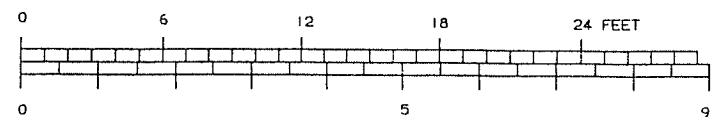


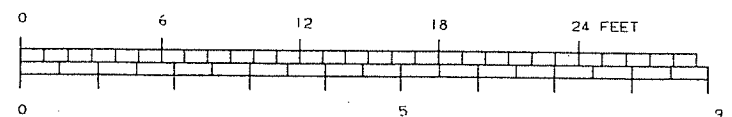
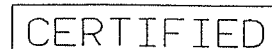
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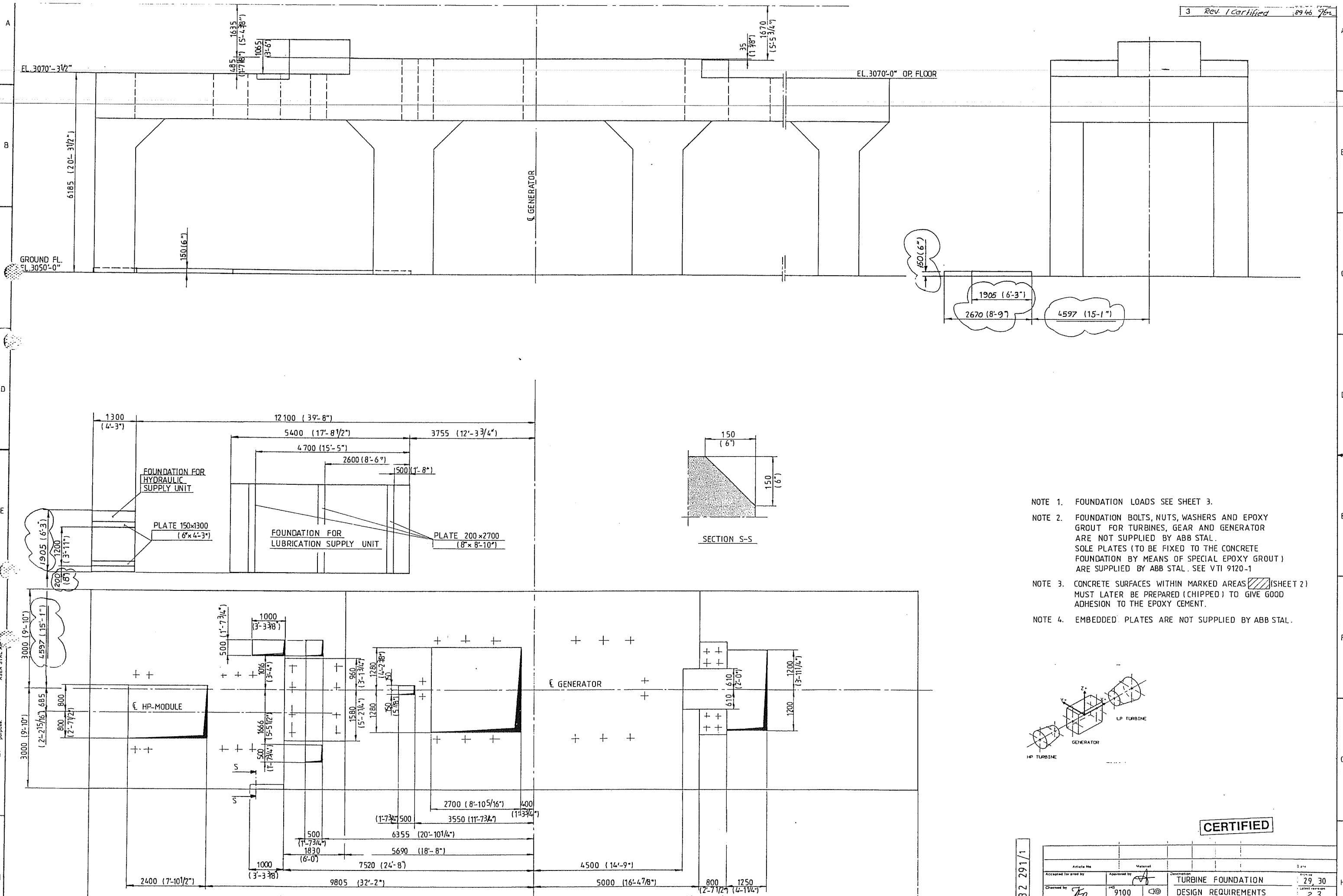


