

SMOKE DAMPERS



MODELS: SD-333-2-PB Low Leakage (UL-555S Leakage Class 2 Classified)

APPLICATION

The SD-333-2-PB is a Lloyd's Smoke dampers, which is designed to resist the opening of air and smoke in HVAC systems which shut down in the event of a fire. The movement of smoke through the building is controlled by Smoke damper.

OPERATIONAL RATING

Velocity: Pressure: **INSTALLATIONS:** OPERATION:

up to 2400 fpm up to 4 in. wg Vertical and Horizontal Parallel Blade

B

STANDARD CONSTRUCTION

POWER OPEN/SPRING CLOSURE

FRAME: BLADES:	16 GAUGE GALVANIZED STEEL INTERLOCKING STACKED HAT SECTION CHANNEL FRAME CONSTRUCTION 16 GAUGE GALVANIZED 3"V" FORMED
BEARINGS: AXLES:	SINTERED BRONZE, OIL IMPREGNATED 1/2 SQUARE ZINC PLATED STEEL STUDS
LINKAGE:	.12 X .50 ZINC PLATED STEEL CONCEALED IN THE CHANNEL FRAME
FINISH:	MILL GALVANIZED
BLADE SEALS:	60-65 DUROMETER SILICONE RUBBER WITH LAMINATED ACRYLIC ADHESIVE PERMANENTLY BONDED TO BLADE EDGES.
JAMB SEALS:	CORROSION RESISTENT STAINLESS STEEL
JACKSHAFT:	1/2" DIAMETER ZINC PLATED STEEL WITH JACKSHAFT CONNECTOR COUPLING
CAULKING:	UL APPROVED SILICONE SEALANTS: DOW CORNING RTV-732, 999A, GE-1200



Stainless steel construction **ACTUATOR:** Specify type: Electric or Pneumatic SIEMENS,HONEYWELL,BELIMO Specify brand: Specify mounting: External or internal Specify voltage: 24V, 120V, 220V

	Class 1	Class 2 & 3
Single Section		
Minimum	12"x8"	8"x8"
Maximum	36"x36"	36"x36"
Multi-Section		
Maximum	144"x72"	144"x72"

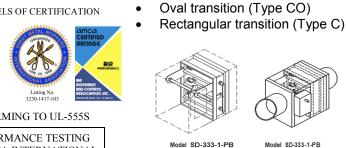
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PRODUCT LABELS OF CERTIFICATION



PERFORMANCE TESTING BY: AMCA INTERNATIONAL IN ACCORDANCE TO AMCA STD 500

ACCEPTED FOR USE CITY OF NEW YORK DEPARTMENT OF BUILDING MEA 215-99-E



8.00 MINIMUM 36.00 MAXIMUM HEIGHT

Round transition (Type CR)

Model SD-333-1-PB



SLEEVE OPTIONS

Model SD-333-1-PB



(Oval type "CO")

Model SD-333-1-PB (Rectangular type "C")

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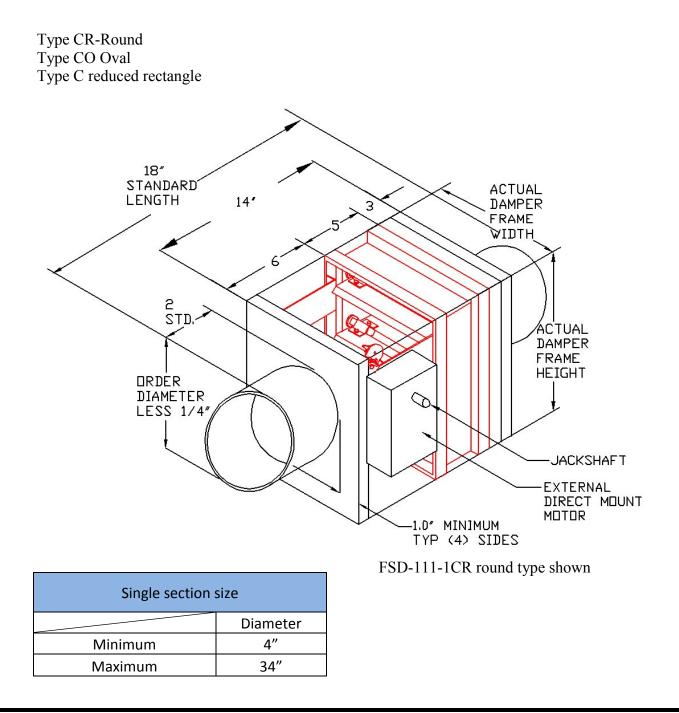
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SLEEVES FIRE/SMOKE DAMPERS

Model FSD-111, CFSD-222, SD-333 Standard sleeve sizes for dampers with external mounted actuators



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Website: www.firedamper.com *ALL STATED SPECIFICATIONS ARE SUBJECT TO UPDATE WITHOUT NOTICE OR OBLIGATION. 10



SLEEVES FIRE/SMOKE DAMPERS

SLEEVE TRANSITION DIMENSIONAL INFORMATION

STANDARD SLEEVES

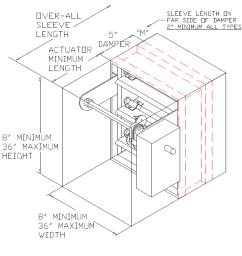
Fire smoke dampers and corridor fire smoke dampers will be supplied with factory mounted sleeve.

