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Project :	
Model #:	
Item #:	Qty:
Approval:	

# Top Mount Package Units (SMART 7)

**Model : ST1068MR404A2** 





#### 🚅 FEATURES / BENEFITS 🖳

**SM 1: Blue Anti-corrosion-fin and Coated Copper Tube** protects aluminum and copper pipes from toxic gases generated from foods, retards refrigerant leakage, and prolongs the cooling capacity.

**SM 2: Expansion Valve** allows safe storage of foods with a feature that self-adjusts the circulation of refrigerant as the internal temperature changes, thus recovering the required temperature fast.

**SM 3: Compressor Protected Solenoid Valve** decreases the inflow of refrigerant into the compressor when it is restarted after a stop. This extends compressor life and reduces compressor failure.

**SM 4**: **18% Bigger Condenser than the Standard**: The condenser's efficiency affects most of the refrigerator's performance. Particularly, when used in a small compartment under high ambient temperatures or a dusty area, the package unit's condenser needs to be bigger than standard ones in order to get the best performance. In consideration of the environments that our products may be subject to, condensers utilized in our products are 18% larger than competitors'.

**SM 5**: **Energy Efficient EC Motor**: Through the use of a highly efficient EC motors, our products reduce energy consumption and lower electricity costs, thus protecting the environment. Our products are designed with easy to replace motor and fan blades.

**SM 6**: **Leak Free Patented Hot Gas Condensate System**: The hot gas condensate system is an ideal system because of its fast evaporation of condensed water and its enhancing refrigeration efficiency. In spite of these advantages, many companies have stopped or stop the application of such a system because of its high risk of discarding the refrigerators due to the rapid corrosion of hot gas lines causing refrigerant leakage and water inflow into the cooling pipes. Such problems as this are completely resolved in our products, thanks to a patented technology that prevents pipes from corrosion.

**SM 7: Highly Efficient Air Circulation Enclosure** is designed to release hot air to the outside faster than competitors' and to enhance the cooling efficiency. At the same time, it retards elevation of compressor temperature and keeps refrigerant pressure from increasing, thus saving energy as a result.









# Top Mount Package Units (SMART 7)

### Model: STI068MR404A2

#### **MODEL NOMENCLATURE**

S T	I	050	M	R404A	2
Model	Location	Capacity	Temp.	Refrigerant	
Turbo air	I = Indoor	втин	M = Medium	R404A	1 = 115V
Top Mount	O = Outdoor	x 100	Temp.		1PH 60Hz
Package Unit			L = Low		2 = 208-230V
			Temp.		1PH 60Hz
					3 = 208-230V
					3PH 60Hz

#### Performance Data - Medium Temperature Models, Air Defrost

Model	Capacity BTU/HR ( Ambient Temp )									
	80	)°F	90°F		95°F		100°F		110°F	
Wodel	Room Temperature °F.									
	35°F	38°F	35°F	38°F	35°F	38°F	35°F	38°F	35°F	38°F
STI068MR404A2	9322	9880	8416	8924	7743	8213	7454	7908	6452	6852

### Unit Specifications - Medium Temperature Models

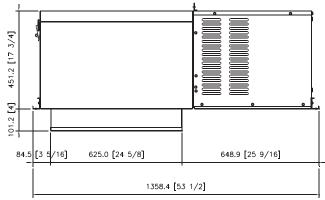
									Net Weight		
Model	Power Supply					Unit	Evaporator	Plug	NEMA	STI / STX	
Numbet	Voltage	PH	Hz	MCA	MOPD	Amps	CFM	Supplied	Receptacle	Fig.	Lbs (kg)
STI068MR404A2	208-230	1	60	8.9	15	7.34	510	† YES	6-15R	В	216 (98) / 225 (102)

Design and specifications subject to change without notice

■ WARRANTY: 2 Year Compressor and Parts Warranty & 1 Year Labor Warranty

**PLAN VIEW** (unit: inch)

Figure B. INDOOR UNIT - Medium Cabinet (Opening Size: 25 inch x 25 inch)



**FRONT VIEW SIDE VIEW** 

■ **Toll Free**: 888-900-1002

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