



STYLE 4001 / 4400 / 4000 / 4100

with DOW ECOLIBRIUM[™] Bio-based Plasticizer

> WEAVING EXCELLENCE WITH INNOVATION

The DOW ECOLIBRIUM Value Proposition:

DOW ECOLIBRIUM[™] Bio-Based Plasticizers offer a renewable alternative that is phthalate-free, offering a more sustainable option while having the same great performance and feel of current materials.

- Lowers greenhouse gas emissions as much as 40% vs. existing PVC compounds
- 98% of the plasticizer is derived from non fossil fuel based feed stock
- Phthalate-free
 Lower carbon footr
- Lower carbon footprint*
- LEED credits for rapidly renewable content may be available**
 RoHS compliant
- Ability for compound to be recycled in a standard vinyl stream
- Maintains all of the established benefits of traditional vinyl such as durability, cleanability and fabric longevity

*Based on Lifecycle Analysis (LCA) conducted by The Dow Chemical Company and third party reviewed. **See website www.usgbc.org for more information.

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			SOLAR OPTICAL PROPERTIES			SHGC/G VALUE g-tot (glass & blind)	
Code	Color	TS	RS	AS	TV	<i>SINGLE</i> 1/4 CL	<i>INSULATING</i> 1 HA
STYL	E 4001 - 1%						
U58	Eco/Chalk	7	83	10	4	0.18	0.17
U59	Eco/Alabaster	4	65	31	2	0.27	0.21
U60	Eco/Pebblestone	2	51	47	2	0.35	0.25
U61	Eco/Greystone	2	38	60	1	0.41	0.28
U62	Eco/Granite	3	51	46	2	0.35	0.25
U63	Eco/Pewter	2	33	65	2	0.44	0.30
U64	Eco/Ash	2	14	84	2	0.55	0.34
U65	Eco/Ebony	1	4	95	1	0.60	0.37
U66	Eco/Tobacco	1	4	95	1	0.60	0.37
STYL	E 4400 - 3%						
U58	Eco/Chalk	10	79	11	7	0.20	0.18
U59	Eco/Alabaster	7	65	28	5	0.27	0.21
U60	Eco/Pebblestone	4	49	47	4	0.36	0.26
U61	Eco/Greystone	4	40	56	3	0.41	0.28
U62	Eco/Granite	6	55	39	5	0.33	0.24
U63	Eco/Pewter	4	32	64	4	0.46	0.30
U64	Eco/Ash	3	12	85	3	0.56	0.35
U65	Eco/Ebony	3	4	93	3	0.60	0.37
U66	Eco/Tobacco	3	5	92	3	0.60	0.37
STYL	E 4000 - 5%						
U58	Eco/Chalk	14	77	9	11	0.23	0.19
U59	Eco/Alabaster	6	66	28	4	0.27	0.21
U60	Eco/Pebblestone	8	48	44	8	0.38	0.26
U61	Eco/Greystone	8	38	54	8	0.43	0.29
U62	Eco/Granite	9	51	40	9	0.36	0.26
U63	Eco/Pewter	8	31	61	7	0.47	0.31
U64	Eco/Ash	6	13	81	6	0.56	0.35
U65	Eco/Ebony	7	4	89	8	0.61	0.38
U66	Eco/Tobacco	6	6	88	6	0.60	0.37
STYL	E 4100 - 10%						
U58	Eco/Chalk	17	74	9	14	0.25	0.20
U59	Eco/Alabaster	15	61	24	13	0.32	0.23
U60	Eco/Pebblestone	12	46	42	12	0.39	0.27
U61	Eco/Greystone	12	36	52	11	0.45	0.29
U62	Eco/Granite	14	52	34	13	0.37	0.26
U63	Eco/Pewter	11	29	60	11	0.49	0.31
U64	Eco/Ash	11	12	77	11	0.58	0.36
U65	Eco/Ebony	10	4	86	10	0.62	0.38
U66	Eco/Tobacco	12	5	83	12	0.61	0.38





- TS = Solar Transmittance
- RS = Solar Reflectance
- AS = Solar Absorptance
- TV = Visual Transmittance

SHGC = Solar Heat Gain Coefficient

1/4 CL = 1/4" Clear Glass 1 HA = 1" Heat Absorbing Glass

Fabrics Installed Internally Zero-Degree Profile Angle

For additional performance values, test references and technical definitions visit us at phifer.com.



