Small / Customizable / 100% Made in France UHF RFID Tag for Textile

The *FenoTEX-1170* is a new Woven RFID label for Flat Linen, Garments, Pillowcases etc. Each FenoTEX-1170 has been specifically designed for tracking textile inventory throughout the harsh environment of the laundry industry. Tags are manufactured with an enhanced shape, robustness and ease of application with an extremely long-range, RFID read performance. The *FenoTEX-1170* is based on a unique and patented concept. It uses a very small UHF device coupled to an embedded secondary antenna made of an innovative, flexible thread.

The *FenoTEX-1170* is easily affixed to textile products by inserting them into the hem. The *FenoTEX-1170* withstands heat-sealing processes and can be attached to textiles using its own adhesive delivered as standard issue.

EPC Global and ISO 18000-6C compliant UHF tags.



Design & Product overview:

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Manufacturer name

- Overall thickness:
 - o < 0.5mm,
 - except in chip area < 2.5mm
- Weight: ~0,6g
- Serial number can be engraved by laser
- Custom dimension on request
- Logo printable on tag
- Fixing method:
 - compatible with sewing. (please use our recommended process)
 - \circ inserted into the Hem
 - affix by heat-sealing.

Environmental / Mechanical Characteristics / Warranty

Temperature:

Storage: -40°C / +120°C

FRONT

70 +/-2mm

Chip reference

BACK

(with adhesive)

Operating:

Date code

(done by laser) week/year

- Patching: 220°C (428°F), 20 seconds, 1 cycle
- Washing: 90°C (194°F), 15 minutes, 200 cycles
- Drying: 180°C (356°F), 3 minutes, 200 cycles
- Tunnel Finisher: 170°C (338°F), 10 minutes
- Autoclave: 3.2bar, RH 85%, 5min @ 134°C (273°F)

Chemicals: Resistant to all common chemicals in the washing process

Lifetime: 200 wash cycles or 3 years from shipping date, (whichever comes first)



| Electrical Characteristics: | | | | |
|-----------------------------|---|----------|---|--|
| Electrical | Specification | Units | Comments | |
| Integrated Circuit | UHF Gen 2 – ISO18000-6C | | <u>Impinj Monza 6RP</u> | |
| Frequency carrier | 860-960 | MHz | Compatible worldwide. <i>(EU, US, ASIA)</i> | |
| READ RANGE | Up to: 7* | Meters | Depending on reading station *Measured on VOYANTIC Lab equipment | |
| MULTIREAD | Up to: 800 | Dependir | ng on reading station | |
| EPC Memory | 96 to 128 | bits | 96bits Pre-encoded by FENOTAG | |
| User Memory | 32 to 64 | bits | 32 per default. (64 as an option. Then EPC will be fixed to 96Bit) | |
| TID. Unique number | 96 | bits | Serialized number | |
| Data retention | 50* | years | Tamb < 55°C | |
| Write Endurance | 100,000* | cycles | Tamb < 55°C | |
| ESD immunity | +/-2 | kVolts | (H.B.M) | |
| Other features*: | Autotune function, FastID, TagFocus, Monza Self serialization, Passwords lock/Kill/Access—64 bits | | | |

Material:

• Fabric: Polyester/Cotton

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- Antenna: Multiple wires of Stainless steel.
- Adhesive for thermo-patching: specific proprietary Polyurethane. Transparent to slightly yellowish after patching.
- Module: Epoxy, Gold wire, Polyimide, Copper with gold plating.

Delivery Format:

| Delivery | Specification | Details |
|------------------|--|---|
| Format | Bulk, in plastic bags | Standard: 500 tags/bag. |
| Delivery details | Label with lot number, number of good tags on the bag. | Approx. Weight: 300g |
| Test | 100% tags are tested and encoded. | (unique EPC). Datafile available per shipment |
| Yield | 100% | Tags are all tested on fully automatic machine. |
| Bag size | 500 good products | Option: Other quantities. |
| Minimum of order | 5,000 tags | Unit of order: bag |
| Personalization | Optional | IC memory encoding, Serial number engraving by laser Customer artwork on Tag (color) Tag delivered on reel, with or without precut line. |

Thermal patching process: (for the version FenoTEX-1170):

Recommended: 206°C/12s/5bars, or 210°C/10s/5bars.

Heat sealing should be performed on clean dry items

Barrier textiles need extra attention (very thin layer on top of textile which could decrease patching adhesion). Due to the nature of the textiles i.e. developed to prevent matter from passing through it, Patching the transponder can be an issue. In that case, <u>an extra cycle to pre-heat the barrier textile for 7 to 10 seconds can amend any adhesion</u> <u>issues</u>. Position the transponder patch immediately after pre-heating and seal it into place.

Final adhesion is also dependent on your material. (Please validate your parameters with your own machine and material before using)

Disclaimer: FENOTAG reserves the right to change its product and services at any time without notice. As our products are used in circumstances beyond our control, we cannot be held liable for any damage caused through their use. This product specification replaces earlier versions.

