

Houston International Specialty Inc.

Size	7
Grade	P110
Weight	23

TCBC-HT

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make up Loss	Wall Thickness	Drift
Coupling	7.875	6.890	Length	iviake-up Loss	waii iiiickiiess	Diameter
Pipe	**************	6.366	9.000	4.500	0.317	6.241
Pin	******************************	6.366				

Torque Values (ft-lbs)					
Field End Make-Up			Max. Working	Yield Torque	
Minimum	Optimum ^{2.}	Maximum	Torque 1.	rieid Torque	
16,150	18,300	23,500	25,500	30,500	

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
732	732	

Maximum Pressure (psi)		
Internal	External	
8,720	4,440	

 $^{^{1}}$ Max. Working Torque value is not to be exceeded during operation. 2 If Optimum Torque does not meet the Base of Triangle Stamp, M/U to the Base of Triangle.