Type "A" sleeves for standard system ducting to the catalog dimensions unless otherwise specified.

Non-standard "A" sleeve ordering information

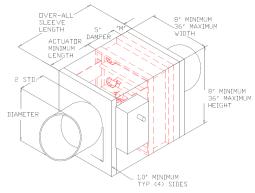
To determine a non-standard sleeve length

- Establish damper width x height. 1
- 2. Determine the actuator type, model, and mounting type.
- Establish the minimum actuator mounting distance from the mounting dia-3. grams.
- Determine the sleeve distance "M" opposite to the actuator side of the damper. 4.
- 5 Add the actuator mounting distance to the "M" distance and the 5.00" damper thickness
- 6. Integral flanges 1-1/2" wide can be provided on sleeves when specified.



Standard sleeve Type "A"

SLEEVE TRANSITIONS

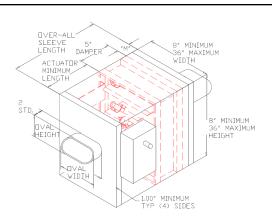


Type "CR"- Round Specify the round ducting diameter.

(The actual damper frame will be +2.00"W x +2.00H)

8″ MINIMUM 36″ MAXIMUM WIDTH

Fire smoke dampers and corridor fire smoke dampers can be supplied with factory mounted sleeves to transition to round, square, rectangular, oval, or special system ducting.



Type "CO"- Oval Specify the oval width x oval height (The actual damper frame will be +2.00 W x +2.00H)

> When ordering specify: W x H x L x Gauge. And distance "M" when "M" is not specified dampers will be centered in sleeve.



Type "C"- Rectangle Specify the rectangle width x rectangle height (The actual damper frame will be +2.00"W x +2.00H)

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OVER-ALL

ACTUATER MINIMUM LENGTH

DAMPER

SLEE VE LENGTH

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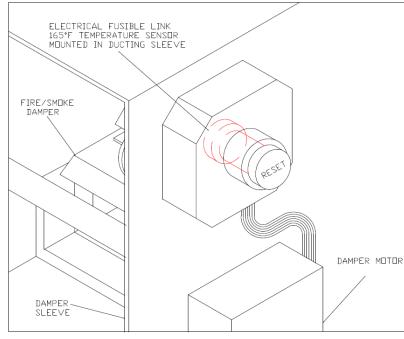
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APPLICATION

The Lloydstat is an electronic fusible link that is used in conjunction with fire/smoke dampers. When it detects temperature exceed 165°F, the damper will close and lock. Upon cessation of fire conditions the damper can be reopened by pressing the reset button.



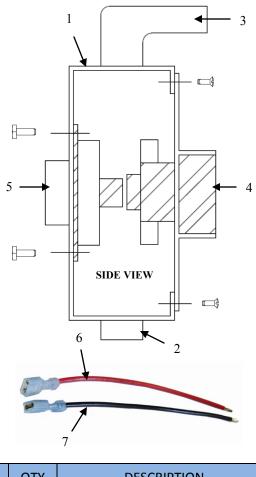
Available combination fire/smoke dampers, smoke dampers, and corridor combination fire/smoke damper assemblies with electronic fusible link installed.

Models No: FSD-111-1-PB-LS	CFSD-222-1-PB-LS
FSD-111-2-PB-LS	CFSD-222-1-PB-LS
FSD-111-3-PB-LS	CFSD-222-1-PB-LS
SD-333-1-PB-LS	
SD-333-1-PB-LS	
SD-333-1-PB-LS	

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LLOYDSTAT



Item	QTY	DESCRIPTION
1	1	OCTAGON BOX
2	1	STRAIGHT CONNECTOR
3	1	90 DEGREE CONNECTOR
4	1	RESET BUTTON
5	1	165 D. THERMOSTAT
6	1	TERMINAL CONNECTED FEMALE WIRE (RED)
7	1	TERMINAL CONNECTED FEMALE WIRE (BLK)

