SS38 SYSTEM
ASSEMBLY MANUAL

January 2016

USA | Australia | Europe

ROLLEASE ACMEDA
PRECISION IN MOTION

CONTENTS

January 2016

DISCLAIMER

INTRODUCTION

This product specifications manual has been produced by Rollease Acmeda to supply the necessary information for safe and correct assembly and installation of this system.

DISCLAIMER

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SECTION 1 – TOOLS AND ADDITIONAL ITEMS REQUIRED

TOOLS REQUIRED

- Saw
- Screw Driver – Philips Head [detail if any alternate screw drivers are required]
- Scissors
- Measuring Tape
- Pencil

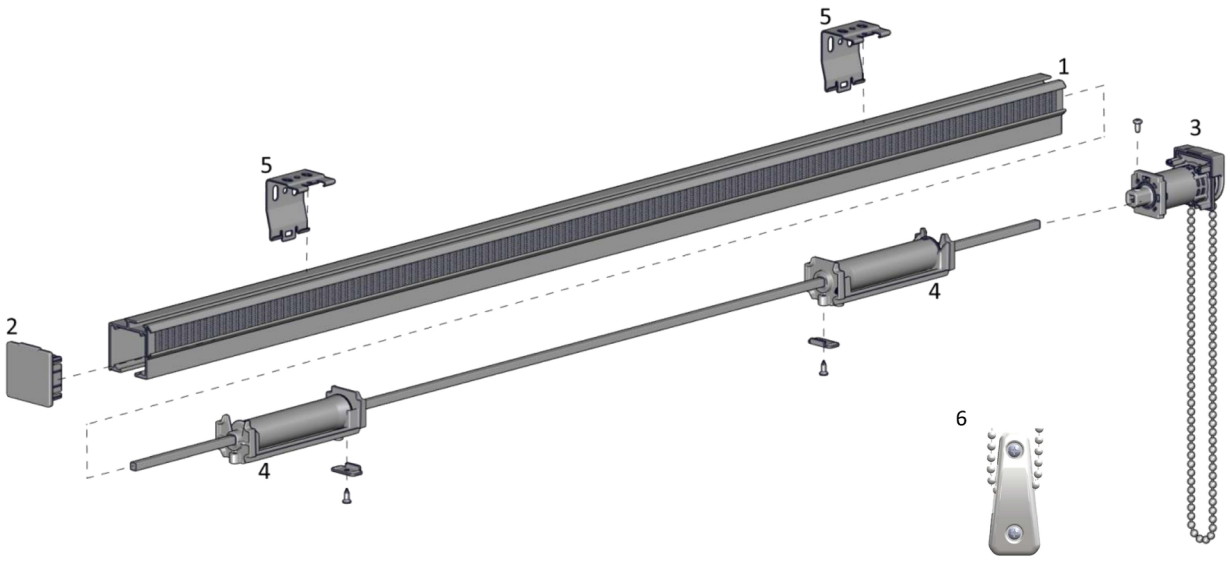
ADDITIONAL ITEMS REQUIRED (NOT SUPPLIED)

To assemble an SS38 system, the following non-stocked items are required:

- Fabric (with touch tape/spline attached)
- Battens

PART A – OVERVIEW

The SS38 Roman Shade System offers an elegant square profile housing new operating mechanisms designed for efficient and smooth operation.

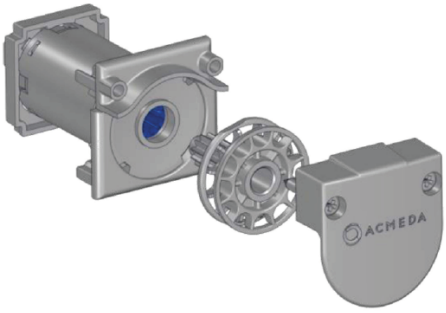
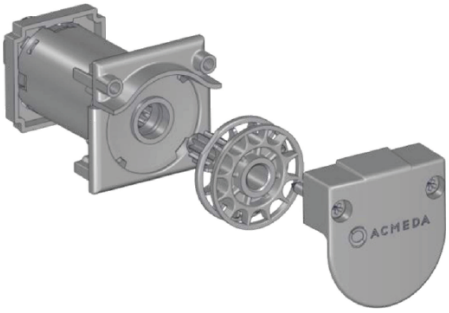


SYSTEM INDEX

1. SS38 Head Rail [incl. Crimp tape + rod]
2. SS38 Idle End Cap
3. SS38 Drive Unit
4. SS38 Spool Cone [incl. 4m white cord & clamp - 4m = 3.28']
5. SS38 Low Profile Mounting Clip
6. Chainhold Child Safety Tension Device

