

HEMBACK[®] Vise

ATTENTION!

Read and observe all safety warnings and instructions included

Warning!

Care must always be taken when operating machinery

Keep hands away from rotating tools, spindles and pinch points!

Always wear safety glasses

Tightly secure all components and use caution when first machining a HEMBACK[®] vise

DO NOT machine into the worm drive screw or fixed jaw clamp bolts

Failure to heed warnings increases the potential risk of personal injury, broken tools or damaging equipment

Assembly and Use

Remove the “pusher jaw” and “fixed jaw” from the vise base. (See video for assistance)

Secure the vise to the machine tool work table using holes for 1/2-13 socket head cap screws (minimum of 2).

Ensure the “worm drive screw” is clean of debris.

Slide the “pusher jaw” into the vise base and engage the “worm screw”

Select the location of the “fixed jaw” and install using the 2 double lead bolts provided.