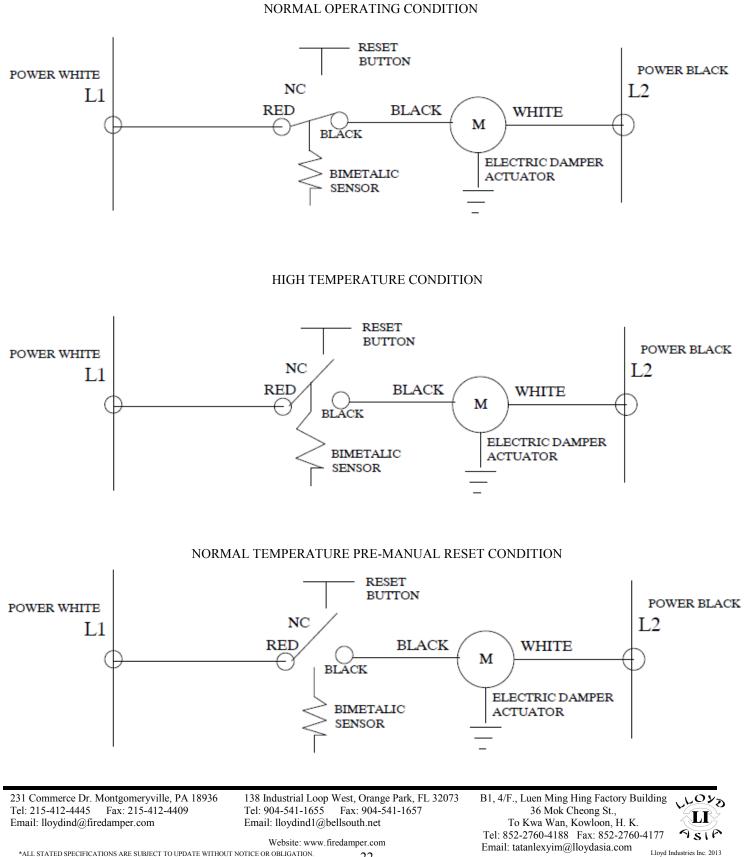
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LLOYDSTAT

WIRING DIAGRAMS





ACTUATOR FOR DAMPERS

FIGURE 1 : SELECTION SPECIFICATIONS FOR EXTERNAL DIRECT DRIVE ACTUATORS:

ACTUATOR MODELS: SIEMENS: GGD121.1U, GGD221.1U, GGD321.1U SIEMENS: GGD121.1U, GND221,1U, GND321.1U BELIMO: FSNF24, FSNF120, FSNF230 * For more actuator specification, please refer to indi-

vidual spec sheet.

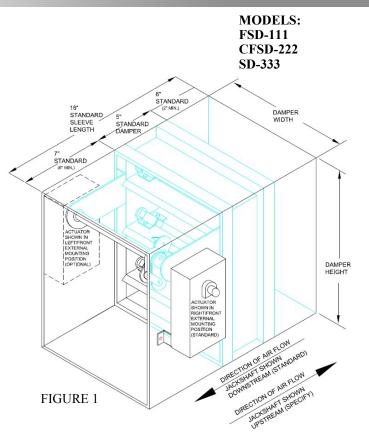
1. Actuator mounting locations;

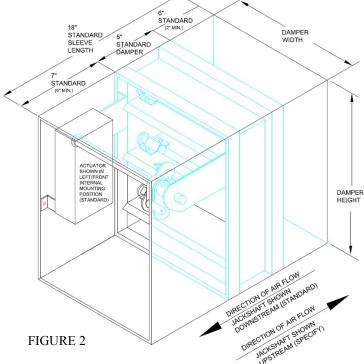
Standard is right front (Optional: Left Front) 2. Sleeve lengths:

Standard is 18" shown (Optional: Specify dimension requirement above minimums)

3. Jackshaft locations:

Standard is downstream (Optional: Upstream) 4. Air flow direction: Normally jackshaft is downstream unless specified





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FIGURE 2: SELECTION SPECIFICATIONS FOR **INTERNAL DIRECT DRIVE ACTUATORS:**

ACTUATOR MODELS:

SIEMENS: GGD121.1U, GGD221.1U, GGD321.1U SIEMENS: GGD121.1U, GND221.1U, GND321.1U BELIMO: FSNF24, FSNF120, FSNF230

* For more actuator specification, please refer to individual spec sheet.

- 1. Actuator mounting locations; Standard is left front as shown
- 2. Sleeve lengths:

Standard is 24" shown (Optional: Specify dimension requirement above minimums)

3. Jackshaft locations:

Standard is downstream (Optional: Upstream) 4. Air flow direction: Normally jackshaft is downstream unless specified

NOTE:

CONSULT THE FACTORY FOR MINIMUM DAMPER SIZES.