PART B – SYSTEM OPTIONS

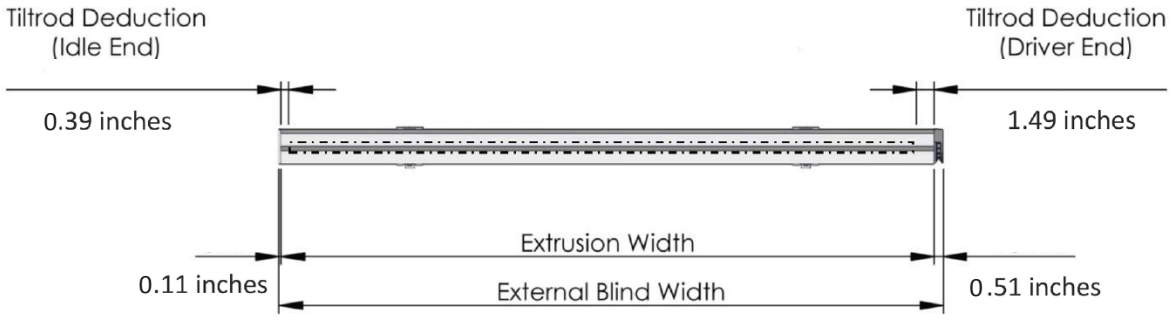
CHAIN CONTROL OPTIONS

Direct Drive [1:1]	Planetary Drive [3.5:1]
	

COLOR RANGE

pure white
069

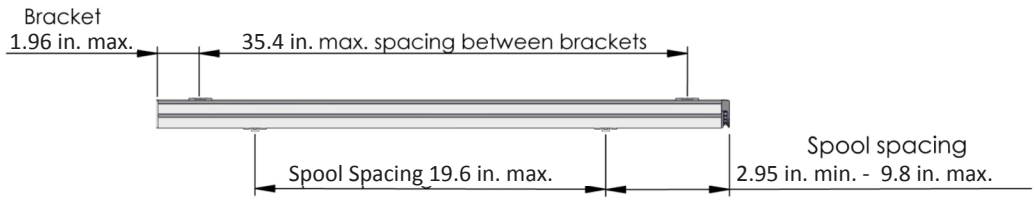
PART C - DEDUCTIONS

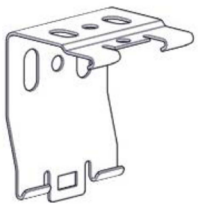


PART D - BOM

	PART NUMBER	DESCRIPTION	U.O.M	QTY	DEDUCTION
HEADRAIL	SS38-0130-xxx580	SS38 Aluminum Profile + 5mm Sq. Rod / 19' (5.8m) - White	EACH	1	Headrail: W - 0.6" Rod: W - 2.5"
	SS38-0120-xxx040	SS38 Head Rail End Cap - White	EACH	1	
DIRECT DRIVE OPTION	SS38-0411-xxx051	SS38 Direct Drive (5mm Sq.) - White	EACH	1	
PLANETARY DRIVE OPTION	SS38-0420-xxx051	SS38 Planetary Drive (5mm Sq.) - White	EACH	1	
STANDARD SPOOL	SS38-8341-580451	SS38 Standard Spool + 13' (4m) Cord&Clamp (5mm Sq.) - White	EACH	W/19.6 + 1	
BRACKET	SS38-0212-xxx034	SS38 Low Profile Mounting Clip - White	EACH	W/35.4 + 1	
FABRIC ATTACHMENT OPTION	RB92-1003-001075	10mm ACM Flat Spline-Double Side MP-HR Tape - 246' (75m) Roll	EACH	1	W
	HD31-0125-060025	LOOP Sew-On Touch Tape-25mmx25m Roll - White	EACH	1	W
CHAIN	VA01-1401-020S45	Chain Metal #10/4.5-6p/48-49 Nickel /492' Roll	EACH	1	DROP

PART E - LOW PROFILE MOUNTING CLIP AND SPOOL CALCULATION





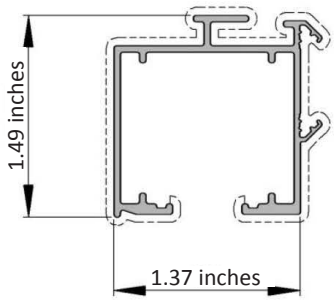
Shade Width (feet)	No. Of Brackets	No. Of Spools
1.97 - 2.59	2	2
2.60 - 3.24	2	3
3.25 - 3.90	3	3
3.91 - 4.56	3	4
4.57 - 5.21	3	4
5.22 - 5.87	3	5
5.88 - 6.52	4	5
6.53 - 7.18	4	6
7.19 - 7.84	4	6
7.85 - 8.49	4	7
8.50 - 9.15	4	7
9.16 - 9.80	5	7
9.81 - 10.46	5	8
10.50 - 11.12	5	8
11.13 - 11.77	5	9
11.17 - 12.43	6	9
12.44 - 13.12	6	9

Note: Each spool has a 2.2 lbs. weight capacity. Additional spools may be required.

