

Houston International Specialty Inc.

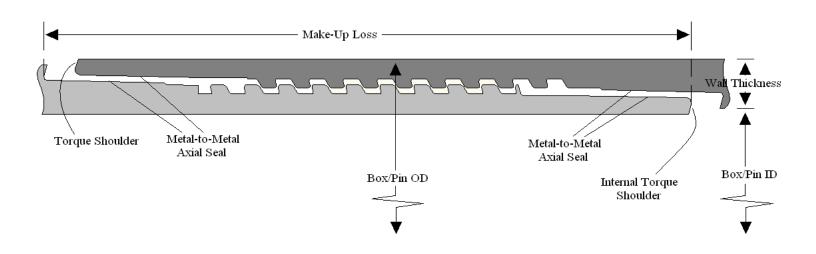
Size	5.5
Grade	N/L 80
Weight	17

TCFJ

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Make up Loss	Wall	Drift	
Pipe	5.500	4.892	Make-up Loss	Thickness	Diameter	
Swage		4.892	4.030	0.304	4.767	

Make-Up Torque Values (ft-lbs)					
Minimum	Optimum	Maximum			
6,500	7,500	8,500			

Yield Stress (x1000 lbs.)			
Tensile	Compressive		
302.5	324		



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