# **Automotive Products**

Gasket makers | Sealants and adhesives | Threadlocker | Epoxy | Exhaust repair | Specialty repair





Gasket makers.	.1
Sealants and adhesives	.3
Threadlocker	4
Epoxy	<b>.</b> 5
Exhaust repair	. 7
Specialty repair	9

For over 35 years, VersaChem® has provided consumers with advanced adhesive, sealing, and automotive repair solutions. A leader in its category, VersaChem® offers professional-grade formulations in affordable sized packages with frustration-free applications in the form of self-mixing syringes, dispensing tubes, control nozzles, spray cans, cartridges, sticks and all-inclusive repair kits. Some VersaChem® well-known products include 5 Minute®, 60 Second®, Plastic Welder™, Tiger Patch®, and MEGA Grey™.

A Division of Illinois Tool Works Inc., VersaChem®, continues to exceed industry standards in performance, quality and overall value with innovative and time-saving solutions.

Illinois Tool Works Inc. (ITW) is a Fortune 200 company with over 100 years of diversified manufacturing of advanced industrial technologies. ITW is a leader internationally with operations in 58 countries that employ approximately 60,000 women and men who adhere to the highest ethical standards. For more information, please visit www.ITW.com.



#### Mega Blue® Silicone

Mega Blue® Silicone is a moisture curing, gasketing material that cures into a strong, silicone rubber that maintains long term durability and flexibility to make formed-inplace gaskets. Designed for high performance engines, Mega Blue® Silicone forms a tough, flexible silicone rubber gasket that resists aging and weathering.

**PART NO. 77739** 3 oz. (85g) tube, carded



#### Mega Copper® Silicone

Mega Copper® Silicone is a high temperature, moisture curina gasketing material that resists temperatures up to 700°F. Forms a strong silicone rubber that remains flexible. Resists aging and weathering. Non-corrosive to steel, iron and aluminum.

**PART NO. 88839** 

3 oz. (85g) tube, carded



#### **Mega Black™ Silicone** O.E.M.

Mega Black Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility to make formed-in-place gaskets. Forms a tough, flexible silicone rubber gasket that resists aging and weathering. Will not harden, shrink or crack. Non-corrosive to steel, iron and aluminum.

**PART NO. 99839** 

3 oz. (85g) tube, carded

**PART NO. 99849** 

.75oz. (21g) tube, carded





#### Mega Grey™ Silicone

Mega Grey Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility to make formed-in-place gaskets. Forms a tough, flexible silicone rubber gasket that resists aging and weathering. Will not harden, shrink or crack. Non-corrosive to steel, iron and aluminum. Mega Grey is designed for high load conditions of engines with closely spaced bolt patterns found in import engines.

**PART NO. 99939** 

3 oz. (85g) tube, carded

**PART NO. 99949** 

.75 oz. (21g) tube, carded



#### **Super Blue® Silicone O.E.M.**

Super Blue® Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility. Excellent for filling, sealing, bonding or weatherproofing. Resists aging and weathering. Will not harden, shrink or crack.

#### **PART NO. 61309**

3 oz. (85 g) tube, carded

#### **PART NO. 61310**

10.3 oz. (304ml) cartridge



#### **Hi-Temp Red Silicone O.E.M.**

Hi-Temp Red Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility. Excellent for filling, sealing, bonding or weatherproofing. Resists aging and weathering. Will not harden, shrink or crack.

#### **PART NO. 65309**

3 oz. (85g) tube, carded

#### **PART NO. 65010**

10.3 oz. (304 ml) cartridge



#### **Gasket Sealant #1**

Gasket Sealant #1 is a viscous paste that sets up fast and forms a hard, semi-flexible, leak-proof seal. Use it to seal and repair gaskets, flanges, fittings, threaded connections and many other assemblies.

#### **PART NO. 11509**

1.5 oz. (42.5g) tube, carded

#### **PART NO. 13009**

3 oz. (85a) tube. carded



#### **Gasket Sealant #2**

Gasket Sealant #2 is a superior formula that remains soft and pliable to form a leak-proof seal. Slow-drying and flexible setting paste that is ideal for permanent and semi-permanent assemblies. Use it to seal and repair metal assemblies, new and used gaskets, broken gaskets, close fitting parts and more.

