CLOPAY COMMERCIAL - MODELS 525, 525V, 525S industrial Series





RIBBED STEEL DOORS

Available non-insulated (525) or insulated (525V/525S) with environmentally safe polystyrene insulation conformed to panel. Ideal for commercial and industrial building applications.

- **Polystyrene Insulation**, available on 525V, 525S, provides comfort, energy efficiency and quiet operation in every season.
- **3-Stage Paint Process** delivers a maintenance-free finish.
- **Tog-L-Loc**[™] construction eliminates welds and rivets for rust-proof and leak-proof joints.
- Optional Accessories add functionality while complementing the building.



Panels are prepainted inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

PANEL DESIGN



Deep Ribbed

COLOR OPTIONS



Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast™ offers more than 1.500 Sherwin-Williams® color options to complement your building design. Clopay's durable factory finish has been thoroughly tested and is backed by a five-year warranty.

FEATURES

STANDARD HARDWARE

18 gauge single-end stiles; 16 gauge double-end stiles

PVC vinyl astragal with aluminum retainer

Commercial 10-ball steel rollers (nylon tires available)

Steel step plate and lift handle

Heavy-duty galvanized end stiles

Inside slide lock for increased security

2" (50.8 mm) or 3" (76.2 mm) track

10,000 cycle springs

Galvanized aircraft cable with minimum 7:1 safety factor

Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	1-3/8" (34.9 mm) Polystyrene (Available on Models 525V, 525S)
R-value	6.6*
Joining System	Tog-L-Loc™
Exterior Steel	25 gauge (.019" min.) (.48 mm)
Interior Cover	Vinyl backing (Available on Model 525V) Painted steel back cover (Available on Model 525S) 30 gauge (.12" min.) (.305 mm) 24 gauge (.023" min.) (.58 mm) optional
Exterior Design	Smooth steel, deep ribbed
Max Width	20'2" (6.2 m)
Max Height	18' (5.5 m)
Exterior Colors	Standard White and Chocolate. Also available in Color $Blast^{^nu}$
Interior Color	Standard White
Limited Warranties	10-Year rust-through 1-Year materials and workmanship

^{*}Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



For more information on these and other Clopay products, call 1-800-526-4301 or visit clopaycommercial.com



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ADDITIONAL OPTIONS

WINDOW OPTIONS





Full View

plexiglass, tempered glass and wire glass. Prepainted full-view section with standard white or brown finish available with DSB glass and plexiglass, wire glass or insulated glass.

HEAVY-DUTY HARDWARE (where not standard)







Double-end hinge

3" Track

Outside keyed lock

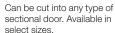
HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

EXHAUST PORT







WINDCODE® doors are available in many sizes and pressure ratings.

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