SECTION 3 – PREPARATION

PART A – COATING & ANODISING DETAILS

SS38 Aluminum Profile

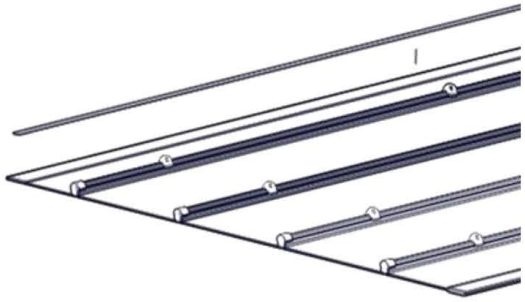
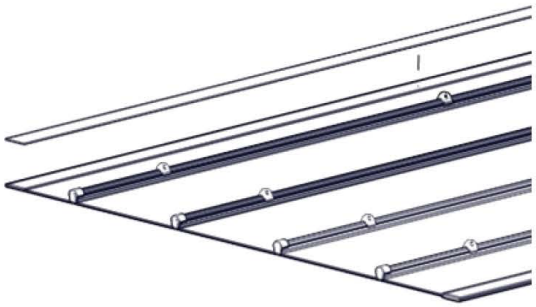


Coating perimeter: 7.5 in (see Dashed Line)
Anodised perimeter: 313 (Total Perimeter)

PART B – ALUMINIUM PREPARATION

Cut aluminium head rail and tiltrod to size.

PART C – FABRIC PREPARATION

OPTION 1 – SPLINE	OPTION 2 – TOUCH TAPE
Attach .39 in Flat Spline to the fabric.	Attach Sew-On touch tape to the fabric.
	

SECTION 4 – ASSEMBLY

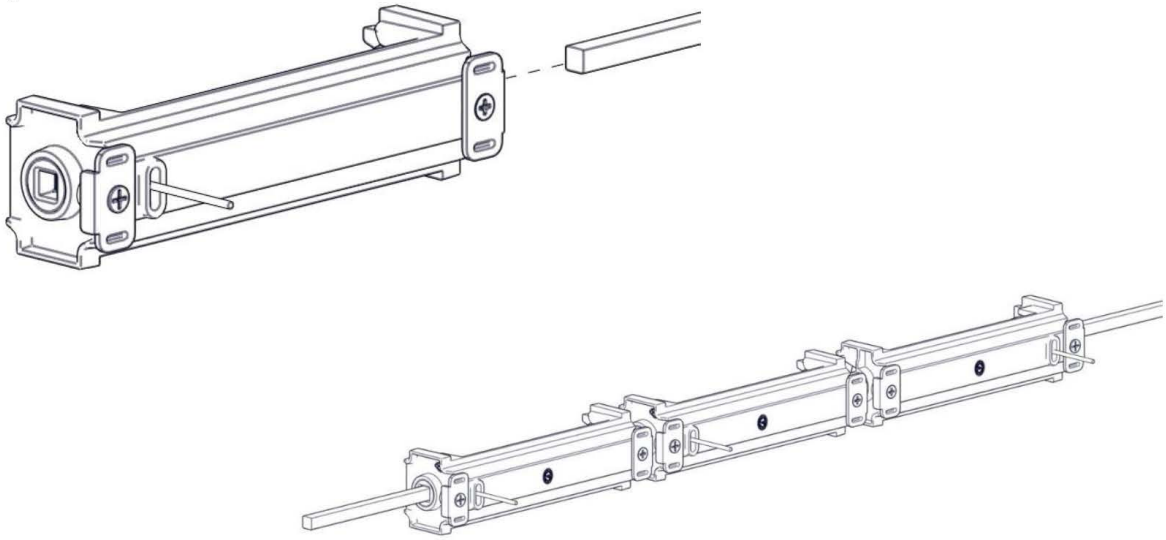
INSTRUCTIONAL GUIDELINES

The first step is to determine the following:

- Direct Drive or Planetary Drive
- Number of spools required (refer to chart on page 2.3)
- Number of brackets required (refer to chart on page 2.3)
- Fabric is prepared (with touch tape/spline, batten and bottom bar attached)

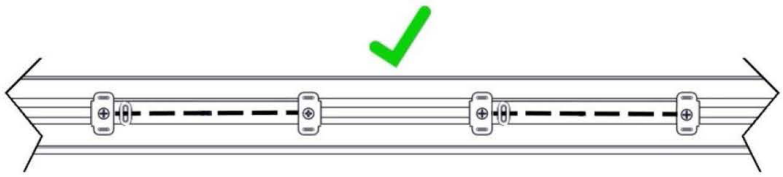
STEP 1 – INSERT SPOOL ONTO TILTROD

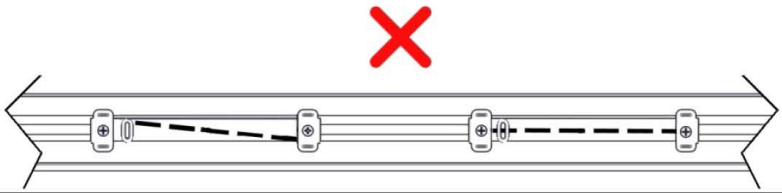
Attach corded spool assemblies onto pre-cut tiltrod. The first and last spools should be orientated with the cord outlet closest to the edge of the blind.



STEP 1a - ENSURE CORDS ARE ALIGNED

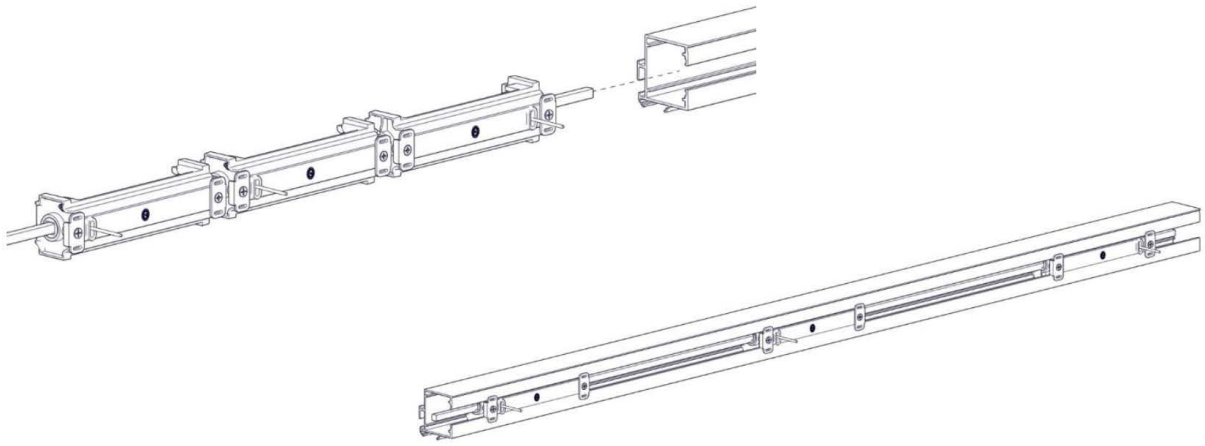
Ensure cords on each spool are aligned.





