

Houston International Specialty Inc.

Size	4.5
Grade	P110
Weight	15.1

TCBC-HT

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make up Less	Wall Thickness	Drift
Coupling	5.000	4.425	Length	iviake-up Loss	waii iiiickiiess	Diameter
Pipe	**************************************	3.826	7.875	3.938	0.337	3.701
Pin	***************************************	3.826				

Torque Values (ft-lbs)					
Field End Make-Up			Max. Working	Yield Torque	
Minimum	Optimum ^{2.}	Maximum	Torque 1.	rieid Torque	
6,800	9,250	11,000	12,500	15,200	

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
485	485	

Maximum Pressure (psi)		
Internal	External	
14,420	14,340	

^{1.} Max. Working Torque value is not to be exceeded during operation.

² If Optimum Torque does not meet the Base of Triangle Stamp, M/U to the Base of Triangle.



