

## **Technical Data Sheet**

3-1/2" OD DRILL PIPE, 15.50 PPF, 4.875" OD X 2.563" ID, VM-105 DP SS, DPM-DS38

DRILL PIPE BODY		
Nominal Weight (lbs/ft)	15.50	
Grade	VM-105 DP SS	
Type of Upset	EU	
	New	Premium
Nominal OD (in)	3-1/2	3.320
Nominal ID (in)	2.602	2.602
Pipe Wall Thickness (in)	0.449	0.359
Cross Sectional Area of Pipe Body (in²)	4.304	3.340
Cross Sectional Area OD (in²)	9.621	8.657
Cross Sectional Area ID (in²)	5.318	5.318
Section Modulus (in³)	2.924	2.237
Polar Section Modulus (in³)	5.847	4.474
Torsional Strength (lbs/ft)	29,500	22,600
Tensile Strength (lbs)	452,000	351,000
Burst Pressure (psi)	23,600	21,600
Collapse Pressure (psi)	23,500	20,300

DRILL PIPE CONNECTION		
OD (in)	4.875	
ID (in)	2.563	
Pin Tong Length (in)	10.00	
Box Tong Length (in)	12.50	
Connection	DPM-DS38	
Torsional Strength (lbs/ft)	25,700	
Tensile Yield Strength (lbs)	649,200	
Recommended Make-up Torque (lbs/ft)	15,400	
Tool Joint/Pipe Body Torsional Ratio (New)	0.87	

DRILL PIPE ASSEMBLY		
Approx Average Length (ft)	31.50	
Open End Displacement (gal/ft)	0.22	
Closed End Displacement (gal/ft)	0.50	
Fluid Capacity (gal/ft)	0.28	
Drift Size (in)	2.438	
Adjusted Weight (lbs/ft)	16.91	
Internal Plastic Coating	TK34P	
Hardbanding	ARNCO 100 XT	

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