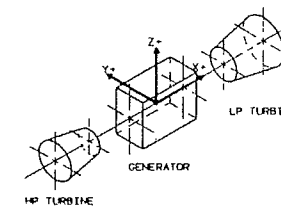
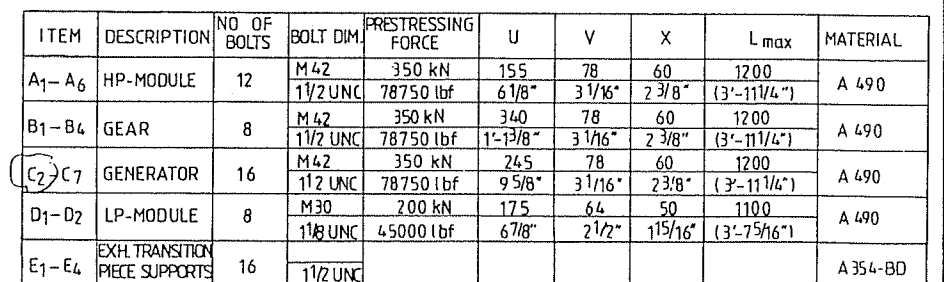
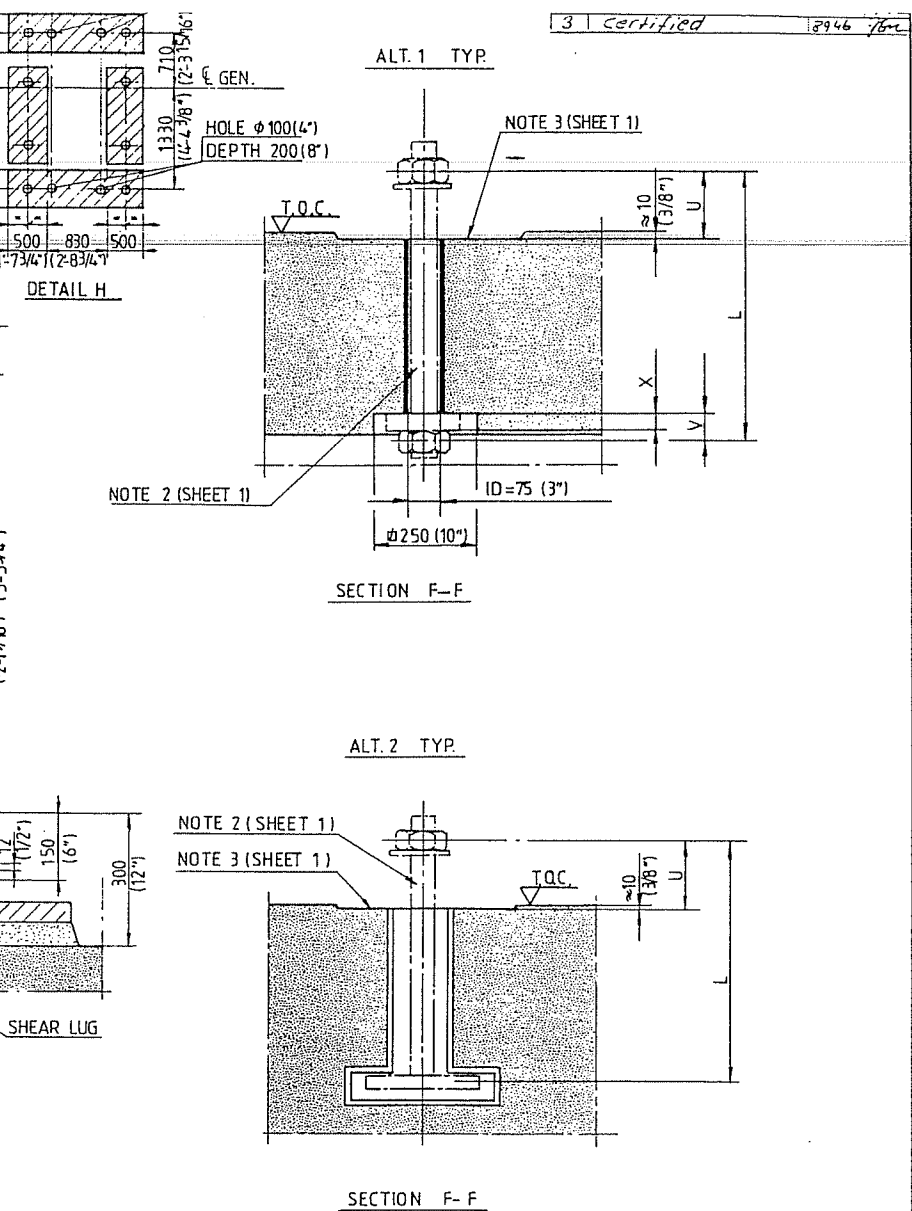
Article No.	Material	Description	Quantity
Accepted for use by	UC	LAYOUT DRAWING	29.30
Checked by	16.100		