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ACTUATOR FOR DAMPERS

MODELS: FSD-111 CFSD-222 **SD-333**

FIGURE 3 : SELECTION SPECIFICATIONS FOR EXTERNAL LINKAGE DRIVE ACTUATORS:

ACTUATOR MODELS:

SIEMENS PNEUMATIC

For more actuator specification, please refer to individual spec sheet.

1. Actuator mounting locations;

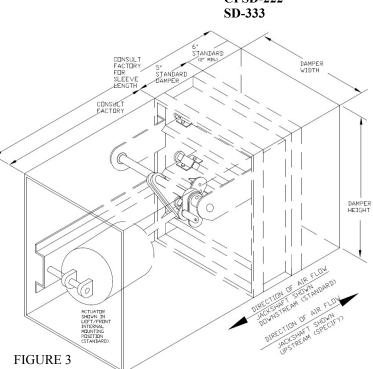
Standard is right front (Optional: Left Front) 2. Sleeve lengths:

Consult factory (Optional: Specify dimension requirement above minimums)

3. Jackshaft locations:

Standard is downstream (Optional: Upstream)

4. Air flow direction: Normally jackshaft is downstream unless specified



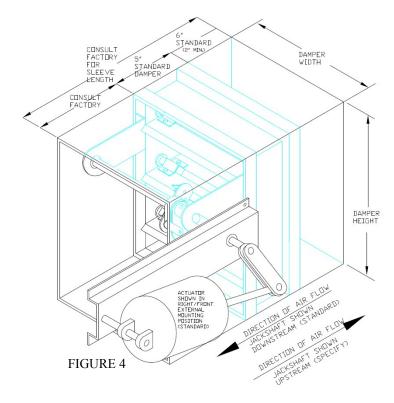


FIGURE 4: SELECTION SPECIFICATIONS FOR **INTERNAL LINKAGE DRIVE ACTUATORS:**

ACTUATOR MODELS:

SIEMENS PNEUMATIC * For more actuator specification, please refer to individual spec sheet.

- 1. Actuator mounting locations;
 - Standard is left front as shown
- 2. Sleeve lengths:

Consult factory (Optional: Specify dimension requirement above minimums)

3. Jackshaft locations:

Standard is downstream (Optional: Upstream) 4. Air flow direction: Normally jackshaft is downstream unless specified

NOTE: CONSULT THE FACTORY FOR MINIMUM DAMPER SIZES.

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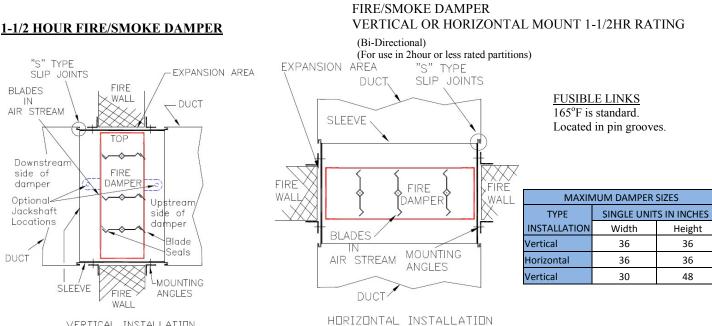
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VERTICAL INSTALLATION

Damper shall be fastened to sleeve with No.10 or No.8 x 3/4" sheet metal screws on 6" centers (max). No further than 2" from either end. See notes 2 and 3 regarding duct connections.

Angles shall be a minimum of 1-1/2" x 1-1/2" x 1/16" and fastened to the sleeve and damper only. Must be fastened on all (4) sides with 1/4" bolts, 1/2" long welds or No.10 or No.8 sheet metal screws on 8" maximum centers. (See Note #4 for expansion clearance and overlap.) Angles shall not be fastened to each other at the corners or fastened to the fire wall.

Angles may be reversed when diffusers or grills require flush mounting.

Installation per NFPA90A, UL555 and SMACNA Fire Smoke and Radiation Installation Guide.

FASTENERS MUST BE PLACED WHERE THEY DO NOT INTERFERE WITH DAMPER OPERATION

Notes:

1. Sleeves shall be of the same gauge or heavier then the duct to which it is attached. Gauges shall conform to SMACNA or ASHRAE standards.

2. When the follow sleeve connections are used, the minimum gauge of the sleeve shall be 16Ga on dampers not exceeding 36"W x 24"H and 14Ga on larger dampers.

a. Angle reinforced standing seam.

- b. Angle reinforced pocket lock.
- c. Companion angles. d. Metal fasteners approximately 16" on centers.

3. The following breakaway sleeve connections may be used on all systems:

a. Plain "S" Slip	b. Hemmed "S" Slip	c. Bar Slip	d. Standing "S" Slip	
e. Reinforced Bar Slip	f. Angle Slip	g. Inside Slip Joint	h. Double "S" Slip	

4. Clearance for expansion of 1/8" per foot of sleeve dimension is required. Angles should lap masonry a minimum of 1" around the entire opening.

