RCI/IRCA Winter Meeting
Ames, Iowa – January 26, 2018

NRCA technical issues update

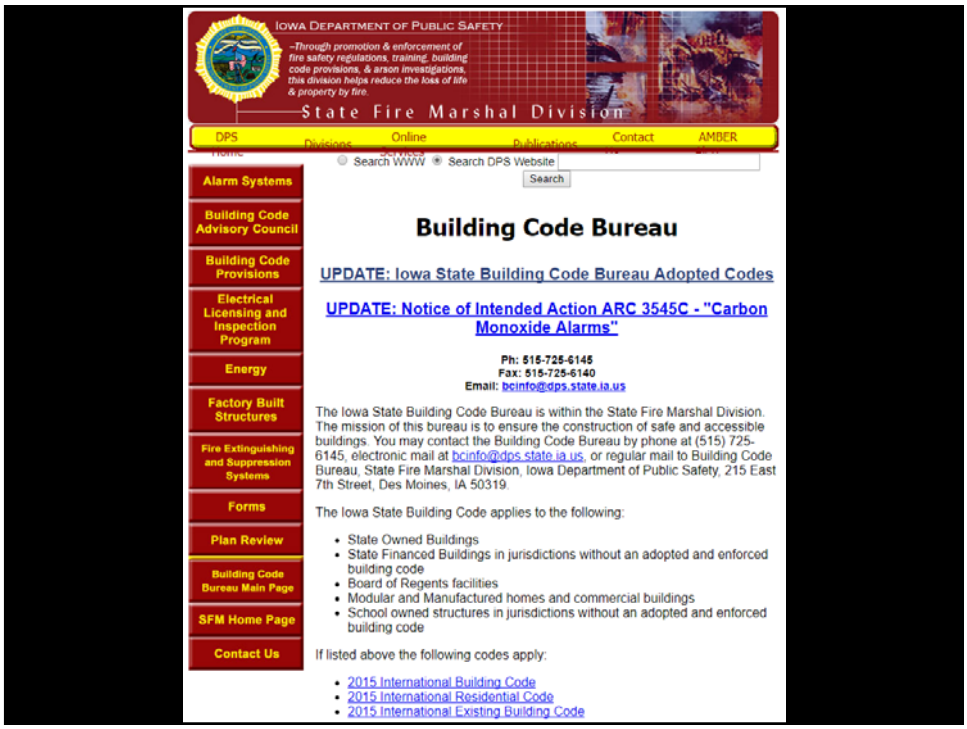
presented by

Mark S. Graham
Vice President, Technical Services
National Roofing Contractors Association

Topics

- Code update
- ANSI SPRI ES-1
- ASCE 7-16
- Concrete roof deck moisture
- Roof coatings
- Questions/other topics

Code update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UPDATE: Iowa State Building Code Bureau Adopted Codes
UPDATE: Notice of Intended Action ARC 3545C - "Carbon Monoxide Alarms"
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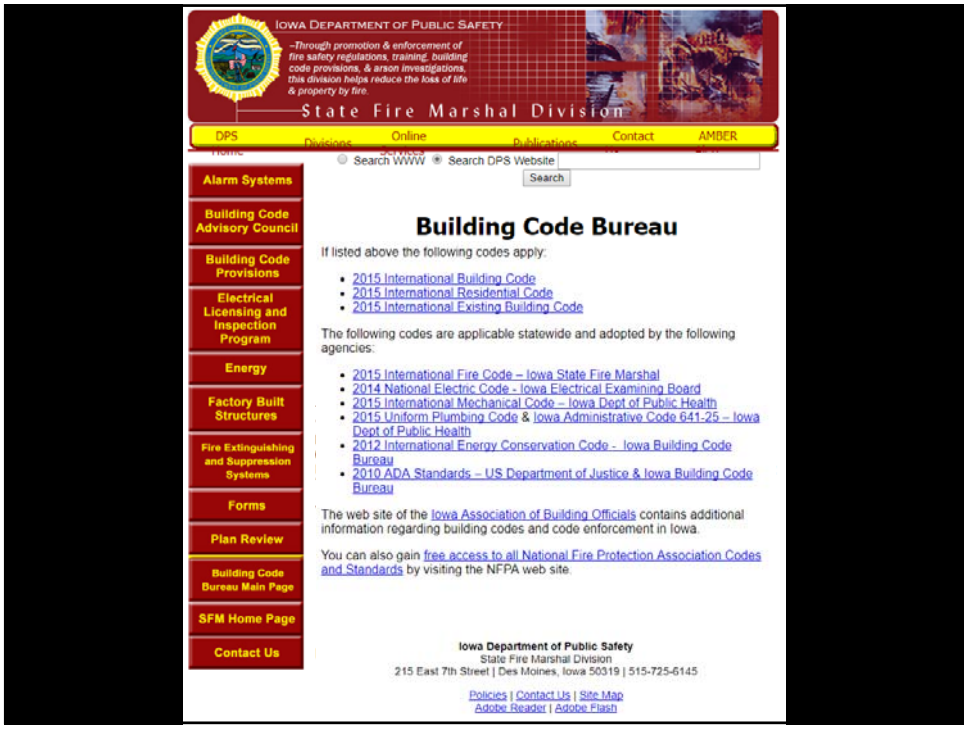
Email: bcinfo@dps.state.ia.us
The Iowa State Building Code Bureau is within the State Fire Marshal Division. The mission of this bureau is to ensure the construction of safe and accessible buildings. You may contact the Building Code Bureau by phone at (515) 725-6145, electronic mail at bcinfo@dps.state.ia.us, or regular mail to Building Code Bureau, State Fire Marshal Division, Iowa Department of Public Safety, 215 East 7th Street, Des Moines, IA 50319.
The Iowa State Building Code applies to the following:
State Owned Buildings
State Financed Buildings in jurisdictions without an adopted and enforced building code
Board of Regents facilities
Modular and Manufactured homes and commercial buildings
School owned structures in jurisdictions without an adopted and enforced building code
If listed above the following codes apply:
2015 International Building Code
2015 International Residential Code
2015 International Existing Building Code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If listed above the following codes apply:
2015 International Building Code
2015 International Residential Code
2015 International Existing Building Code
The following codes are applicable statewide and adopted by the following agencies:
2015 International Fire Code – Iowa State Fire Marshal
2014 National Electric Code - Iowa Electrical Examining Board
2015 International Mechanical Code – Iowa Dept of Public Health
2015 Uniform Plumbing Code & Iowa Administrative Code 641-25 – Iowa Dept of Public Health
2012 International Energy Conservation Code - Iowa Building Code Bureau
2010 ADA Standards – US Department of Justice & Iowa Building Code Bureau
The web site of the Iowa Association of Building Officials contains additional information regarding building codes and code enforcement in Iowa.
You can also gain free access to all National Fire Protection Association Codes and Standards by visiting the NFPA web site.
Iowa Department of Public Safety
State Fire Marshal Division
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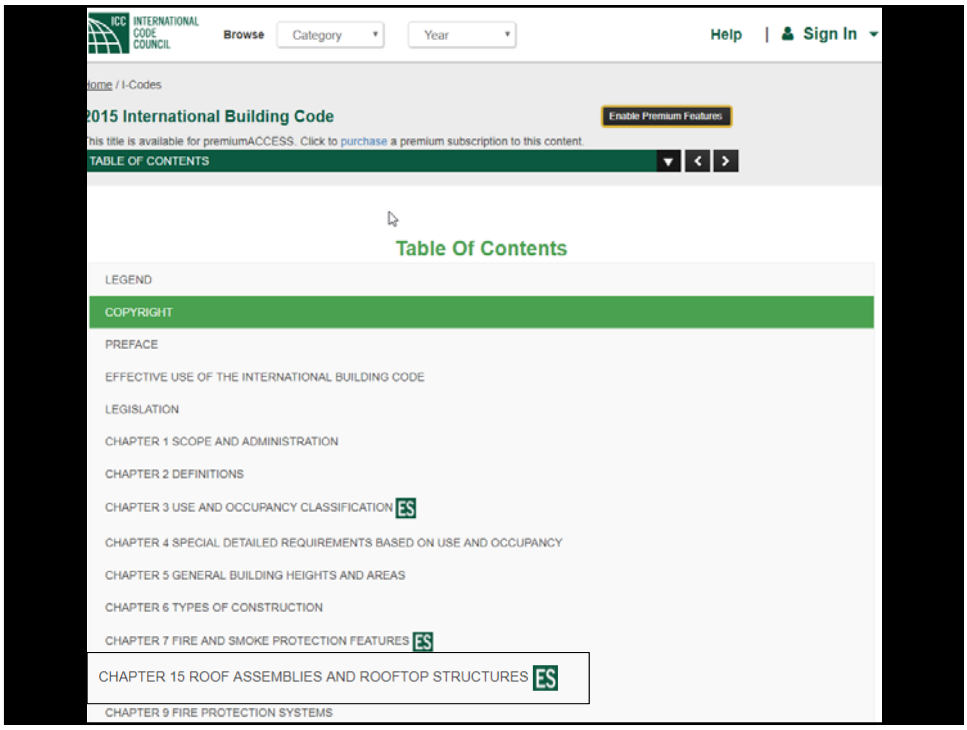
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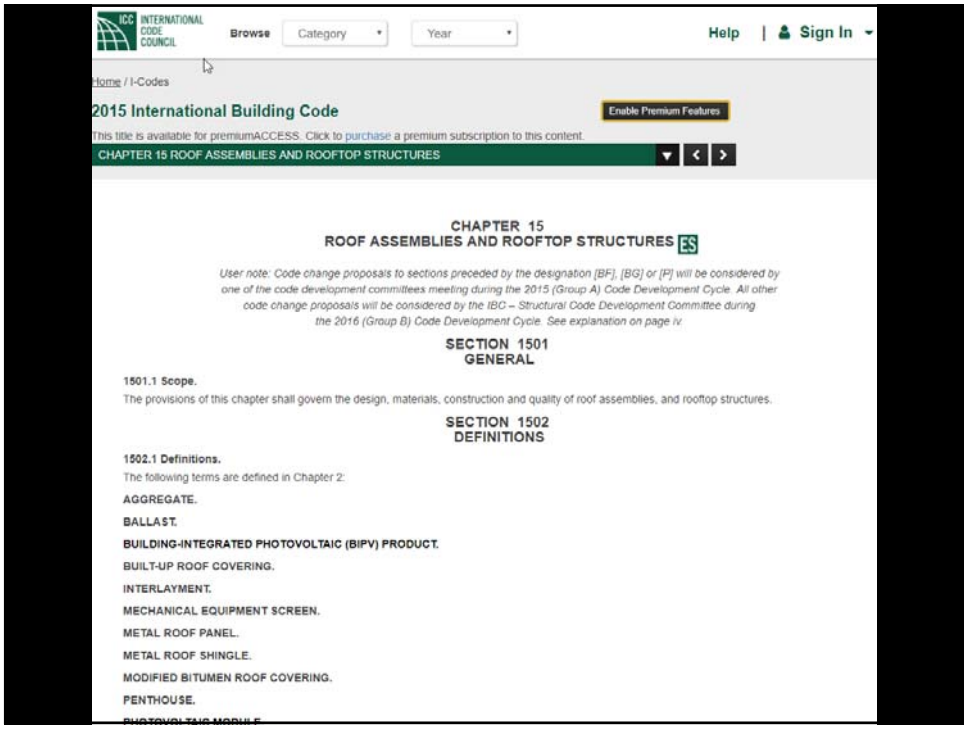
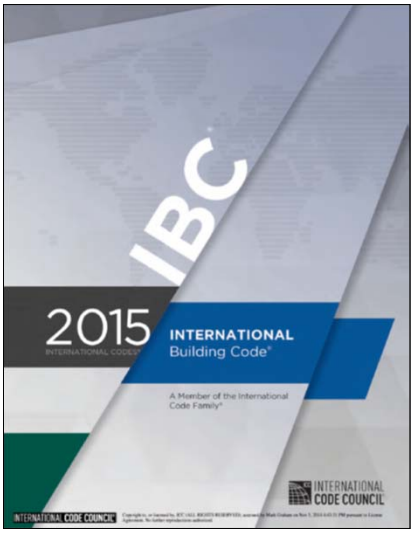
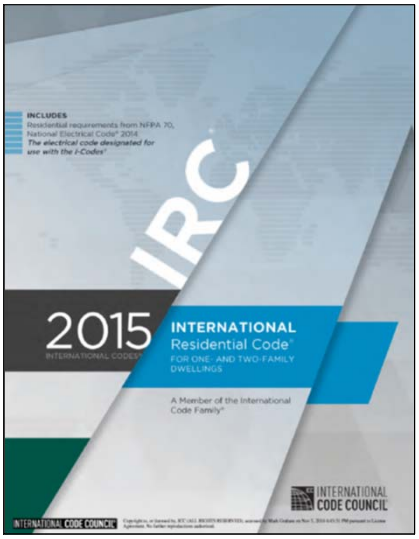


