

SLURRYGO®

Pump Replacement Spare Parts List

High Chrome Iron Alloy•Natural Rubber•Urethane•Others

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PUMP PART LIST



- **SLURRYGO SGH SLURRY PUMPS PARTS**

SIZE: 1½/1 • 2/1½ • 3/2 • 4/3 • 6/4 • 8/6 • 10/8 • 12/10 • 14/12 • 16/14 • 18/16 • 20/18

Metal Parts, Rubber Parts and Urethane Parts are available.

- **SLURRYGO SGHH SLURRY PUMPS PARTS**

SIZE: 1½/1 • 2/1½ • 3/2 • 4/3 • 6/4 • 8/6

Metal Parts are available.

- **SLURRYGO SGL&SGM SLURRY PUMPS PARTS**

SIZE: 50 • 75 • 100 • 150 • 10/8 • 12/10 • 300 • 350 • 400 • 450 • 500 • 550

Metal Parts, Rubber Parts and Urethane Parts are available.

- **SLURRYGO SGG GRAVEL PUMPS PARTS**

SIZE: 6/4 • 8/6 • 10/8 • 12/10 • 14/12 • 16/14 • 18/16 • 20/18

Metal Parts are available.

- **SLURRYGO SGV SUMP PUMPS PARTS**

SIZE: 40 • 65 • 100 • 150 • 200 • 250 • 300

Metal Parts and Rubber Parts are available.

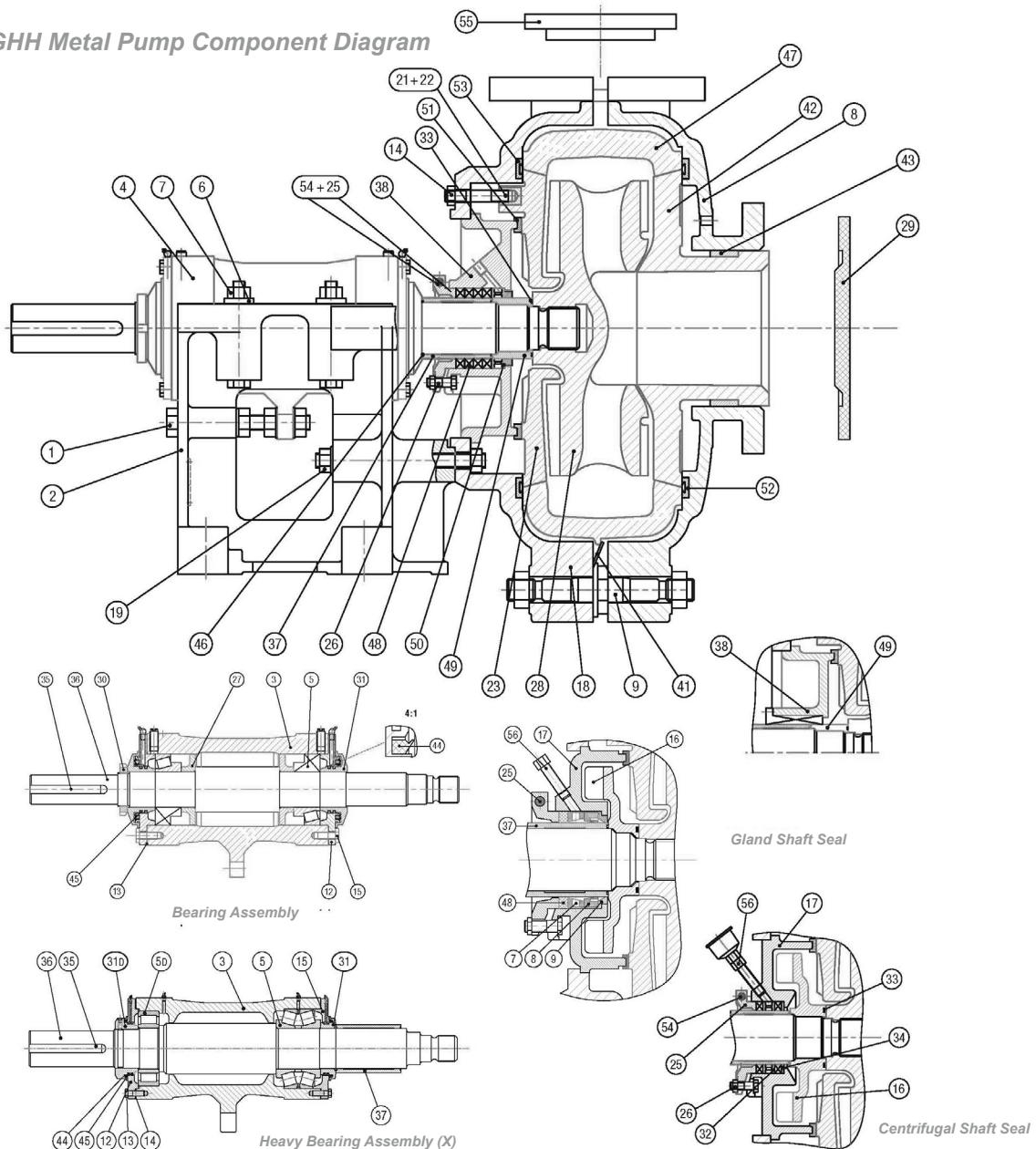
Material Introduction

No.	China Code	Parts Names	OEM Code	U.S.A Code	Performance&Application
Metal	HT200 Grey Iron	Casing,Frame, Bearing Housing, Stuffing Box	G01	AWSNO.30	_____
	QT500-7 Ductile Iron	Casing,Frame, Bearing Housing	D21	AWS 80-55-06	_____
	KmTBCr26 High Chrome Alloy	Impeller,Volute Liner, Throat Busing,Expeller, F.P.L Insert	A05	ASTM 25%Cr Class III Type A	Abrasion-resistant performance lower than A07 Fair corrosion-resistance. High impact load abrasion condition.PH range from 5~12.
	_____	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	A07	_____	Best abrasion-resistant performance;Corrosion resistance performance is inferior than A05. High impact load abrasion condition.
	_____	Impeller,Volute Liner, Throat Busing,Expeller, F.P.L Insert	A33	_____	Abrasion-resistant performance is 20% less than A05.Fair corrosion resistance performance. Oxide slurry with PH rate no less than 1,like phosphogypsum in phosphate fertilizer plant,nitric acid,sulphoacid and phosphoric acid etc.
	_____	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	A49	ASTM A532 Class III Type A	Fair abrasion-resistant performance is 20% less than A05.Fair corrosion resistance performance in media with low PH rate.Especially for fuel gas,FGD devices for media of Ph≥4. General suitable for lower acid condition.
	45 Carbon Steel	Shaft,Casing Bolt	45	ASTM 1045	Corrosion conditions with low PH rate,especially for fuel gas,FGD devices for media of Ph≥4. General suitable for lower acid condition.
	3Cr13 Stainless Steel	Shaft Sleeve, Spacer	3Cr13	ASTM 420	_____

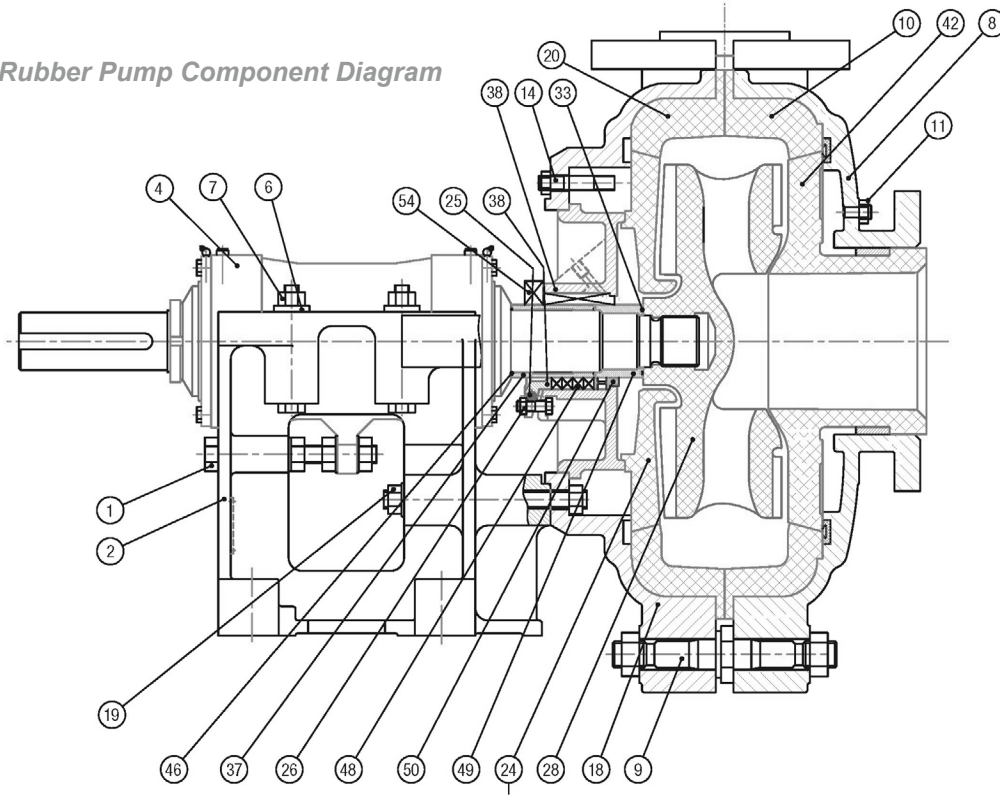
Material Introduction

No.	China Code	Parts Names	OEM Code	U.S.A Code	Performance&Application
Rubber	Natural Rubber	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	R26	_____	R26 Soft Natrual Rubber used for liners where slurry contains fine particles and more erosive.
	Natural Rubber	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	R55	_____	R55 is widely used for impellers,Liners,Bushes. Max particle size can be 20mm,impeller peripheral speed less than 25m/s temperature less than 75 °c.
	EPDM Rubber	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	S01	_____	S01 is widely used for impellers,Liners,Bushes,Max particle size can be 8 mm,impeller peripheral speed less than 25m/s temperature less than 120 °c.
	NBR	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	S12	_____	S12 is widely used for impellers,Liners,Bushes,Max particle size can be 7 mm,impeller peripheral speed less than 27m/s temperature less than 95 °c.
	Butyl Rubber	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	S21	_____	S21 is widely used for impellers,Liners,Bushes,Max particle size can be 7 mm,impeller peripheral speed less than 30m/s temperature less than 100 °c.
	Hypalon	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	S31	_____	S31 can be used for impellers,Liners,Bushes,it's recommended used for strong acid slurry with mild and moderate corrosion.Max particle size can be 10 mm,,impeller peripheral speed less than 30m/s temperature less than 110 °c.
	Neoprene	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	S42	_____	Neoprene is high strength synthetic elastomer with dynamic properties slightly inferior to natural rubber.It is less effected by temperature than natural rubber,has excellent weathering and ozone and exhibits oil resistance.
Urethane	Polyurethane	Impeller,Volute Liner, Trhoat Busing,Expeller, F.P.L Insert	U01	_____	U01 is an erosion resistant material performs well where 'tramp' is a problem. This is attributed to the high tear and tensile strength of U01. However, its general erosion resistance is inferior to that of natural rubber (R26, R08).

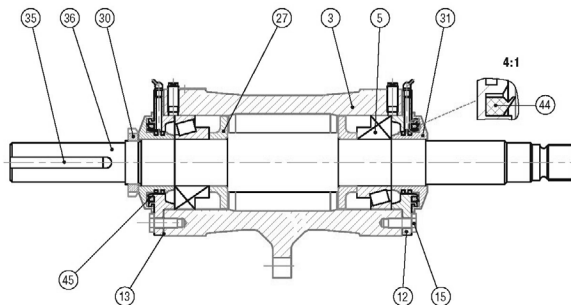
SGH/SGHH Metal Pump Component Diagram



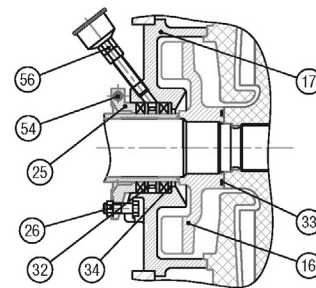
SGH Rubber Pump Component Diagram



Bearing Assembly



Centrifugal Shaft Seal



SGH/SGHH Parts No.