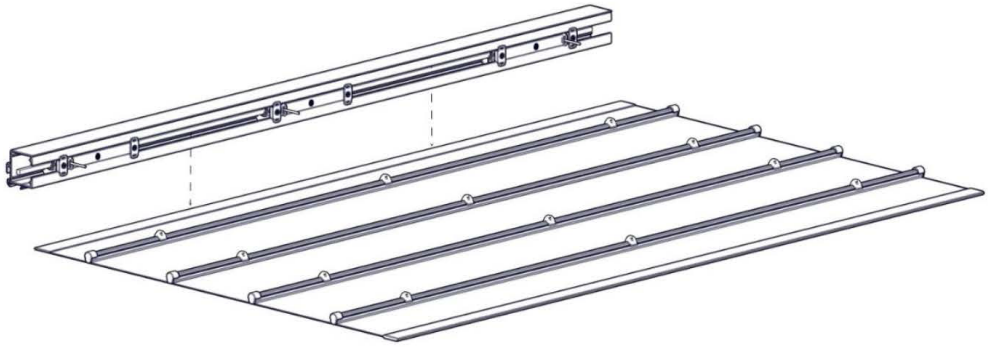
STEP 2 – INSERT TILTROD/SPOOL INTO RAIL

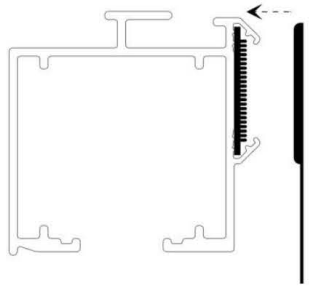
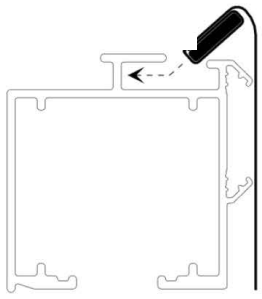
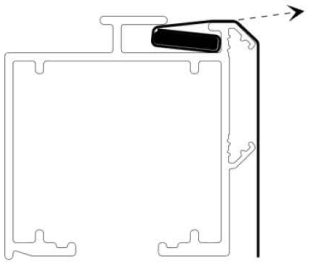
Insert spool assemblies with tiltrod into pre-cut Head Rail.



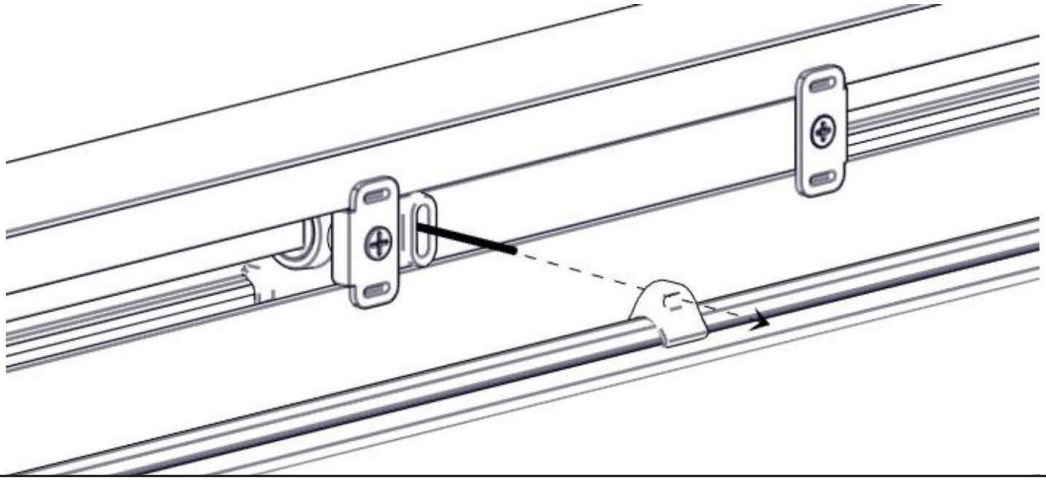
STEP 3 – ATTACH FABRIC TO RAIL

Attach Head Rail to pre-prepared fabric (with loop touch tape or 10mm spline, battens & weight bar attached)



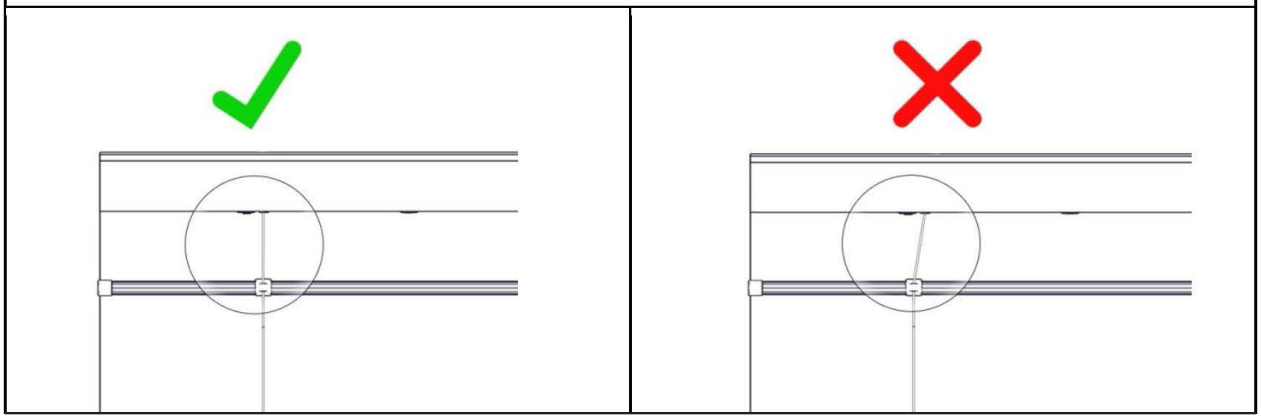
Option 1 – Using Touch Tape	Option 2 – Using 10mm Spline	
		
Attach prepared touch tape to head rail crimp tape.	Insert spline into the top cavity.	Pull fabric to tighten.