#### **PART NO. 21509**

1.5 oz. (42.5g) tube, carded

#### **PART NO. 23009**

3 oz. (85g) tube, carded



#### Flowable Silicone

Flowable Silicone is a solventless silicone specially formulated to flow into cracks and seams to form a clear, tough, flexible and airtight seal. Resistant to weather, vibration and shock. Use it to seal and repair windshields, sunroofs, windows, headlamp assemblies and more.

#### **PART NO. 75009**

1.5oz. (42g) tube, carded



#### **Super Clear Silicone**

Super Clear Silicone is a strong, versatile sealant that forms into a tough, rubber, flexible, waterproof seal. Resist aging and weathering without hardening, shrinking or cracking. Use on gaskets, windshields, windows, door frames, vinyl tops and more.

#### **PART NO. 12007**

10.3 oz.(304 ml) cartridge

#### **PART NO. 73009**

3 oz. (85g) tube, carded



#### **Gasket Sealant #3, Aviation**

Gasket Sealant #3 is a slow drying liquid that changes into pliable, tacky film to seal close fitting parts, machined surfaces and threaded connections. Will not crack or corrode metal parts.

#### **PART NO. 34000**

4 oz. (118ml) can





#### **Black Silicone O.E.M.**

Black Silicone is a high strength, moisture curing gasketing material that maintains long term durability and flexibility. Forms a tough, flexible silicone rubber that will not shrink or harden. Resists aging and weathering. Use it to seal, repair, bond, weatherproof and more.

#### **PART NO. 27309**

3 oz. (85g) tube, carded



#### **Automotive Black RTV Silicone**

Automotive Black RTV Silicone is a high strength, moisture curing gasketing material that maintains long-term durability and flexibility. Forms a tough, flexible silicone rubber gasket that resists aging and weathering providing a leak proof seal. Use it to bond, seal, insulate, repair, fill voids and more,

#### **PART NO. 12270**

10.3 oz. (304 ml) cartridge

#### **PART NO. 27039**

3 oz. (85g) tube, carded



#### **Gasket Shellac**

Gasket Shellac is a slow-drving. hard setting liquid design to coat, seal and repair most gaskets. Use it to seal metal gaskets and threaded connections.

#### **PART NO. 52000**

2 fl. oz. (59ml) bottle



#### **Copper Spray Gasket** Adhesive

Copper Spray is a fast drying sealant that contains copper to help dissipate heat to prevent gasket blowout. Fills surface imperfections. Remains tacky to allow for gasket repositioning.

#### **PART NO. 88898**

9 oz. (255g) aerosol



#### **Threadlock Red**

Threadlock Red - Stud & Bearing Formula is a high strength, anaerobic thread-locking material that cures between threaded connections to lock, retain and seal. Resists leakage, shock and vibrations. Prevents loosening, corrosion and rusting of nuts and bolts. Best used on assemblies that do not require frequent disassembly.

**PART NO. 27569** 

0.2 fl. oz. (6ml) tube, carded



#### **Threadlock Blue**

Threadlock Blue is a medium strength thread-locking material that cures, locks and seals between threaded connections. Resists leakage, shock and vibration. Prevents corrosion and loosening of nuts and bolts. Use on all types of nuts, bolts and threaded connections on vehicles, power tools, bicycles, grills and more.

**PART NO. 24569** 

0.2 oz. (6ml) tube, carded



#### **60 Second Epoxy**

60 Second Epoxy is a strong, twopart general purpose epoxy that is perfect for applications requiring fast curing and instant adhesion. Does not shrink, resists impact and is nearly colorless. Use to repair models, toys, jewelry, furniture and more.

**PART NO. 46309** 

0.84 fl. oz. (25ml) syringe, carded



#### 5 Minute® Gel Epoxy

5 Minute® Gel Epoxy is a two-part, rapid curing, non-migrating general purpose epoxy. This high strength formula is perfect for vertical and overhead applications. Use it to bond metal, wood, chrome, concrete, glass, ceramic, fiberglass, china and more.

