



1. Draw a line 1.25" in from the fuselage side and parallel to it.
2. Measure forward from the trailing edge of the fuselage root 2" on the parallel line just drawn.
3. The first hole will be placed here, drill to 5/16" a smaller bolt like 3/16" cab be used with washers.
4. Insert a bolt in the back hole.
5. Line up the remaining outboard holes in the step plate with the red line on the picture.
6. Match drill all holes in the fuse using the step plate.