No.	Part Name	Basic Part No.
1	Ajusting Screw	001
2	Base	003
3	Bearing Housing	004
4	Bearing Assembly	005
5	Bearing	009
6	Clamp Washer	011
7	Clamp Bolt and Nut	012
8	Cover Plate	013
9	Cover Plate Bolt	015
10	Cover Plate Liner	017/018
11	Cover Plate Liner Stud	023
12	End Cover	024
13	End Cover Shim	025
14	Frame Plate Liner Insert Stud	026
15	End Cover Set Screw	027
16	Expeller	028
17	Expeller Ring	029
18	Frame Plate	032
19	Frame Plate Bolt	034
20	Frame Plate Liner	036
21	Frame Plate Liner Stud	039
22	Frame Plate Liner Insert Bolt	040
23	Frame Plate Liner Insert	041
24	Frame Plate Liner	043
25	Gland	044
26	Gland Bolt	045
27	Grease Retainer	046
28	Impeller	/
29	Intake Joint Ring	060
30	Labyrinth Locknut&Washer	061

No.	Part Name	Basic Part No.
31	Labyrinth	062
32	Lantern Ring	063
33	Impeller O Ring	064
34	Neck Ring	067
35	Shaft Key	070
36	Shaft	073
37	Shaft Sleeve	075/076
38	Stuffing Box	078
41	Keeper Plate	081
42	Throatbush	083
43	Throatbush Cotter	085
44	Seal	089/090
45	Piston Ring	108
46	Shaft O Ring	109
47	Volute Liner	110
48	Packing Ring	111
49	Shaft Spacer	117
50	Lantern Restrictor	118
51	Expeller Ring Seal	122
52	Volute Cover Seal	124
53	Volute Frame Seal	125
54	Gland Clamp Bolt	126
55	Joint Ring Discharge	132
56	Grease Cup Adaptor	138

No.	Part Name	Material No.	Part No.	1½/1B-SGH	QTY	1½/1C-SGHH	QTY	2/1½B-SGH	QTY
1	Ajusting Screw	S	001	SG-B001M	1	SG-C001M	1	SG-B001M	1
2	Base	D/G	003	SG-B003M	1	SG-C003M	1	SG-B003M	1
3	Bearing Housing	D/G	004	SG-B004M	1	SG-C004M	1	SG-B004M	1
4	Bearing Assembly	-	005	SG-B005M	1	SG-CAM005M	1	SG-B005M	1
5	Bearing	-	009	SG-B009	2	SG-C009	2	SG-B009	2
			009D	-	-	-	-	-	-
6	Clamp Washer	S	011	SG-B011	4	SG-C011	4	SG-B011	4
7	Clamp Bolt and Nut	S	012	SG-B012M	4	SG-C012M	4	SG-B012M	4
8	Cover Plate	D/G	013	SG-B1013	1	SG-CH1013	1	SG-B15013	1
9	Cover Plate Bolt	S	015	SG-B015M	4	SG-C015M	6	SG-B015M	4
10	Cover Plate Liner	R	017/018	SG-B1017	1	-	-	SG-B15017	1
11	Cover Plate Liner Stud	S	023	-	-	-	-	-	-
12	End Cover	D/G	024	SG-B024-10	2	SG-C024-10	2	SG-B024-10	2
			024D	-	-	-	-	-	-
13	End Cover Shim	S	025	SG-B025	2	SG-C025	2	SG-B025	2
14	Frame Plate Liner Insert Stud	S	026	SG-B026M	3	-	-	SG-B026M	3
15	End Cover Set Screw	S	027	SG-B027M	8	SG-B027M	8	SG-B027M	8
16	Expeller	A1	028	SG-B028	1	SG-CH028	1	SG-B028	1
17	Expeller Ring	A1	029	SG-B029	1	SG-CH029	1	SG-B029	1
18	Frame Plate	D/G	032	SG-B1032	1	SG-CH1032	1	SG-B1032	1
19	Frame Plate Bolt	S	034	-	-	-	-	-	-
20	Frame Plate Liner	R	036	SG-B1036	1	-	-	SG-B1036	1
21	Frame Plate Liner Stud	S	039	SG-B039M	3	SG-C039M	3	SG-B039M	3
22	Frame Plate Liner Insert Bolt	S	040	-	-	SG-CH040M	4	-	-
23	Frame Plate Liner Insert	A	041	SG-B1041	1	SG-CH1041	1	SG-B1041	1
24	Frame Plate Liner	R	043	-	-	-	-	-	-
25	Gland	D	044	SG-B044	1	SG-CH044	1	SG-B044	2
26	Gland Bolt	S	045	SG-B045M	2	SG-C045M	2	SG-B045M	2
27	Grease Retainer	D	046	SG-B046	2	SG-C046	2	SG-B046	2
28	Impeller	A/R	Various	SG-B1127/1052	1	SG-CH1127	1	SG-B15127	1
29	Intake Joint Ring	R	060	SG-B1060	1	SG-CH1060	1	SG-B15060	1
30	Labyrinth Locknut&Washer	S	061	SG-B061	1	SG-C061	1	SG-B061	1

No.	Part Name	Material No.	Part No.	1½/1B-SGH	QTY	1½/1C-SGHH	QTY	2/1½B-SGH	QTY
31	Labyrinth	S	062	SG-B062-10	2	SG-C062-10	2	SG-B062-10	2
			062D	-	-	-	-	-	-
32	Lantern Ring	S1	063	SG-B063	1	SG-CH063	1	SG-B063	1
33	Impeller O Ring	R	064	SG-B217	1	-	1	SG-B217	1
34	Neck Ring	S1	067	SG-B067	1	SG-CH067	1	SG-B067	1
35	Shaft Key	S	070	SG-B070	1	-	-	SG-B070	1
36	Shaft	S	073	SG-B073M	1	SG-CAM073M	1	SG-B073M	1
37	Shaft Sleeve	S	075/076	SG-B075	1	SG-CH075	1	SG-B075	1
38	Stuffing Box	A/D/G2	078	SG-B078	1	SG-CH078	1	SG-B078	1
42	Throatbush	A/R	083	-	-	-	-	-	-
43	Throatbush Cotter	S	085	-	-	-	-	-	-
44	Seal	R	089/090	SG-B090	2	-	-	SG-B090	2
45	Piston Ring	G	108	SG-B108	4	SG-C108	4	SG-B108	4
46	Shaft O Ring	R	109	SG-B109	2	SG-CH109	2	SG-B109	2
47	Volute Liner	A	110	SG-B1110	1	SG-CH1110	1	SG-B15110	1
48	Packing Ring	-	111	SG-B111	2/4	SG-CH111	3/7	SG-B111	2/4
49	Shaft Spacer	S2	117	SG-B117	1	-	-	SG-B117	1
50	Lantern Restrictor	S2	118	SG-B118	1	SG-CH118	1	SG-B118	1
51	Expeller Ring Seal	R	122	SG-B122	1	SG-CH122	1	SG-B122	1
52	Volute Cover Seal	R	124	-	-	-	-	-	-
53	Volute Frame Seal	R	125	SG-B1125	1	SG-CH1125	1	SG-B15125	1
54	Gland Clamp Bolt	S	126	SG-B126M	2	SG-C126M	2	SG-B126M	2
55	Joint Ring Discharge	R	132	SG-B1132L	1	SG-B1132H	1	SG-B15132L	1
56	Grease Cup Adaptor	-	138	SG-B138	1	SG-D138	1	SG-B138	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	3/2C-SGH	QTY	3/2D-SGHH	QTY	4/3C-SGH	QTY
1	Ajusting Screw	S	001	SG-C001M	1	SG-D001M	1	SG-C001M	1
2	Base	D/G	003	SG-C003M	1	SG-D003M	1	SG-C003M	1
3	Bearing Housing	D/G	004	SG-C(X)004M	1	SG-D(X)004M	1	SG-C(X)004M	1
4	Bearing Assembly	-	005	SG-C(X)005M	1	SG-D(X)AM005M	1	SG-C(X)AM005M	1
5	Bearing	-	009	SG-C(P)009	2/1	SG-Q009	1	SG-C(P)009	2/1
			009D	SG-P009D	1	SG-Q009D	1	SG-P009D	1
6	Clamp Washer	S	011	SG-C011	4	SG-D011	4	SG-C011	4
7	Clamp Bolt and Nut	S	012	SG-C012M	4	SG-D012M	4	SG-C012M	4
8	Cover Plate	D/G	013	SG-C2013	1	SG-DH2013	1	SG-D3013	1
9	Cover Plate Bolt	S	015	SG-C015M	4	SG-E4015M	6	SG-D015M	4
10	Cover Plate Liner	R	017/018	SG-C2017	1	-	-	SG-D3017	1
11	Cover Plate Liner Stud	S	023	SG-C023M	2	-	-	SG-D023M	2
12	End Cover	D/G	024	SG-C(X)024-10	2/1	SG-D(X)024-10	2/1	SG-C(X)024-10	2/1
			024D	SG-C(X)024D-10	-	SG-D(X)024D-10	-	SG-C(X)024D-10	-
13	End Cover Shim	S	025	SG-C(X)025	2	SG-D(X)025	2	SG-C(X)025	2
14	Frame Plate Liner Insert Stud	S	026	SG-C026M	4	SG-DAM026M	4	SG-C026M	4
15	End Cover Set Screw	S	027	SG-B027M	8	SG-D027M	8	SG-B027M	8
16	Expeller	A1	028	SG-C028	1	SG-DAM028	1	SG-D028	1
17	Expeller Ring	A1	029	SG-C029	1	SG-DAM029	1	SG-CAM029	1
18	Frame Plate	D/G	032	SG-C2032	1	SG-DH2032	1	SG-CAM3032	1
19	Frame Plate Bolt	S	034	-	-	SG-DH034M	4	-	-
20	Frame Plate Liner	R	036	SG-C2036	1	-	-	SG-D3036	1
21	Frame Plate Liner Stud	S	039	SG-C039M	3	-	-	SG-C039M	3
22	Frame Plate Liner Insert Bolt	S	040	-	-	SG-DH040M	4	-	-
23	Frame Plate Liner Insert	A	041	SG-C2041	1	SG-DH2041	1	SG-D3041	1
24	Frame Plate Liner	R	043	-	-	-	-	-	-
25	Gland	D	044	SG-C044	1	SG-D044	1	SG-C044	2
26	Gland Bolt	S	045	SG-C045M	2	SG-D045M	2	SG-C045M	2
27	Grease Retainer	D	046	SG-C046	2	SG-D046	2	SG-C046	2
28	Impeller	A/R	Various	SG-C2147/C2127	1	SG-DH2147	1	SG-D3147	1
29	Intake Joint Ring	R	060	SG-C2060	1	SG-C2060	1	SG-D3060	1
30	Labyrinth Locknut&Washer	S	061	SG-C061	1	-	-	SG-C061	1