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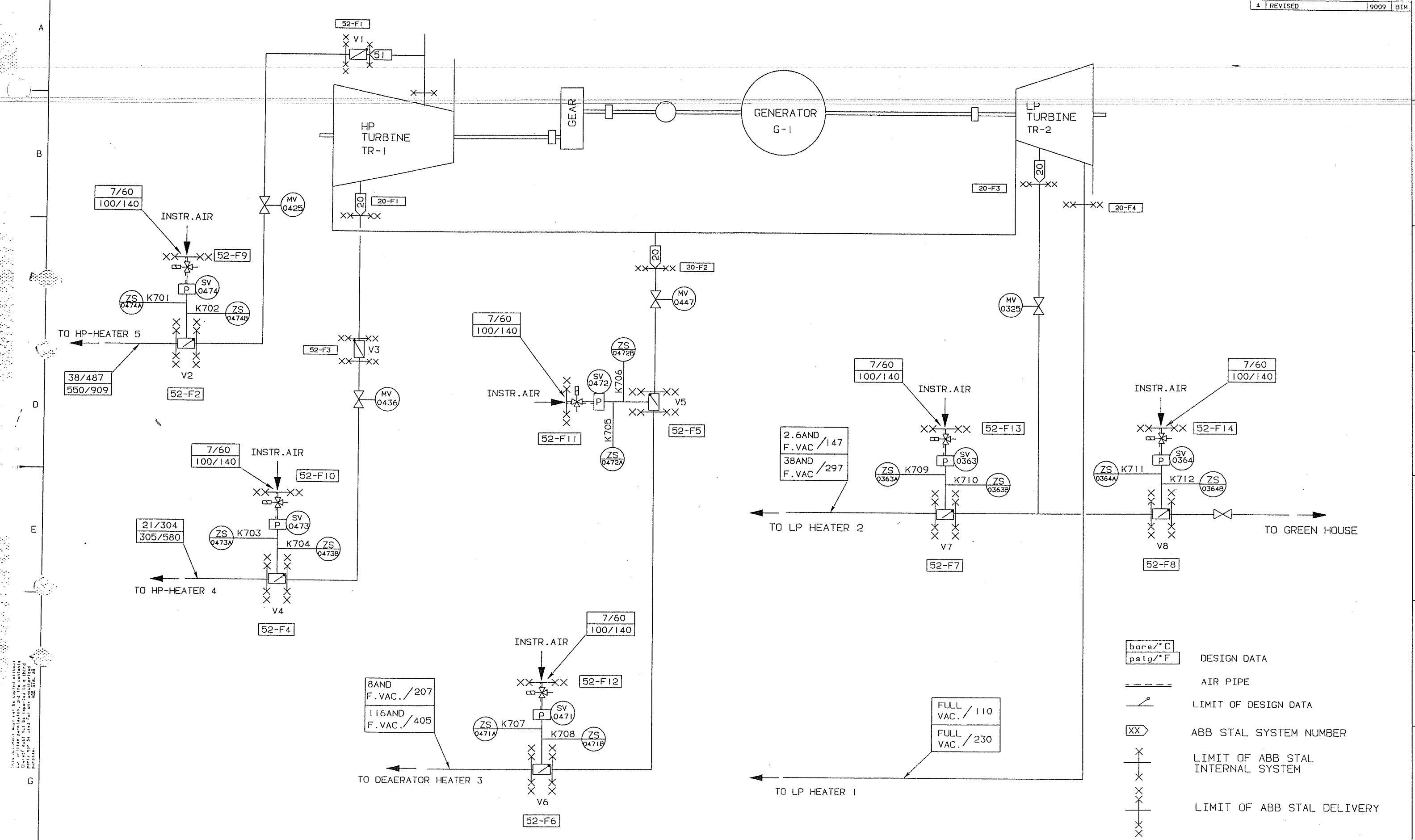