International Building Code, 2015 Edition



- Applicable to all buildings and structures, excepts those applicable to IRC 2015
- Roofing-related requirements:
  - Ch. 10-Means of egress
  - Ch. 12-Interior environment
  - Ch. 13-Energy efficiency
  - Ch. 15-Roof assemblies and rooftop structures
  - Ch. 16-Structural design
  - Ch. 20-Aluminum
  - Ch. 22-Steel
  - Ch. 24-Glass and glazing
  - Ch. 26-Plastic

International Residential Code, 2015 Edition



- Applicable to one- and two-family dwellings and townhouses no more than three stories in height
- Roofing-related requirements:
  - Ch. 8-Roof/ceiling construction
  - Ch. 9-Roof assemblies

***Professional Roofing*, March 2015**

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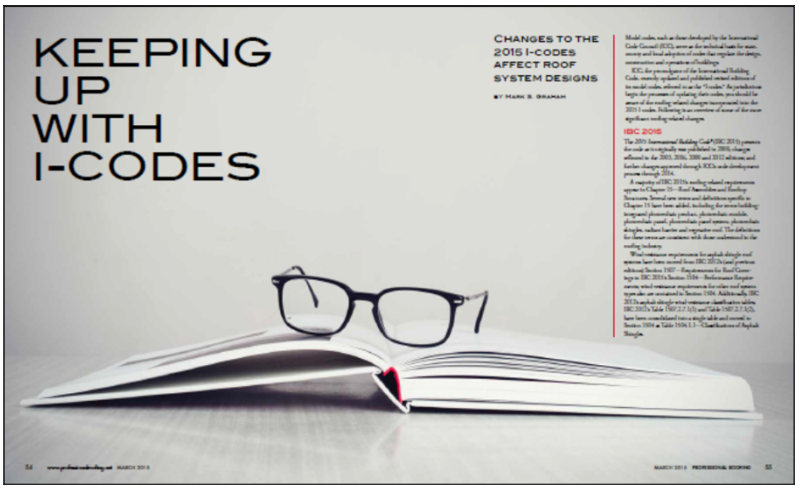

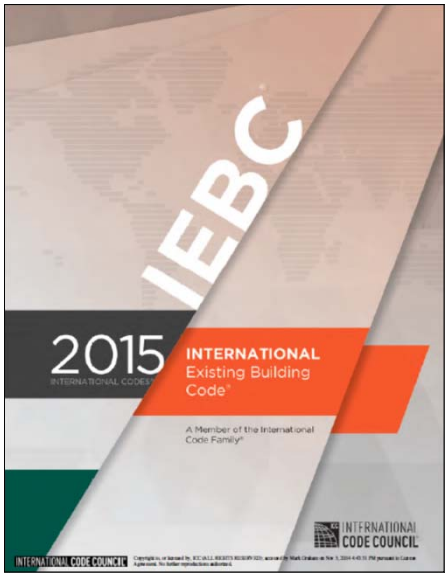

International Existing Building Code, 2015 Edition

IEBC 2015

Scope:

"…shall apply to the *repair, alteration, change of occupancy, addition* to and relocation of *existing buildings*."

Classifications:

- Level 1: Removal and replacement of materials
- Level 2: Reconfiguration or extension
- Level 3: Exceeds 50 percent of *building area*

International Existing Building Code, 2015 Edition

Chapter 7-Alterations-Level I

SECTION 706
REROOFING

[BS] 706.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15 of the *International Building Code*.

Exception: Reroofing shall not be required to meet the minimum design slope requirement of one-quarter unit vertical in 12 units horizontal (2-percent slope) in Section 1507 of the *International Building Code* for roofs that provide positive roof drainage.

[BS] 706.2 Structural and construction loads. Structural roof components shall be capable of supporting the roof-covering system and the material and equipment loads that will be encountered during installation of the system.

[Continued…]

Similar to IBC 2012, Section 1510-Reroofing

International Existing Building Code, 2015 Edition

Chapter 7-Alterations-Level I

SECTION 707
STRUCTURAL

[BS] 707.1 General. Where *alteration* work includes replacement of equipment that is supported by the building or where a reroofing permit is required, the provisions of this section shall apply.

[BS] 707.2 Addition or replacement of roofing or replacement of equipment. Where addition or replacement of roofing or replacement of equipment results in additional dead loads, structural components supporting such reroofing or equipment shall comply with the gravity load requirements of the *International Building Code*.

Exceptions:

1. Structural elements where the additional dead load from the roofing or equipment does not increase the force in the element by more than 5 percent.
2. Buildings constructed in accordance with the *International Residential Code* or the conventional light-frame construction methods of the *International Building Code* and where the dead load from the roofing or equipment is not increased by more than 5 percent.
3. Addition of a second layer of roof covering weighing 3 pounds per square foot (0.1437 kN/m2) or less over an existing, single layer of roof covering.

International Existing Building Code, 2015 Edition

Chapter 7-Alterations-Level I

[BS] 707.3 Additional requirements for reroof permits. The requirements of this section shall apply to *alteration* work requiring reroof permits.

[BS] 707.3.1 Bracing for unreinforced masonry bearing wall parapets. Where a permit is issued for reroofing for more than 25 percent of the roof area of a building assigned to Seismic Design Category D, E or F that has parapets constructed of unreinforced masonry, the work shall include installation of parapet bracing to resist the reduced *International Building Code* level seismic forces as specified in Section 301.1.4.2 of this code, unless an evaluation demonstrates compliance of such items.

