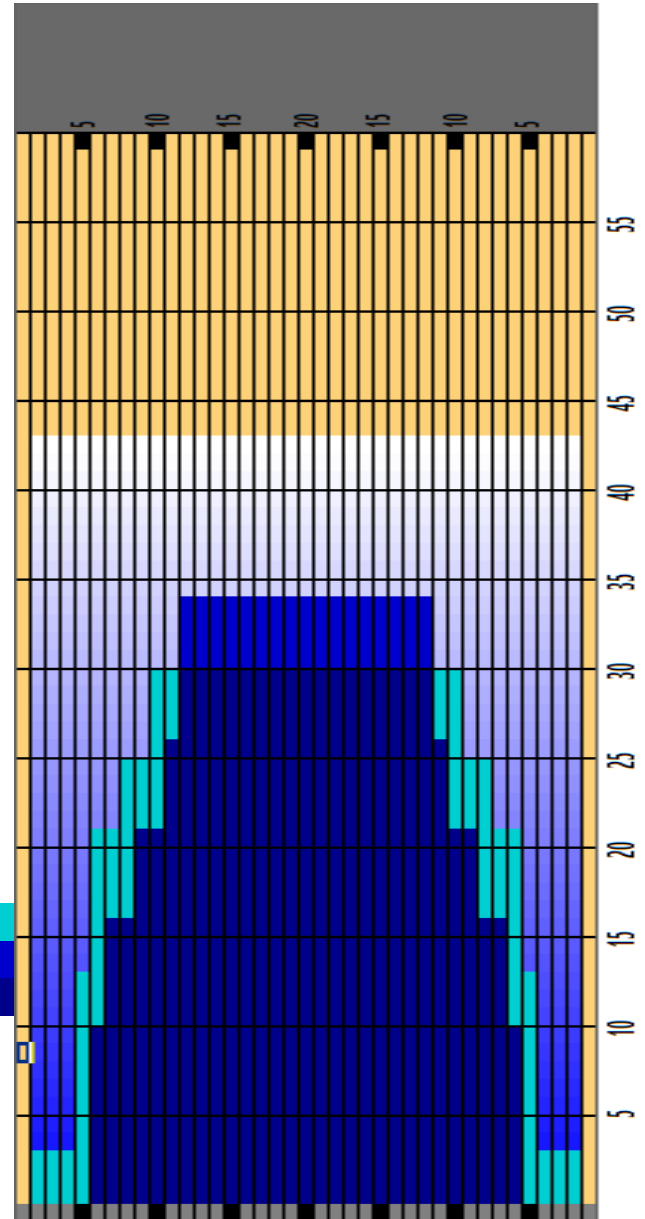


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	18.96 mL	Reverse Oil Total	10.96 mL	Volume Oil Total	29.92 mL
Tank Configuration	N/A	Tank A Conditioner	Black Gold	Tank B Conditioner	Black Gold

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	4440
2	5L	5R	5	14	3	A	155	3.9	13.8	9.9	6200
3	6L	6R	4	14	3	A	116	13.8	21.7	7.9	4640
4	8L	8R	2	14	3	A	50	21.7	25.6	3.9	2000
5	10L	10R	2	18	3	A	42	25.6	30.7	5.1	1680
6	2L	2R	0	18	3	A	0	30.7	43.0	12.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	34.0	-9.0	0
2	12L	12R	3	18	3	A	51	34.0	26.4	-7.6	2040
3	11L	11R	2	18	3	A	38	26.4	21.3	-5.1	1520
4	9L	9R	2	18	3	A	46	21.3	16.2	-5.1	1840
5	7L	7R	3	14	3	A	81	16.2	10.3	-5.9	3240
6	6L	6R	2	14	3	A	58	10.3	6.4	-3.9	2320
7	2L	2R	0	14	3	A	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.11	1.21	1	1	1.21	3.11