290										
	Article No		Material		Description				Sign	
	Accepted for use by		Approved by UC		LAYOUT DRAWING				29 30	





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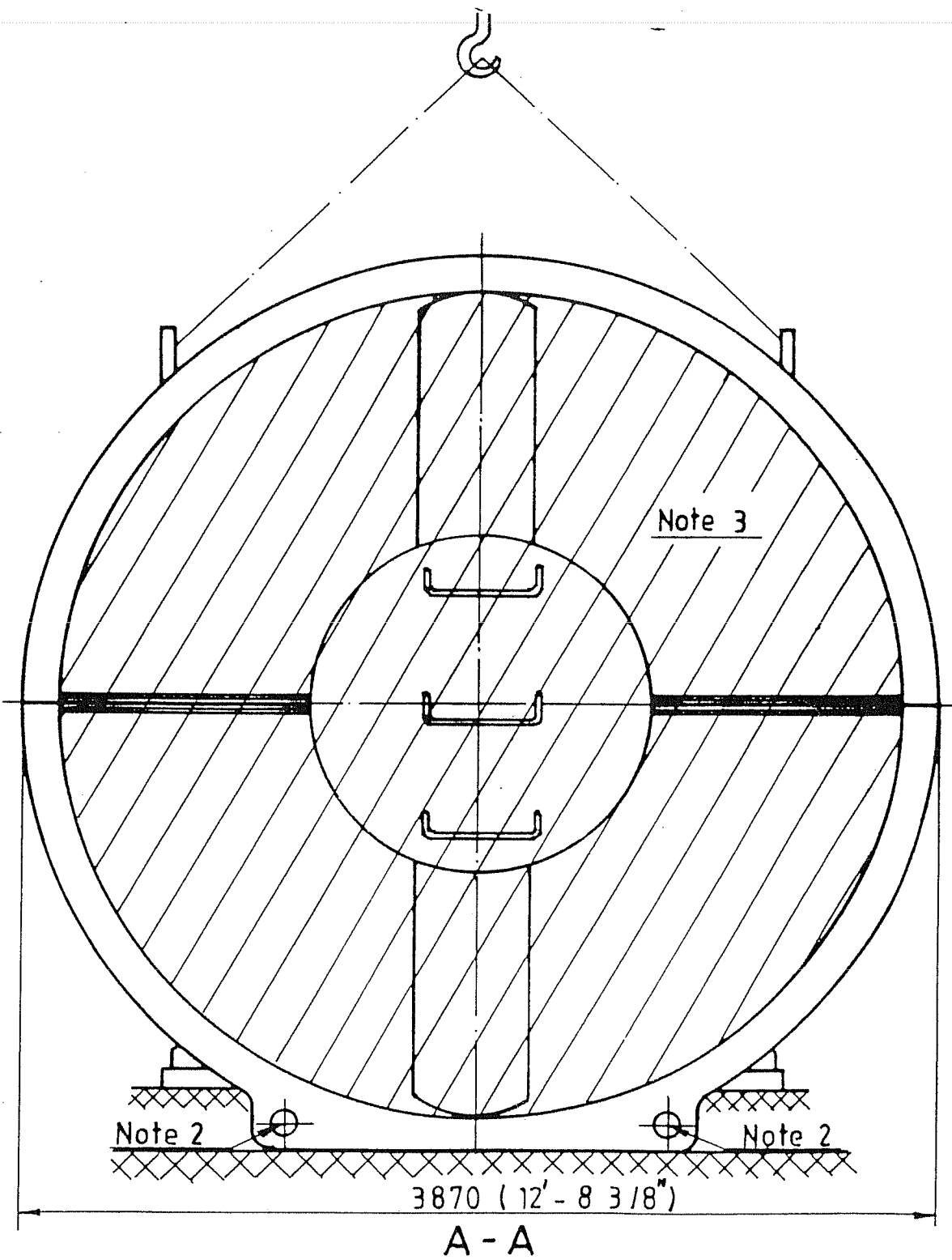
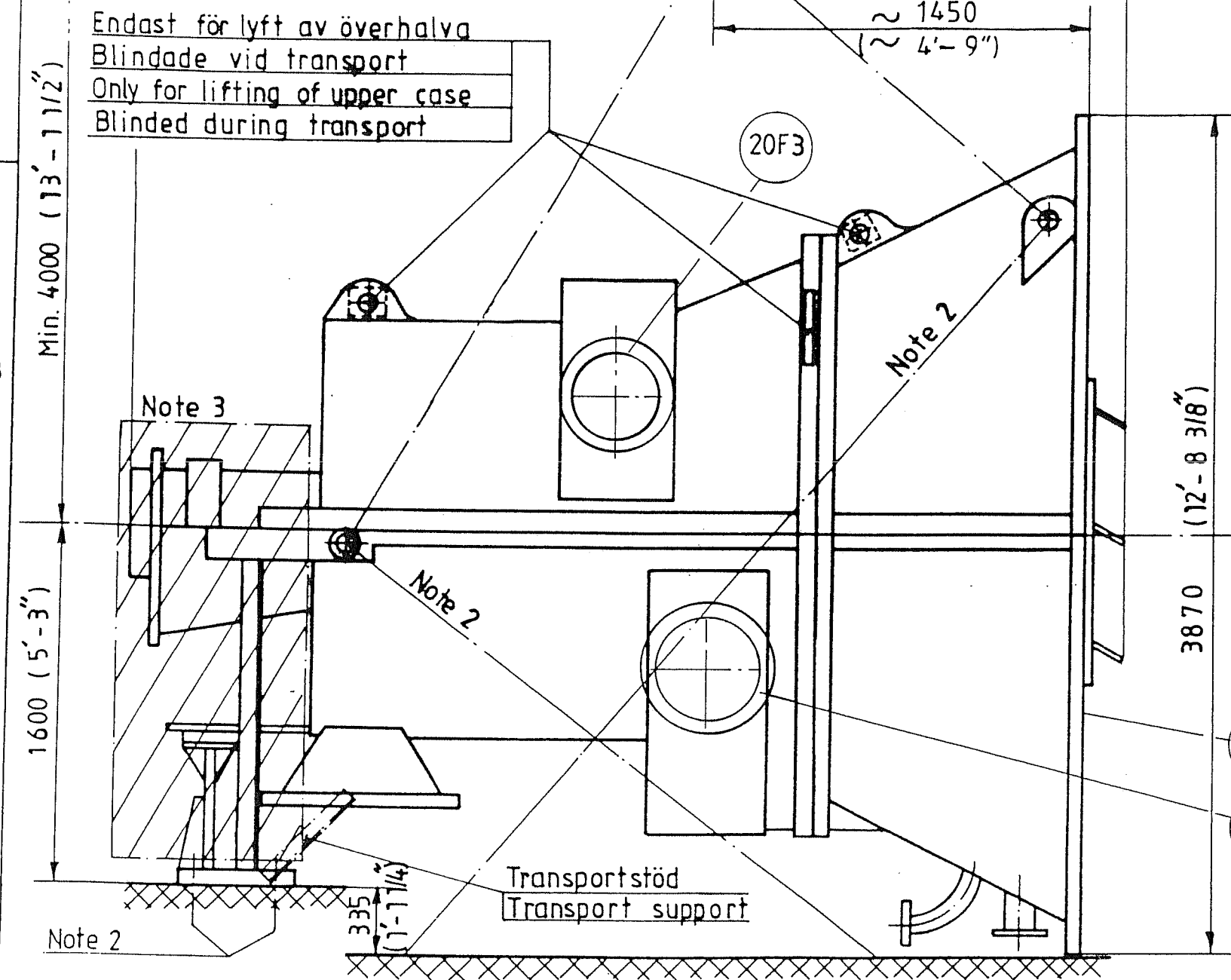
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SYMBOL LEGEND 90010430, 90010431