International Existing Building Code, 2015 Edition

Chapter 7-Alterations-Level I

[BS] 707.3.2 Roof diaphragms resisting wind loads in high-wind regions. Where roofing materials are removed from more than 50 percent of the roof diaphragm or section of a building located where the ultimate design wind speed, V_{ult}, determined in accordance with Figure 1609.3(1) of the *International Building Code*, is greater than 115 mph (51 m/s) or in a special wind region, as defined in Section 1609 of the *International Building Code*, roof diaphragms, connections of the roof diaphragm to roof framing members, and roof-to-wall connections shall be evaluated for the wind loads specified in the *International Building Code*, including wind uplift. If the diaphragms and connections in their current condition are not capable of resisting at least 75 percent of those wind loads, they shall be replaced or strengthened in accordance with the loads specified in the *International Building Code*.

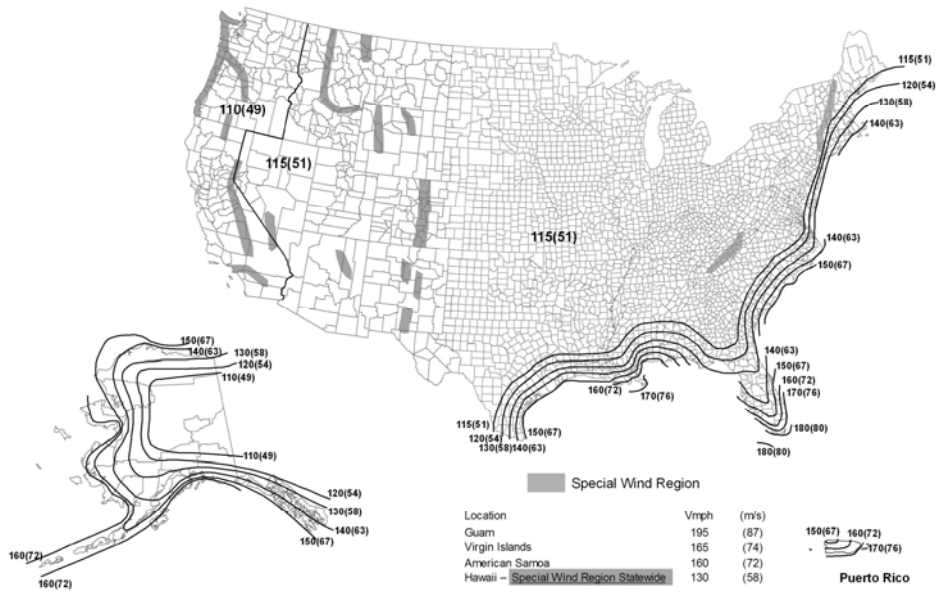

Fig. 1607A--V_{ult} for Risk Category II Buildings

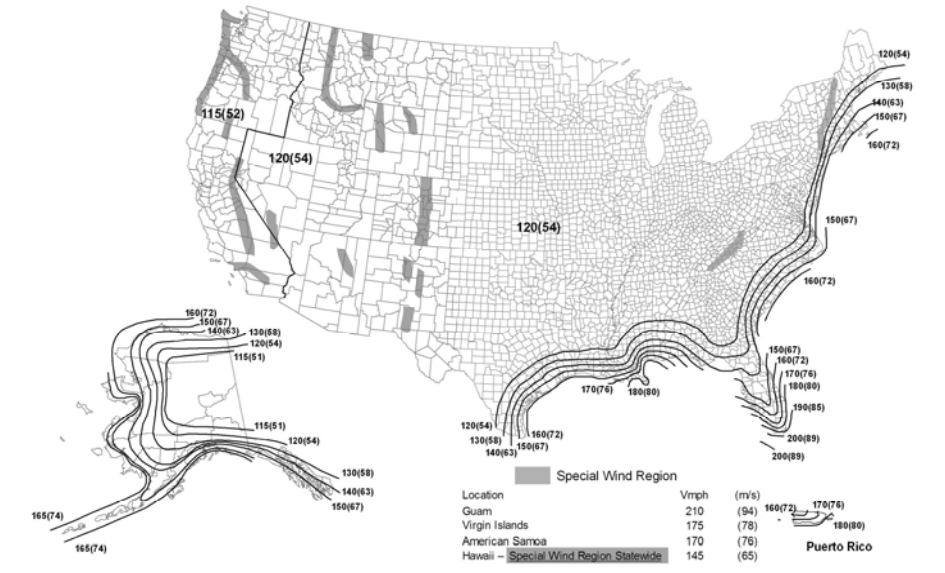

Fig. 1607B--V_{ult} for Risk Category III and IV Buildings

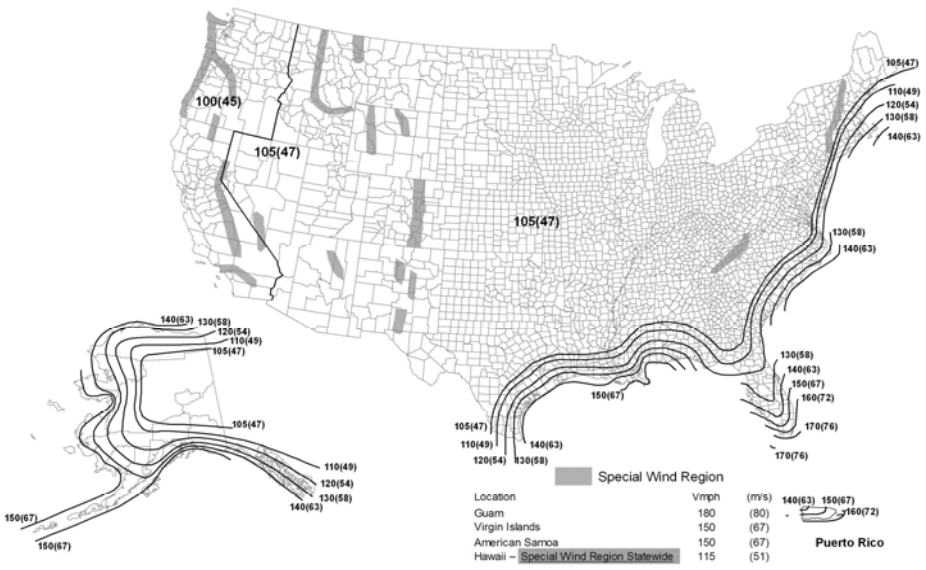

Fig. 1607C--V_{ult} for Risk Category I Buildings

International Existing Building Code, 2015 Edition

Chapter 7-Alterations-Level I

SECTION 708
ENERGY CONSERVATION

708.1 Minimum requirements. Level 1 *alterations* to *existing buildings* or structures are permitted without requiring the entire building or structure to comply with the energy requirements of the *International Energy Conservation Code* or *International Residential Code*. The *alterations* shall conform to the energy requirements of the *International Energy Conservation Code* or *International Residential Code* as they relate to new construction only.

TECH TODAY

New roofing rules

IEBC 2015 presents challenges when reroofing

by Mark S. Graham

For the first time, the *International Existing Building Code, 2015 Edition* (IEBC 2015) includes specific code requirements applicable to reroofing. IEBC 2015 also provides additional and sometimes more complex code requirements than those contained in the International Building Code (IBC) and International Residential Code (IRC).

Reroofing requirements

IBC and IRC were developed and are maintained with the primary intent of applying to new construction. One exception is both codes also address reroofing—re-covering and replacing existing roof coverings on existing buildings.

For example, in IBC 2015, reroofing is addressed in Chapter 15—Roof Assemblies and Rooftop Structures, Section 1511—Reroofing. Similar requirements are included in IRC's Chapter 9—Roof Assemblies where Section R908—Reroofing specifically addresses re-covering and replacing existing roof coverings.

Where adopted, IEBC 2015's structural reroofing requirements may be more stringent

Additional requirements

IEBC 2015's scope indicates it "... shall apply to the repair, alteration, *change of occupancy*, addition to and relocation of existing buildings." Italicized terms are defined in Chapter 2—Definitions.

New definitions have been added in IEBC 2015 for reroofing, roof re-cover, roof repair and roof replacement. The terms and their definitions are the same as those in IBC.

IEBC 2015 classified work on existing buildings into three categories: Level 1, Level 2 and Level 3.

Level 1 alterations include the removal and replacement or the covering of existing materials, elements, equipment or fixtures using new materials, elements, equipment or fixtures that serve the same purpose. Reroofing projects are considered Level 1 alterations.

Level 2 and Level 3 alterations are larger in scope. For example, Level 3 alterations apply when the work area exceeds 50 percent of the building (floor) area.

IEBC 2015's Chapter 7—Alterations—Level 1 includes a new section, Section 706—Reroofing, that was not included in IEBC's previous editions. This section's requirements are identical to those of IBC 2012's Section 1510—Reroofing.

IEBC 2015's Section 707—Structural includes some additional requirements applicable to reroofing.

Section 707.2—Addition or Replacement of Roofing or Replacement of Equipment indicates when roof system replacement results in additional dead load, structural components supporting the new roofing materials need to comply with IBC. Exceptions to this requirement include where the dead load does not increase element forces by more than 5 percent; buildings designed in accordance with IBC's conventional light-frame construction methods or IRC; or where the new second layer weighs less than 3 pounds per square foot.

Section 707.3—Additional Requirements for Reroof Permits provides additional structural requirements for projects where the authority having jurisdiction (AHJ) requires reroofing permits.

Section 707.3.1 requires unreinforced masonry parapets for buildings where more than 25 percent of the roof area is being reroofed in Seismic Design Category D, E or F to have new parapet bracing installed to resist IBC's seismic forces.

