

Dewborne

5100 SERIES

WATERBASE

FINISHING PRIMER



Archemya's 5100 Series Dewborne Finishing Primer is a flexible waterbase finishing primer for all plastic and sanded metal surfaces. **Archemya's 5100 Series Dewborne Finishing Primer** is designed for professional refinishing of thermoplastic and thermoset substrates. With its great finishing properties, **Archemya's 5100 Series Dewborne Finishing Primer** is an excellent choice for bumper recyclers. The excellent filling characteristics, easy sanding, superior adhesion, and color holdout make **Archemya's 5100 Series Dewborne Finishing Primer** the best choice for bumper finishing. This primer can be directly top coated with almost all automotive topcoat systems. It is freeze thaw stable and can be cross-linked up to 2-3% by volume with **Archemya's 5130 Series Hardener** to enhance its physical properties. This product is ready to spray.

- ◆ **LOW VOC AND LOW ODOR**
- ◆ **SANDS EASILY WET OR DRY IN 1-2 HOURS**
- ◆ **QUICK FILLING CHARACTERISTICS ALLOW EASY SANDING WITHOUT CLOGGING PAPER OR FEATHEREDGE TEARING**
- ◆ **OUTSTANDING DURABILITY AND FLEXIBILITY**
- ◆ **EXCELLENT ADHESION TO VARIOUS PLASTIC AND SANDED METALS**
- ◆ **CATALYST AVAILABLE TO YIELD BEST RESULTS**
- ◆ **AVAILABLE IN 5 GALLON, GALLON AND QUART**
- ◆ **FREEZE-THAW STABLE (4-5 CYCLES)**

VOC Content	<1.7 lb./gal
% Solids	48-50%
App. Viscosity (#3 Zahn)	18-20 sec
Cure Time	30-60 min**
Pot Life (If Catalyst is used)	8 hrs

You can add up to 5% solvent by volume for lower viscosity application

**Dependent on Temperature

Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Material Safety Data Sheet.



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