STYLE 4001 / 4400 / 4000 / 4100 / SPECIFICATIONS

As the only sun control fabrics in the market to use DOW's unique ECOLIBRIUM bio-based plasticizer, Styles 4001, 4400, 4000 and 4100 combine the durability of vinyl coated polyester with the latest in green PVC technology. ECOLIBRIUM is a renewable alternative to traditional plasticizers that lowers greenhouse gas emissions as much as 40% vs existing PVC compounds. Styles 4001, 4400, 4000 and 4100 with DOW ECOLIBRIUM is phthalate-free, lead-free and RoHS compliant. These fabrics maintain all of the established benefits of traditional vinyl such as durability, cleanability and fabric longevity. Styles 4001, 4400, 4000 and 4100 can also be used in exterior shading systems.

FIRE CLASSIFICATION	CAN/CGSB2-4.162-M80 NFPA 101 (Class A Ratin NFPA 701 TM#1 (small s NFPA 701 TM#2 (large so Fire classifications are subject	g) BS 5867 Part 2 Type B Performance cale) IBC Section 803.1.1 (Class A Rating)							
BACTERIA AND FUNGAL RESISTANCE		TM G21 ASTM G22 Id Bacteria Standard AST hicrobial additives		3 ASTM D 3273					
ENVIRONMENTAL CERTIFICATION	GREENGUARD GREENGUARD Gold Certified to these standards for low chemical emissions into indoor air during product usage DOW ECOLIBRIUM Plasticizer is a USDA Certified Bio-Based Product								
SAFE USE	RoHS CompliantREACH CompliantANSI/WCMA A 100.1-2007 for lead contentUS Consumer Product Safety Commission Section 101								
WARRANTY	10-year interior 5-year exterior								
ACOUSTICAL PERFORMANCE	NRC (Noise Reduction Coefficient) and SAA (Sound Absorption Average) tested in accordance with ASTM C423-09a								
UV PROTECTION	SheerWeave sun control fabrics are an effective way to reduce harmful UV rays. Phifer Incorporated is a proud member of the Skin Cancer Foundation's Corporate Council.								
STYLE	4001	4400	4000	4100					
WIDTHS	63", 98" and 126" 160 cm, 248.9 cm and 320 cm	63", 84", 98" and 126" 160 cm, 213.4 cm, 248.9 cm and 320 cm	63", 84", 98" and 126" 160 cm, 213.4 cm, 248.9 cm and 320 cm	63", 84" and 98" 160 cm, 213.4 cm and 248.9 cm					
ROLL LENGTH	30 Linear Yards 27.4 Linear Meters	30 Linear Yards 27.4 Linear Meters	30 Linear Yards 27.4 Linear Meters	30 Linear Yards 27.4 Linear Meters					
COMPOSITION		25% Polyester 75% Vinyl on Polyester mponents are derived from cr ion fossil fuel based materials.	inyl on Polyester 75% Vinyl on Polyester 75% Vinyl on Polyester s are derived from crop-based feed stocks and minerals. Over 2/3 of total						
MESH WEIGHT	21.3 oz/yd² 722 g/m²	19.9 oz/yd² 675 g/m²	18.0 oz/yd² 610 g/m²	16.7 oz/yd² 566 g/m²					
FABRIC THICKNESS	C THICKNESS 0.033 in 0.034 ir 0.84 mm 0.86 mm		0.032 in 0.81 mm	0.032 in 0.81 mm					
OPENNESS FACTOR	Approximately 1%	Approximately 3%	Approximately 5%	Approximately 10%					
UV BLOCKAGE	Approximately 99%	Approximately 97%	Approximately 95%	Approximately 90%					
ACOUSTICAL VALUE	NRC .55 / SAA .55	NRC .20 / SAA .19	NRC .10 / SAA .11	NRC .05 / SAA .05					



INCORPORATED

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