Section 707.3.2 requires buildings located in high-wind regions (V_{ult} greater than 115 mph or in special wind region) that are designed with roof diaphragms (roof decks) to be evaluated for structural adequacy. This requirement applies when more than 50 percent of the diaphragm is exposed during roof system replacement. The roof diaphragm, connections of the roof diaphragm to roof framing members and roof-to-wall connections are required to be evaluated using the current code's wind loads. If the diaphragm and connections are not capable of resisting 75 percent of the current code's wind loads, they must be strengthened or replaced according to IBC's requirements.

Being knowledgeable

Where adopted, IEBC 2015's structural reroofing requirements may be more stringent than IBC's and IRC's reroofing provisions.

Designers should determine whether IEBC 2015 is applicable and clearly indicate any additional work that is required for compliance in the construction documents.

The International Code Council, publisher of IEBC 2015, indicates the code currently applies in California and Colorado and in specific jurisdictions in Massachusetts, Mississippi, Oklahoma, Washington, West Virginia and Wyoming. Local AHJs can verify whether IEBC 2015 applies. ◆◆◆

MARK S. GRAHAM is NRCA's vice president of technical services.

14 www.professionalroofing.net SEPTEMBER 2016

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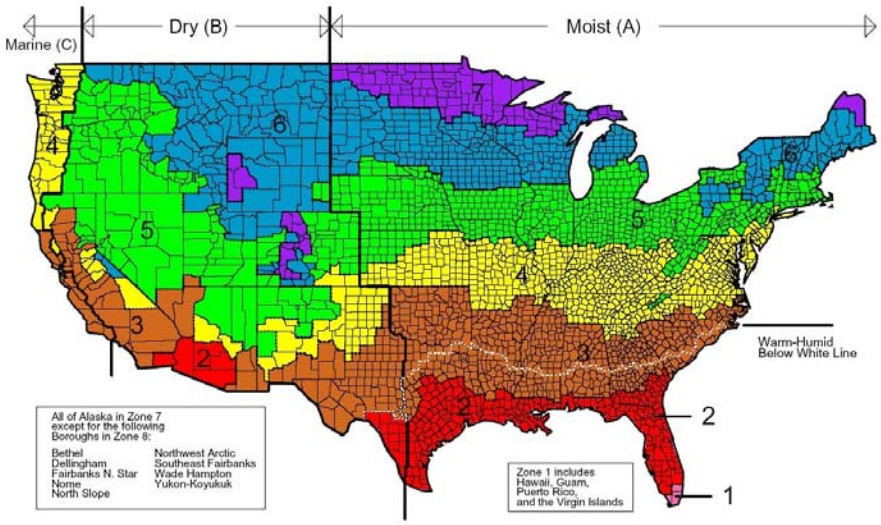
Climate zones

IECC 2012, Section C301 and Sec. R301—Climate Zones



Format of IECC 2012

IECC – Commercial

Ch. 1[CE]: Scope and Admin.

Ch. 2[CE]: Definitions

Ch. 3[CE]: General Req.

Ch. 4[CE]: Commercial Energy Efficiency

Ch. 5[CE]: Referenced Stds.

Index

IECC – Residential

Ch. 1[RE]: Scope and Admin.

Ch. 2[RE]: Definitions

Ch. 3[RE]: General Req.

Ch. 4[RE]: Residential Energy Efficiency

Ch. 5[RE]: Referenced Stds.

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Commercial vs. Residential

- Commercial unless Residential
- R202-General Definitions:

Residential Building. For this code, includes detached one- and two-family dwellings and multiple single-family dwellings (townhouses) as well as Group R-2, R-3 and R-4 buildings three stories or less in height above grade plane

Ch. 4[RE]—Residential Energy Efficiency

International Energy Conservation Code, 2012 Edition

- Sec. R401—General
- Sec. R402—Building Thermal Envelope
- Sec. R403—Systems
- Sec. R404—Electrical Power and Lighting Systems
- Sec. R405—Simulated Performance Alternative

Roofing-specific adaptation of Table R402.1.1

International Energy Conservation Code, 2012 Edition

Insulation and Fenestration Requirements by Component[a]	
Climate zone	**Ceiling R-value**
1	30
2	38
3	
4	49
5	
6	
7	
8	
[a] R-values are minimums. … [Other footnotes omitted for clarity]	

IECC – Commercial Provisions

Ch. 4[CE]—Commercial Energy Efficiency

International Energy Conservation Code, 2012 Edition

- Sec. C401—General
- Sec. C402—Building Envelope Requirements
- Sec. C403—Building Mechanical Systems
- Sec. C404—Service Water Heating
- Sec. C405—Electrical Power and Lighting Systems
- Sec. C406—Additional Efficiency Package Options
- Sec. C407—Total Building Performance

Ch. 4—Commercial Energy Efficiency

International Energy Conservation Code, 2012 Edition

C401.2 Application. Commercial buildings shall comply with one of the following:

1. The requirements of ANSI/ASHRAE/IESNA 90.1
2. The requirements of Sections C402, C403, C404 and C405. In addition, commercial buildings shall comply with either Section C406.2, C406.3 or C406.4
3. The requirements of Section C407, C402.4, C403.2, C404, C405.2, C405.3, C405.4, C405.6 and C405.7. The building energy cost shall be equal to or less than 85 percent of the standard reference design building.

[Continued…]

C401.2.1 Application to existing buildings. Additions, alterations and repairs to existing buildings shall comply with one of the following:

1. Sections C402, C403, C404 and C405; or
2. ANSI/ASHRAE/IESNA 90.1

Minimum thermal insulation requirements

IECC 2009, Section C402.2—Specific insulation Requirements (Prescriptive)

C402.2 Specific insulation requirements (Prescriptive). Opaque assemblies shall comply with Table C402.2. Where two or more layers of continuous insulation board are used in a construction assembly, the continuous insulation boards shall be installed in accordance with Section C303.2. If the continuous insulation board manufacturer's installation instructions do not address installation of two or more layers, the edge joints between each layer of continuous insulation boards shall be staggered.

Roofing-specific adaptation of Table C402.2

International Energy Conservation Code, 2012 Edition

Opaque Thermal Envelope Assembly Requirements			
Climate zone	**Roof assembly configuration**		
	Insulation entirely above deck	**Metal buildings (with R-5 thermal blocks)**	**Attic and other**
1	R-20ci	R-19 + R-11 LS	R-38
2			
3			
4	R-25 ci		
5			
6	R-30ci	R-25 + R-11 LS	R-49
7	R-35ci	R-30 + R-11 LS	
8			

ci = Continuous insulation
LS = Liner system (a continuous membrane installed below the purlins and uninterrupted by framing members; uncompressed, faced insulation rests on top of the membrane between the purlins)

Comparison of IECC's various editions

Commercial Buildings (Insulation component R-value-based method)

Climate Zone	IECC 2003	IECC 2006	IECC 2009	IECC 2012*	IECC 2015*	IECC 2018*
1	R-12 ci	R-15 ci	R-15 ci	R-20 ci	R-20 ci	R-20 ci
2	R-14 ci		R-20ci		R-25 ci	R-25 ci
3	R-10 ci					
4	R-12 ci			R-25 ci	R-30 ci	R-30 ci
5	R-15 ci	R-20 ci				
6	R-11 ci					
7	R-15 ci	R-25 ci	R-25 ci	R-30 ci	R-35 ci	R-35 ci
8						

* Applies to roof replacement projects
ci = Continuous insulation

Tapered insulation

International Energy Conservation Code, 2012 Edition

C402.2.1 Roof assembly. The minimum thermal resistance (R-value) of the insulating material installed either between the roof framing or continuously on the roof assembly shall be as specified in Table C402.2, based on construction materials used in the roof assembly. Skylight curbs shall be insulated to the level of roofs with insulation entirely above deck or R-5, whichever is less.

Exceptions:

1. Continuously insulated roof assemblies where the thickness of insulation varies 1 inch (25 mm) or less and where the area-weighted *U-factor is* equivalent to the same assembly with the *R-value* specified in Table C402.2.
2. …

IECC Commentary indicates Exception 1 applies to tapered insulation systems.

2012 IECC Code and Commentary

Tapered insulation

"…The exception to this section permits a roof that is "continuously insulated" to have areas that do not meet the required *R*-values, provided that the area-weighted values are equivalent to the specified insulation values. This type of insulation referred to as tapered insulation is where the roof insulation varies to provide slope for drainage…."

