



### Overview:

The open-ended titanium lug nuts serve 2 purposes: reduced weight over OEM and other aftermarket lug nuts and increased brake cooling by allowing heat to escape through the wheel studs.

### Compatibility:

The lug nuts will fit any Viper 1992-2017 along with other vehicles with a 1/2-20 thread wheel stud. The nuts have a 60 degree seat angle.

The design is a 17mm 12 point head, and is compatible with this type of socket. An example of a compatible socket driver is Sunex Tools 267217.



*Lug nut installed on a Viper ACR (without wheel)*

Outer diameter is 23.5mm requiring a 26mm minimum wheel port.

### Construction:

Not "just" billet Titanium, these are a high-strength forging of 6AL-4V Titanium which are fully CNC machined after the fact to achieve precise threads and seats.

Titanium nuts on a steel lug can cause galling if anti-seize is not used. This is not required with these nuts as they have been coated with a durable Teflon-infused coating.

### Weight:

Each lug nut weighs 0.036lbs. this is 39% of the weight of an OEM Viper lug nut.

### Ordering Information:

<http://dougshelbyengineering.com/Viper.html>

DSE-LN-TI-001: 1/2'20 Open Ended Titanium Lug Nuts (set of 25)

### Installation Guide:

- Hand tightening with a torque wrench is recommended to preserve the finish. Do not use an impact wrench. Take caution to avoid damage due to worn/damaged studs or damage due to over-torque or incorrect installation.
- The coating provides a reduced-friction surface similar to anti-seize and therefore requires a torque adjustment to maintain the intended force. Torque the lug nuts to ~80% of the recommended torque spec (roughly 80 ft-lbs for Vipers – check torque specs for your model year).

### Inspection and Maintenance:

- As with any lug nut, check the torque again after the first drive to ensure they are still tightened to spec.
- On track days check the torque after each session.
- Periodically inspect the coating on the threads. If significant damage or wear of the coating occurs over time use Permatex Anti-Seize or equivalent to prevent galling.
- Inspect nuts before and after each installation and discarded if any damage or out-of-spec thread tolerance is observed.

**Thank you for your purchase!**

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