STEP 4 – FEED CORD THROUGH BATTEN CLIPS



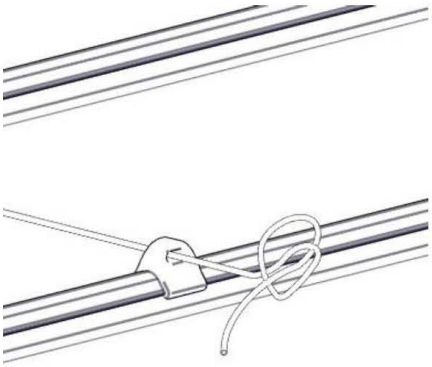
STEP 5 – ALIGN CORD

Align cord outlet of spool with cord clips on battens to ensure cord is straight.

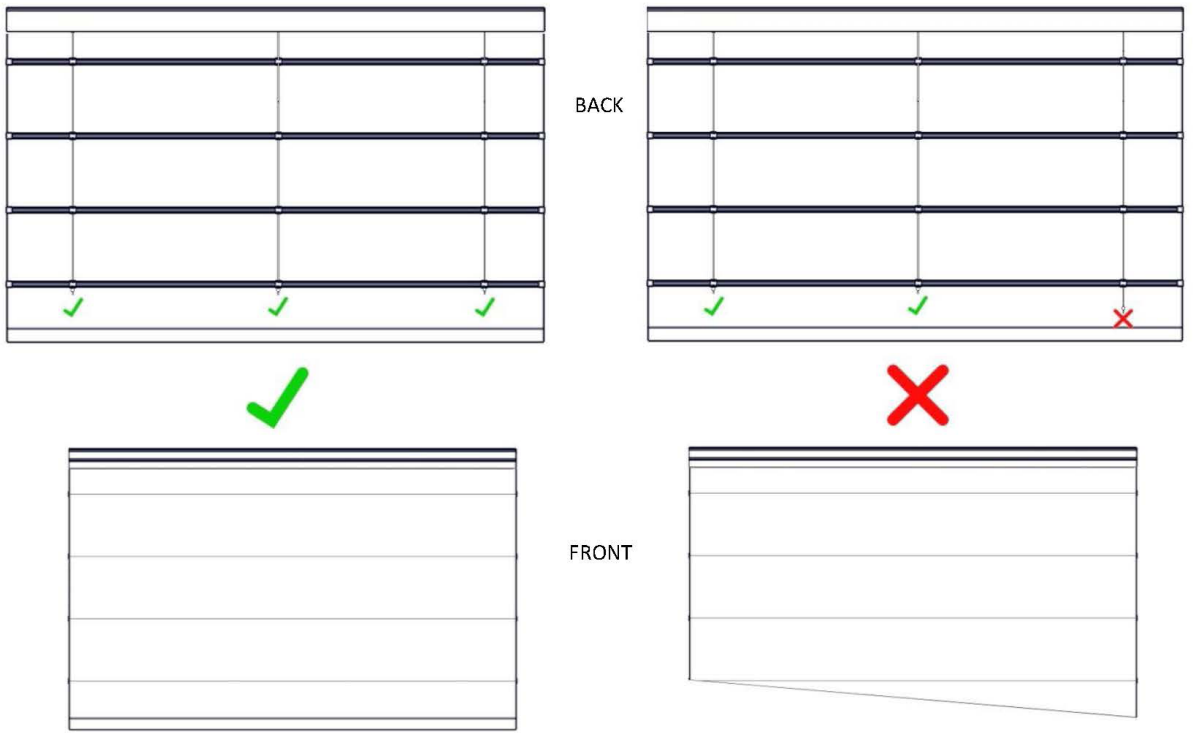


STEP 6 - TIE OFF CORD

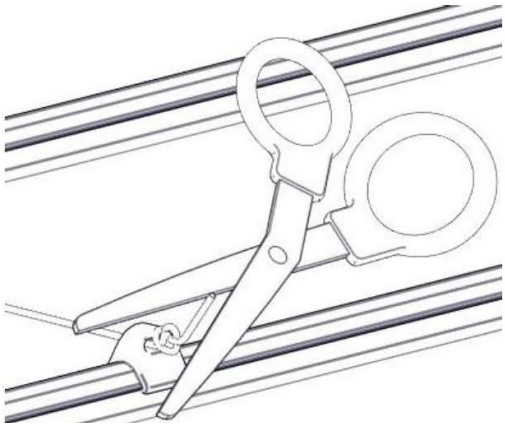
Tie a knot in the cord to sit against the last batten clip.