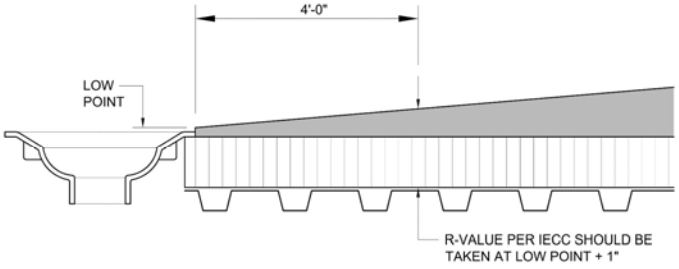
[continued…]

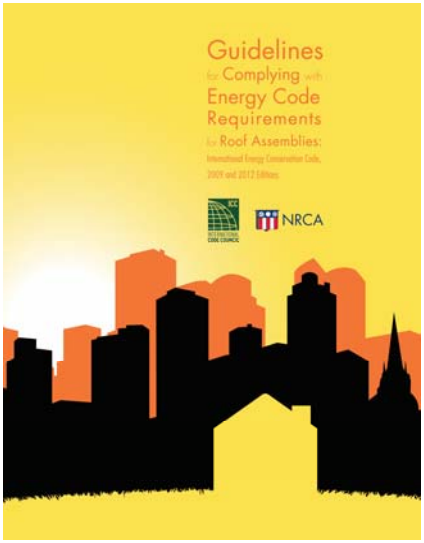
2012 IECC Code and Commentary

Tapered insulation

"…This 1-inch (25 mm) limitation does not prevent the provisions from being applied to roofs that have a greater variation; it simply does not allow the additional thickness to be factored into the average insulation values. Where the variation exceeds 1 inch (25 mm), it would be permissible to go to the thinnest spot and measure the *R*-value at that point (for the example call this Point "a"). Then go to a point that is 1 inch (25 mm) thicker than Point "a" and measure the *R*-value there (for the example, call this Point "b"). The remaining portions of the roof that are thicker than the additional 1-inch (25 mm) portion (Point "b") would simply be assumed to have the same *R*-value that Point "b" had. All portions of the roof that meet or exceed the Point "b" *R*-value would simply use the Point "b" *R*-value when determining the area weighted *U*-factor for the roof. "

Graphically depicted…





Guidelines for Complying with Energy Code Requirements for Roof Assemblies: International Energy Efficiency Code, 2009 and 2012 Editions

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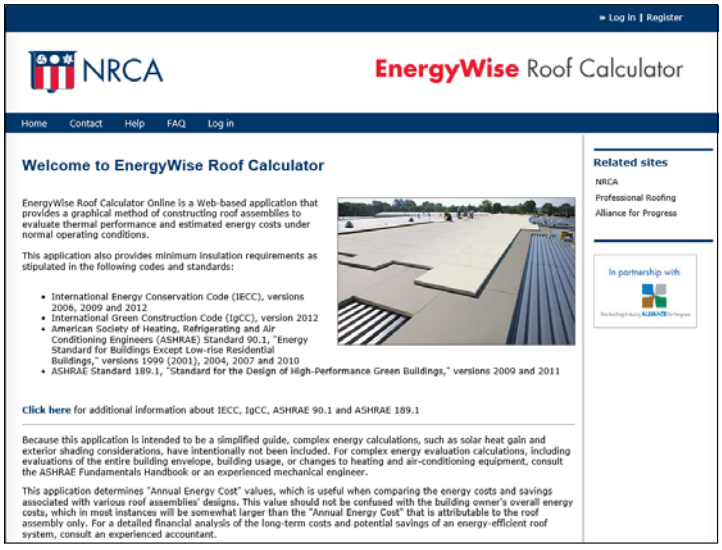
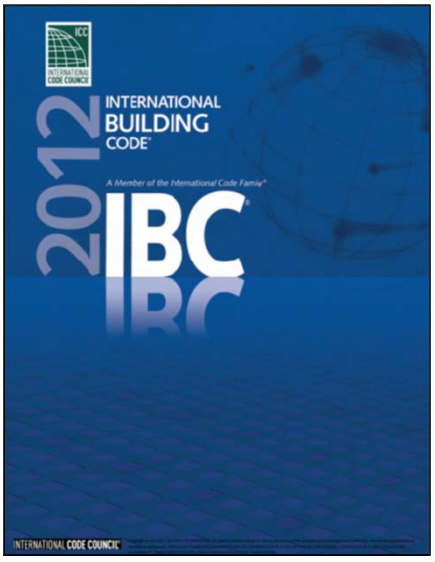
energywise.nrca.net



ANSI/SPRI ES-1



International Building Code, 2012 Edition

1504.5 Edge securement for low-slope roofs. Low-slope built-up, modified bitumen and single-ply roof system metal edge securement, except gutters, shall be designed and installed for wind loads in accordance with Chapter 16 and tested for resistance in accordance with Test Methods RE-1, RE-2 and RE-3 of ANSI/SPRI ES-1, except V_{ult} wind speed shall be determined from Figure 1609A, 1609B, or 1609C as applicable.

Design wind loads

The Designer is required by the Code to include the design wind loads in the Construction Documents.

Design wind load pressures

International Building Code, 2012 Edition

SECTION 1603

CONSTRUCTION DOCUMENTS

1603.1 General. *Construction documents* shall show the size, section and relative locations of structural members with floor levels, column centers and offsets dimensioned. The design loads and other information pertinent to the structural design required by Sections 1603.1.1 through 1603.1.9 shall be indicated on the *construction documents.*

[continued…]

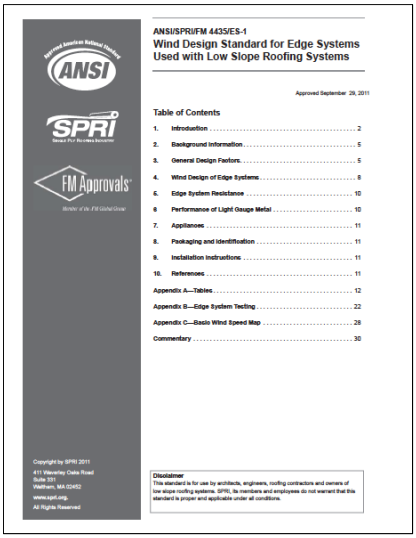
1603.1.4 Wind design data. The following information related to wind loads shall be shown, regardless of whether wind loads govern the design of the lateral force resisting system of the structure:

1. Ultimate design wind speed, V_{ult}, *(3-second gust),* miles per hour (km/hr) and nominal design wind speed, V_{asd}, as determined in accordance with Section 1609.3.1.
2. *Risk category.*
3. Wind exposure. Where more than one wind exposure is utilized, the wind exposure and applicable wind direction shall be indicated.
4. The applicable internal pressure coefficient.
5. Components and cladding. The design wind pressures in terms of psf (kN/m^2) to be used for the design of exterior component and cladding materials not specifically designed by the *registered design professional.*

1603.1.4 Wind design data. The following information related to wind loads shall be shown, regardless of whether wind loads govern the design of the lateral force resisting system of the structure:

1. Ultimate design wind speed, V_{ult}, *(3-second gust),* miles per hour (km/hr) and nominal design wind speed, V_{asd}, as determined in accordance with Section 1609.3.1.
2. *Risk category.*
3. Wind exposure. Where more than one wind exposure is utilized, the wind exposure and applicable wind direction shall be indicated.
4. The applicable internal pressure coefficient.
5. Components and cladding. The design wind pressures in terms of psf (kN/m^2) to be used for the design of exterior component and cladding materials not specifically designed by the *registered design professional.*

ANSI/SPRI/FM 4435/ES-1, 2011 Edition


ANSI/SPRI/FM 4435/ES-1
Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems

Approved September 29, 2011

Table of Contents

- Design wind loads
- Tested resistance:
  - RE-1
  - RE-2
  - RE-3
- Prescriptive requirements
- Appendixes
- Commentary

Tested resistance

ANSI/SPRI FM 4435/ES-1, 2011 Edition

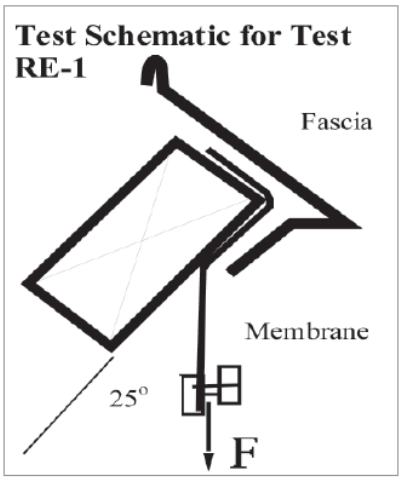


Figure RE1.1

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Tested resistance

ANSI/SPRI FM 4435/ES-1, 2011 Edition

Fascia Blow-Off Test Set Schematic

(Force at Failure x Face Area = Blowoff Resistnace)

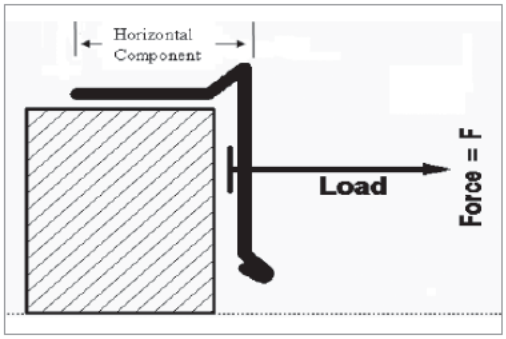

Figure RE2.1

50

Tested resistance

ANSI/SPRI FM 4435/ES-1, 2011 Edition

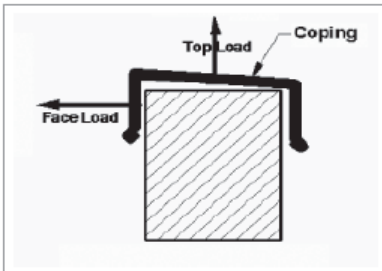

Figure RE3.1
RE3 Test—Face Leg Pull

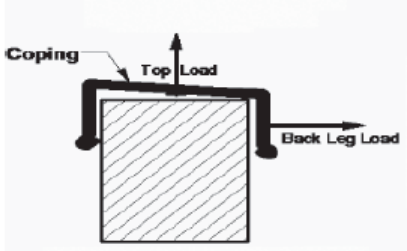

Figure RE3.2
RE3 Test—Back Leg Pull

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NRCA's shop-fabricated edge metal testing

www.nrca.net

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Shop-fabricated edge metal testing

ANSI/SPRI ES-1 testing

ANSI/SPRI ES-1, "Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems," is a standard addressing the design wind loads and wind resistances testing of edge metal systems, except gutters, used to secure the perimeters of low-slope membrane roof systems.