5. Maximum sleeve extension from the wall or floor opening is 6" on the damper side without actuator.

- Maximum sleeve extension from the wall or floor opening is 16" on the damper side with actuator.
- 6. Dampers may be installed in wall or partition (masonry, gypsum wallboard) or concrete floor.
- 7. The connection ducts shall not be continuous, but shall terminate at the sleeve or frame.
- 8. Dampers are supplied with factory mounted actuators designed to close automatically upon loss of power.
- 9. The jackshaft side of the damper may be installed either "upstream" or "downstream".

10. A continuous bead of Dow Corning RTV-732, Dow Corning 999A, GE-1200 Silicone Rubber Sealant (or approved equal) shall be applied between the damper and the sleeve for its entire profile on one side of the installation as a minimum.

- 11. Installed damper units require operational checks upon completion to ensure proper functioning.
- 12. An access door is a NFPA requirement for damper inspection and testing.
- 13. For use in static and dynamic systems up to the maximum rated temperature, velocity and water gauge.
- 14. Electric actuator connections shall conform to the National Electric Code.
- 15. Pneumatic actuators require metallic airline connections, and a minimum of 20PSI supply air. (Not to exceed 30PSI)
- 16. CAUTION: THE HEAVY DAMPER CLOSURE SPRING IS UNDER LOAD.

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Email: lloydind@firedamper.com	Email: lloydind1@bellsouth.net	To Kwa Wan, Kowle
		Tel: 852-2760-4188 Fax:
	Website: www.firedamper.com	Enable total and a fillende

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INSTALLATION INSTRUCTIONS

3 HOUR FIRE/SMOKE DAMPER

Damper shall be fastened to sleeve with No.10 or No.8 x 3/4" sheet metal screws on 6" centers (max). No further than 2" from either end.

See notes 2 and 3 regarding duct connections.

Angles shall be a minimum of 1-1/2" x 1-1/2" x 1/16" and fastened to the sleeve and damper only. Must be fastened on all (4) sides with 1/4" bolts, 1/2" long welds or No.10 or No.8 sheet metal screws on 8" maximum centers. (See Note #4 for expansion clearance and overlap.)

Angles shall not be fastened to each other at the corners or fastened to the fire wall. Angles may be reversed when diffusers or grills require flush mounting. Installation per NFPA90A, UL555 and SMACNA Fire Smoke and Radiation Installation Guide

FASTENERS MUST BE PLACED WHERE THEY DO NOT INTERFERE WITH DAMPER OPERATION

Notes:

1. Sleeves shall be 16 gauge heavier then the duct to which it is attached. Gauges shall conform to SMACNA or ASHRAE standards.

2. When the follow sleeve connections are used, the minimum gauge of the sleeve shall 14 gauge.

a. Angle reinforced standing seam.

- b. Angle reinforced pocket lock.
- c. Companion angles.

d. Metal fasteners approximately 16" on centers.

3. The following breakaway sleeve connections may be used on all systems:

- a. Plain "S" Slip
- b. Hemmed "S" Slip
- f. Angle Slip g. Inside Slip Joint
- c. Bar Slip d. Standing "S" Slip
- h. Double "S" Slip

e. Reinforced Bar Slip

4. Clearance for expansion of 1/8" per foot of sleeve dimension is required. Angles should la masonry a minimum of 1" around the entire opening.

5. For multiple section damper assemblies larger then 72" x 72", refer to the mullion installation instruction sheet for fire dampers.

6. Maximum sleeve extension from the wall or floor opening is 6" on the damper side without actuator.

Maximum sleeve extension from the wall or floor opening is 16" on the damper side with actuator.

7. Dampers may be installed in wall or partition (masonry, gypsum wallboard) or concrete floor

8. The connection ducts shall not be continuous, but shall terminate at the sleeve or frame.

9. Dampers are supplied with factory mounted actuators designed to close automatically upon loss of power.

10. The jackshaft side of the damper may be installed either "upstream" or "downstream". 11. A continuous bead of Dow Corning RTV-732, Dow Corning 999A, GE-1200 Silicone Rubber Sealant (or approved equal) shall be applied between the damper and the sleeve for its entire profile on one side of the installation as a minimum.