12288	Article No.	Material	Description	Blank
	Accepted for and by	Approved by	Checked by	29,30
		UC	P-I DIAGRAM	

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ASEA STAL AB



Note 3 Fixeringsströppar får ej anbringas inom streckade områden samt runt rör och flänsar.
No lashing slings within dashed area and around pipes and flanges.

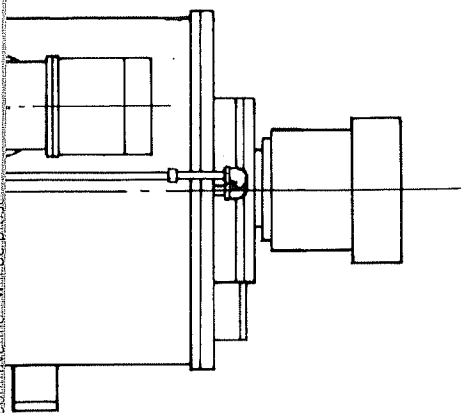
Note 2 Fixeringspunkter.
Lashing points.

Note 1 Lyft av kompl. LT-turbin (HG 2100). Vikt ~ 36 000 kg.
Lifting of compl. LT-turbine (HG 2100). Weight ~ 79 380 lb

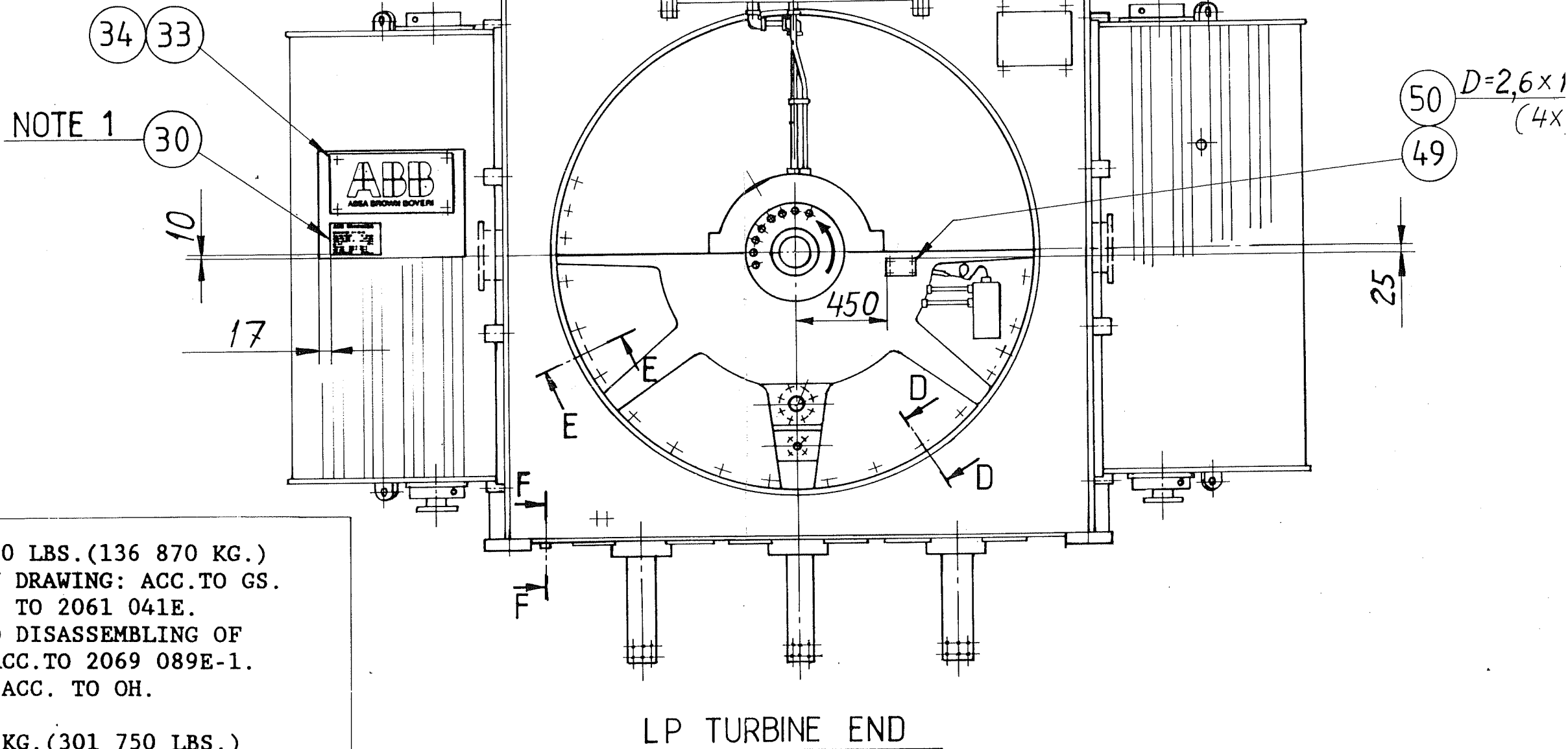
FOR INFORMATION ONLY

282 294

Article No	Material	Description	Blank
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Checked by	HG	LP-TURBINE LT 33	29.30
Drawn by	Iss by Dept	Type	Cont