STEP 7 - ENSURE KNOTS ARE ALL LEVEL



STEP 8 - CUT OFF EXCESS CORD BELOW THE KNOT

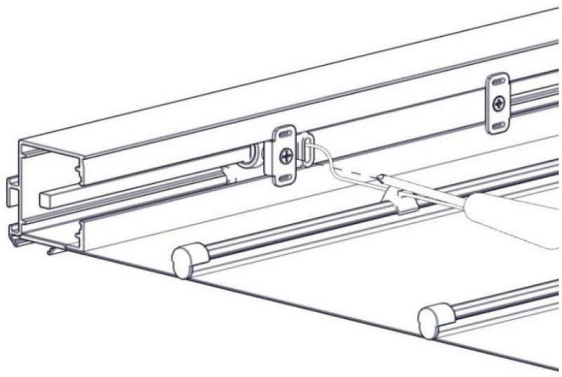


* Quick tip: Leave 3" of cord to allow further adjustments to be made by installer

STEP 9 - SECURE SPOOLS TO HEAD RAIL

OPTION 1 – Spool

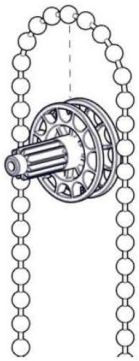
Secure spool with clamp



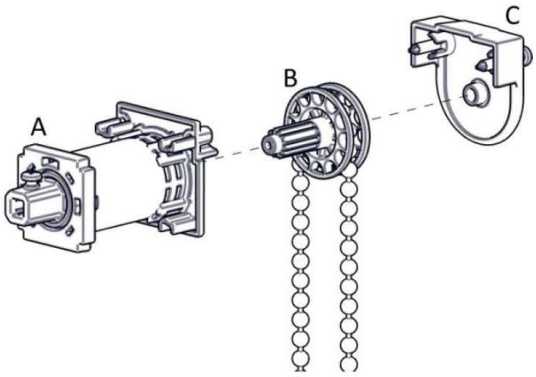
STEP 10 – ASSEMBLE DRIVE UNIT

Ensure drive (direct or planetary) is correctly identified. (See Product Specifications, Pg. 2.1) Mark if identification is required post assembly.

