.3 mg	18 mg	2.2 mg	2.10
0.1 lb		8.5 mg	8.5 mg	9.1 mg	1.1 mg	2.10
0.05 lb		2.34 mg	2.34 mg	4.5 mg	0.55 mg	2.10
0.02 lb		1.50 mg	1.50 mg	1.8 mg	0.23 mg	2.10
0.02 lb		0.93 mg	0.93 mg	1.8 mg	0.23 mg	2.10
0.01 lb		1.47 mg	1.47 mg	1.5 mg	0.19 mg	2.10
0.005 lb		0.74 mg	0.74 mg	1.2 mg	0.16 mg	2.10
0.002 lb		0.06 mg	0.06 mg	0.87 mg	0.11 mg	2.11
0.002 lb	*	0.63 mg	0.63 mg	0.87 mg	0.11 mg	2.11
0.001 lb		0.00 mg	0.00 mg	0.70 mg	0.10 mg	2.10

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697 Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	081910A	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	21.7
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.6

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight. Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Lab Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

	Nominal	Identifier	Correction	Correction	Tolerance	Uncertainty	k	
L			As Found	As Left	Class F			
_	10 lb		124 mg	124 mg	450 mg	55 mg	2.10	
	10 lb		132 mg	132 mg	450 mg	55 mg	2.10	
	5 lb		81 mg	81 mg	230 mg	28 mg	2.08	
	2 lb		32 mg	32 mg	91 mg	11 mg	2.10	
	2 lb	1.0	27 mg	27 mg	91 mg	11 mg	2.10	
	1 lb		9.2 mg	9.2 mg	70 mg	8.5 mg	2.08	
	8 oz		10.8 mg	10.8 mg	45 mg	5.5 mg	2.08	
	0.2 lb		0.5 mg	0.5 mg	18 mg	2.2 mg	2.10	
	0.2 lb		3.2 mg	3.2 mg	18 mg	2.2 mg	2.10	
	0.1 lb		2.9 mg	2.9 mg	9.1 mg	1.1 mg	2.10	
	0.05 lb		1.39 mg	1.39 mg	4.5 mg	0.55 mg	2.10	
	0.02 lb		0.49 mg	0.49 mg	1.8 mg	0.23 mg	2.10	
	0.02 lb		0.49 mg	0.49 mg	1.8 mg	0.23 mg	2.10	
	0.01 lb		0.64 mg	0.64 mg	1.5 mg	0.19 mg	2.10	
	0.005 lb		0.47 mg	0.47 mg	1.2 mg	0.16 mg	2.10	
	0.002 lb		0.20 mg	0.20 mg	0.87 mg	0.11 mg	2.11	
	0.002 lb		0.27 mg	0.27 mg	0.87 mg	0.11 mg	2.11	
	0.001 lb		0.36 mg	0.36 mg	0.70 mg	0.10 mg	2.10	

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	O1AY	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	21.7
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44%
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.6

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight.

Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

Nominal	Identifier	Correction	on	Correction	on	Toleranc	е	Uncertair	ity	k
		As Four	ıd	As Lef	ŧ	Class F				
2 kg		94	mg	94	mg	200	mg	24	mg	2.11
1 kg		43	mg	43	mg	100	mg	12	mg	2.10
500 g		34.5	mg	34.5	mg	70	mg	8.6	mg	2.10
200 g		16.5	mg	16.5	mg	40	mg	5.0	mg	2.11
200 g		15.6	mg	15.6	mg	40	mg	5.0	mg	2.11
100 g		7.3	mg	7.3	mg	20	mg	2.4	mg	2.10
50 g		3.2	mg	3.2	mg	10	mg	1.2	mg	2.10
20 g		1.12	mg	1.12	mg	4.0	mg	0.49	mg	2.09
20 g		1.01	mg	1.01	mg	4.0	mg	0.49	mg	2.09
5 g		0.42	mg	0.42	mg	1.5	mg	0.39	mg	2.10
2 g		0.32	mg	0.32	mg	1.1	mg	0.14	mg	2.10
2 g		0.19	mg	0.19	mg	1.1	mg	0.14	mg	2.10
1 g		-0.52	mg	-0.52	mg	0.90	mg	0.12	mg	2.10

Ron Peterson, Metrologist

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170 Office: 118 West Capitol Avenue Phone: 605-773-3697 Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	20BD	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	21.7
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	44%
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.6

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight. Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