B. Björk	PBTP	B 2385 NORTH BRANCH	GS
	Year Week		
	89 17		



FROM ABOVE



WEIGHT: 301 750 LBS.(136 870 KG.)
ROTOR ERECTION DRAWING: ACC.TO GS.
CLEANING: ACC. TO 2061 041E.
ASSEMBLING AND DISASSEMBLING OF
FAN BLADES ACC.TO 2069 089E-1.
PAINTING: ACC. TO OH.

VIKT: 136 870 KG.(301 750 LBS.)
ROTORMONTAGE: ENL. GS.
RENGÖRING: ENL. 2061 041E.
MONTAGE OCH DEMONTAGE AV FLÄKTSKOVLAR:
ENL. 2096 089E-1.
MÅLNING: TMÅ ENL. OH.



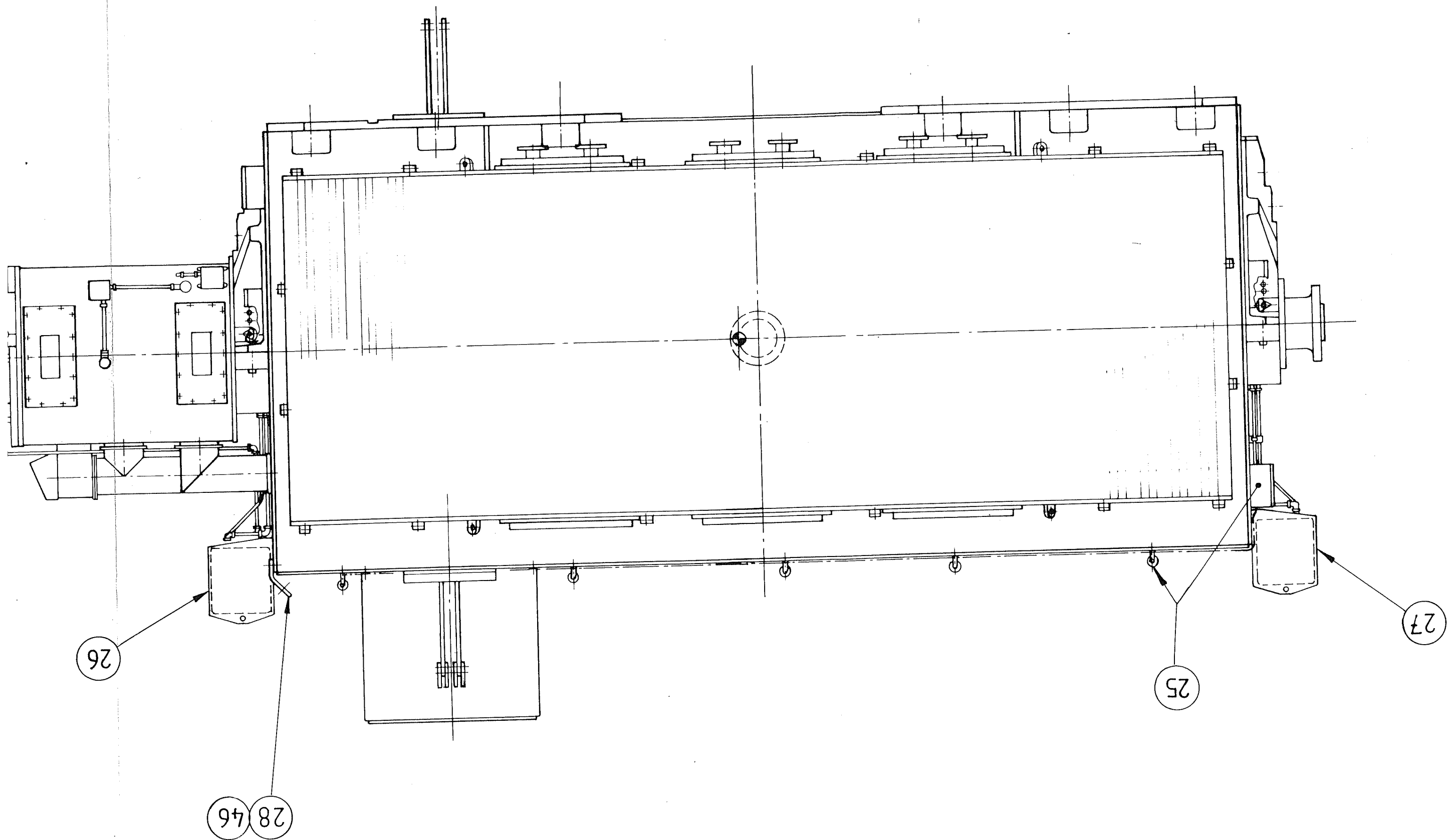
Accepted by qual control	Accepted for prod by	Description (English)	
		GENERATOR COMPLETE	
Design checked by	Drawn by	Description (own language)	
<i>K. Engvall</i>	IHL	GENERATOR KOMPLETT	
Drawing checked by	Iss by Dept	Year Week	
<i>K. Engvall</i>	GKT	89 23	
ABB GENERATION			
4422 297 - U			