12. Installed damper units require operational checks upon completion to ensure proper functioning.

13. An access door is a NFPA requirement for damper inspection and testing.

14. For use in static and dynamic systems up to the maximum rated temperature, velocity and water gauge.

15. Electric actuator connections shall conform to the National Electric Code.

16. Pneumatic actuators require metallic airline connections, and a minimum of 20PSI supply air. (Not to exceed 30PSI)

17. CAUTION: THE HEAVY DAMPER CLOSURE SPRING IS UNDER LOAD.

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MULTIPLE SECTION DAMPER VERTICAL MOUNT 3HR RATING

(For use in 4 Hou	r or less rated pa	artitions)
	MAXIMUM MU	JLTIPLE SECTION	
	SINGLE UNI	TS IN INCHES	<u>FUSIBLE LINKS</u> Temperature rating is
	Width	Height	not to exceed 250°F.
	72	72	165°F is standard.
Г			Located in pin grooves.
	MAXIMUM SIN (MODEL:F		
ł			*Each single section
	SINGLE UNIT		damper shall be
-	Width	Height	supplied with an independent motor
ŀ	36	36	operator.
l	30	48	
	"S" TYPE SLIP JOI	MTC	-EXPANSION AREA
	BLADES \	, FIRE ,	
	IN \	WALL	DUCT
	AIR STREAM). XXXI.	
	N	YTT H	
	1/		Ennos / Air
	Downstream side of	FIRE	Direction
	damper	DAMPER -	Label
	Optional Jackshaft	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	Upstream/
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	1		Seals
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		/ 1000	MOUNTING
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	36"W ×	Х DTH 7 М М Н З6"Н Л М	
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/	DAM	PER FRAME TO	
	DAM	PER FRAME AS	SEMBLY

DAMPER FRAME ASSEMBLY 1/4" BOLTS AND NUTS ON 8" CENTERS MAXIMUM,

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INSTALLATION INSTRUCTIONS

FIRE/SMOKE DAMPER

VERTICAL MOUNT 1-1/2HR RATING

Damper shall be fastened to sleeve with No.10 or No.8 x 3/4" sheet metal screws on 6" centers (max). No further than 2" from either end.

See notes 2 and 3 regarding duct connections.

Angles shall be a minimum of 1-1/2" x 1-1/2" x 1/16" and fastened to the sleeve and damper only. Must be fastened on all (4) sides with 1/4" bolts, 1/2" long welds or No.10 or No.8 sheet metal screws on 8" maximum centers. (See Note #4 for expansion clearance and overlap.)

Angles shall not be fastened to each other at the corners or fastened to the fire wall. Angles may be reversed when diffusers or grills require flush mounting. Installation per NFPA90A, UL555 and SMACNA Fire Smoke and Radiation Installation Guide

FASTENERS MUST BE PLACED WHERE THEY DO NOT INTERFERE WITH DAMPER OPERATION

Notes:

1. Sleeves shall be 16 gauge heavier then the duct to which it is attached. Gauges shall conform to SMACNA or ASHRAE standards.

2. When the follow sleeve connections are used, the minimum gauge of the sleeve shall 14 gauge.

- a. Angle reinforced standing seam.
- b. Angle reinforced pocket lock.
- c. Companion angles.
- d. Metal fasteners approximately 16" on centers.
- 3. The following breakaway sleeve connections may be used on all systems: e. Reinforced Bar Slip
 - a. Plain "S" Slip
 - b. Hemmed "S" Slip
 - c. Bar Slip

- f. Angle Slip g. Inside Slip Joint
- h. Double "S" Slip

d. Standing "S" Slip 4. Clearance for expansion of 1/8" per foot of sleeve dimension is required. Angles should lap masonry a minimum of 1" around the entire opening.

5. For multiple section damper assemblies larger then 72" x 72", refer to the mullion installation instruction sheet for fire dampers.

6. Maximum sleeve extension from the wall or floor opening is 6" on the damper side without actuator.

Maximum sleeve extension from the wall or floor opening is 16" on the damper side with actua- DUCT tor.

- 7. Dampers may be installed in wall or partition (masonry, gypsum wallboard) or concrete floor.
- 8. The connection ducts shall not be continuous, but shall terminate at the sleeve or frame.

9. Dampers are supplied with factory mounted actuators designed to close automatically upon loss of power.

10. The jackshaft side of the damper may be installed either "upstream" or "downstream".

11. A continuous bead of Dow Corning RTV-732, Dow Corning 999A, GE-1200 Silicone Rubber Sealant (or approved equal) shall be applied between the damper and the sleeve for its entire profile on one side of the installation as a minimum.

12. Installed damper units require operational checks upon completion to ensure proper functioning.

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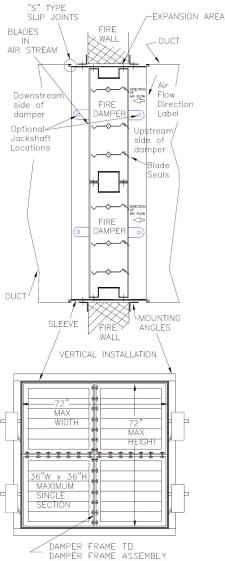
MULTIPLE SECTION DAMPER

MAXIMUM MULTIPLE SECTION		
SINGLE UNITS IN INCHES		
Width	Height	1
72	72	
		1



USIBLE LINKS emperature rating is ot to exceed 250°F. 165°F is standard. ocated in pin grooves.

