Curriculum Vitae

Mark Edward Zipf

PROFESSIONAL PROFILE

- Internationally recognized expert and award winning author with over 29 years of experience in the field of Cold Rolled Flat Products focusing on the rolling process; rolling mill equipment; mill set-up, scheduling and operations; mathematical modeling / simulation; control, automation and drive systems; thickness measurement and control; shape / flatness measurement and control; mill performance and production analysis; material quality analysis.
- 34 years experience in the design, development, and implementation of embedded real-time controls; servo and motion control systems; signal processing, and integrated data acquisition for scientific and industrial applications.
- 33 years experience in the design and implementation of analog / digital electronics and advanced instrumentation.
- 31 years experience in advanced theoretical / applied controls, modeling, simulation, analytic performance analysis.
- 29 years experience in heavy industry, process / operational automation, equipment installation, and field service.
- 28 years experience in metrological systems involving probing, sensing, spectroscopy, and precision measurements.
- 23 years experience in marketing, sales, proposals, presentations and pricing for domestic and international interests.
- Wide-ranging hands-on experience in remote field installations, heavy mill / industrial facilities and scientific / laboratory / observatory environments, in foreign, domestic and government / military / agency settings.
- Extensive experience in long duration international travel [33 Countries: Asia, Pacific Rim, South America, Europe, Middle East]. Broad exposure to foreign cultures. Expertise with difficult / challenging language barrier situations.
- 110+ technical publications, including: book chapters, journal / magazine articles, conference and invited papers. Experienced in specification writing, documentation, technical / educational presentations, and marketing materials.
- Industry Lecturer: Providing educational training seminars for the Association of Iron & Steel Technology (AIST).

EDUCATION

- B.S.E.E. with honors, University of Pittsburgh, 1984, Departmental QPA: 3.69
- M.S.E.E. University of Pittsburgh, 1988, Departmental QPA: 3.64. Thesis: "A Synchronized Redundant System for High Speed Critical Computations"
- Ph.D.E.E. University of Pittsburgh, 1997, Departmental QPA: 3.71. Dissertation: "Loop Transfer Recovery in Multivariable Disturbance Estimation and Compensation"

EMPLOYMENT HISTORY

Cold Rolling Technologies, Inc., Middlefield, CT

2013-* Owner, President, Rolling Mill Consultant

Intergrated [sic] Industrial Systems, Inc. / Tenova I2S (I2S, LLC), Yalesville, CT

2006-13 Vice President - Controls Technologies

2000-06 Director of Electrical Engineering

University of Pittsburgh, Department of Electrical & Computer Engineering, Pittsburgh, PA 2000 Lecturer

M.E. Zipf Associates, Pittsburgh, PA & Meriden, CT

1997-14 Metals Industry Engineering Consultant

Optomation, Inc., Pittsburgh, PA

1997-01 Principle Scientist

Mill Equipment & Engineering Co. (MECO), Pittsburgh, PA

1996-97 Technical Assistant to the President

1995-96 Assistant Vice President - Control & Automation Systems

1994-95 Manager of Process Automation

1992-94 System Design Engineer

EMPLOYMENT HISTORY (continued)

ISTcom, Inc. (Innovative Science & Technologies), Pittsburgh, PA 1989-08 Vice President – Instrumentation & Systems Engineering
Center for Motion Control (Modicon, Inc. / International Cybernetics Corp. / University of Pittsburgh), Pittsburgh, PA 1988-90 Research Fellow
NASA Lewis Flight Center / University of Pittsburgh, Cleveland, OH 1986-88 Research Assistant
University of Pittsburgh, Departments of Electrical and Chemical Engineering, Pittsburgh, PA 1984-87 Teaching Assistant / Lecturer / Lab Instructor
University of Pittsburgh, Department of Physics and Astronomy, Pittsburgh, PA 1983-93 Research Assistant

PROFESSIONAL ACTIVITIES

2013-* <u>Invited Lecturer</u> – Association for Iron & Steel Technology (AIST) : Cold Rolling Fundamental – Specialty Training Seminar / Short Course

- Rolling Theory	Indianapolis, IN, March 8, 2017
	Mobile, AL, March 3, 2015
- Automatic Gauge Control (AGC)	Indianapolis, IN, March 8, 2017
	Mobile, AL, March 4, 2015
- Shape / Flatness : Measurement & Control	Indianapolis, IN, March 8, 2017
	Mobile, AL, March 4, 2015
	Detroit, MI, March 27, 2013
- Intermediate Concepts & Special Topics	Indianapolis, IN, March 8, 2017

- 2012-15 <u>Co-Principal Investigator</u> National Science Foundation (NSF) Grant No.: 1100651, "Reliability-Based Design and Operation of Metal Rolling Mills Using Bayesian Theory and a New Rolling Model", Sponsor: Saint Louis University, St. Louis, MO.
- 2009-* <u>Invited Lecturer</u> Association for Iron & Steel Technology (AIST) : Systems Automation Fundamentals Specialty Training Seminar / Course (formerly: Process Systems)

- Shape / Flatness : Measurement	Indianapolis, IN, March 7, 2017
	Mobile, AL, March 3, 2015
	Detroit, MI, March 27, 2013
- Process Modeling & Simulation	Indianapolis, IN, March 8, 2017
	Mobile, AL, March 4, 2015
	Detroit, MI, March 27, 2013
- Strip Thickness Measurement	Orlando, FL, February 22, 2011
	Jacksonville, FL, February 2, 2009

- 2007-* <u>Technical Committee Member</u> Association of Iron and Steel Technologies (AIST) - Computer Applications Committee - Cold Sheet Rolling Committee
- 2006-09 <u>Adjunct Professor</u> Wright State University, Departments of Mechanical Engineering and Material Sciences Engineering, Dayton, OH.
- 2004-07 <u>Board of Directors</u> Controlling Technologies International, Inc., Dayton, OH.
- 2000-06 Curriculum Selection and Oversight Committee Member Three Rivers Technical College, Norwich, CT.

HONORS AND AWARDS

2015	<u>Best Paper Award</u> – Association of Iron & Steel Technology (AIST) Computer Applications, "A Unified Spatial Curvature Framework for Coordinated Pass Scheduling, Shape Targeting and Mill Setup."
2009	<u>Invited Lecturer</u> – CEFSA : Faculdade de Tecnologia : Termomecanica, Sao Paulo, Brazil, Febuary 10, 2009. Topic: "Rolling Mill Automation Technologies – Concepts, Techniques & Advancements".
1989	<u>Research Fellowship</u> - Center for Motion Control, Corporate Sponsors: Modicon, Inc. / International Cybernetics Corp.
1985	<u>Millstone Hill Graduate Student Researcher</u> - Massachusetts Institute of Technology (MIT), in conjunction with the Haystack Observatory and Millstone Hill Field Station, Westford, MA.
1984	<u>National Runner-up</u> - Gerhart Industries Technical Paper Competition, "A Photomultiplier Gain Stabilization Technique", (\$1000 cash prize), Gerhart Industries Inc., Fort Worth, TX.
1983	Engineering Honor Societies - Tau Beta Pi, Eta Kappa Nu.
1982	University Scholar - University of Pittsburgh.

- 1982 <u>Most Outstanding Engineering Student</u> University of Pittsburgh at Titusville.
- 1980-84 Dean's List School of Engineering, University of Pittsburgh.
- 1980-82 <u>President</u> Engineering Society of the University of Pittsburgh at Titusville.

References, academic transcript, technical publication list, project portfolio, presentation portfolio, list of design / application skills and comprehensive resume are available upon request.