**PART NO. 46509** 

0.84 fl. oz. (25ml) syringe, carded





#### 5 Minute® Clear Epoxy

5 Minute® Epoxy is a two-part, rapid curing, general purpose epoxy that dries clear. This high strength formula forms a permanent bond on almost any material. Use it to bond metal, wood, chrome, concrete, glass, ceramic, fiberglass, china and more.

**PART NO. 46409** 

.84 fl.oz. (25 ml) syringe, carded

**PART NO. 43109** 

1 oz. (28.4g) tubes, carded



#### **Clear Weld Epoxy**

Clear Weld Epoxy is a high strength, non-shrinking epoxy specially formulated for high clarity and good impact strength. Waterproof. Use to bond or repair metal, wood, glass, ceramic, china and more.

**PART NO. 47609** 

0.84 fl. oz. (25ml) syringe, carded



#### **Anti-Seize Thread Lubricant**

Anti-Seize Thread Lubricant is a high temperature semi-synthetic grease with a high percentage of premium quality, micro-fine copper flakes fortified with high quality rust and corrosion inhibitors. Prevents galling, corrosion, sticking and seizing. Helps to reduce wear in heavy pressure applications. Use during assembly to assure easier disassembly.

**PART NO. 13010** 8 oz. (227g) bottle

**PART NO. 13111** .14 oz. (4g) pack



**PART NO. 13110** .35 oz. (10g) syringe, carded



**PART NO. 13109** 1 oz. (28g) tube, carded



#### **Steel Weld® Epoxy**

Steel Weld® Epoxy is a two-part, fast curing, high strength epoxy that will chemically bond metal to metal. Use it to bond all metals, steel, stainless steel, aluminum, brass and more. Once fully cured, it can be drilled, machined, tapped or filed.

**PART NO. 47709** 0.84 fl. oz. (25ml) syringe, carded



#### **Plastic Welder™**

Plastic Welder™ is a strong structural adhesive formulated for bonding dissimilar materials and unprepared metals. Non-sagging formula. Minimal surface preparation required. Once cured, the bond is resistant to weathering, humidity and wide temperature variations.

**PART NO. 47829** 

0.47 fl. oz. (14ml) syringe, carded

**PART NO. 47809** 

0.84 fl. oz. (25ml) syringe, carded



#### **Titanium 5® Epoxy**

Titanium 5® is a fast-setting titaniumfilled epoxy that bonds similar and dissimilar metals with superior strength. Fills gaps, cracks and voids in all metals. Once cured, it can be drilled, tapped, machined and sanded.

#### **PART NO. 47909**

0.84 fl. oz. (25ml) syringe, carded



### Flow-Mix® Cold Weld Epoxy

Flow-Mix® Cold Weld Epoxy is a high strength, two-part epoxy that self-mixes with the applicator tip. Works well on almost all metals. Can be drilled, tapped, sanded, filed or painted once fully cured. Easy cleanup and easy to use.

#### **PART NO. 46229**

0.47 oz. (14ml) syringe, carded



#### Muffler Weld® Repair & Sealer

Muffler Weld® Repair and Sealer is a black sodium silicate based sealer for mufflers and tailpipes. Resists high temperatures. Sets like a weld with remarkable adhesion to clean or rusted surfaces. Renews mufflers. resonators, tailpipes and other exhaust components.

**PART NO. 10103** 6.5 oz. (184g) can;

carded



#### **Metal Strapping Kit**

The Metal Strapping Kit comes complete with strapping, nuts and bolts. Can be cut to size and bent to shape. Use it as extra support, a hanger or clamp on mufflers. tailpipes, pipes, ducts and more.

#### **PART NO. 10105**

5 ft. strapping, 2 nuts & 2 bolts; carded





#### **4 Minute Steel Epoxy**

4 Minute Steel Epoxy is a fastsetting, industrial strength epoxy that is excellent for bonding metal to metal or repairing defects in metal, wood and masonry. Hardens to a steel-like mass that can be drilled, tapped, sanded, filed or painted once fully cured.

**PART NO. 44209** 2 oz. (56.7g) tubes, carded



#### **Exhaust Bandage Kit**

The Exhaust Bandage repair is a complete kit that comes with a refractory strip bandage and epoxy for permanent weld-like repairs. Seals out poisonous fumes. Can be molded into seams, cracks and small holes.

