
电热管制作信息调查
Questionnaire of Heating Elements Production Process

1. 电热元件信息 Type of the Heating Element: Air heater(空烧) Water heater (水烧)
2. 电热元件使用条件 Applications: 总负荷 total wattage: _____ 温度 Temperature: _____
3. 管 材 Tube material: _____
4. 电热丝材料及参数 material & specifications of resistance wires: _____
5. 管子尺寸 Dimension of the Tube:
缩管前 Before reducing①直径 Diameter: _____ ②长度 Length: _____
缩管后 After reducing①直径 Diameter: _____ ②长度 Length: _____

II. 制管工艺 Process of making Heating Element:

- 1a. 空管是否清洗 Cleaning empty tubes: 是 Yes _____ 否 No _____
- 1b. 电热丝是否清洗 Cleaning resistance wires: 是 Yes _____ 否 No _____
2. 装粉机是否有延迟震动 delayed vibration of filling machine:
是 Yes _____ 震动时间 (秒) vibration time Delayed for _____ (Seconds)
否 No _____
3. 缩管后是否有压扁工艺 Flattening Process after reducing: 是 Yes _____ 否 No _____
4. 管子是否有清洗工艺 Cleaning Process: 是 Yes _____ 否 No _____
①采用酸洗 Acid Cleaning: _____
②采用碱洗 Alkaline Cleaning: _____
③其它 Others: _____
6. 是否有过炉 Annealing Process: 是 Yes _____ 否 No _____
7. 过炉温度及管子颜色要求:
Temperature and time of Annealing Process and the Color of the Elements: _____
8. 是否有排潮工艺 Drying Process:
是 Yes _____ 否 No _____
采用何种方式排潮 Details of Drying Process: _____
9. 管子是否有焊接工艺 Welding Process:
是 Yes _____ 否 No _____
焊接工艺 Details of Welding Process: _____

III. 备注 Remarks: _____