Nominal	Identifier	Correction	on ·	Correction	on	Toleranc	е	Uncertain	ty	k ·
		As Foun	d	As Left	t	Class F				
5 kg		130	mg	130	mg	500	mg	62	mg	2.14
2 kg		82	mg	82	mg	200	mg	24	mg	2.11
2 kg		89	mg	89	mg	200	mg	24	mg	2.11
1 kg		52	mg	52	mg	100	mg	12	mg	2.10
500 g		26.5	mg	26.5	mg	70	mg	8.6	mg	2.10
200 g		17.5	mg	17.5	mg	40	mg	5.0	mg	2.11
200 g		16.7	mg	16.7	mg	40	mg	5.0	mg	2.11
100 g		9.0	mg	9.0	mg	20	mg	2.4	mg	2.10
50 g		2.7	mg	2.7	mg	10	mg	1.2	mg	2.10
20 g		0.97	mg	0.97	mg	4	mg	0.49	mg	2.09
20 g		0.70	mg	0.70	mg	4	mg	0.49	mg	2.09
10 g		0.67	mg	0.67	mg	2	mg	0.25	mg	2.09
5 g		0.16	mg	0.16	mg	1.5	mg	0.39	mg	2.10
2 g		0.47	mg	0.47	mg	1.1	mg	0.14	mg	2.10
2 g		0.37	mg	0.37	mg	1.1	mg	0.14	mg	2.10

Ron Peterson, Metrologist

10/30/2014 Date of Report

Office of Weights and Measures 118 W. Capitol Ave. Pierre, SD 57501

Lab: 1500 N. Garfield-E. Truck Bypass Phone: 605-773-3170
Office: 118 West Capitol Avenue Phone: 605-773-3697
Pierre, SD 57501

Submitted by:	K-Scale	Report Number:	MP3338
Mailing Address:	1701 W Madison	Date Received:	10/27/14
City, State, Zip:	Sioux Falls, SD 57104	Date tested:	10/29/14
Artifacts Submitted	080602B	Condition of Weights:	GOOD
Manufacturer:	Rice Lake	Temperature (c):	20.3
Test Method Used:	SOP 8/ MODIFIED SUB	Humidity:	48%
Equipment Used:	Mettler AX 205 DR/ Mettler PR503/ Vaisala PTU301	Pressure (mm/Hg):	713.7

Treatment of artifacts prior to testing: Thermal equalibrium time/conditions were obtained by placing the artifacts in the lab overnight. Compliance Statement: These weights and associated uncertainties were evaluated against NIST Handbook 105-1 NIST Class F tolerances and the weights were within tolerance at the time of calibration.

Standards Used: SD Working Standards.

The values reported below relate only to those observations made at the time and conditions of the test. This test report, so numbered, may not be reproduced, except in full, without approval of the laboratory.

Nominal	ldentifier	Correction		Correction		Tolerance		Uncertainty		k
		As Fou	nd	As Left		Class F	:	200000 000000	,	
2 kg		86	mg	86	mg	200	mg	24	mg	2.11
2 kg		87	mg	87	mg	200	mg	24	mg	2.11
2 kg		77	mg	77	mg	200	mg	24	mg	2.11
2 kg		86	mg	86	mg	200	mg	24	mg	2.11
2 kg		70	mg	70	mg	200	mg	24	mg	2.11
1 kg		40	mg	40	mg	100	mg	12	mg	2.10
500 g		32.5	mg	32.5	mg	70	mg	8.6	mg	2.10
500 g		29.5	mg	29.5	mg	70	mg	8.6	mg	2.10
500 g		14.5	mg	14.5	mg	70	mg	8.6	mg	2.10
500 g		28.5	mg	28.5	mg	70	mg	8.6	mg	2.10
500 g		29.5	mg	29.5	mg	70	mg	8.6	mg	2.10
200 g		12.6	mg	12.6	mg	40	mg	5.0	mg	2.11
200 g		10.6	mg	10.6	mg	40	mg	5.0	mg	2.11
100 g		1.9	mg	1.9	mg	20	mg	2.4	mg	2.10
50 g		4.1	mg	4.1	mg	10	mg	1.2	mg	2.10
20 g		1.19	mg	1.19	mg	4	mg	0.49	mg	2.09
20 g		1.82	mg	1.82	mg	4	mg	0.49	mg	2.09
10 g		0.89	mg	0.89	mg	2	mg	0.25	mg	2.09
5 g		0.89	mg	0.89	mg	1.5	mg	0.39	mg	2.10
2 g		0.51	_	0.51	mg	1.1	mg	0.14	mg	2.10
2 g		0.03	mg	0.03	mg	1.1	mg	0.14	mg	2.10
1 g		-0.44	mg	-0.44	mg	0.9	mg	0.12	mg	2.10

End of Report

Ron Peterson, Metrologist