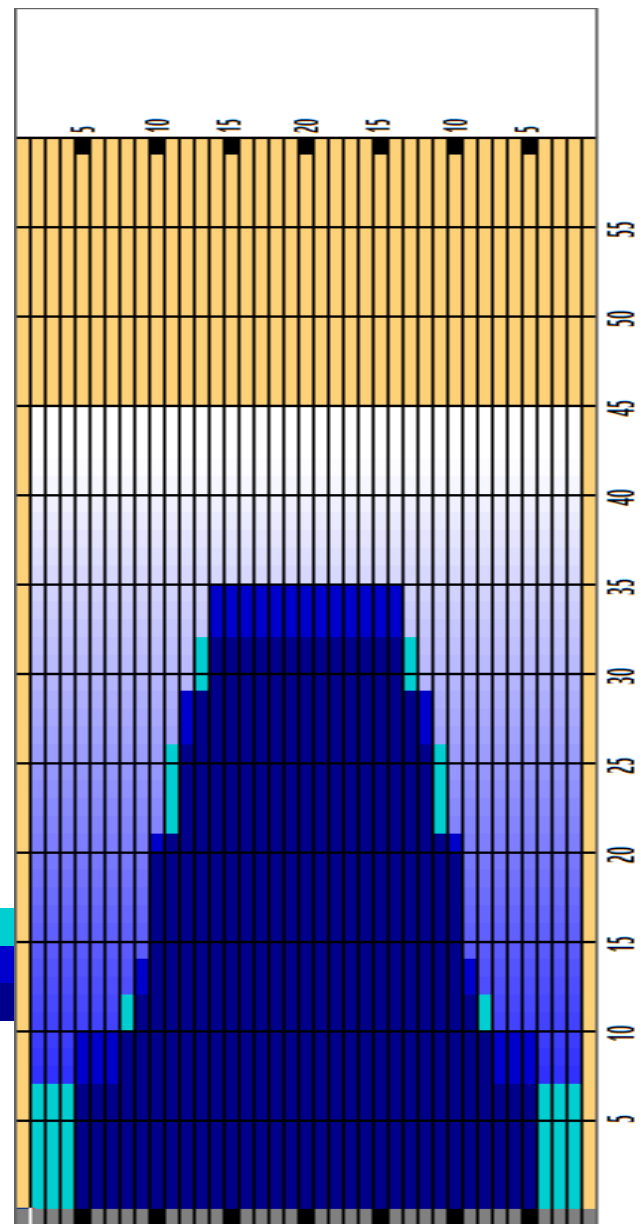


Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	15.545 mL	Reverse Oil Total	11.01 mL	Volume Oil Total	26.555 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	18	A	148	0.0	7.6	7.6	7400
2	8L	8R	2	45	18	B	50	7.6	12.7	5.1	2250
3	10L	10R	3	45	18	A	63	12.7	20.3	7.6	2835
4	11L	11R	2	45	22	B	38	20.3	26.5	6.2	1710
5	13L	13R	2	45	22	A	30	26.5	32.7	6.2	1350
6	2L	2R	0	45	26	B	0	32.7	45.0	12.3	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	A	0	45.0	35.0	-10.0	0
2	14L	14R	2	45	22	B	26	35.0	28.8	-6.2	1170
3	12L	12R	3	45	18	A	51	28.8	21.2	-7.6	2295
4	10L	10R	3	55	18	B	63	21.2	13.6	-7.6	3465
5	9L	9R	2	55	14	A	46	13.6	9.7	-3.9	2530
6	5L	5R	1	50	14	A	31	9.7	7.8	-1.9	1550
7	2L	2R	0	50	14	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 5:1 Forward

Cleaner Ratio Back End Mix 5:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.02	1.72	1.02	1.02	1.72	5.02