The *International Building Code* (IBC) and *NFPA 5000, Building Construction and Safety Code*, contain specific provisions requiring specific edge metal flashings to comply with ANSI/SPRI ES-1. For example, in the *International Building Code, 2012 Edition*, the provision reads as follows:

> "**1504.5 Edge securement for low-slope roofs**. Low-slope built-up, modified bitumen and single-ply roof system metal edge securement, except gutters, shall be designed and installed for wind loads in accordance with Chapter 16 and be tested for resistance in accordance with Test Methods RE-1, RE-2 and RE-3 of ANSI/SPRI ES-1, except V_{ult} wind speed shall be determined from Figure 1609A, 1609B, or 1609C as applicable."

The 2003 Edition of ANSI/SPRI ES-1 is applicable to the *International Building Code*, 2012 Edition.

ANSI/SPRI ES-1 also is sometimes referenced in project specifications as a specific requirement for edge metal flashings.

ANSI/SPRI ES-1 consists of two primary parts. The first part provides an analytical procedure for estimating the design wind loads that will act on the perimeter edges of low-slope roof systems. The second part provides three test methods—RE-1, RE-2 and RE-3—for evaluating the wind resistances of edge-metal systems design. The fundamental concept of ANSI/SPRI ES-1 is the tested wind resistances of a specific edge metal system need to be greater than the design wind loads for the specific building being evaluated.

Customarily, design wind loads for building designs are determined by the project designer. Design wind loads should be clearly delineated on the project drawings or in the construction documents.

Wind resistance values for specific edge metal flashing profiles typically are provided by the manufacturers of edge metal systems. Project designers should include in their designs specific edge metal systems that have wind resistance values suitable for the specific building design.

NRCA has conducted extensive testing using ANSI/SPRI ES-1 of various edge metal flashing profiles that are usually shop fabricated. The edge metal profiles tested are based upon the construction details contained in The NRCA Roofing Manual. This testing provides roofing professionals who fabricate edge metal flashings in their own sheet metal shops a means of supplying edge metal flashings that comply with ANSI/SPRI ES-1.

NRCA also maintains certification programs with Underwriters Laboratories Inc. (UL) and Intertek Testing Services, N.A., based upon the ANSI/SPRI ES-1 testing we conducted. These certification programs provide

Links

- NRCA's ITS certification for compliance with ANSI/SPRI ES-1
- NRCA's UL certification for compliance with ANSI/SPRI ES-1

Renew your membership

Click here to renew your membership dues online in one easy step! Don't lose your member benefits! Renew and receive $50 in NRCA Bonus Bucks.

Roofing industry news

NRCA will hold Roofing Day in D.C. 2018

NRCA will hold ProCertification Program workshop at IRE

Last call for Alliance scholarship program applications!

NRCA offers class for foremen

[More news]

Find a contractor

Roof type: Please select

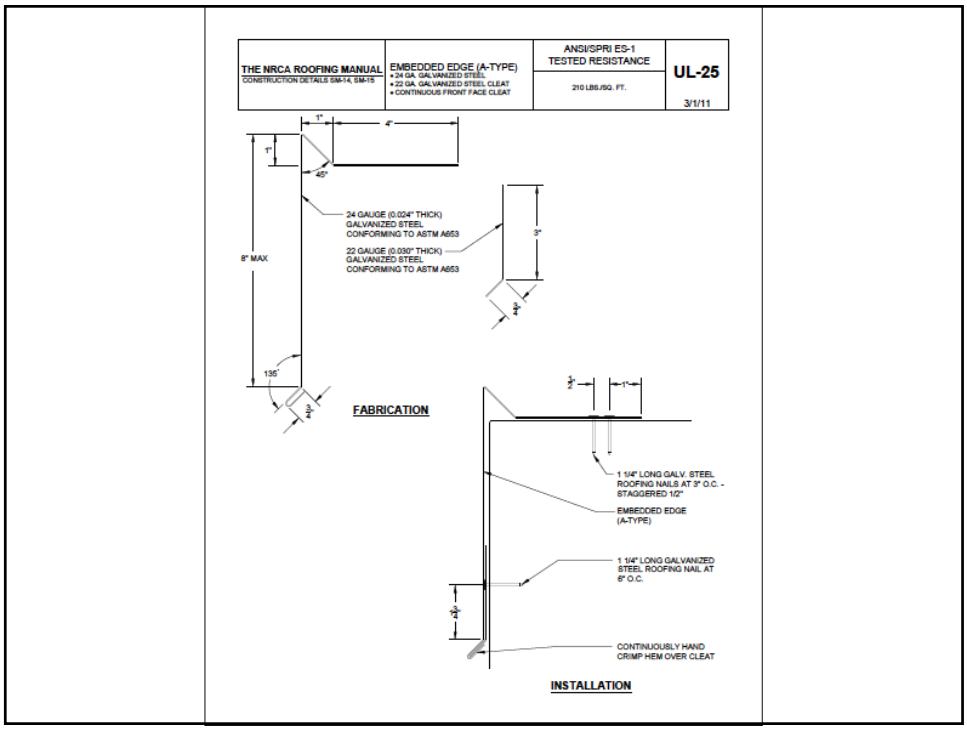
ZIP Code: Go

Find roofing contractors by state

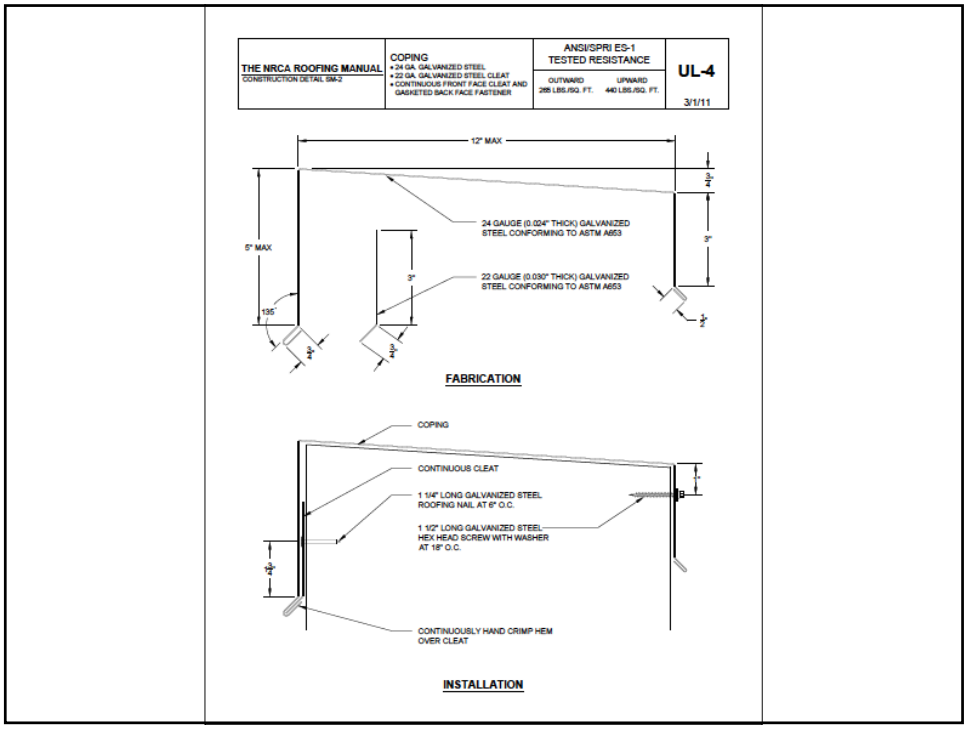
Sponsored links

Roofing Day in D.C. 2018

NRCA will hold Roofing Day in D.C. 2018 March 6-7 to meet with members of Congress



THE NRCA ROOFING MANUAL CONSTRUCTION DETAILS SM-14, SM-15	EMBEDDED EDGE (A-TYPE) • 24 GA. GALVANIZED STEEL • 22 GA. GALVANIZED STEEL CLEAT • CONTINUOUS FRONT FACE CLEAT	ANSI/SPRI ES-1 TESTED RESISTANCE 210 LBS./SQ. FT.	UL-25 3/1/11



NRCA's shop-fabricated edge metal testing

- NRCA has third-party certifications:
  - UL
  - Intertek Testing Services, N.A.
- Contractors included in NRCA's third-party certification program are listed on NRCA's website: www.nrca.net
- If interested, contact me for more information.

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Iowa contractors

Included in NRCA's UL ANSI/SPRI ES-1 certification

Academy Roofing & Sheet Metal Co.