No.	Part Name	Material No.	Part No.	3/2C-SGH	QTY	3/2D-SGHH	QTY	4/3C-SGH	QTY
31	Labyrinth	S	062	SG-C(X)062-10	2/1	SG-D(X)062-10	2/1	SG-C(X)062-10	2/1
			062D	SG-CX062D-10	1	SG-DX062D-10	1	SG-CX062D-10	1
32	Lantern Ring	S1	063	SG-C063	1	SG-D063	1	SG-C063	1
33	Impeller O Ring	R	064	SG-C217	1	SG-F064	1	SG-D064/E064	1
34	Neck Ring	S1	067	SG-C067	1	SG-D067	1	SG-C067	1
35	Shaft Key	S	070	SG-C070	1	-	-	-	-
36	Shaft	S	073	SG-C(X)073M	1	SG-D(X)AM073M	1	SG-C(X)AM073M	1
37	Shaft Sleeve	S	075/076	SG-C075	1	SG-D075	1	SG-C075	1
38	Stuffing Box	A/D/G2	078	SG-C078	1	SG-DH078	1	SG-CAM078	1
42	Throatbush	A/R	083	-	-	SG-DH2083	1	-	-
43	Throatbush Cotter	S	085	-	-	SG-EH3085	1	-	-
44	Seal	R	089/090	SG-C(X)089-10	2	SG-D(X)089-10	2	SG-C(X)089-10	2
45	Piston Ring	G	108	SG-P108	4	SG-YC108	4	SG-P108	4
46	Shaft O Ring	R	109	SG-C109	2	SG-D109	2	SG-C109	2
47	Volute Liner	A	110	SG-C2110	1	SG-DH2110	1	SG-D3110	1
48	Packing Ring	-	111	SG-C111	2/4	SG-D111	2/4	SG-C111	2/4
49	Shaft Spacer	S2	117	SG-C117	1	SG-DAM117	1	SG-CAM117	1
50	Lantern Restrictor	S2	118	SG-C118	1	SG-D118	1	SG-C118	1
51	Expeller Ring Seal	R	122	SG-C122	1	SG-EP122	1	SG-D122	1
52	Volute Cover Seal	R	124	-	-	-	-	-	-
53	Volute Frame Seal	R	125	SG-C2125	1	SG-DH2125	1	SG-D3125	1
54	Gland Clamp Bolt	S	126	SG-C126M	2	SG-D126M	2	SG-C126M	2
55	Joint Ring Discharge	R	132	SG-C2132L	1	SG-C2132H	1	SG-D3132L	1
56	Grease Cup Adaptor	-	138	SG-D138	1	SG-D138	1	SG-D138	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	4/3E(X)-SGHH	QTY	6/4D(X)-SGH	QTY	6/4F(X)-SGHH	QTY
1	Ajusting Screw	S	001	SG-E001M	1	SG-D001M	1	SG-F001M	1
2	Base	D/G	003	SG-E003M	1	SG-E003M	1	SG-F003M	1
3	Bearing Housing	D/G	004	SG-E(X)004M	1	SG-D(X)004M	1	SG-F(X)004M	1
4	Bearing Assembly	-	005	SG-E(X)AM005M	1	SG-D(X)005M	1	SG-F(X)AM005M	1
5	Bearing	-	009	SG-R009	1	SG-D(Q)009	2/1	SG-S009	1
			009D	SG-R009D	1	SG-Q009D	1	SG-S009D	2
6	Clamp Washer	S	011	SG-E011	4	SG-D011	4	SG-F011	4
7	Clamp Bolt and Nut	S	012	SG-E012M	4	SG-D012M	4	SG-FM012M	4
8	Cover Plate	D/G	013	SG-EH3013	1	SG-E4013	1	SG-FH4013	1
9	Cover Plate Bolt	S	015	SG-EH3015M	6	SG-E4015M	4	SG-G8015M	8
10	Cover Plate Liner	R	017/018	-	-	SG-E4018	1	-	-
11	Cover Plate Liner Stud	S	023	-	-	-	-	-	-
12	End Cover	D/G	024	SG-E(X)024-10	2/1	SG-D(X)024-10	2/1	SG-F(X)024-10	2
			024D	SG-EX024D-10	-	SG-D(X)024D-10	1	-	-
13	End Cover Shim	S	025	SG-E(X)025	2	SG-D(X)025	2	SG-F(X)025	2
14	Frame Plate Liner Insert Stud	S	026	-	-	SG-DAM026M	4	SG-FH4026M	4
15	End Cover Set Screw	S	027	SG-D027M	16	SG-D027M	8	SG-F027M	16
16	Expeller	A1	028	SG-EAM028	1	SG-DAM028	1	SG-FH028	1
17	Expeller Ring	A1	029	SG-EAM029	1	SG-DAM029	1	SG-FH029	1
18	Frame Plate	D/G	032	SG-EH3032	1	SG-DAM4032	1	SG-FH4032	1
19	Frame Plate Bolt	S	034	SG-E034M	3	SG-D034M	3	-	-
20	Frame Plate Liner	R	036	-	-	SG-E4036	1	-	-
21	Frame Plate Liner Stud	S	039	-	-	-	-	SG-FH039M	3
22	Frame Plate Liner Insert Bolt	S	040	SG-F8040	4	-	-	-	-
23	Frame Plate Liner Insert	A	041	SG-EH3041	1	SG-E4041	1	SG-FH4041	1
24	Frame Plate Liner	R	043	-	-	-	-	-	-
25	Gland	D	044	SG-E044	1	SG-D044	1	SG-F044	1
26	Gland Bolt	S	045	SG-E045M	2	SG-D045M	2	SG-F045M	2
27	Grease Retainer	D	046	SG-E046	2	SG-D046	2	SG-F046	2
28	Impeller	A/R	Various	SG-EH3147	1	SG-E4147	1	SG-FH4147A	1
29	Intake Joint Ring	R	060	SG-EH3060	1	SG-E4060	1	SG-FH4060	1
30	Labyrinth Locknut&Washer	S	061	SG-E061	1	SG-D061	-	SG-F061	1

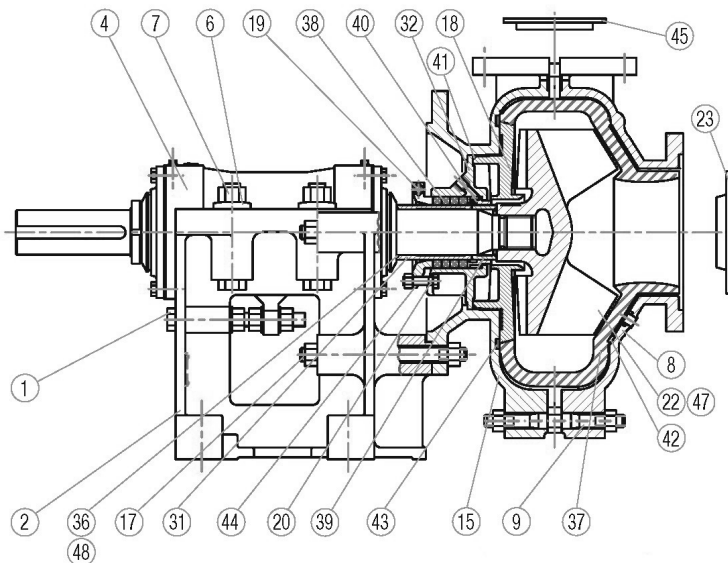
No.	Part Name	Material No.	Part No.	4/3E(X)-SGHH	QTY	6/4D(X)-SGH	QTY	6/4F(X)-SGHH	QTY
31	Labyrinth	S	062	SG-E(X)062-10	2/1	SG-D(X)062-10	2/1	SG-F(X)062-10	2/1
			062D	SG-EX062D-10	1	SG-DX062D-10	1	SG-FX062D-10	1
32	Lantern Ring	S1	063	SG-E063	1	SG-D063	1	-	-
33	Impeller O Ring	R	064	SG-F064	1	SG-F064	1	-	-
34	Neck Ring	S1	067	SG-E067	1	SG-D067	1	-	-
35	Shaft Key	S	070	SG-E070	1	SG-D070	1	SG-F070	1
36	Shaft	S	073	SG-E(X)AM073M	1	SG-D(X)073M	1	SG-F(X)AM073M	1
37	Shaft Sleeve	S	075/076	SG-E075	1	SG-D075	1	SG-F075	1
38	Stuffing Box	A/D/G2	078	SG-EH078	1	SG-DAM078	1	SG-FH078	1
42	Throatbush	A/R	083	SG-EH3083	1	SG-E4083	1	SG-FH4083	1
43	Throatbush Cotter	S	085	SG-EH3085	-	SG-E4085	2	SG-E4085	2
44	Seal	R	089/090	SG-E(X)089-10	2	SG-D(X)089-10	2	SG-F(X)089-10	2
45	Piston Ring	G	108	SG-R108	4	SG-YC108	4	SG-YE108	4
46	Shaft O Ring	R	109	SG-E109	2	SG-D109	2	SG-F109	2
47	Volute Liner	A	110	SG-EH3110	1	SG-E4110	1	SG-FH4110	1
48	Packing Ring	-	111	SG-E111	2/4	SG-D111	2/4	SG-F111	2/4
49	Shaft Spacer	S2	117	SG-EAM117	1	SG-DAM117	1	SG-FG117	1
50	Lantern Restrictor	S2	118	SG-E118	1	SG-D118	1	SG-F118	1
51	Expeller Ring Seal	R	122	SG-F122	1	SG-E122	1	SG-FH122	1
52	Volute Cover Seal	R	124	SG-F8124	2	SG-E4124	2	SG-G8124	2
53	Volute Frame Seal	R	125	-	-	-	-	-	-
54	Gland Clamp Bolt	S	126	SG-E126M	2	SG-D126M	2	SG-E126M	2
55	Joint Ring Discharge	R	132	SG-EH3132H	1	SG-E4132L	1	SG-E4132H	1
56	Grease Cup Adaptor	-	138	SG-D138	1	SG-D138	1	SG-D138	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	8/6E(X)-SGH	QTY	10/8F(X)-SGH	QTY	12/10F(X)-SGH	QTY
1	Ajusting Screw	S	001	SG-E001M	1	SG-F001M	1	SG-F001M	1
2	Base	D/G	003	SG-E003M	1	SG-FAM003M	1	SG-FAM003M	1
3	Bearing Housing	D/G	004	SG-E(X)004M	1	SG-F(X)004M	1	SG-F(X)004M	1
4	Bearing Assembly	-	005	SG-E(X)005M	1	SG-F(X)005M	1	SG-F(X)005M	1
5	Bearing	-	009	SG-E(R)009	2/1	SG-F(S)009	2/1	SG-F(S)009	2/1
			009D	SG-R009D	1	SG-S009D	2	SG-S009D	2
6	Clamp Washer	S	011	SG-E011	4	SG-F011	4	SG-F011	4
7	Clamp Bolt and Nut	S	012	SG-E012M	4	SG-F012M	4	SG-F012M	4
8	Cover Plate	D/G	013	SG-F6013	1	SG-G8013	1	SG-G10013	1
9	Cover Plate Bolt	S	015	SG-F6015M	6	SG-G8015M	8	SG-G10015M	8
10	Cover Plate Liner	R	017/018	SG-F6018	1	SG-G8018	1	SG-G10018	1
11	Cover Plate Liner Stud	S	023	-	-	-	-	-	-
12	End Cover	D/G	024	SG-E(X)024-10	2/1	SG-F(X)024-10	2	SG-F(X)024-10	2
			024D	SG-EX024D-10	-	-	-	-	-
13	End Cover Shim	S	025	SG-E(X)025	2	SG-F(X)025	2	SG-F(X)025	2
14	Frame Plate Liner Insert Stud	S	026	SG-E10026M	4	-	-	-	-
15	End Cover Set Screw	S	027	SG-D027M	16	SG-F027M	16	SG-F027M	16
16	Expeller	A1	028	SG-EAM028	1	SG-G028	1	SG-G028	1
17	Expeller Ring	A1	029	SG-EAM029	1	SG-G029	1	SG-G029	1
18	Frame Plate	D/G	032	SG-EAM6032	1	SG-G8032	1	SG-G10032	1
19	Frame Plate Bolt	S	034	SG-E034M	3	-	-	-	-
20	Frame Plate Liner	R	036	SG-F6036	1	SG-G8036	1	SG-G10036	1
21	Frame Plate Liner Stud	S	039	-	-	SG-FAM039M	3	SG-FH039M	3
22	Frame Plate Liner Insert Bolt	S	040	SG-E10026M	4	SG-G8026M	4	SG-G8026M	4
23	Frame Plate Liner Insert	A	041	SG-F6041	1	SG-G8041	1	SG-G10041	1
24	Frame Plate Liner	R	043	-	-	-	-	-	-
25	Gland	D	044	SG-E044	1	SG-G044	1	SG-G044	1
26	Gland Bolt	S	045	SG-E045M	2	SG-G045M	2	SG-G045M	2
27	Grease Retainer	D	046	SG-E046	2	SG-F046	2	SG-F046	2
28	Impeller	A/R	Various	SG-F6147	1	SG-FAM8147	1	SG-FAM10147A	1
29	Intake Joint Ring	R	060	SG-F6060	1	SG-G8060	1	SG-G10060	1
30	Labyrinth Locknut&Washer	S	061	SG-E061	1	SG-F061	-	SG-F061	1

