

Marble Arms® Standard Peep Tang Sight
Part Numbers
Gun Sight Specifications
Installation & Maintenance Instructions



Marble Arms® Peep Tang Sight List by Manufacturer

Manufacturer	Model	Sight #	Screw Set #
American Arms	1874 Sharps	009816	995027
Armi	1874 Sharps	009836	995032
Ballard	#8 Union Hill	009827	995025
Browning	1885 (w/ Metal tang)	009800	995033
Browning	1892 (Tang Safety)	009802	995024
Browning	1886	009806	995013
Browning	78-1885 (w/out Tang)	009813	995026
Browning	1895 (Japan)	009814	995007
Browning	1895 (Orig)	009815	995017
Browning	71LT	009822	995007
Browning	53-65-1892	009824	995007
Browning	71 Will not fit Carbine	009828	995023
Cimarron	1866	009811	995006
Cimarron	1873, 73 Sporting Rifle	009832	995010
Colt Lightning	Small Frame-CAS	009831	995029
EMF	1874 Sharps Will not fit Carbine	009836	995032
Glenfield	30	009804	995015
H & R	Buffalo Classic	009813	995026
Henry	Golden Boy .22LR Golden Boy .22MAG	009833	995001
Henry	Big Boy 44 , 45, 357, 30/30	009844	995003
Henry	H001 .22 Lever action All H001 Except H001V	009848	995006
Marlin	39AS-1894 CB & CB II-1894S & CS-1897 CB	009804	995015
Marlin	30AS-336-444SS-1895G-1895SS/30AW	009805	995015
Marlin	39A-1889-1892- (Orig)/ 25-27-29-1897	009827	995025
Marlin	1894 (Orig)/1893	009829	995025
Marlin	1897 Annie Oakley	009834	995015
NEF	Survivor	009839	995016
Remington	RB1Current Production	009826	995001
Remington	Model 1-2-5	009819	995031
Rossi	65 New 1892	009807	995002
Rossi	59-62	009818	995005
Savage	30G Stevens Favorite OLD	009827	995025
Savage	1899	009840	995025
Savage	30G Stevens Favorite NEW	009841	995025
Shiloh Sharps	1874	009838	995030
Shiloh Sharps	New	009843	995030
Springfield	1870	009813	995026

Marble Arms® Peep Tang Sight List by Manufacturer

Manufacturer	Model	Sight #	Screw Set #
Taurus	M62	009837	995001
Taurus	Thunderbolt C45	009860	995001
Taylor	1874 Sharps	009836	995032
Thompson Center	Scout	009800	995001
Uberti	Henry	009825	995028
Uberti	1885	009851	995033
Uberti	1866	009811	995006
Uberti	1892	009820	995006
Uberti	Rolling Block	009826	995001
Uberti	1873 Will not fit Hunter	009832	995006
Varner	.22 Cal Favorite	009835	995008
Winchester	1873 Miroku Made	009884	995012
Winchester	1885 (Japan) HI-Wall	009800	995001
Winchester	1876-1886(Orig)	009801	995019
Winchester	1892 (Tang Safety)	009802	995024
Winchester	62-1890-1906	009803	995018
Winchester	1886 (Japan)	009806	995013
Winchester	53-55-64-65-1892 (Orig)-1894 (Except .22 CAL)	009808	995003
Winchester	1866-1873	009809	995004
Winchester	1886 (Tang Safety)	009810	995022
Winchester	9422 (.22 LR)	009837	995001
Winchester	1895 (Tang Safety)	009814	995007
Winchester	71LT	009817	995021
Winchester	1885 (Orig)	009821	995021
Winchester	71	009828	995023
Winchester	1885 (Japan) Low-Wall	009830	995001
Winchester	9422 (.22 Magnum)	009837	995001
Winchester	94 Legacy (Tang Safety)	009849	995009

Marble Arms® Standard Peep Tang Sight List by Sight Base Number

Sight #	Manufacturer/Model
009800	Browning 1885 (w/ Metal tang); Thompson Center Scout; Winchester-1885 (Japan) HI-Wall
009801	Winchester 1876-1886(Orig)
009802	Browning 1892 (Tang Safety); Winchester 1892 (Tang Safety)
009803	Winchester 62-1890-1906
009804	Glenfield 30; Marlin 39AS-1894 CB &CB II-1894S & CS-1897 CB
009805	Marlin 30AS-336-444SS-1895G-1895SS/30AW
009806	Browning 1886; Winchester 1886 (Japan)
009807	Rossi 65 New1892
009808	Winchester 53-55-64-65-1892 (Orig)-1894 (Except .22 CAL)
009809	Winchester 1866-1873
009810	Winchester 1886 (Tang Safety)
009811	Cimarron 1866; Uberti 1866
009812	Winchester 9422 (.22 LR)
009813	Browning 78-1885 (w/out Tang); H & R Buffalo Classic; Springfield 1870
009814	Browning 1895 (Japan); Winchester 1895 (Tang Safety)
009815	Browning 1895 (Orig)
009816	American Arms 1874 Sharps
009817	Winchester 71LT
009818	Rossi 59-62
009819	Remington Model 1-2-5
009820	Uberti 1892
009821	Winchester 1885 (Orig)
009822	Browning 71LT
009824	Browning 53-65-1892
009825	Uberti Henry
009826	Remington RB1 Current Production; Uberti Rolling Block
009827	Ballard #8 Union Hill; Marlin 39A-1889-1892- (Orig)/ 25-27-29-1897; Savage 30G Stevens Favorite OLD
009828	Browning 71 Will not fit Carbine; Winchester 71
009829	Marlin 1894 (Orig) 1893
009830	Winchester 1885 (Japan) Low-Wall
009831	Colt Lightning Small Frame-CAS
009832	Cimarron 1873, 73 Sporting Rifle ; Uberti 1873 Will not fit Hunter
009833	Henry Golden Boy .22LR Golden Boy .22MAG
009834	Marlin 1897 Annie Oakley
009835	Varner .22 Cal Favorite
009836	Armi 1874 Sharps; EMF 1874 Sharps Will not fit Carbine; Taylor 1874 Sharps
009837	Taurus M62; Winchester 9422 (.22 Magnum)