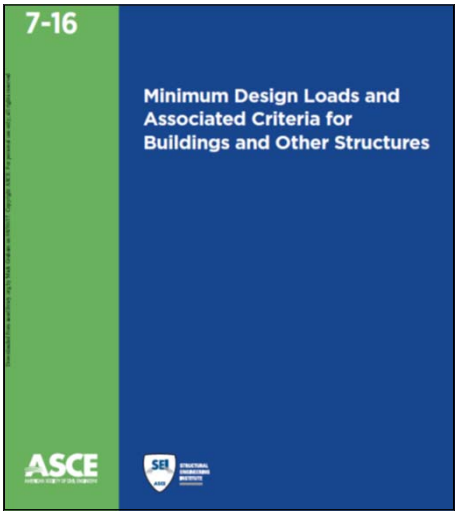
Des Moines, IA

D.C. Taylor Co.

Cedar Rapids, IA

57

ASCE 7-16



ASCE 7-16

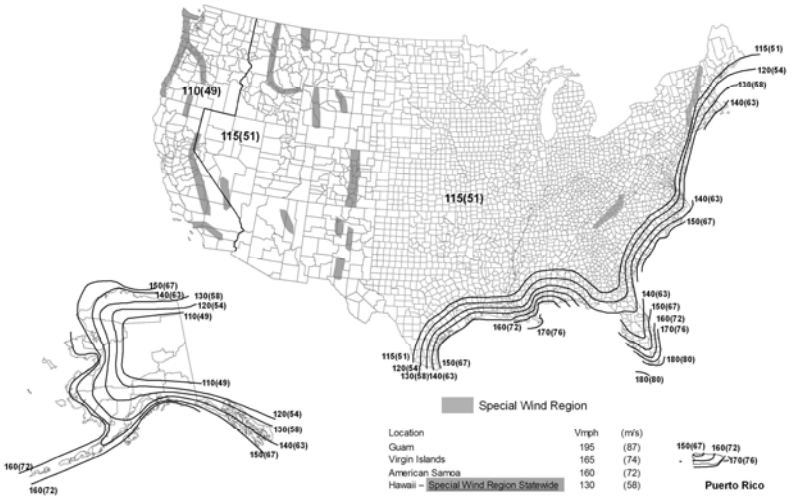
ASCE 7-16's changes

- Revised basic wind speed map
- Changes (and new) pressure coefficients
- Revised perimeter and corner zones

Expect higher field, perimeter and corner uplift pressures

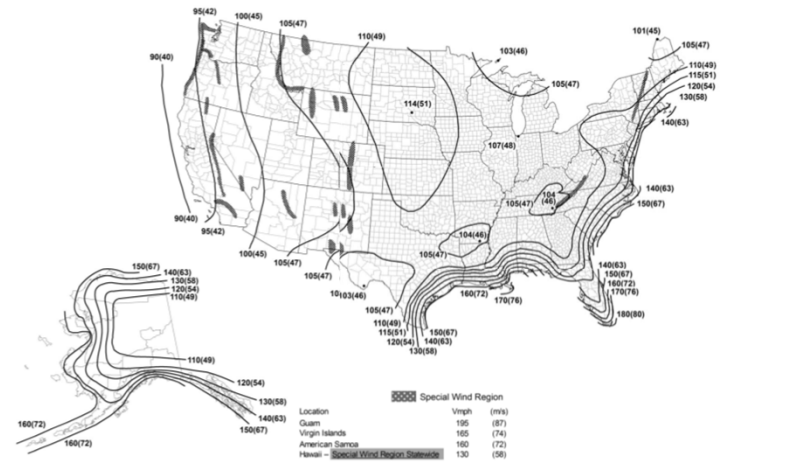
ASCE 7-10 basic wind speed map

Fig. 1607A--V_{ult} for Risk Category II Buildings



ASCE 7-16 (draft) basic wind speed map

Risk Category II Buildings



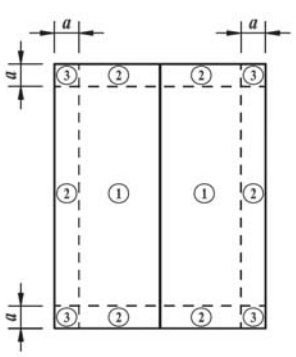
GC_p pressure coefficients

h ≤ 60 ft., gable roofs ≤ 7 degrees

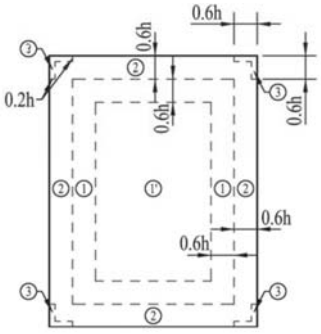
Zone	ASCE 7-10	ASCE 7-16 (draft)
1 (field)	-1.0	-1.7
1’	--	-0.9
2 (perimeter)	-1.8	-2.3
3 (corners)	-2.8	-3.2

Zones

h ≤ 60 ft., gable roofs ≤ 7 degrees



ASCE 7-10



ASCE 7-16 (draft)

Comparing ASCE 7-05, ASCE 7-10 and ASCE 7-16

Example: A manufacturing building is located in Ames, Iowa. The building is an enclosed structure with a low-slope roof system and a roof height of 40 ft. The building is located in an area that is categorized as Exposure Category C.

Document	Basic wind speed (mph)	Design wind pressure (psf)			
		Zone 1' (Center)	Zone 1 (Field)	Zone 2 (Perimeter)	Zone 3 (Corners)
ASCE 7-05	90	--	21.8	36.4	54.8
ASCE 7-10 Strength design	115	--	35.5	59.5	89.5
ASCE 7-10 ASD	89	--	21.3	35.7	53.4
ASCE 7-16 Strength design	110	29.7	51.7	68.1	92.8
ASCE 7-16 ASD	85	17.8	31.8	40.9	55.7

Proper wind design (which is oftentimes avoided) is getting even more complicated.

Concrete roof deck moisture

When is it OK to roof?

Historical guidelines

- After 28 days
- Application of hot bitumen
- Plastic film test
  - ASTM D4263, "Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method"

These are not appropriate for current generations of concrete mixes

Concrete Floors and Moisture, 2nd Edition

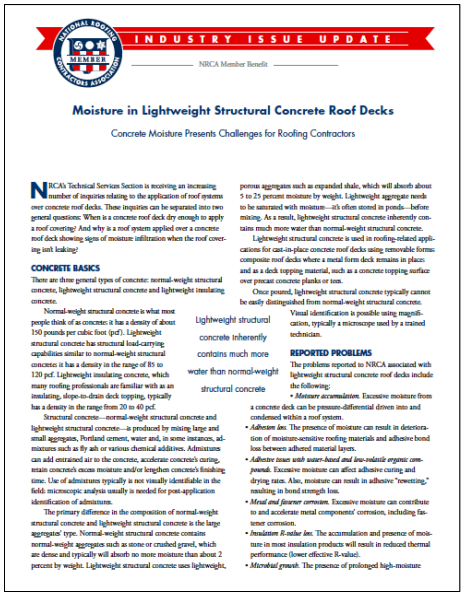
Howard M. Kanare, CTL Group

75% internal RH can be achieved:

- Normal weight structural concrete
  - Less than 90 days
- Lightweight structural concrete
  - Almost 6 months

These values are based upon "protected" concrete, without re-wetting

NRCA Industry Issue Update, August 2013



INDUSTRY ISSUE UPDATE

NRCA Member Benefit

Moisture in Lightweight Structural Concrete Roof Decks

Concrete Moisture Presents Challenges for Roofing Contractors

NRCA's Technical Services Section is receiving an increasing number of inquiries relating to the application of roof systems over concrete roof decks. These inquiries can be separated into two general questions: When is a concrete roof deck dry enough to apply a roof covering? And why is a roof system applied over a concrete roof deck showing signs of moisture infiltration when the roof covering isn't leaking?

CONCRETE BASICS

There are three general types of concrete: normal-weight structural concrete, lightweight structural concrete and lightweight insulating concrete.

Normal-weight structural concrete is what most people think of as concrete: it has a density of about 150 pounds per cubic foot (pcf). Lightweight structural concrete has structural load-carrying capabilities similar to normal-weight structural concrete; it has a density in the range of 85 to 120 pcf. Lightweight insulating concrete, which many roofing professionals are familiar with as an insulating, slope-to-drain deck topping, typically has a density in the range from 20 to 40 pcf.

Lightweight structural concrete inherently contains much more water than normal-weight structural concrete

Structural concrete—normal-weight structural concrete and lightweight structural concrete—is produced by mixing large and small aggregates, Portland cement, water and, in some instances, admixtures such as fly ash or various chemical additives. Admixtures can add entrained air to the concrete, accelerate concrete's curing, retain concrete's excess moisture and/or lengthen concrete's finishing time. Use of admixtures typically is not visually identifiable in the field; microscopic analysis usually is needed for post-application identification of admixtures.

The primary difference in the composition of normal-weight structural concrete and lightweight structural concrete is the large aggregates' type. Normal-weight structural concrete contains normal-weight aggregates such as stone or crushed gravel, which are dense and typically will absorb no more moisture than about 2 percent by weight. Lightweight structural concrete uses lightweight, porous aggregates such as expanded shale, which will absorb about 5 to 25 percent moisture by weight. Lightweight aggregate needs to be saturated with moisture—it's often stored in ponds—before mixing. As a result, lightweight structural concrete inherently contains much more water than normal-weight structural concrete.