**PART NO. 10151** 48 sq. in. carded



#### **Muffler Bandage Kit**

The Muffler Bandage is a refractory strip bandage that works best for restoring holes, damage and rusted out mufflers, tailpipes, manifolds and resonators. Can be molded into seams, cracks and small holes. Seals out poisonous fumes. Resistant to high temperature corrosive exhaust gases.

**PART NO. 10153** 104 sq. in. carded



#### **H2 Hold® All-Purpose Epoxy**

H2 Hold® is a flexible, toughened, non-corrosive structural adhesive that is specially formulated for both wet or dry bonding. Sticks and cures underwater. Shock and vibration resistant.

#### **PART NO. 22429**

0.84 fl. oz. (25ml) syringe, carded



#### **Magnum Steel Epoxy**

Magnum Steel is a fast-curing, two-part epoxy putty stick that permanently repairs leaks, holes and cracks. When fully cured, it can be drilled, filed, sanded and painted. Use it to repair pipes, tanks, radiators, couplings and

#### **PART NO. 44029**

2 oz. (57g) epoxy stick, carded



#### **Muffler-Cast® Bandage Kit**

Muffler-Cast® Bandage Kit comes complete with activator for repairs on mufflers, resonators, tailpipes and more. Resists the high heat of all exhaust systems and catalytic converters. Bonds to all metal surfaces and can be molded into cracks and seams.

#### **PART NO. 10155**

324 sq. in. Tape and 4 fl.oz. Activator (118.3ml): carded



#### **Exhaust System Joint & Crack Sealer**

The Exhaust System Joint and Crack Sealer seals holes and stops leaks in mufflers, tailpipes and around joints. Sets like a weld. Makes new installations more secure. Resistant to monoxide gases and high temperatures.

#### **PART NO. 10160**

5 oz. (142g) tube, carded



## Muffler & Exhaust Repair Kit

The Muffler and Exhaust Repair Kit comes complete with two reinforcement screens perfect for sealing holes, cracks and stopping leaks. Use it to repair mufflers, tailpipes and joints. Sets like a weld. Makes new installations more secure. Resistant to monoxide gases and high temperatures. Saves the cost of expensive muffler system replacement.

#### **PART NO. 10161**

5 oz. tube (142g) with 2 screens; carded

**Inferno Metal Repair** 

Inferno Metal Repair is a thermally-

stable adhesive designed to weld

cracks and holes in metal surfaces.

Use it to repair manifolds, mufflers,

catalytic converters furnaces

and more.

carded

**PART NO. 83009** 

3 oz. (85g) bottle,



#### **Exhaust System Repair Tape**

Exhaust System Repair Tape is a high strength aluminum foil coated with an aggressive, high temperature acrylic adhesive. Conforms to both fibrous and sheet metal ducts providing excellent vapor seal. Fast and easy to apply.

#### **PART NO. 82009**

2" x 40" (5cmx101.6cm) tape, carded



#### **Synthetic Caliper Grease**

Synthetic Caliper Grease is a high quality, synthetic brake grease formulated to prevent disc brake squeal and increase brake life by protecting and lubricating brake parts. Prevents rust and corrosion.

**PART NO. 26080** 8 oz. (227g) bottle

**PART NO. 26189** 0.6 oz (18g) tube, carded



#### **Synthetic Caliper Grease**

Synthetic Caliper Grease is a high quality, synthetic brake grease formulated to prevent disc brake squeal and increase brake life by protecting and lubricating brake parts. Prevents rust and corrosion.

**PART NO. 26111** 

.14 oz. (4g) pocket pack





## Tiger Patch® Muffler & Tailpipe Repair Tape

Tiger Patch® Muffler and Tailpipe Repair Tape heat seals itself around cracks and holes to form a permanent repair on mufflers and tailpipes. Helps to stop exhaust noise and seal out dangerous fumes. Seals in minutes, no tools necessary and is mechanic approved. Professional Size – longer and wider tape.

**PART NO. 10270** 2" x 36" tape, carded

**PART NO. 10340** 

3" x 44" tape, carded



#### Exhaust/Tail Pipe Repair Kit

Exhaust/Tail Pipe Repair Kit is an all-steel clamp with a high temperature ceramic gasket that seals and supports leaking exhaust and tail pipes. Helps stop exhaust noise. Adjustable size.