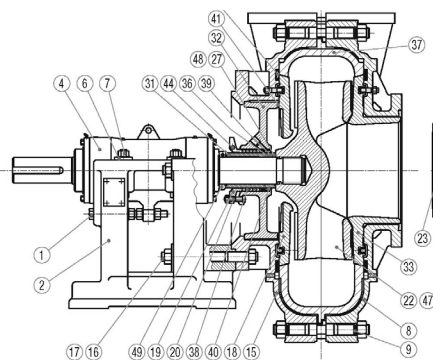
No.	Part Name	Material No.	Part No.	8/6E(X)-SGH	QTY	10/8F(X)-SGH	QTY	12/10F(X)-SGH	QTY
31	Labyrinth	S	062	SG-E(X)062-10	2/1	SG-F(X)062-10	2/1	SG-F(X)062-10	2/1
			062D	SG-EX062D-10	1	SG-FX062D-10	1	SG-FX062D-10	1
32	Lantern Ring	S1	063	SG-E063	1	SG-G063	1	SG-G063	1
33	Impeller O Ring	R	064	SG-F064	1	-	-	-	-
34	Neck Ring	S1	067	SG-E067	1	SG-G067	1	SG-G067	1
35	Shaft Key	S	070	SG-E070	1	SG-F070	1	SG-F070	1
36	Shaft	S	073	SG-E(X)073M	1	SG-F(X)073M	1	SG-F(X)073M	1
37	Shaft Sleeve	S	075/076	SG-E075	1	SG-FAM075	1	SG-FAM075	1
38	Stuffing Box	A/D/G2	078	SG-EH078	1	-	-	-	-
42	Throatbush	A/R	083	SG-F6083	1	SG-G8083	1	SG-G10083	1
43	Throatbush Cotter	S	085	SG-F6085	-	SG-F8085	2	SG-G10085	2
44	Seal	R	089/090	SG-E(X)089-10	2	SG-F(X)089-10	2	SG-F(X)089-10	2
45	Piston Ring	G	108	SG-R108	4	SG-YE108	4	SG-YE108	4
46	Shaft O Ring	R	109	SG-E109	2	SG-G109	2	SG-G109	2
47	Volute Liner	A	110	SG-F6110	1	SG-G8110	1	SG-G10110	1
48	Packing Ring	-	111	SG-E111	2/4	SG-G111	2/4	SG-G111	2/4
49	Shaft Spacer	S2	117	SG-EAM117	1	SG-FAM117	1	SG-FAM117	1
50	Lantern Restrictor	S2	118	SG-E118	1	SG-F118	1	SG-F118	1
51	Expeller Ring Seal	R	122	SG-F122	1	SG-G122	1	SG-G122	1
52	Volute Cover Seal	R	124	SG-F8124	2	SG-G8124	2	SG-G10124	2
53	Volute Frame Seal	R	125	-	-	-	-	-	-
54	Gland Clamp Bolt	S	126	SG-E126M	2	SG-G126M	2	SG-G126M	2
55	Joint Ring Discharge	R	132	SG-F6132L	1	SG-G8132L	1	SG-G10132L	1
56	Grease Cup Adaptor	-	138	-	-	-	-	-	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	14/12F(X)-SGH	QTY	-	-	-	-
1	Ajusting Screw	S	001	SG-F001M	1	-	-	-	-
2	Base	D/G	003	SG-FAM003M	1	-	-	-	-
3	Bearing Housing	D/G	004	SG-F(X)004M	1	-	-	-	-
4	Bearing Assembly	-	005	SG-E(X)005M	1	-	-	-	-
5	Bearing	-	009	SG-F(S)009	2/1	-	-	-	-
			009D	SG-S009D	2	-	-	-	-
6	Clamp Washer	S	011	SG-F011	4	-	-	-	-
7	Clamp Bolt and Nut	S	012	SG-F012M	4	-	-	-	-
8	Cover Plate	D/G	013	SG-G12013	1	-	-	-	-
9	Cover Plate Bolt	S	015	SG-G12015M	8	-	-	-	-
10	Cover Plate Liner	R	017/018	SG-G12018	1	-	-	-	-
11	Cover Plate Liner Stud	S	023	-	-	-	-	-	-
12	End Cover	D/G	024	SG-F(X)024-10	2	-	-	-	-
			-	-	-	-	-	-	-
13	End Cover Shim	S	025	SG-F(X)025	2	-	-	-	-
14	Frame Plate Liner Insert Stud	S	-	-	-	-	-	-	-
15	End Cover Set Screw	S	027	SG-F027M	16	-	-	-	-
16	Expeller	A1	028	SG-G028	1	-	-	-	-
17	Expeller Ring	A1	029	SG-G029	1	-	-	-	-
18	Frame Plate	D/G	032	SG-G12032	1	-	-	-	-
19	Frame Plate Bolt	S	034	-	-	-	-	-	-
20	Frame Plate Liner	R	036	SG-G12036	1	-	-	-	-
21	Frame Plate Liner Stud	S	039	SG-FAM039M	1	-	-	-	-
22	Frame Plate Liner Insert Bolt	S	040	SG-G8026M	4	-	-	-	-
23	Frame Plate Liner Insert	A	041	SG-G12041	1	-	-	-	-
24	Frame Plate Liner	R	043	SG-G12043	1	-	-	-	-
25	Gland	D	044	SG-G044	1	-	-	-	-
26	Gland Bolt	S	045	SG-G045M	2	-	-	-	-
27	Grease Retainer	D	046	SG-F046	2	-	-	-	-
28	Impeller	A/R	Various	SG-FAM12147	1	-	-	-	-
29	Intake Joint Ring	R	060	SG-G12060	1	-	-	-	-
30	Labyrinth Locknut&Washer	S	061	SG-F061	1	-	-	-	-

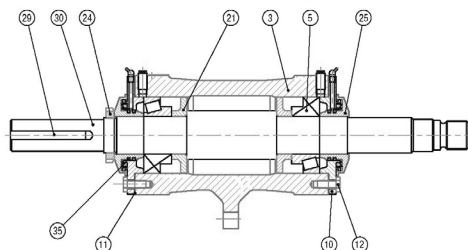
No.	Part Name	Material No.	Part No.	14/12F(X)-SGH	QTY	-	-	-	-
31	Labyrinth	S	062	SG-F(X)062-10	2/1	-	-	-	-
			062D	SG-EX062D-10	1	-	-	-	-
32	Lantern Ring	S1	063	SG-G063	1	-	-	-	-
33	Impeller O Ring	R	064	-	-	-	-	-	-
34	Neck Ring	S1	067	SG-G067	1	-	-	-	-
35	Shaft Key	S	070	SG-F070	1	-	-	-	-
36	Shaft	S	073	SG-F(X)073M	1	-	-	-	-
37	Shaft Sleeve	S	075/076	SG-FAM075	1	-	-	-	-
38	Stuffing Box	A/D/G2	078	-	-	-	-	-	-
42	Throatbush	A/R	083	SG-G12083	1	-	-	-	-
43	Throatbush Cotter	S	085	SG-G10085	2	-	-	-	-
44	Seal	R	089/090	SG-F(X)089-10	2	-	-	-	-
45	Piston Ring	G	108	SG-YE108	4	-	-	-	-
46	Shaft O Ring	R	109	SG-G109	3	-	-	-	-
47	Volute Liner	A	110	SG-G12110	1	-	-	-	-
48	Packing Ring	-	111	SG-G111	2/4	-	-	-	-
49	Shaft Spacer	S2	117	SG-FAM117	1	-	-	-	-
50	Lantern Restrictor	S2	118	SG-F118	1	-	-	-	-
51	Expeller Ring Seal	R	122	SG-G122	1	-	-	-	-
52	Volute Cover Seal	R	124	SG-G12124	2	-	-	-	-
53	Volute Frame Seal	R	125	-	-	-	-	-	-
54	Gland Clamp Bolt	S	126	SG-G126M	2	-	-	-	-
55	Joint Ring Discharge	R	132	SG-G12132L	1	-	-	-	-
56	Grease Cup Adaptor	-	138	-	-	-	-	-	-
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									



General L&M Pumps



400ST-L~550TU-L



Bearing Assembly

No.	Part Name	Basic Part No.
1	Ajusting Screw	001
2	Base	003
3	Bearing Housing	004
4	Bearing Assembly	005
5	Bearing	009/009D
6	Clamp Washer	011
7	Clamp Bolt and Nut	012
8	Cover Plate	013
9	Cover Plate Bolt	015
10	End Cover	024
11	End Cover Shim	025
12	End Cover Set Screw	027
13	Expeller	028
14	Expeller Ring	029
15	Adaptor Plate	032
16	Frame Plate Bolt	034
17	Expeller Plate Stud	039
18	Frame Plate Liner Insert	041
19	Gland	044
20	Gland Bolt	045
21	Grease Retainer	046
22	Impeller (8Vane/4Vane)	053/056
23	Intake Joint Ring	060
24	Labyrinth Locknut&Washer	061
25	Labyrinth	062/062DM
26	Lantern Ring	063
27	Impeller O Ring	064
28	Neck Ring	067
29	Shaft Key	070
30	Shaft	073

[illegible]

No.	Part Name	Material No.	Part No.	50B-SGL	QTY	75C-SGL	QTY	100D-SGL	QTY
1	Ajusting Screw	S	001	SG-B001M	1	SG-C001M	1	SG-D001M	1
2	Base	D/G	003	SG-B003M	1	SG-C003M	1	SG-D003M	1
3	Bearing Housing	D/G	004	SG-B004M	1	SG-C004M	1	SG-D004M	1
4	Bearing Assembly	-	005	SG-BSC005M	1	SG-CAM005M	1	SG-DSC005M	1
5	Bearing	-	009	SG-B009	2	SG-C009	2	SG-D009	2
			009D	-	-	-	-	-	-
6	Clamp Washer	S	011	SG-B011	4	SG-C011	4	SG-D011	4
7	Clamp Bolt and Nut	S	012	SG-B012M	4	SG-C012M	4	SG-D012M	4
8	Cover Plate	D/G	013	SG-BL5013	1	SG-CL75013	1	SG-DL10013	1
9	Cover Plate Bolt	S	015	SG-BSC015M	4	SG-CSC015M	4	SG-DSC015M	4
10	End Cover	R	024	SG-B024-10	2	SG-C024-10	2	SG-D024-10	2
11	End Cover Shim	S	025	SG-B025	10	SG-C025	10	SG-D025	10
12	End Cover Set Screw	S	027	SG-B027M	8	SG-C027M	8	SG-D027M	8
13	Expeller	A1	028	SG-BSC028	1	SG-CSC028	1	SG-DSC028	1
14	Expeller Ring	A1	029	SG-BSC029	1	SG-CSC029	1	SG-DSC029	1
15	Adaptor Plate	D/G	032	SG-BL5032	1	SG-CL5032	1	SG-DL5032	1
16	Frame Plate Bolt	S	034	-	-	-	-	-	-
17	Frame Plate Liner Stud	S	039	SG-B039	3	SG-C039	3	SG-D039	3
18	Frame Plate Liner Insert	A	041	SG-32041	1	SG-43041	1	SG-64041	1
19	Gland	D	044	SG-BSC044	1	SG-C044	1	SG-D044	1
20	Gland Bolt	S	045	SG-B045M	2	SG-C045M	2	SG-D045M	2
21	Grease Retainer	D	046	SG-B046	2	SG-C046	2	SG-D046	2
22	Impeller	8 Vane	053	SG-32053	1	SG-43053	1	SG-64053	1
		4 Vane	056	SG-32056	1	SG-43056	1	SG-64056	1
23	Intake Joint Ring	R	060	SG-BL5060	1	SG-CL75060	1	SG-DL10060	1
24	Labyrinth Locknut&Washer	S	061	SG-B061	1	SG-C061	1	SG-D061	1
25	Labyrinth	062	S	SG-B062-10	2	SG-C062-10	2	SG-D062-10	2
		062DM	S	-	-	-	-	-	-
26	Lantern Ring	S1	063	SG-BSC063	1	SG-C063	1	SG-D063	1
27	Impeller O Ring	R	064	-	-	SG-CSC063	1	-	-
28	Neck Ring	S1	067	SG-BSC067	1	SG-C067	1	SG-D067	1
29	Shaft Key	S	070	SG-B070	1	SG-C070	1	SG-D070	1

SGL/SGM Parts No.

[illegible]

No.	Part Name	Material No.	Part No.	150E-SGL	QTY	10/8E-SGM	QTY	12/10F-SGM	QTY
1	Adjusting Screw	S	001	SG-E001M	1	SG-E001M	1	SG-F001M	1
2	Base	D/G	003	SG-E003M	1	SG-E003M	1	SG-F003M	1
3	Bearing Housing	D/G	004	SG-E004M	1	SG-E004M	1	SG-F004M	1
4	Bearing Assembly	-	005	SG-ESC005M	1	SG-EAM005M	1	SG-F005M	1
5	Bearing	-	009	SG-E009	2	SG-E009	2	SG-F009	2
			009D	-	-	-	-	-	-
6	Clamp Washer	S	011	SG-E011	4	SG-E011	4	SG-F011	4
7	Clamp Bolt and Nut	S	012	SG-E012M	4	SG-E012M	4	SG-F012M	4
8	Cover Plate	D/G	013	SG-EL5013	1	SG-F8013	1	SG-F10013	1
9	Cover Plate Bolt	S	015	SG-EL015M	4	SG-F8015M	6	SG-F10015M	6
10	End Cover	R	024	SG-E024-10	2	SG-E024-10	2	SG-F024-10	2
11	End Cover Shim	S	025	SG-E025	10	SG-E025	10	SG-F025	10
12	End Cover Set Screw	S	027	SG-E027M	16	SG-E027M	16	SG-F027M	16
13	Expeller	A1	028	SG-ESC6028	1	SG-EAM028	1	SG-F028	1
14	Expeller Ring	A1	029	SG-ESC6029	1	SG-EAM029	1	SG-F029	1
15	Adaptor Plate	D/G	032	SG-BL15032	1	SG-EM8032	1	SG-F10032	1
16	Frame Plate Bolt	S	034	-	-	SG-E034M	3	SG-F034M	3
17	Frame Plate Liner Stud	S	039	SG-E039M	3	-	-	-	-
18	Frame Plate Liner Insert	A	041	SG-86041	1	SG-F8041	1	SG-F10041	1
19	Gland	D	044	SG-E044	1	SG-E044	1	SG-F044	1
20	Gland Bolt	S	045	SG-E045M	2	SG-E045M	2	SG-F045M	2
21	Grease Retainer	D	046	SG-E046	2	SG-E046	2	SG-F046	2
22	Impeller	8 Vane	053	SG-86053	1	-	-	-	-
		4 Vane	056	SG-86056	1	-	-	-	-
23	Intake Joint Ring	R	060	SG-EL15060	1	SG-F8060	1	SG-F10060	1
24	Labyrinth Locknut&Washer	S	061	SG-E061	1	SG-E061	1	SG-F061	1
25	Labyrinth	062	S	SG-E062-10	2	SG-E062-10	2	SG-F062-10	2
		062DM	S	-	-	-	-	-	-
26	Lantern Ring	S1	063	SG-E063	1	SG-E063	1	SG-F063	1
27	Impeller O Ring	R	064	-	-	SG-F064	1	-	-
28	Neck Ring	S1	067	SG-E067	1	SG-E067	1	SG-F067	1
29	Shaft Key	S	070	SG-E070	1	SG-E070	1	SG-F070	1

SGL/SGM Parts No.