Marble Arms® Standard Peep Tang Sight List by Sight Base Number

Sight #	Manufacturer/Model
009838	Shiloh Sharps 1874
009839	NEF Survivor
009840	Savage 1899
009841	Savage 30G Stevens Favorite NEW
009843	Shiloh Sharps New
009844	Henry Big Boy 44, 45, 357, 30/30, Rem.
009848	Henry H001 .22 Lever action All H001 Except H001V
009849	Winchester 94 Legacy (Tang Safety)
009851	Uberti 1885
009860	Taurus Thunderbolt C45
009884	Winchester 1873 Miroku Made

Marble Arms® Standard Tang Sights Specifications

Sight #	Hole Spacing Center To Center	Height Adjustment	Angle
009800	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009801	2.185"	2.125" TO 2.460"	18 DEG.
009802	.375"	1.890" TO 2.225"	18 DEG.
009803	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009804	.500"	1.680" TO 2.015"	18 DEG.
009805	.460"	2.325" TO 2.660"	21 DEG.
009806	2.185"	2.125" TO 2.460"	18 DEG.
009807	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009808	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009809	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009810	.375"	1.680" TO 2.015"	18 DEG.
009811	2.000" TO 2.265"	1.915" TO 2.250"	18 DEG.
009812	1.125"	1.920" TO 2.255"	21 DEG.
009813	1.920"-2.255"	1.680" TO 2.015"	18 DEG.
009814	.460"	2.325" TO 2.660"	21 DEG.
009815	.460"	2.325" TO 2.660"	21 DEG.
009816	2.000" TO 2.265"	1.680 TO 2.015	18 DEG.
009817	2.185"	1.680" TO 2.015"	18 DEG.
009818	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009819	1.937"	2.415" TO 2.750"	21 DEG.
009820	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009821	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009822	2.185"	2.125" TO 2.460"	18 DEG.
009824	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009825	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.

Marble Arms® Standard Tang Sights Specifications

Sight #	Hole Spacing Center To Center	Height Adjustment	Angle
009826	1.937"	2.415" TO 2.750"	21 DEG.
009827	1.125"	1.680" TO 2.015"	21 DEG.
009828	.375"	2.135" TO 2.470"	21 DEG.
009829	.1.125"	1.920" TO 2.255"	21 DEG.
009830	2.000" TO 2.265"	1.555" TO 1.890"	18 DEG.
009831	1.937"	2.165" TO 2.500"	21 DEG.
009832	1.937"	1.915" TO 2.250"	21 DEG.
009833	2.000' TO 2.265"	2.165" TO 2.500"	18 DEG.
009834	.500'	1.685" TO 2.015"	21 DEG.
009835	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009836	2.283"	1.680" TO 2.015"	18 DEG.
009837	1.125"	1.920" TO 2.255"	21 DEG.
009838	2.283"	1.680" TO 2.015"	18 DEG.
009839	1.125"	1.680" TO 2.015"	21 DEG.
009840	1.125"	1.555" TO 1.890"	N/A
009841	.500"	1.920" TO 2.255"	21 DEG.
009843	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009844	2.000" TO 2.265"	1.920" TO 2.255"	18 DEG.
009848	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.
009849	.375"	2.375" TO 2.710"	19.25 DEG.
009851	2.00" TO 2.265"	1.680" TO 2.015"	18 DEG.
009860	2.000" TO 2.265"	1.680" TO 2.015"	18 DEG.

Aperture	009780	1/2" Dia. .055 Hole
Aperture	009782	1/2" Dia. .102 Hole
Aperture	009785	3/4" Dia. .032 Hole



Marble Arms® Standard Tang Sight Maintenance & Care

Windage adjustment has 66 clicks=.260"

Elevation adjustment has 85 click=.335"

Each click is about 1/4" of adjustment at 100 yards

The further the target the smaller the aperture is recommended.

To adjust windage, turn windage knob clockwise to move right and counter clockwise to move left.

To adjust the elevation, turn elevation knob to left to move up and to the right to move down. Never move tang fully forward or damage will occur to sight.

Marble Arms® #009800-#009808 Peep Tang Sight Installation

1. Sight in gun with factory sights to 100 yards
2. Adjust peep tang sight so that you are in the middle of the adjustment- windage and elevation.
3. Place peep tang sight on tang so that when looking through peep sight aperture, all sights are in alignment.
4. Mark the holes-#009800 hole spacing is 2.185" center to center.
5. Make sure you are center (left to right) on the tang.
6. Remove stock and put gun in vise
7. Center punch holes.
8. Recheck for center alignment.
9. Drill with undersize drill, in case you are not center. Drill size #32 or smaller for both holes.
10. Now that you are center-drill with #21 drill bit and tap with a #10-32 tap.
11. Keep chips from entering gun by using a heavy tap oil when tapping.
12. Remove chips and mount sight.
13. Some cases you may have to shorten the screws.
14. Remove gun from vise and reinstall stock.