**PART NO. 90100** Fits pipes 1<sup>1</sup>/<sub>2</sub>" to 2 <sup>3</sup>/<sub>4</sub>"



### **Spark Plug Boot Grease** (Dielectric)

Dielectric Connector Grease is a high performance, 100% silicone dielectric compound that enables boots to be removed from spark plugs and distributor caps after long exposure to high energy ignition systems and hot engine temperatures. Use on all electrical connections to prevent electrical power from migrating between circuitry.

**PART NO. 15309** 0.25 oz. (7g) tube,

0.25 oz. (/g) tube carded

**PART NO. 15339** 3 oz. (85g) tube, carded

**PART NO. 15311** .14 oz. (4g) packet





### **Battery No-Corrode Gel, Pocket Pack**

The Battery No-Corrode Gel prevents corrosion on battery terminals and electrical connections that help extend battery life. It has a high dropping point and gives outstanding performance to high temperature applications.

**PART NO. 10911** 

.14 oz. (4g) packet





#### **Sure Connect® Bulb Grease**

Sure Connect® Bulb Grease is a silicone dielectric grease that improves connections, prevents rust and corrosion. Waterproof. Use it on light bulbs, flood lamps, electrical connections, tail lights, headlights, batteries and more.

**PART NO. 15320** .14 oz. (4g) packet

**PART NO. 15319** 0.25 oz. (7g) tube, carded



#### **Rear View Mirror Adhesive**

A two-part adhesive that permanently bonds metal mirror buttons to windshields. The Rear View Mirror repair kit comes complete with a two-part adhesive that forms a permanent bond of metal mirror buttons to windshields in seconds.

**PART NO. 11109** 0.6ml, carded

**PART NO. 10534** 2g kit



#### **Plastic Tank & Radiator** Repair Kit

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No tank removal necessary.

**PART NO. 90214** 30g kit



#### **Windshield Repair Kit**

Windshield Repair Kit helps prevent damage from spreading on windshield glass from bulls eyes, star damage and chips up to 11/4 inches. The spring-lock feature makes professional quality repairs with no mixing required. Cures in sunlight and restores to crystal clear.

**PART NO. 90110** 

0.18 fl. oz. (.537 ml) kit, carded





#### **Tank Repair Kit**

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No tank removal necessary.

**PART NO. 90215** 30g kit



#### **Heavy-Duty Fuel Tank** Repair Kit

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No draining and no welding required.

**PART NO. 90180** 30g kit



#### **Magnum Radiator & Gas Tank Epoxy**

Magnum Radiator and Gas Tank Epoxy is a two-part epoxy stick that repairs leaks, holes and cracks in metal tanks. Use it to plug small holes or fill in seams and cracks without welding or removing tank.

**PART NO. 16709** 

1 oz. (28.4) epoxy stick, carded



### **Metal Grinding Compound**

Metal Grinding Compound is a high temperature grease containing sharp, graded and extremely hard grains of silicone carbide. Use it for lapping, grinding, sharpening and polishing metal surfaces. Helps in valve grinding operations on automotive, industrial and marine engines.

**PART NO. 13209** 1.5 oz. (42.5g) tubes, carded



#### **Heavy Duty Radiator** Stop Leak

The Heavy Duty Radiator Stop Leak works quickly and easily to stop larger leaks. Contains pure copper particles, special hardening and sealing agents to fill holes. Compatible with antifreeze. Prevents rust.

**PART NO. 14109** .75 oz. (21g) carded

PAGE



#### **Cherry Vinyl Protector**

Cherry Vinyl Protector helps to protect vinyl, leather, plastic and rubber against the elements that cause dulling, rotting, cracking and hardening. Use it to protect and maintain dashboards, tires, vinyl tops, upholstery and more.

#### **PART NO. 20810**

8 oz.(237 ml) bottle



# **Dry Graphite Lube** (Puffer)

Graphite Lube is an extra fine dry powder that works well for dry lubrication of all moving parts and mechanisms. Use it on locks, wheels, hinges, mechanisms and more.