[illegible]

No.	Part Name	Material No.	Part No.	300S-SGL	QTY	350S-SGL	QTY	400S-SGL	QTY
1	Adjusting Screw	S	001	SG-S001M	1	SG-S001M	1	SG-S001M	1
2	Base	D/G	003	SG-S003M	1	SG-S003M	1	SG-ST003M	1
3	Bearing Housing	D/G	004	SG-S004M	1	SG-S004M	1	SG-S004M	1
4	Bearing Assembly	-	005	SG-S005M	1	SG-S005M	1	SG-S005M	1
5	Bearing	-	009	SG-S009	1	SG-S009	1	SG-S009	1
			009D	SG-S009D	2	SG-S009D	2	SG-S009D	2
6	Clamp Washer	S	011	SG-F011	4	SG-F011	4	SG-F011	4
7	Clamp Bolt and Nut	S	012	SG-F012M	4	SG-F012M	4	SG-F012M	4
8	Cover Plate	D/G	013	SG-SL30013	1	SG-SL35013	1	SG-TL40013	1
9	Cover Plate Bolt	S	015	SG-S30015M	10	SG-S30015M	10	SG-T45015M	10
10	End Cover	R	024	SG-S024-10	2	SG-S024-10	2	SG-S024-10	2
11	End Cover Shim	S	025	SG-S025	2	SG-S025	2	SG-S025	2
12	End Cover Set Screw	S	027	SG-S027M	16	SG-S027	16	SG-S027	16
13	Expeller	A1	028	SG-SL30028	1	SG-SL35028	1	SG-STL40028	1
14	Expeller Ring	A1	029	SG-SL30029	1	SG-SL35029	1	SG-STL40029	1
15	Adaptor Plate	D/G	032	SG-SL30032	1	SG-SL35032	1	SG-TL40032	1
16	Frame Plate Bolt	S	034	SG-F034M	3	SG-S034M	3	-	-
17	Frame Plate Liner Stud	S	039	-	-	-	-	SG-ST039M	3
18	Frame Plate Liner Insert	A	041	SG-SL30041	1	SG-S35041	1	SG-T40041	1
19	Gland	D	044	SG-S044	1	SG-S044	1	SG-S044	1
20	Gland Bolt	S	045	SG-G045M	4	SG-G045	4	SG-G045	4
21	Grease Retainer	D	046	-	-	-	-	-	-
22	Impeller	8 Vane	053	-	-	-	-	-	-
		4 Vane	056	-	-	-	-	-	-
23	Intake Joint Ring	R	060	SG-S30060	1	SG-S35060	1	SG-T40060	1
24	Labyrinth Locknut&Washer	S	061	-	-	-	-	-	-
25	Labyrinth	062	S	SG-S062-10	1	SG-S062-10	1	SG-S062-10	1
		062DM	S	SG-S062DM-10	1	SG-S062DM-10	1	SG-S062DM-10	1
26	Lantern Ring	S1	063	SG-S063	1	SG-S063	1	SG-S063	1
27	Impeller O Ring	R	064	-	-	-	-	-	-
28	Neck Ring	S1	067	SG-S067	1	SG-S067	1	SG-S067	1
29	Shaft Key	S	070	SG-S070	1	SG-S070	1	SG-S070	1

SGL/SGM Parts No.

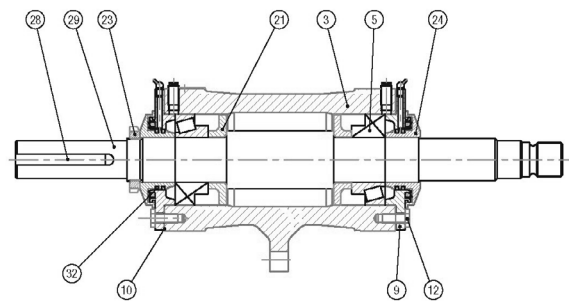
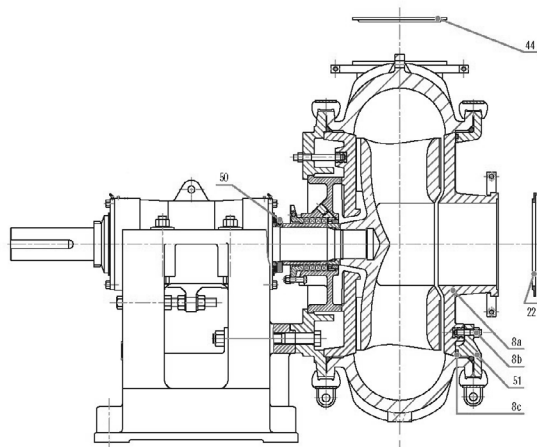
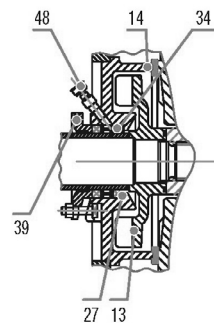
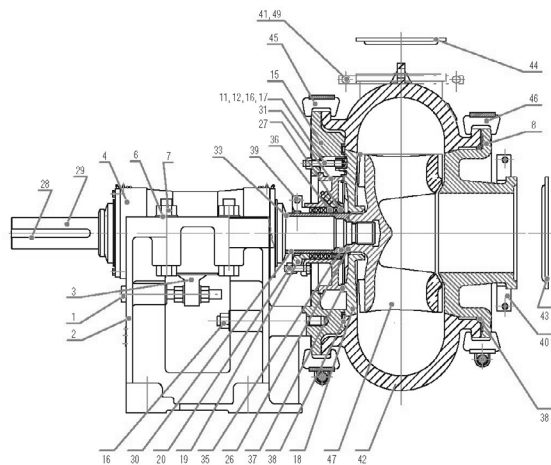
No.	Part Name	Material No.	Part No.	300S-SGL	QTY	350S-SGL	QTY	400S-SGL	QTY
30	Shaft	S	073	SG-S073M	1	SG-S073M	1	SG-S073M	1
31	Shaft Sleeve	S	075	SG-S075/S076	1	SG-S075/S076	1	SG-S075/S076	1
32	Stuffing Box	A/D/G2	078	SG-S078	1	SG-SL30078	1	SG-SL40078	1
33	Throatbush	A	083	SG-SL30083	1	SG-SL35083	1	SG-SL40083	1
34	Bearing Seal	-	089	SG-FX089-10	2	SG-FX89-10	2	SG-FX089-10	2
35	Piston Ring	G	108	SG-S108	4	SG-S108	4	SG-S108	4
36	Shaft O Ring	R	109	-	-	-	-	SG-S109	3/4
37	Volute Liner	A	110	SG-SL30110	1	SG-SL35110	1	SG-TL40110	1
38	Packing Ring	-	111	SG-S111	2/5	SG-S111	2/5	SG-S111	2/5
39	Shaft Spacer	S2	117	-	-	-	-	-	-
40	Lantern Restrictor	S2	118	SG-S118	1	SG-S118	1	SG-S118	1
41	Expeller Ring Seal	R	122	SG-S30122	1	SG-S35122	1	SG-T40122	1
42	Volute Cover Seal	R	124	SG-S30124	2	SG-S35124	2	SG-T40124	2
43	Back Liner Seal	R	124	-	-	-	-	-	-
44	Gland Clamp Bolt	R	126	SG-G126M	2	SG-G126M	2	SG-G126M	2
45	Joint Ring Discharge	R	132	SG-S30132	1	SG-S35132	1	SG-T40132	1
46	Grease Cup Adaptor	-	138	SG-G138	1	SG-G138	1	SG-G138	1
47	Impeller	-	147	SG-RSL30147	1	SG-SL35147	1	SG-STL40147	1
48	O Ring	R	210	SG-CSC210	3/4	CSC210	3/4	-	-
49	Release Collar Assy.	S	239	SG-S239M	1	SG-S239M	1	SG-S239M	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

SGL/SGM Parts No.

No.	Part Name	Material No.	Part No.	450ST-SGL	QTY	500T-SGL	QTY	550TU-SGL	QTY
1	Adjusting Screw	S	001	SG-S001M	1	SG-T001M	1	SG-T001M	1
2	Base	D/G	003	SG-ST003M	1	SG-T003M	1	SG-T003M	1
3	Bearing Housing	D/G	004	SG-S004M	1	SG-T004M	1	SG-T004M	1
4	Bearing Assembly	-	005	SG-S005M	1	SG-T005M	1	SG-T005M	1
5	Bearing	-	009	SG-S009	1	SG-T009	1	SG-T009	1
			009D	SG-S009D	2	SG-T009D	1	SG-T009D	1
6	Clamp Washer	S	011	SG-F011	4	SG-T011	4	SG-T011	4
7	Clamp Bolt and Nut	S	012	SG-F012M	4	SG-T012M	4	SG-T012M	4
8	Cover Plate	D/G	013	SG-TL45013	1	SG-TL50013	1	SG-UL55013	1
9	Cover Plate Bolt	S	015	SG-T45015M	10	SG-T50015M SG-UL55015M	7/3	SG-UL55015M	10
10	End Cover	R	024	SG-S024-10	2	SG-T024-10	2	SG-T024-10	2
11	End Cover Shim	S	025	SG-S025	2	SG-T025	2	SG-T025	2
12	End Cover Set Screw	S	027	SG-S027	16	SG-T027	16	SG-T027M	16
13	Expeller	A1	028	SG-STL45028	1	SG-TL45028	1	SG-TUL55028	1
14	Expeller Ring	A1	029	SG-STL45029	1	SG-TL45029	1	SG-TUL55029	1
15	Adaptor Plate	D/G	032	SG-TL45032	1	SG-TL50032	1	SG-UL55032	1
16	Frame Plate Bolt	S	034	SG-ST034M	3	SG-T034M	3	SG-TU034M	-
17	Frame Plate Liner Stud	S	039	-	-	-	-	-	-
18	Frame Plate Liner Insert	A	041	SG-T40041	1	SG-TL50041	1	SG-U55041	1
19	Gland	D	044	SG-S044	1	SG-T044	1	SG-T044	1
20	Gland Bolt	S	045	SG-G045	4	SG-T045M	4	SG-T045M	4
21	Grease Retainer	D	046	-	-	-	-	-	-
22	Impeller	8 Vane	053	-	-	-	-	-	-
		4 Vane	056	-	-	-	-	-	-
23	Intake Joint Ring	R	060	SG-T40060	1	SG-S35060	1	SG-U55060	1
24	Labyrinth Locknut&Washer	S	061	-	-	-	-	-	-
25	Labyrinth	062	S	SG-S062-10	1	SG-S062-10	1	SG-T062-10	1
		062DM	S	SG-S062DM-10	1	SG-S062DM-10	1	SG-T062DM-10	1
26	Lantern Ring	S1	063	SG-S063	1	SG-S063	1	SG-T063	1
27	Impeller O Ring	R	064	-	-	-	-	-	-
28	Neck Ring	S1	067	SG-S067	1	SG-S067	1	SG-T067	1
29	Shaft Key	S	070	SG-S070	1	SG-S070	1	SG-T070	1

SGL/SGM Parts No.