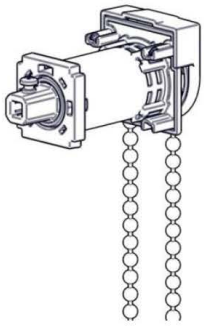
Place chain onto PART B of unit



Place PART B into PART A and Secure with PART C

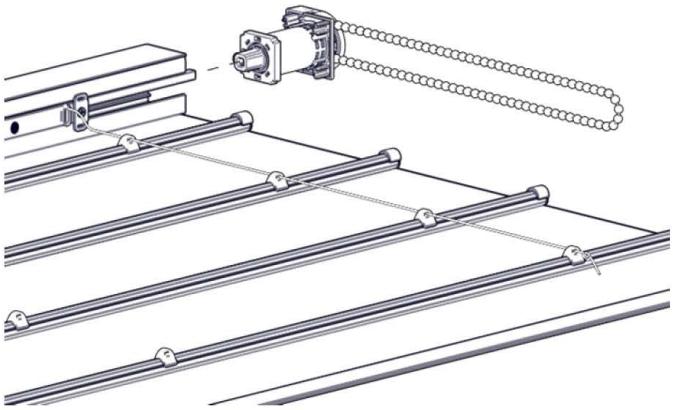


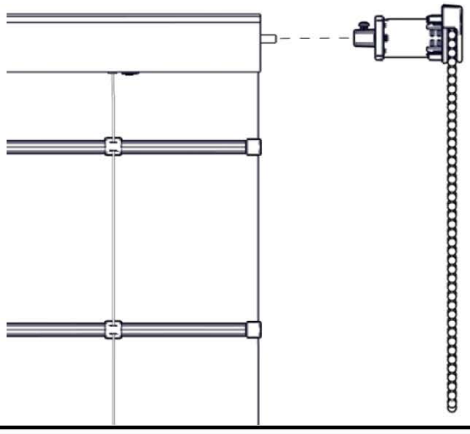
Complete



STEP 11 – ATTACH DRIVE UNIT

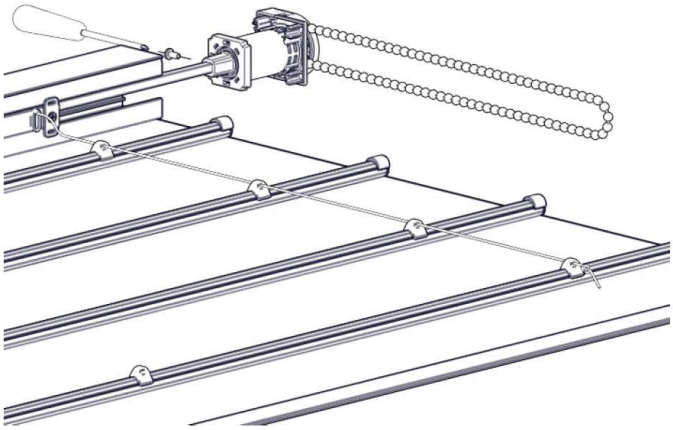
Attach drive unit onto tiltrod (tiltrod to be pulled out slightly)

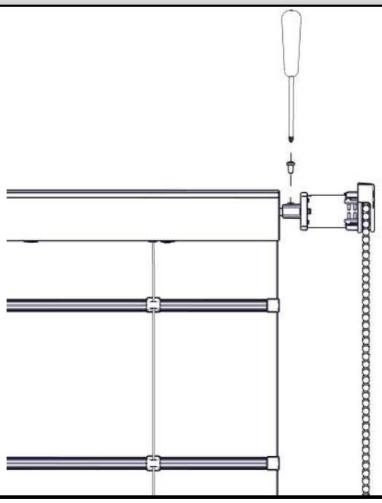




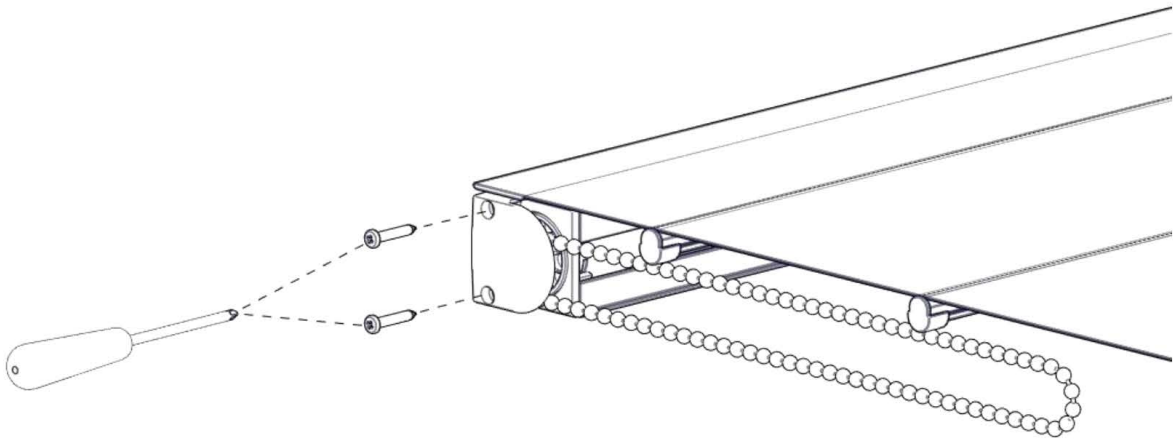
STEP 12 – SECURE DRIVE UNIT

Secure drive unit to tiltrod with screw provided.



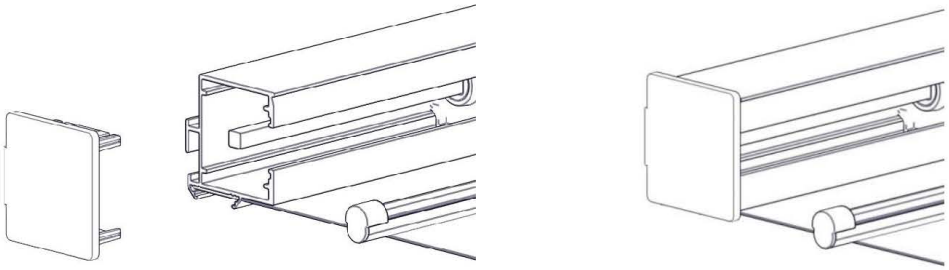


STEP 13 – INSERT DRIVE UNIT INTO HEAD RAIL AND SECURE WITH SCREWS



STEP 14 – INSERT IDLE END CAP

Insert Idle end cap into head rail at opposite end to the drive unit.



STEP 15 – INSERT IDLE END CAP

Complete assembly.