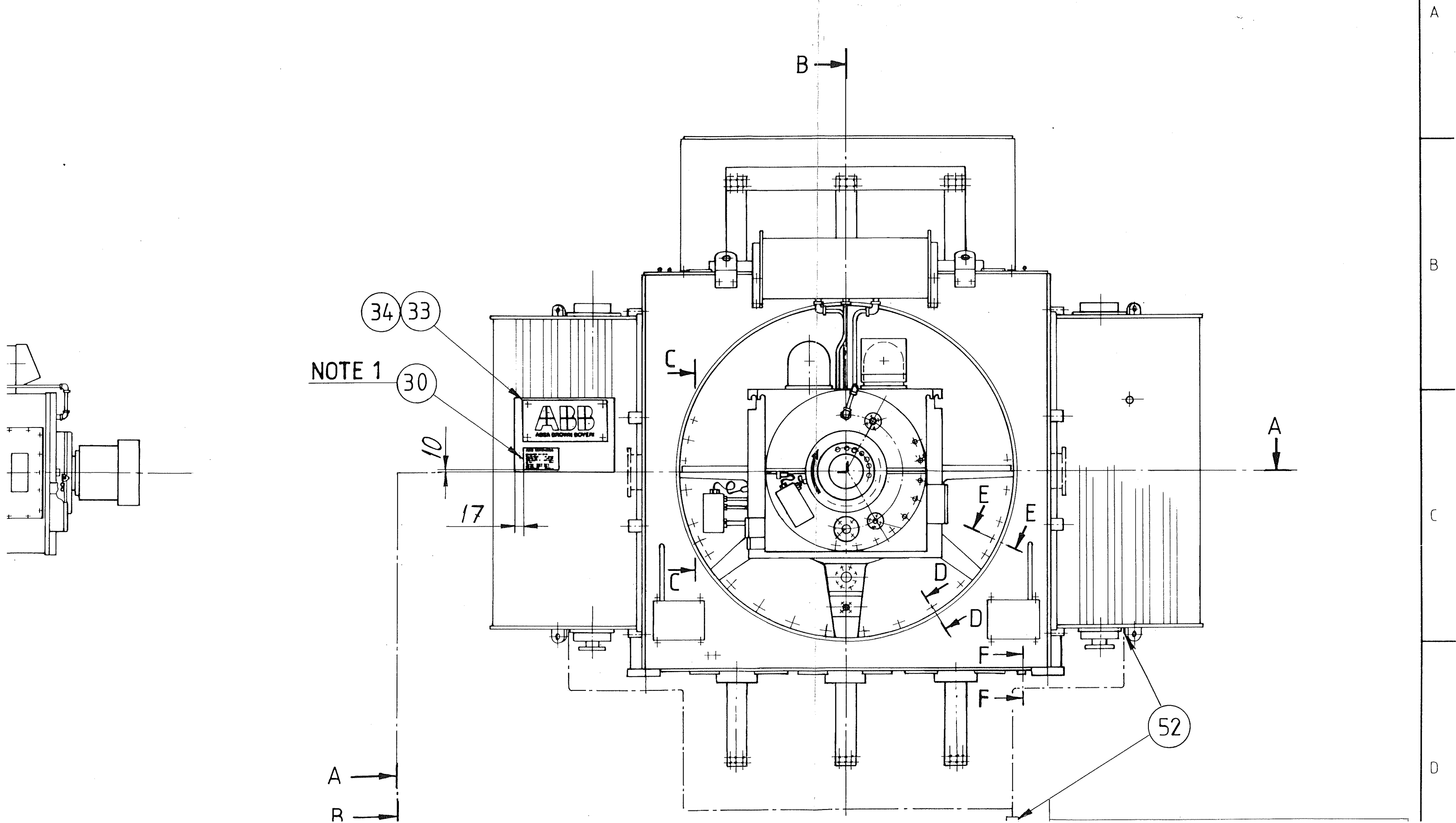
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C