*Each single section damper shall be supplied with an independent motor operator.



^{1/4&}quot; BOLTS AND NUTS ON 8" CENTERS MAXIMUM.

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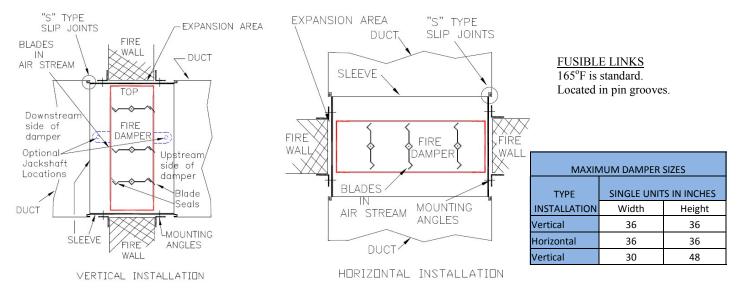
Website: www.firedamper.com



3HOUR FIRE/SMOKE DAMPER

INSTALLATION INSTRUCTIONS

MULTIPLE SECTION DAMPER VERTICAL or HORIZONTAL MOUNT 3HR RATING



Damper shall be fastened to sleeve with No.10 or No.8 x 3/4" sheet metal screws on 6" centers (max). No further than 2" from either end. See notes 2 and 3 regarding duct connections.

Angles shall be a minimum of 1-1/2" x 1-1/2" x 1/16" and fastened to the sleeve and damper only. Must be fastened on all (4) sides with 1/4" bolts, 1/2" long welds or No.10 or No.8 sheet metal screws on 8" maximum centers. (See Note #4 for expansion clearance and overlap.) Angles shall not be fastened to each other at the corners or fastened to the fire wall.

Angles may be reversed when diffusers or grills require flush mounting.

Installation per NFPA90A, UL555 and SMACNA Fire Smoke and Radiation Installation Guide.

FASTENERS MUST BE PLACED WHERE THEY DO NOT INTERFERE WITH DAMPER OPERATION

Notes:

1. Sleeves shall be of the same gauge or heavier then the duct to which it is attached. Gauges shall conform to SMACNA or ASHRAE standards.

2. When the follow sleeve connections are used, the minimum gauge of the sleeve shall be 16Ga on dampers not exceeding 36"W x 24"H and 14Ga on larger dampers.

- a. Angle reinforced standing seam.
- b. Angle reinforced pocket lock.
- c. Companion angles. d. Metal fasteners approximately 16" on centers.

3. The following breakaway sleeve connections may be used on all systems:

a. Plain "S" Slipb. Hemmed "S" Slipc. Bar Slipd. Standing "S" Slipe. Reinforced Bar Slipf. Angle Slipg. Inside Slip Jointh. Double "S" Slip

4. Clearance for expansion of 1/8" per foot of sleeve dimension is required. Angles should lap masonry a minimum of 1" around the entire opening.

5. Maximum sleeve extension from the wall or floor opening is 6" on the damper side without actuator.

- Maximum sleeve extension from the wall or floor opening is 16" on the damper side with actuator.
- 6. Dampers may be installed in wall or partition (masonry, gypsum wallboard) or concrete floor.
- 7. The connection ducts shall not be continuous, but shall terminate at the sleeve or frame.
- 8. Dampers are supplied with factory mounted actuators designed to close automatically upon loss of power.
- 9. The jackshaft side of the damper may be installed either "upstream" or "downstream".

