



5680 W. Barstow Fresno, CA 93722
559.226.8196 ph 559.277.0457 fax
www.mcgaughys.com

55-64 REAR DISC BRAKE INSTRUCTIONS

1. Remove the axles from the housing
 2. Remove the backing plates
 3. Replace the axles into the housing
 4. Mount the McGaughy's rear disc conversion brackets onto the back side of the housing flanges with the welded bungs pointing towards the center of the housing (These are reinforcement bungs only). Brackets are to be mounted towards the rear of the housing.
 5. Use the supplied bolts and thick, flat washers to take up the space from the old backing plates. Place the washers between the housing and axle bearing cap.
 6. Install McGaughy's rotors.
 7. Install McGaughy's calipers with the bleeders towards the top.
 8. Make sure all bolts are tightened securely.
 9. Bleed the brake system properly when done so that there isn't any air in the brake lines.
 10. The rotors used are from 1977-79 Cadillac Seville, re-drilled to 4 3/4" bolt pattern.
 11. Calipers are from 1980-85 Cadillac Seville.
- NOTE: Both the calipers and rotors are from the rear of the Cadillac
12. Brake cables that work well are GM#10074374 and are available from your local GM Dealership.