

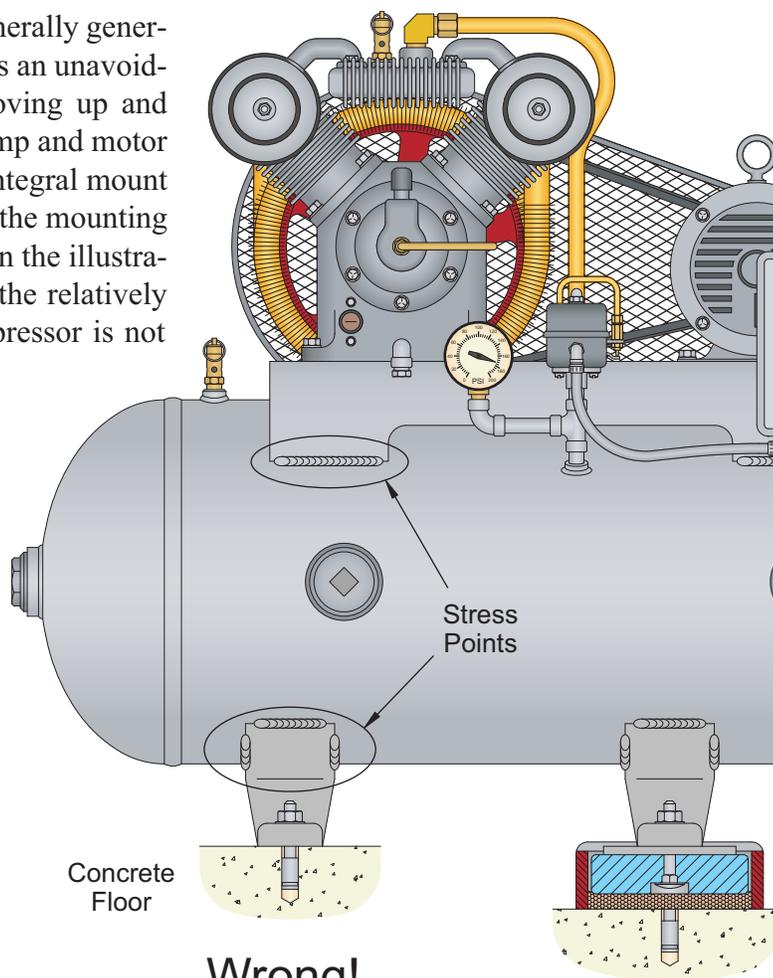
# Technical Bulletin

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## Receiver Cracking Due to Ridged Mounting

During operation, reciprocating air compressors generally generate low frequency, high amplitude vibration. This is an unavoidable attribute that is a reaction to the pistons moving up and down during pumping. For packaged units, the pump and motor are generally mounted onto a receiver that has an integral mount plate and four mounting feet. The motor plate and the mounting feet are typically arc welded to the tank, as shown in the illustration. Because of the high equipment loading and the relatively small weld joints, cracking may occur if the compressor is not properly damped. The illustration shows the two areas where cracking will typically developed, at the weld joints for the motor plate and mounting feet. These joints are exposed to high stress loading during run times and are susceptible to damage from vibration.

If the compressor is mounted rigidly to a concrete foundation, then the weld joints must endure the entire vibrational load that the compressor generates. This is such a significant problem that most manufacturers of air compressors stipulate that bolting the compressor directly to the floor will void the tank warranty. To elevate these high stress loads, any packaged reciprocating compressor should be mounted on properly designed vibration isolation mounts. The vibration isolation mounts will effectively dampen the vibration and can lower the stress loading by as much as 95%! This, in turn, effectively stops any risk of cracking. In addition to damping the stress loading, vibration isolators will significantly reduce transmitted noise from the installed compressor.



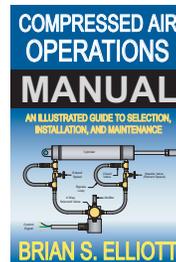
Wrong!

Direct  
Bolting

Correct

With an Air Options  
Vibration Isolation  
Mount

Comprehensive information on compressed air systems is provided in the book "Compressed Air Operations Manual" by Brian S. Elliott, ISBN: 0-07-147526-5 Published by the McGraw-Hill Book Co.



**Air Options, Inc.**  
P.O. Box 35984  
Houston, Texas 77235-5984  
Ph.: 713-721-9619  
Fax.: 713-721-1931

[www.Air-Options.com](http://www.Air-Options.com)

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