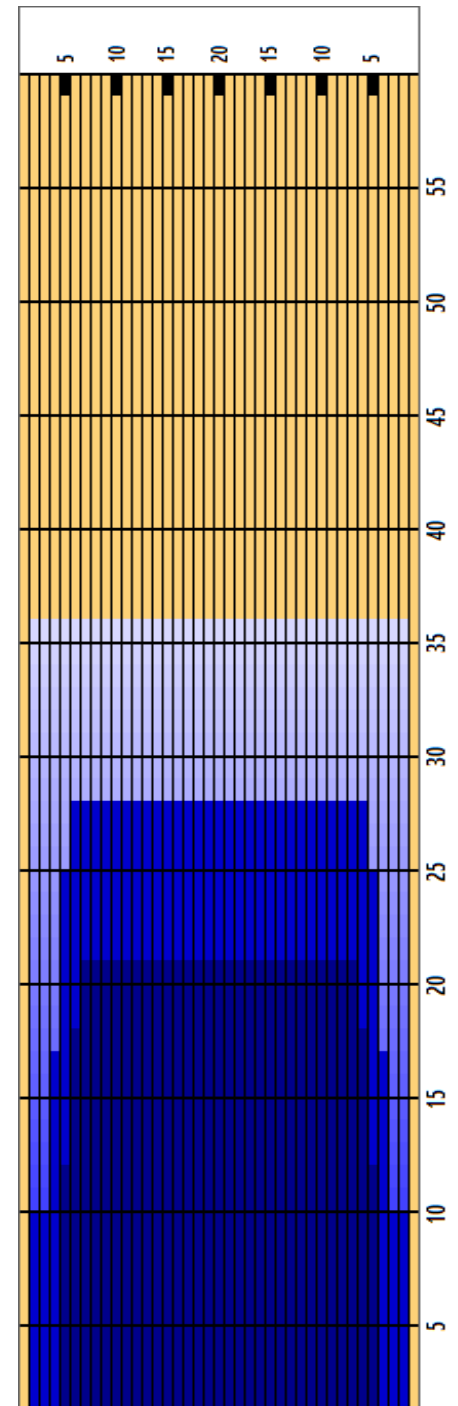


Oil Pattern Distance	36	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	11.85 mL	Reverse Oil Total	12.715 mL	Volume Oil Total	24.565 mL
Tank Configuration	N/A	Tank A Conditioner	NA	Tank B Conditioner	NA

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	40	18	3	A	35	0.0	0.0	0.0	1400
2	5L	5R	4	50	22	3	A	124	0.0	12.4	12.4	6200
3	6L	6R	2	50	22	3	A	58	12.4	18.6	6.2	2900
4	7L	7R	1	50	22	3	A	27	18.6	21.7	3.1	1350
5	2L	2R	0	50	22	3	A	0	21.7	36.0	14.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	36.0	28.0	-8.0	0
2	6L	6R	1	50	22	3	A	29	28.0	24.9	-3.1	1450
3	5L	5R	3	50	18	3	A	93	24.9	17.3	-7.6	4650
4	4L	4R	3	50	18	3	A	99	17.3	9.7	-7.6	4950
5	2L	2R	1	45	18	4	A	37	9.7	7.2	-2.5	1665
6	2L	2R	0	40	18	4	A	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



This Pattern Up Loaded From Slot # 13 In Lane Machine On 9/10/2013 11:38 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.62	1	1	1	1	1.62