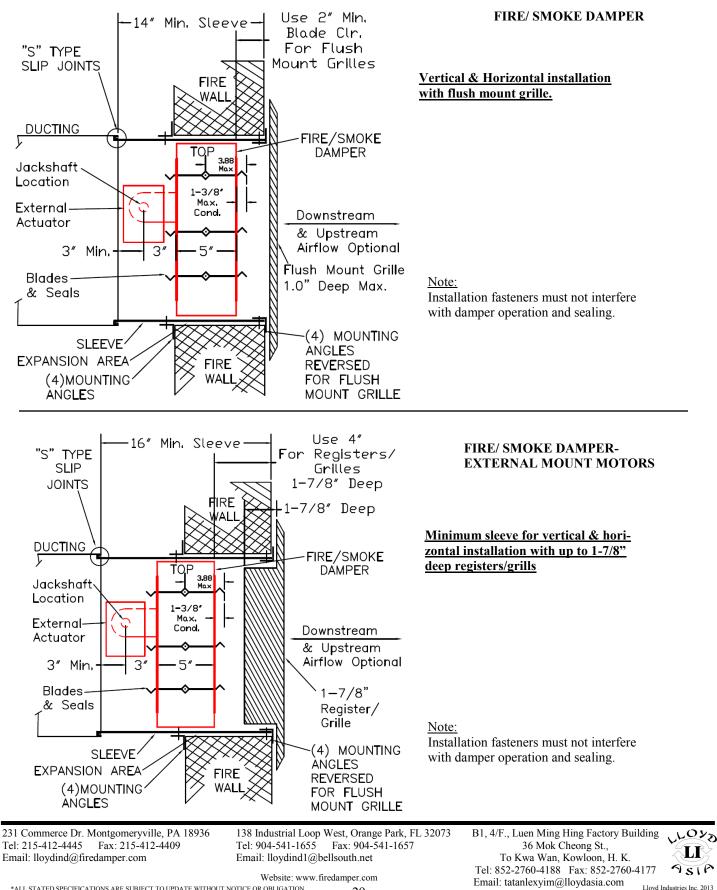
10. A continuous bead of Dow Corning RTV-732, Dow Corning 999A, GE-1200 Silicone Rubber Sealant (or approved equal) shall be applied between the damper and the sleeve for its entire profile on one side of the installation as a minimum.

- 11. Installed damper units require operational checks upon completion to ensure proper functioning.
- 12. An access door is a NFPA requirement for damper inspection and testing.
- 13. For use in static and dynamic systems up to the maximum rated temperature, velocity and water gauge.
- 14. Electric actuator connections shall conform to the National Electric Code.
- 15. Pneumatic actuators require metallic airline connections, and a minimum of 20PSI supply air. (Not to exceed 30PSI)
- 16. CAUTION: THE HEAVY DAMPER CLOSURE SPRING IS UNDER LOAD.

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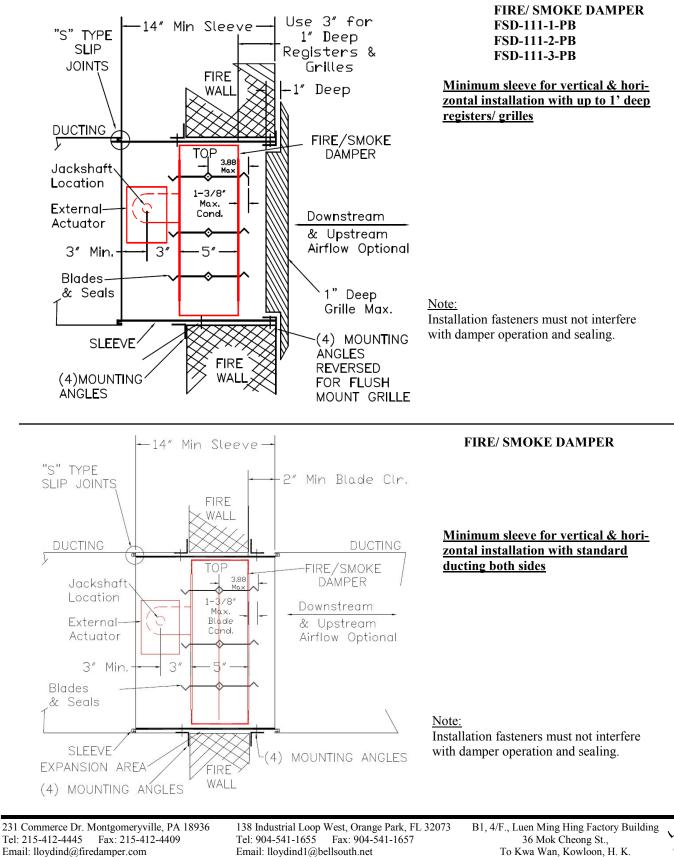






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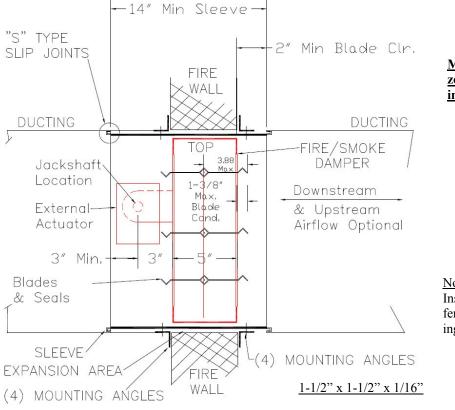
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FIRE/ SMOKE DAMPER



Minimum sleeve for vertical & horizontal installation with round ducting collars both sides

Note:

Installation fasteners must not interfere with damper operation and sealing.

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