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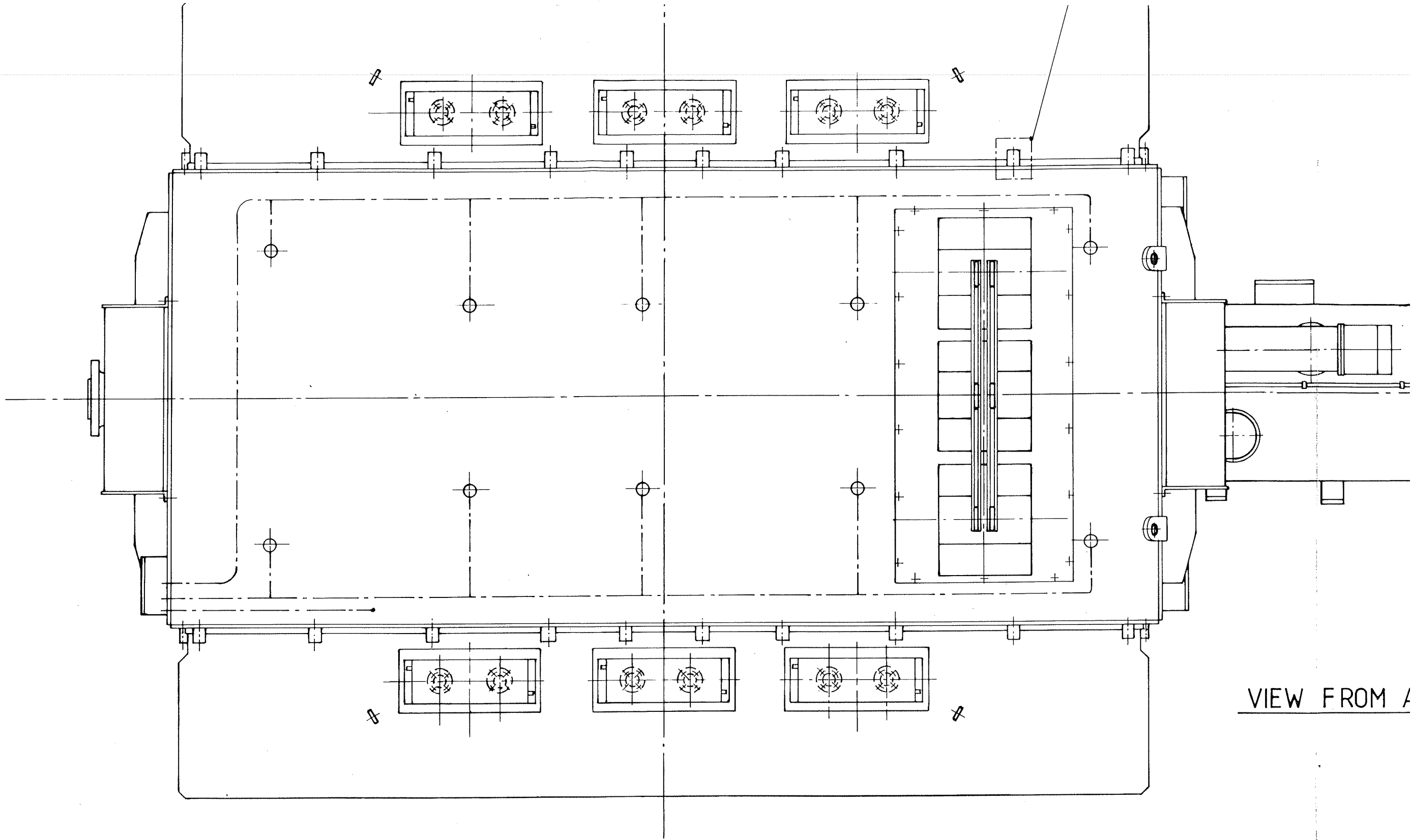
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Drawn by	Form No	Sheet
Design checked by	Rev	Ind Dept
	Year	Week
	Cont	



VIEW FROM A