[illegible]



No.	Part Name	Basic Part No.
1	Ajusting Screw	001
2	Base	003
3	Bearing Housing	004
4	Bearing Assembly	005
5	Bearing	009
6	Clamp Washer	011
7	Clamp Bolt and Nut	012
8	Door	013
9	End Cover	024
10	End Cover Shim	025
11	Frame Plate Liner Insert Stud	026
12	End Cover Set Screw	027
13	Expeller	028
14	Expeller Ring	029
15	Adaptor Plate	032
16	Frame Plate Bolt	034
17	Frame Plate Stud	039
18	Frame Plate Liner Insert	041
19	Gland	044
20	Gland Bolt	045
21	Grease Retainer	046
22	Intake Joint Ring	060
23	Labyrinth Locknut&Washer	061
24	Labyrinth	062
25	Lantern Ring	063
26	Impeller O Ring	064
27	Neck Ring	067
28	Shaft Key	070
29	Shaft	073
30	Shaft Sleeve	075/076

No.	Part Name	Basic Part No.
31	Stuffing Box	078
32	Piston Ring	108
33	Shaft O Ring	109
34	Packing	111
35	Shaft Spacer	117
36	Lantern Restrictor	118
37	Expeller Ring Seal	122
38	Expeller Cover Seal	124/125
39	Gland Clamp Bolt	126
40	Intake Flange	130
41	Discharge Flange	130
42	Bowl	131
43	Intake Joint Ring	132
44	Discharge Joint Ring	132
45	Adaptor Plate Clamp Ring	134
46	Door Clamp Ring	135
47	Impeller	137
48	Grease Cup Adaptor	138
49	Discharge Flange	221
50	Release Collar	239
51	Door Plate Clamp	292

No.	Part Name	Material No.	Part No.	6/4D-SGG	QTY	6/6E-SGG	QTY	8/6E-SGG	QTY
1	Adjusting Screw	S	001	SG-D001M	1	SG-E001M	1	SG-E001M	1
2	Base	D	003	SG-D003M	1	SG-E003M	1	SG-E003M	1
3	Bearing Housing	D	004	SG-D004M	1	SG-E004M	1	SG-E004M	1
4	Bearing Assembly	-	005	SG-DAM005M	1	SG-E005M	1	SG-E005M	1
5	Bearing	-	009	SG-D009	2	SG-E009	2	SG-E009	2
			-	-	-	-	-	-	-
6	Clamp Washer	S	011	SG-D011	4	SG-E011	4	SG-E011	4
7	Clamp Bolt and Nut	S	012	SG-D012M	4	SG-E012M	4	SG-E012M	4
8	Door	A	013	-	-	SG-EG6013	1	SG-EG86013	1
9	End Cover	D	024	SG-E024-10	2	SG-E024-10	2	SG-E024-10	2
10	End Cover Shim	S	025	SG-D025	2	SG-E025	2	SG-E025	2
11	Frame Plate Liner Insert Stud	S	026	SG-D026M	4	SG-E4026M	4	SG-E4026M	4
12	End Cover Set Screw	S	027	SG-D027M	8	SG-D027M	8	SG-D027M	8
13	Expeller	A	028	SG-DAM028	1	SG-EAM028	1	SG-EAM028	1
14	Expeller Ring	A	029	SG-DAM029	1	SG-EAM029	1	SG-EAM029	1
15	Adaptor Plate	D	032	SG-DG4032M	1	SG-EG4032M	1	SG-EG4032M	1
16	Frame Plate Bolt	S	034	SG-D034M	3	-	-	-	-
17	Frame Plate Liner Stud	S	039	-	-	SG-E039M	3	SG-E039M	3
18	Frame Plate Liner Insert	A	041	SG-DG4041	1	SG-E4041	1	SG-E4041	1
19	Gland	D	044	SG-D044	1	SG-E044	1	SG-E044	1
20	Gland Bolt	S	045	SG-D045M	2	SG-E045M	2	SG-E045M	2
21	Grease Retainer	D	046	SG-D046	2	SG-E046	2	SG-E046	2
22	Intake Joint Ring	R	060	-	-	-	-	-	-
23	Labyrinth Locknut&Washer	S	061	SG-D061	1	SG-E061	1	SG-E061	1
24	Labyrinth	062	S	SG-D062-10	2	SG-E062-10	2	SG-F062-10	2
		-	-	-	-	-	-	-	-
26	Impeller O Ring	R	064	SG-F064	1	SG-E064	1	SG-E064	1
27	Neck Ring	S1	067	SG-D067	1	SG-E067	1	SG-E067	1
28	Shaft Key	S	070	SG-D070	1	SG-E070	1	SG-E070	1
29	Shaft	S	073	SG-DAM073M	1	SG-E073M	1	SG-E073M	1

No.	Part Name	Material No.	Part No.	6/4D-SGG	QTY	6/6E-SGG	QTY	8/6E-SGG	QTY
30	Shaft Sleeve	S2	075/076	SG-D075	1	SG-E075	1	SG-E075	1
31	Stuffing Box	A/D	078	SG-DAM078	1	SG-E078	1	SG-E078	1
32	Piston Ring	G	108	SG-D108	4	SG-E108	4	SG-E108	4
33	Shaft O Ring	R	109	SG-D109	2	SG-E109	2	SG-E109	2
34	Packing	-	111	SG-D111	2/4	SG-E111	2/4	SG-E111	2/4
35	Shaft Spacer	S2	117	SG-DAM117	1	SG-E117	1	SG-E117	1
36	Lantern Restrictor	S1	118	SG-D118	1	SG-E118	1	SG-E118	1
37	Expeller Ring Seal	R	122	SG-E122	1	SG-E122	1	SG-E122	1
38	Expeller Cover Seal	R	124/125	SG-EG6124	1	SG-E4124	1	SG-E4124	1
39	Gland Clamp Bolt	S	126	SG-D126M	2	SG-E126M	2	SG-E126M	2
40	Intake Flange	S	130	SG-E6130	1	SG-E6130	1	SG-F8130	1
41	Joint Flange	S	130	-	-	SG-E6130	1	SG-E6130	1
42	Bowl	A	131	SG-DG4131	1	SG-EG6131	1	SG-EG6131	1
43	Intake Joint Ring	R	132	SG-F6132	1	SG-F6132	1	SG-F8132	1
44	Discharge Joint Ring	R	132	SG-E4132	1	SG-F6132	1	SG-F6132	1
45	Adaptor Plate Clamp Ring	S	134	SG-E6135	4	SG-E134	4	SG-E134	4
46	Door Clamp Ring	S	135	-	-	SG-E6135	4	SG-E6135	4
47	Impeller	A	137	SG-DG4137	1	SG-EG6137	1	SG-EG86137	1
48	Grease Cup Adaptor	-	138	SG-D138	1	SG-D138	1	SG-D138	1
49	Discharge Flange	S	221	SG-D4221	1	-	-	--	
50	Release Collar	S	239	-	-	-	-	-	-
51	Door Plate Clamp	S	292	-	-	-	-	-	-
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	8/8F-SGG	QTY	10/8F-SGG	QTY	10/8F-SGGH	QTY
1	Adjusting Screw	S	001	SG-F001M	1	SG-F001M	1	SG-F001M	1
2	Base	D	003	SG-F003M	1	SG-F003M	1	SG-F003M	1
3	Bearing Housing	D	004	SG-F004M	1	SG-F004M	1	SG-F004M	1
4	Bearing Assembly	-	005	SG-F005M	1	SG-F005M	1	SG-F005M	1
5	Bearing	-	009	SG-F009	2	SG-F009	2	SG-F009	2
			-	-	-	-	-	-	-
6	Clamp Washer	S	011	SG-F011	4	SG-F011	4	SG-F011	4
7	Clamp Bolt and Nut	S	012	SG-F012M	4	SG-F012M	4	SG-F012M	4
8	Door	A	013	SG-FG8013	1	SG-FG108013	1	SG-FGH8013	1
9	End Cover	D	024	SG-F024-10	2	SG-F024-10	2	SG-F024-10	2
10	End Cover Shim	S	025	SG-F025	2	SG-F025	2	SG-F025	2
11	Frame Plate Liner Insert Stud	S	026	SG-E1026M	4	SG-E10026M	4	SG-G8026M	4
12	End Cover Set Screw	S	027	SG-F027M	16	SG-F027M	16	SG-F027M	16
13	Expeller	A	028	SG-F028	1	SG-F028	1	SG-FH028	1
14	Expeller Ring	A	029	SG-F029	1	SG-F029	1	SG-FH029	1
15	Adaptor Plate	D	032	SG-FG8032M	1	SG-FG8032M	1	SG-FG8032M	1
16	Frame Plate Bolt	S	034	-	-	-	-	SG-D034M	3
17	Frame Plate Liner Stud	S	039	SG-FG039M	3	SG-FG039M	3	-	-
18	Frame Plate Liner Insert	A	041	SG-FG8041	1	SG-FG8041	1	SG-FGH8041	1
19	Gland	D	044	SG-F044	1	SG-F044	1	SG-F044	1
20	Gland Bolt	S	045	SG-F045M	2	SG-F045M	2	SG-F045M	2
21	Grease Retainer	D	046	SG-E046	2	SG-E046	2	SG-E046	2
22	Intake Joint Ring	R	060	-	-	-	-	-	-
23	Labyrinth Locknut&Washer	S	061	SG-F061	1	SG-F061	1	SG-F061	1
24	Labyrinth	062	S	SG-F062-10	2	SG-F062-10	2	SG-F062-10	2
		-	-	-	-	-	-	-	-
26	Impeller O Ring	R	064	-	-	-	1	-	-
27	Neck Ring	S1	067	SG-F067	1	SG-F067	1	SG-F067	1
28	Shaft Key	S	070	SG-F070	1	SG-F070	1	SG-S070	1
29	Shaft	S	073	SG-F073M	1	SG-F073M	1	SG-F073M	1

No.	Part Name	Material No.	Part No.	8/8F-SGG	QTY	10/8F-SGG	QTY	10/8F-SGGH	QTY
30	Shaft Sleeve	S2	075/076	SG-F075	1	SG-F075	1	SG-F075	1
31	Stuffing Box	A/D	078	SG-F078	1	SG-F078	1	SG-FH078	1
32	Piston Ring	G	108	SG-F108	4	SG-F108	4	SG-F108	4
33	Shaft O Ring	R	109	SG-F109	3	SG-F109	3	SG-F109	3
34	Packing	-	111	SG-F111	2/4	SG-F111	2/4	SG-F111	2/4
35	Shaft Spacer	S2	117	SG-F117	1	SG-F117	1	SG-FG117	1
36	Lantern Restrictor	S1	118	SG-F118	1	SG-F118	1	SG-F118	1
37	Expeller Ring Seal	R	122	SG-F122	1	SG-F122	1	SG-FH122	1
38	Expeller Cover Seal	R	124/125	SG-F10124	1	SG-F10124	1	SG-G8124	1
39	Gland Clamp Bolt	S	126	SG-F126M	2	SG-F126M	2	SG-F126M	2
40	Intake Flange	S	130	SG-F8130	1	SG-F10130	1	SG-F10130	1
41	Joint Flange	S	130	SG-F8130	1	SG-F8130	1	SG-F8130	1
42	Bowl	A	131	SG-FG8131	1	SG-FG8131	1	SG-FGH8131	1
43	Intake Joint Ring	R	132	SG-F8132	1	SG-FG10132	1	SG-FG10132	1
44	Discharge Joint Ring	R	132	SG-F8132	1	SG-F8132	1	SG-F8132	1
45	Adaptor Plate Clamp Ring	S	134	SG-F134	4	SG-E134	4	SG-FGH8135	4
46	Door Clamp Ring	S	135	SG-F8135	4	SG-F8135	4	SG-FGH8135	4
47	Impeller	A	137	SG-FG8137	1	SG-FG8137	1	SG-FGH8137	1
48	Grease Cup Adaptor	-	138	SG-D138	1	SG-D138	1	SG-G138	1
49	Discharge Flange	S	221	-	-	-	-	--	
50	Release Collar	S	239	-	-	-	-	-	-
51	Door Plate Clamp	S	292	-	-	-	-	-	-
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