#### **PART NO. 10250**

0.21 oz. (5.88g) tube, carded



#### WrapIt™ Repair Silicone Tape

WrapIt Repair™ is a self-fusing, flexible silicone repair tape that has been used by the Military for years. It is an all-purpose repair tape that is made out of specially formulated silicone rubber, contains no adhesives and yet chemically bonds to itself upon contact. Simply stretch and wrap for an airtight, waterproof seal in seconds. Repair and seal all types of hoses and cables, appliance cords, leaking pipes, broken branches and stake plants. Replaces duct tape and electrical tape.

#### **PART NO. 82110**

1" x 10' black tape, carded



To learn more about VersaChem professional-grade automotive repair products visit us at: www.versachem.com

10151	Exhaust Bandage Kit - High Heat7
10153	Muffler Bandage Kit - High Heat7
10155	Muffler-Cast® Bandage Kit7
10160	Exhaust System Joint & Crack Sealer7
10161	Muffler & Exhaust Repair Kit8
10250	Dry Graphite Lube (Puffer)12
10270	Tiger Patch® Muffler & Tailpipe Repair Tape8
10340	Tiger Patch® Muffler & Tailpipe Repair Tape8
10534	Rear View Mirror Adhesive Repair Kit10
10911	Battery No-Corrode Gel9
11109	Rear View Mirror Adhesive10
11509	Gasket Sealant #13
12007	Super Clear Silicone,2
12270	Automotive Black RTV Silicone,2
13009	Gasket Sealant #13
13010	Anti-Seize Thread Lubricant4
13109	Anti-Seize Thread Lubricant4
13110	Anti-Seize Thread Lubricant4
13111	Anti-Seize Thread Lubricant4
13209	Metal Grinding Compound11
14109	Heavy Duty Radiator Stop Leak11
15309	Spark Plug Boot Grease9
15311	Spark Plug Boot Grease9
15319	Sure Connect® Bulb Grease10
15320	Sure Connect® Bulb Grease10
15339	Spark Plug Boot Grease9
16709	Magnum Radiator & Gas Tank Epoxy11
20810	Cherry Vinyl Protector12
21509	Gasket Sealant #23
22429	H2 Hold® All-Purpose Epoxy6
23009	Gasket Sealant #23
24569	Threadlock Blue4
26080	Synthetic Caliper Grease9
26111	Synthetic Caliper Grease9
26189	Synthetic Caliper Grease9
27039	Automotive Black RTV Silicone2
27309	Black Silicone O.E.M2
07500	There added to Dead

Gasket Sealant #3 ......

34000

PAGE

PART# PRODUCT

PART# PRODUCT

10103 Muffler Weld® Repair & Sealer......

10105 Metal Strapping Kit .....

43109	5 Minute® Clear Epoxy
44029	Magnum Steel Epoxy
44209	4 Minute Steel Epoxy
46229	Flow-Mix® Cold Weld Epoxy
46309	60 Second Epoxy
46409	5 Minute® Clear Epoxy
46509	5 Minute® Epoxy Gel
47609	Clear Weld Epoxy
47709	Steel Weld® Epoxy
47809	Plastic Welder™
47829	Plastic Welder™
47909	Titanium 5® Epoxy
52000	Gasket Shellac
61309	Super Blue® Silicone O.E.M.
61310	Super Blue® Silicone O.E.M.
65010	Hi-Temp Red Silicone O.E.M.
65309	Hi-Temp Red Silicone O.E.M.
73009	Super Clear Silicone,
75009	Flowable Silicone,
77739	Mega Blue® Silicone
82009	Exhaust System Repair Tape
82110	WrapIt™ Repair Silicone Tape1
83009	Inferno Metal Repair
88839	Mega Copper® Silicone
88898	Copper Spray Gasket Adhesive
90100	Exhaust/Tail Pipe Repair Kit
90110	Windshield Repair Kit1
90180	Heavy-Duty Fuel Tank Repair Kit1
90214	Plastic Tank & Radiator Repair Kit1
90215	Tank Repair Kit1
99839	Mega Black™ Silicone O.E.M
99849	Mega Black™ Silicone O.E.M
99939	Mega Grey™ Silicone
99949	Mega Grey™ Silicone





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