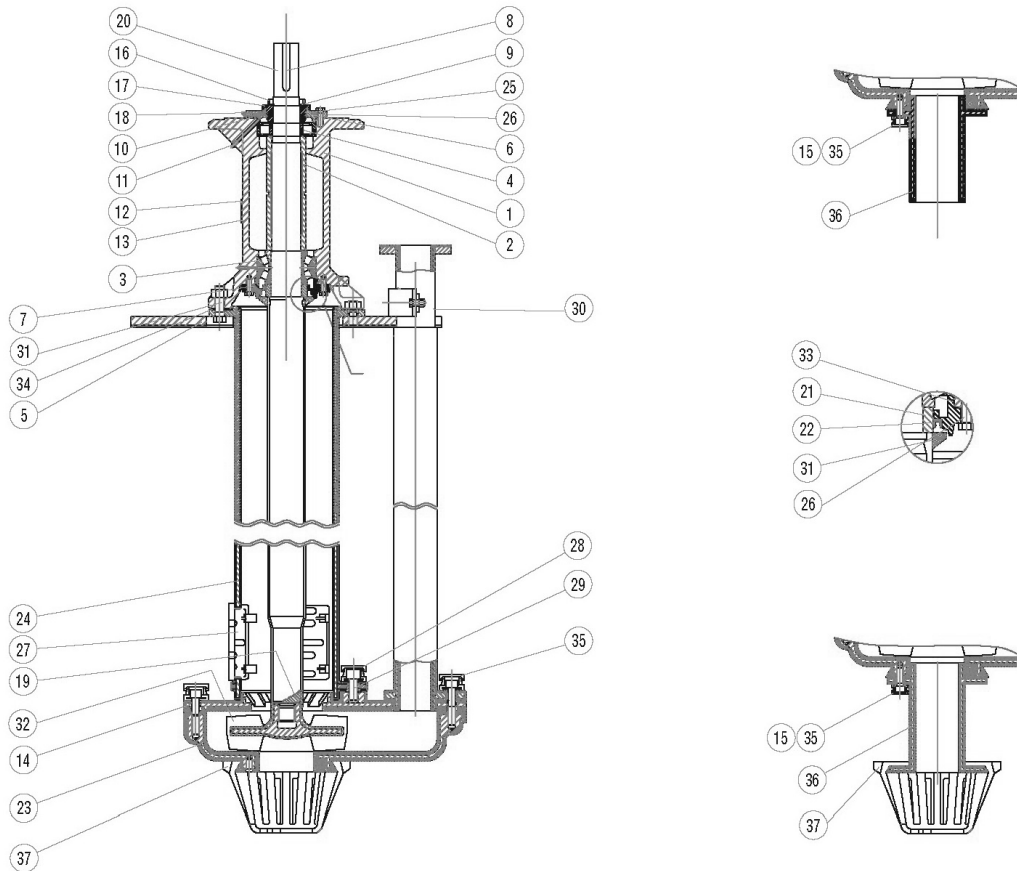
No.	Part Name	Material No.	Part No.	10/8FF-SGGH	QTY	10/10F-SGG	QTY	12/10G-SGG	QTY
1	Adjusting Screw	S	001	SG-F001M	1	SG-F001M	1	SG-G001M	1
2	Base	D	003	SG-F003M	1	SG-F003M	1	SG-G003M	1
3	Bearing Housing	D	004	SG-FF004M	1	SG-F004M	1	SG-G004M	1
4	Bearing Assembly	-	005	SG-FF005M	1	SG-FG005M	1	SG-GG005M	1
5	Bearing	-	009	SG-S009	1	SG-FF009	2	SG-G009	2
			-	SG-S009D	1	-	-	-	-
6	Clamp Washer	S	011	SG-F011	4	SG-F011	4	SG-G011	4
7	Clamp Bolt and Nut	S	012	SG-F012M	4	SG-F012M	4	SG-G012M	4
8	Door	A	013	SG-FGH8013	1	SG-FG10013	1	SG-GG10013	1
9	End Cover	D	024	SG-FF024-10	1	SG-F024-10	2	SG-G024-10	2
				SG-FF024D-10	1				
10	End Cover Shim	S	025	SG-S025	2	SG-F025	2	SG-G025	2
11	Frame Plate Liner Insert Stud	S	026	SG-G8026M	4	SG-FG026M	4	SG-G20026M	4
12	End Cover Set Screw	S	027	SG-F027M	16	SG-F027M	16	SG-G027M	16
13	Expeller	A	028	SG-FH028	1	SG-FG028	1	SG-GG028	1
14	Expeller Ring	A	029	SG-FH029	1	SG-F029	1	SG-G029	1
15	Adaptor Plate	D	032	SG-EG6032M	1	SG-FG10032M	1	SG-GG10032M	1
16	Frame Plate Bolt	S	034	SG-F034M	3	SG-FG034M	3	-	-
17	Frame Plate Liner Stud	S	039	-	-	-	-	SG-GD039M	3
18	Frame Plate Liner Insert	A	041	SG-FGH8041	1	SG-FG10041	1	SG-GG10041	1
19	Gland	D	044	SG-F044	1	SG-F044	1	SG-G044	1
20	Gland Bolt	S	045	SG-F045M	2	SG-F045M	2	SG-G045M	4
21	Grease Retainer	D	046	-	-	SG-F046	2	SG-G046	2
22	Intake Joint Ring	R	060	-	-	-	-	-	-
23	Labyrinth Locknut&Washer	S	061	-	-	SG-F061	1	SG-G061	1
24	Labyrinth	062	S	SG-FF062-10	1	SG-F062-10	2	SG-G062-10	1
		-	-	SG-FF062D-10	1	-	-	SG-GAM062-10	-
26	Impeller O Ring	R	064	-	-	-	1	-	-
27	Neck Ring	S1	067	SG-F067	1	SG-F067	1	SG-G067	1
28	Shaft Key	S	070	SG-S070	1	SG-F070	1	SG-G070	1
29	Shaft	S	073	SG-FF073M	1	SG-FG073M	1	SG-GG073M	1

No.	Part Name	Material No.	Part No.	10/8FF-SGH	QTY	10/10F-SGG	QTY	12/10G-SGG	QTY
30	Shaft Sleeve	S2	075/076	SG-F075	1	SG-F075	1	SG-G075	1
31	Stuffing Box	A/D	078	SG-FH078	1	SG-F078	1	SG-G078	1
32	Piston Ring	G	108	SG-YE108	4	SG-F108	4	SG-G108	4
33	Shaft O Ring	R	109	SG-F109	3	SG-F109	3	SG-G109	3
34	Packing	-	111	SG-F111	2/4	SG-F111	2/4	SG-G111	2/4
35	Shaft Spacer	S2	117	SG-FG117	1	SG-FG117	1	SG-GG10117	1
36	Lantern Restrictor	S1	118	SG-F118	1	-	-	-	-
37	Expeller Ring Seal	R	122	SG-FH122	1	SG-F122	1	SG-G122	1
38	Expeller Cover Seal	R	124/125	SG-G8124	1	SG-F125	2	SG-F125	2
39	Gland Clamp Bolt	S	126	SG-F126M	2	SG-F126M	2	SG-G126M	2
40	Intake Flange	S	130	SG-F10130	1	SG-F10130	1	SG-F12130	1
41	Joint Flange	S	130	SG-F8130	1	SG-F10130	1	SG-F10130	1
42	Bowl	A	131	SG-FGH8131	1	SG-FG10131	1	SG-GGH10131	1
43	Intake Joint Ring	R	132	SG-FG10132	1	SG-FG10132	1	SG-F12060	1
44	Discharge Joint Ring	R	132	SG-F8132	1	SG-FG10132	1	SG-F8132	1
45	Adaptor Plate Clamp Ring	S	134	SG-FGH8135	4	SG-F10135	4	SG-F10135	4
46	Door Clamp Ring	S	135	SG-FGH8135	4	SG-F10135	4	SG-F10135	4
47	Impeller	A	137	SG-FGH8137	1	SG-FG10137	1	SG-FG10137	1
48	Grease Cup Adaptor	-	138	SG-G138	1	SG-G138	1	SG-G138	1
49	Discharge Flange	S	221	-	-	-	-	--	
50	Release Collar	S	239	-	-	-	-	-	-
51	Door Plate Clamp	S	292	-	-	-	-	-	-
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

No.	Part Name	Material No.	Part No.	12/10G-SGGH	QTY	14/12G-SGG	QTY	16/14G-SGGH	QTY
1	Ajusting Screw	S	001	SG-G001M	1	SG-G001M	1	SG-T001M	1
2	Base	D	003	SG-G003M	1	SG-G003M	1	SG-TU003M	1
3	Bearing Housing	D	004	SG-G004M	1	SG-G004M	1	SG-T004M	1
4	Bearing Assembly	-	005	SG-G005M	1	SG-G005M	1	SG-TH005M	1
5	Bearing	-	009	SG-G009	2	SG-G009	2	SG-T009	1
			-	-	-	-	-	SG-T009D	1
6	Clamp Washer	S	011	SG-G011	4	SG-G011	4	SG-T011	4
7	Clamp Bolt and Nut	S	012	SG-G012M	4	SG-G012M	4	SG-T012M	4
8	Door	A	013	SG-GGH10013	1	SG-GG1412013	1	SG-HH14013M	1
9	End Cover	D	024	SG-G024-10	2	SG-G024-10	2	SG-T024	2
10	End Cover Shim	S	025	SG-G025	2	SG-G025	2	SG-T025	2
11	Frame Plate Liner Insert Stud	S	026	SG-G20026M	4	SG-G20026M	4	SG-H14026M	4
12	End Cover Set Screw	S	027	SG-G027M	16	SG-G027M	16	SG-T027M	16
13	Expeller	A	028	SG-G028	1	SG-G028	1	SG-H028	1
14	Expeller Ring	A	029	SG-G029	1	SG-G029	1	SG-H029	1
15	Adaptor Plate	D	032	SG-GGH10032	1	SG-GG12032M	1	SG-GH14032M	1
16	Frame Plate Bolt	S	034	-	-	-	-	-	-
17	Frame Plate Liner Stud	S	039	SG-G039M	3	SG-GD039M	3	SG-TU039M	3
18	Frame Plate Liner Insert	A	041	SG-GGH10041	1	SG-GG12041	1	SG-HG14041	1
19	Gland	D	044	SG-G044	1	SG-G044	1	SG-H044	1
20	Gland Bolt	S	045	SG-G045M	2	SG-G045M	2	SG-H045M	4
21	Grease Retainer	D	046	SG-G046	2	SG-G046	1	-	-
22	Intake Joint Ring	R	060	SG-F12060	1	SG-F141321	1	-	-
23	Labyrinth Locknut&Washer	S	061	SG-G061	1	SG-G061	1	-	-
24	Labyrinth	062	S	SG-G062-10	1	SG-G062-10	1	SG-T062	1
		-	-	SG-GAM062-10	1	SG-GAM062-10	1	SG-T062DM	1
26	Impeller O Ring	R	064	-	-	-	1	SG-TH064	1
27	Neck Ring	S1	067	SG-G067	1	SG-G067	1	SG-H067	1
28	Shaft Key	S	070	SG-G070	1	SG-G070	1	SG-T070	1
29	Shaft	S	073	SG-G073M	1	SG-G073M	1	SG-TH073M	1

No.	Part Name	Material No.	Part No.	12/10G-SGGH	QTY	14/12G-SGG	QTY	16/14G-SGGH	QTY
30	Shaft Sleeve	S2	075/076	SG-G075	1	SG-G075	1	SG-TH076	1
31	Stuffing Box	A/D	078	SG-G078	1	SG-G078	1	SG-HG078	1
32	Piston Ring	G	108	SG-G108	4	SG-G108	4	SG-T108	4
33	Shaft O Ring	R	109	SG-G109	3	SG-G109	3	SG-T109	3
34	Packing	-	111	SG-G111	2/4	SG-G111	2/4	SG-H111	2/4
35	Shaft Spacer	S2	117	SG-G117	1	SG-G117	1	-	-
36	Lantern Restrictor	S1	118	-	-	SG-G118	1	SG-H118	1
37	Expeller Ring Seal	R	122	SG-G122	1	SG-G122	1	SG-H122	1
38	Expeller Cover Seal	R	124/125	SG-T45124	1	SG-U18122	2	SG-HG14124+25	1/1
39	Gland Clamp Bolt	S	126	SG-G126M	2	SG-G126M	2	SG-H126M	2
40	Intake Flange	S	130	SG-GGH10130	1	SG-F14130	1	SG-HG16130	1
41	Joint Flange	S	130	SG-GGH10211	1	SG-F12130	1	-	-
42	Bowl	A	131	SG-GGH10131	1	SG-GG12131	1	SG-GH14131	1
43	Intake Joint Ring	R	132	-	-	-	-	SG-G16132	1
44	Discharge Joint Ring	R	132	SG-FG10132	1	SG-F12060	1	SG-GH14132	1
45	Adaptor Plate Clamp Ring	S	134	SG-GGH10135	4	SG-G12135	4	SG-HG14135	4
46	Door Clamp Ring	S	135	SG-GGH10135	4	SG-G12135	4	SG-HG14135	4
47	Impeller	A	137	SG-GGH10137	1	SG-GG12137	1	SG-TG14148	1
48	Grease Cup Adaptor	-	138	SG-G138	1	SG-G138	1	-	-
49	Discharge Flange	S	221	-	-	-	-	SG-HG14221	1
50	Release Collar	S	239	SG-G239-10M	1	SG-G239-10M	1	SG-T239	1
51	Door Plate Clamp	S	292	SG-GGH10292	1	SG-GG1412292	1	SG-HG14292	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel									

SGV(R) Rubber Pump Component Diagram



No.	Part Name	Basic Part No.
1	Bearing Housing	004
2	Bearing Sleeve	008
3	Bearing	009
4	Bearing	009D
5	Mounting Plate	019
6	End Cover	024
7	Low End Cover	024L
8	Key	-
9	Washer	-
10	Shim Set	025
11	Nipple	-
12	Name Plate	-
13	Rivet	-
14	Back Liner	041
15	Suction Joint	060
16	Lock Nut	061
17	Labyrinth	062
18	Nipple 45	-
19	O Ring	064
20	Shaft	073
21	Shaft Sleeve Ejector	077
22	Bearing Seal	089
23	Casing	092
24	Column	102
25	Piston Ring	108
26	End Cover Set Screw	-
27	Strainer	116
28	Socket Head Protector	-
29	Column Clamp	153
30	Discharge Pipe	154

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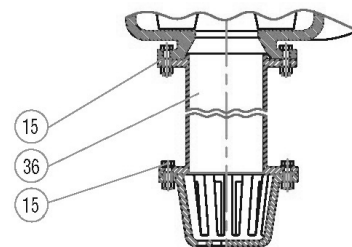
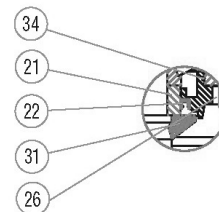
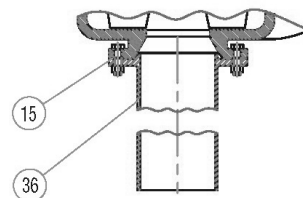
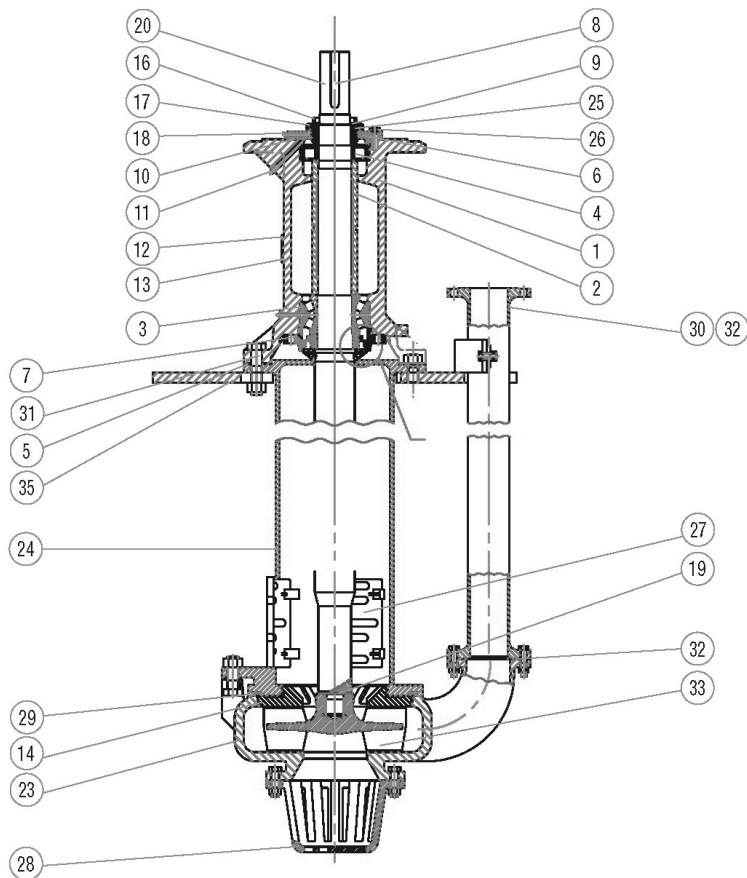
SGV(R) Parts No.

No.	Part Name	Material	Part No.	40PV-SGVR	QTY	65QV-SGVR	QTY	100RV-SGVR	QTY	150RV-SGVR	QTY
1	Bearing Housing	D	004	SG-PV004	1	SG-QV004-1	1	SG-RV004-1	1	SG-SV004-1	1
2	Bearing Sleeve	-	008	SG-PV008	1	SG-QV008	1	SG-RV008	1	SG-SV008	1
3	Bearing	-	009	SG-P009	1	SG-Q009	1	SG-R009	1	SG-S009	1
4	Bearing	-	009D	SG-P009D-1	1	SG-Q009D-1	1	SG-R009D-1	1	SG-S009D-1	1
5	Mounting Plate	S	019	SG-PVR4019	1	SG-QVR65019	1	SG-RVR10019	1	SG-SVR15019	1
6	End Cover	D	024	SG-PV024	1	SG-QV024	1	SG-RV024	1	SG-SV024	1
7	Low End Cover	S	024L	SG-PV024L	1	SG-QV024L-1	1	SG-RV024L-1	1	SG-SV024L-1	1
8	Key	S	-	SG-PV070	1	SG-QV070	1	SG-RV070	1	SG-SV070	1
9	Washer	S	-	SG-45	1	SG-60	1	SG-85	1	SG-105	1
10	Shim Set	-	025	SG-PV025	1	SG-QV025	1	SG-RV025	1	SG-SV025	1
11	Nipple	S	-	SG-M10X1	2	SG-M10X1	2	SG-M10X1	2	SG-M10X1	2
12	Name Plate	-	-	-	1	-	1	-	1	-	1
13	Rivet	S	-	-	4	-	4	-	4	-	4
14	Back Liner	-	041	SG-SPR4041	1	SG-SPR65041	1	SG-SPR10041	1	SG-SPR15041	1
15	Suction Joint	-	060	SG-SPR4060	1	SG-SPR65060	1	SG-SPR10060	1	SG-SPR15060	1
16	Lock Nut	S	061	SG-PV061	1	SG-QV061	1	SG-RV061	1	SG-SV061	1
17	Labyrinth	S	062	SG-PV062	1	SG-QV062	1	SG-RV062	1	SG-SV062	1
18	Nipple 45	S	-	SG-M10X1	1	SG-M10X1	1	SG-M10X1	1	SG-M10X1	1
19	O Ring	D	064	SG-PV064	1	SG-QV064	1	SG-RV064	1	SG-SV064	1
20	Shaft	S	073	SG-PVR4073	1	SG-QVR65073	1	SG-RVR10073	1	SG-SVR15073	1
21	Shaft Sleeve Ejector	-	077	SG-PV077	1	SG-QV077	1	SG-RV077	1	SG-SV077	1
22	Bearing Seal	-	089	SG-PV089	1	SG-QV089	1	SG-RV089	1	SG-SV089	1
23	Casing	-	092	SG-SPR4092	1	SG-SPR65092	1	SG-SPR10092	1	SG-SPR15092	1
24	Column	-	102	SG-PVR4102	1	SG-QVR65102	1	SG-RVR10102	1	SG-SVR15102	1
25	Piston Ring	S	108	SG-P108	2	SG-Q108	2	SG-R108	2	SG-S108	2
26	End Cover Set Screw	S	-	SG-N027M	12	SG-D027M	12	SG-S027M	12	SG-S027M-1	12
27	Strainer	-	116	SG-SPR4116	3	SG-SPR65116-1	3	SG-SPR10116-1	3	SG-SPR15116-1	3
28	Socket Head Protector	-	-	SG-M12-291	6	SG-M20-291	6	SG-M24-291	6	SG-M30-291	6
29	Column Clamp	-	153	SG-SPR4153	1	SG-SPR65153	1	-	-	-	-
30	Discharge Pipe	-	154	SG-PVR4154	1	SG-QVR65154	1	SG-RVR10154	1	SG-SVR15154	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel											

SGV(R) Parts No.

No.	Part Name	Material	Part No.	40PV-SGVR	QTY	65QV-SGVR	QTY	100RV-SGVR	QTY	150RV-SGVR	QTY
31	Flinger	-	184	SG-PV184	1	SG-QV184-1	1	SG-RV184-1	1	SG-SV184-1	1
32	Impeller	A/R	206	SG-SPR4206	1	SG-SPR65206A	1	SG-SPR10206A	1	SG-SPR15206A	1
33	O Ring	R	217	SG-PV217	1	SG-QV217	1	SG-RV217	1	SG-SV217	1
34	Spacer Set	-	290	SG-PV290	12	SG-QV290	16	SG-RV290	24	SG-SV290	30
35	Socket Head Protector	-	291	SG-M12-291	4	SG-M12-291	4	SG-M20-291	4	SG-M24-291	4
36	Suction Pipe	S	322	SG-SPR4322	1	SG-SPR65322	1	SG-SPR10322	1	SG-SPR15322	1
37	Lower Strainer	-	1162	SG-SPR4116L	1	SG-SPR65116L	1	SG-SPR10116L	1	SG-SPR15116L	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel											

SGV Metal Pump Component Diagram



No.	Part Name	Basic Part No.
1	Bearing Housing	004
2	Bearing Sleeve	008
3	Bearing	009
4	Bearing	009D
5	Mounting Plate	019
6	End Cover	024
7	Low End Cover	024L
8	Key	-
9	Washer	-
10	Shim Set	025
11	Nipple	-
12	Name Plate	-
13	Rivet	-
14	Back Liner	041
15	Suction Joint	060
16	Lock Nut	061
17	Labyrinth	062
18	Nipple 45	-
19	O Ring	064
20	Shaft	073
21	Shaft Sleeve Ejector	077
22	Bearing Seal	089
23	Casing	092
24	Column	102
25	Piston Ring	108
26	End Cover Set Screw	-
27	Strainer	116
28	Lower Strainer	116L
29	Casing Seal	124
30	Discharge Pipe	154

[illegible]

No.	Part Name	Material	Part No.	40PV-SGV	QTY	65QV-SGV	QTY	100RV-SGV	QTY	150RV-SGV	QTY
1	Bearing Housing	D	004	SG-PV004	1	SG-QV004-1	1	SG-RV004-1	1	SG-SV004-1	1
2	Bearing Sleeve	-	008	SG-PV008	1	SG-QV008	1	SG-RV008	1	SG-SV008	1
3	Bearing	-	009	SG-P009	1	SG-Q009	2	SG-R009	2	SG-S009	1
4	Bearing	-	009D	SG-P009D-1	1	SG-Q009D-1	1	SG-R009D-1	1	SG-S009D-1	1
5	Mounting Plate	S	019	SG-PV4019	1	SG-QV65019	1	SG-RV10019	1	SG-SV15019	1
6	End Cover	D	024	SG-PV024	1	SG-QV024	1	SG-RV024	1	SG-SV024	1
7	Low End Cover	S	024L	SG-PV024L	1	SG-QV024L-1	1	SG-RV024L-1	1	SG-SV024L-1	1
8	Key	S	-	SG-PV070	1	SG-QV070	1	SG-RV070	1	SG-SV070	1
9	Washer	S	-	SG-45	1	SG-60	1	SG-85	1	SG-105	1
10	Shim Set	-	025	SG-PV025	1	SG-QV025	1	SG-RV025	1	SG-SV025	1
11	Nipple	S	-	SG-M10X1	2	SG-M10X1	2	SG-M10X1	2	SG-M10X1	2
12	Name Plate	-	-	-	1	-	1	-	1	-	1
13	Rivet	S	-	-	4	-	4	-	4	-	4
14	Back Liner	-	041	SG-SP4041	1	SG-SP65041	1	SG-SP10041	1	SG-SP15041	1
15	Suction Joint	-	060	SG-SP4060	1	SG-SP65060	1	SG-SP10060	1	SG-SP15060	1
16	Lock Nut	S	061	SG-PV061	1	SG-QV061	1	SG-RV061	1	SG-SV061	1
17	Labyrinth	S	062	SG-PV062	1	SG-QV062	1	SG-RV062	1	SG-SV062	1
18	Nipple 45	S	-	SG-M10X1	1	SG-M10X1	1	SG-M10X1	1	SG-M10X1	1
19	O Ring	D	064	SG-PV064	1	SG-QV064	1	SG-RV064	1	SG-SV064	1
20	Shaft	S	073	SG-PV4073	1	SG-QV65073	1	SG-RV10073	1	SG-SV15073	1
21	Shaft Sleeve Ejector	-	077	SG-PV077	1	SG-QV077	1	SG-RV077	1	SG-SV077	1
22	Bearing Seal	-	089	SG-PV089	1	SG-QV089	1	SG-RV089	1	SG-SV089	1
23	Casing	-	092	SG-SP4092	1	SG-SP65092	1	SG-SP10092	1	SG-SP15092	1
24	Column	-	102	SG-PV4102	1	SG-QV65102	1	SG-RV10102	1	SG-SV15102	1
25	Piston Ring	S	108	SG-P108	2	SG-Q108	2	SG-R108	2	SG-S108	2
26	End Cover Set Screw	S	-	SG-N027M	12	SG-D027M	12	SG-S027M	12	SG-S027M-1	12
27	Strainer	-	116	SG-SP4116	3	SG-SP65116-1	3	SG-SP10116-1	3	SGSP15116-1	3
28	Lower Strainer	-	116L	SG-SP4116L	1	SG-SP65116L	1	SG-SP10116L	1	SGSP15116L	1
29	Casing Seal	-	124	SG-SP4124	1	SG-D3125	1	SG-E4124	1	SGDH2125	1
30	Discharge Pipe	-	154	SG-PV4154	1	SG-QV65154	1	SG-RV10154	1	SGSV15154	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel											

No.	Part Name	Material	Part No.	40PV-SGV	QTY	65QV-SGV	QTY	100RV-SGV	QTY	150RV-SGV	QTY
31	Flinger	-	184	SG-PV184	1	SG-QV184-1	1	SG-RV-184-1	1	SG-SV184-1	1
32	Discharge Pipe Gasket	-	204	SG-SP4204	1	SG-SP65204	1	SG-SP10204	1	SG-SP15204	1
33	Impeller	A/R	206	SG-SP4206	1	SG-SP65206	1	SG-SP10206	1	SG-SP15206	1
34	O Ring	R	217	SG-PV217	1	SG-QV217	1	SG-RV217	1	SG-SV217	1
35	Spacer Set	-	290	SG-PV290	12	SG-QV290	16	SG-RV290	24	SG-SV290	30
36	Suction Pipe	-	322	SG-SP4322	1	SG-SP65322	1	SG-SP10322	1	SG-SP15322	1
A=Chrome Alloy R=Rubber D=Ductile Iron G=Grey Iron S= Steel											

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