Lightweight structural concrete is used in roofing-related applications for cast-in-place concrete roof decks using removable forms; composite roof decks where a metal form deck remains in place; and as a deck topping material, such as a concrete topping surface over precast concrete planks or tees.

Once poured, lightweight structural concrete typically cannot be easily distinguished from normal-weight structural concrete. Visual identification is possible using magnification, typically a microscope used by a trained technician.

REPORTED PROBLEMS

The problems reported to NRCA associated with lightweight structural concrete roof decks include the following:

- *Moisture accumulation.* Excessive moisture from a concrete deck can be pressure-differential driven into and condensed within a roof system.
- *Adhesion loss.* The presence of moisture can result in deterioration of moisture-sensitive roofing materials and adhesive bond loss between adhered material layers.
- *Adhesive issues with water-based and low-volatile organic compounds.* Excessive moisture can affect adhesive curing and drying rates. Also, moisture can result in adhesive "rewetting," resulting in bond strength loss.
- *Metal and fastener corrosion.* Excessive moisture can contribute to and accelerate metal components' corrosion, including fastener corrosion.
- *Insulation R-value loss.* The accumulation and presence of moisture in most insulation products will result in reduced thermal performance (lower effective R-value).
- *Microbial growth.* The presence of prolonged high-moisture

Moisture on concrete roof decks


RESEARCH+TECH

Moisture in concrete roof decks

Normal-weight and lightweight structural concrete cause some concern

by Mark S. Graham

20 www.professionalroofing.net SEPTEMBER 2017

Professional Roofing,
Sept. 2017

The roofing industry needs to re-think the concept of roof deck "acceptance"

Roof coatings

International Building Code, 2018 Edition (IBC 2018)

CHAPTER 15

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

User notes:

About this chapter: Chapter 15 provides minimum requirements for the design and construction of roof assemblies and rooftop structures. The criteria address the weather-protective barrier at the roof and, in most circumstances, a fire-resistant barrier. The chapter is largely prescriptive in nature and is based on decades of experience with various traditional materials, but it also recognizes newer products such as photovoltaic shingles. Section 1510 addresses rooftop structures, which include penthouses, tanks, towers and spires. Rooftop penthouses larger than prescribed in this chapter must be treated as a story under Chapter 5.

Code development reminder: Code change proposals to sections preceded by the designation [BF], [BG] or [P] will be considered by one of the code development committees meeting during the 2018 (Group A) Code Development Cycle. All other code change proposals will be considered by the IBC—Structural Code Development Committee during the 2019 (Group B) Code Development Cycle. See explanation on page iv.

SECTION 1501
GENERAL

SECTION 1503
WEATHER PROTECTION

SECTION 1501
GENERAL

1501.1 Scope. The provisions of this chapter shall govern the design, materials, construction and quality of roof assemblies, and rooftop structures.

in such a manner that water will be entrapped if the primary drains allow buildup for any reason. The installation and sizing of secondary emergency overflow drains, leaders and conductors shall comply with Sections 1106 and 1108, as applicable, of the *International Plumbing Code*.

1502.3 Scuppers. Where scuppers are used for secondary (emergency overflow) roof drainage, the quantity, size, location and inlet elevation of the scuppers shall be sized to prevent the depth of ponding water from exceeding that for which the roof was designed as determined by Section 1611.1. Scuppers shall not have an opening dimension of less than 4 inches (102 mm). The flow through the primary system shall not be considered when locating and sizing scuppers.

1502.4 Gutters. Gutters and leaders placed on the outside of buildings, other than Group R-3, private garages and buildings of Type V construction, shall be of noncombustible material or not less than Schedule 40 plastic pipe.

with a thickness of not less than 0.019 inch (0.483 mm) (No. 26 galvanized sheet).

1503.3 Coping. Parapet walls shall be properly coped with noncombustible, weatherproof materials of a width not less than the thickness of the parapet wall.

1503.4 Attic and rafter ventilation. Intake and exhaust vents shall be provided in accordance with Section 1202.2 and the vent product manufacturer's installation instructions.

1503.5 Crickets and saddles. A cricket or saddle shall be installed on the ridge side of any chimney or penetration greater than 30 inches (762 mm) wide as measured perpendicular to the slope. Cricket or saddle coverings shall be sheet metal or of the same material as the roof covering.

Exception: Unit skylights installed in accordance with Section 2405.5 and flashed in accordance with the manufacturer's instructions shall be permitted to be installed without a cricket or saddle.

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ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

RE-2 and RE-3 of ANSI/SPRI ES-1, except basic design wind speed, *V*, shall be determined from Figures 1609.3(1)

SECTION 1505
FIRE CLASSIFICATION

SECTION 1505
FIRE CLASSIFICATION

[BF] 1505.1 General. Roof assemblies shall be divided into the classes defined in this section. Class A, B and C roof assemblies and roof coverings required to be listed by this section shall be tested in accordance with ASTM E108 or UL 790. In addition, *fire-retardant-treated wood* roof coverings shall be tested in accordance with ASTM D2898. The minimum roof coverings installed on buildings shall comply with Table 1505.1 based on the type of construction of the building.

Exception: Skylights and sloped glazing that comply with Chapter 24 or Section 2610.

FOR TYPES OF CONSTRUCTION

TABLE 1505.1[a, b]
MINIMUM ROOF COVERING CLASSIFICATION FOR TYPES OF CONSTRUCTION

IA	IB	IIA	IIB	IIIA	IIIB	IV	VA	VB
B	B	B	C[c]	B	C[c]	B	B	C[c]

For SI: 1 foot = 304.8 mm, 1 square foot = 0.0929 m^2.

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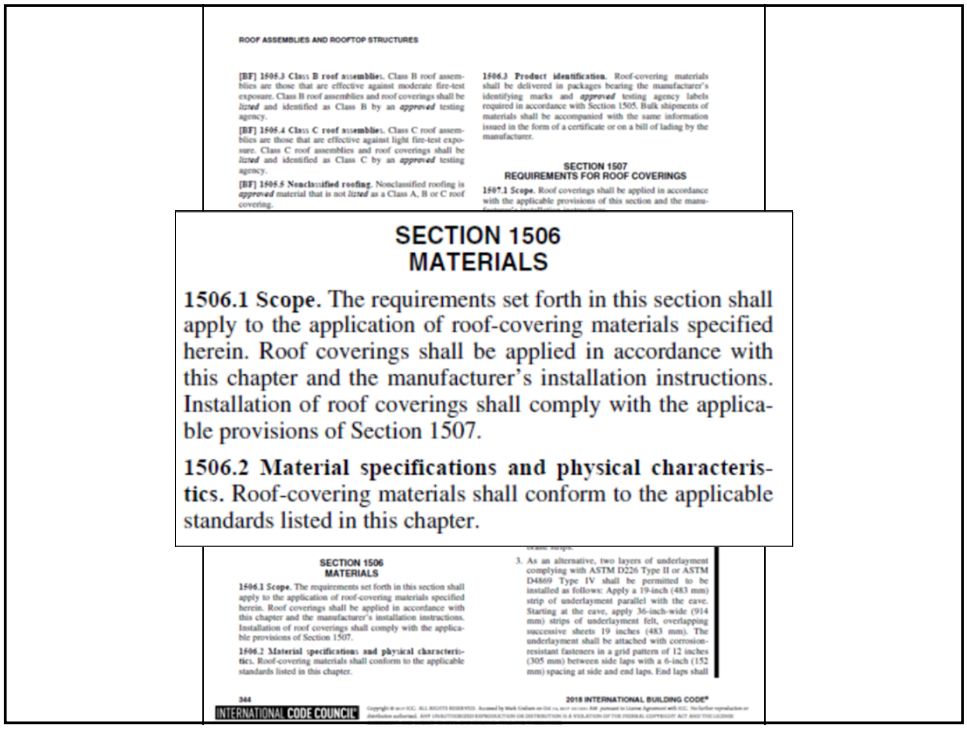

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

[BF] 1505.3 Class B roof assemblies. Class B roof assemblies are those that are effective against moderate fire-test exposure. Class B roof assemblies and roof coverings shall be *listed* and identified as Class B by an *approved* testing agency.

[BF] 1505.4 Class C roof assemblies. Class C roof assemblies are those that are effective against light fire-test exposure. Class C roof assemblies and roof coverings shall be *listed* and identified as Class C by an *approved* testing agency.

[BF] 1505.5 Nonclassified roofing. Nonclassified roofing is *approved* material that is not *listed* as a Class A, B or C roof covering.

1506.3 Product identification. Roof-covering materials shall be delivered in packages bearing the manufacturer's identifying marks and *approved* testing agency labels required in accordance with Section 1505. Bulk shipments of materials shall be accompanied with the same information issued in the form of a certificate or on a bill of lading by the manufacturer.

SECTION 1507
REQUIREMENTS FOR ROOF COVERINGS

1507.1 Scope. Roof coverings shall be applied in accordance with the applicable provisions of this section and the manu-

SECTION 1506
MATERIALS

1506.1 Scope. The requirements set forth in this section shall apply to the application of roof-covering materials specified herein. Roof coverings shall be applied in accordance with this chapter and the manufacturer's installation instructions. Installation of roof coverings shall comply with the applicable provisions of Section 1507.

1506.2 Material specifications and physical characteristics. Roof-covering materials shall conform to the applicable standards listed in this chapter.

SECTION 1506
MATERIALS

1506.1 Scope. The requirements set forth in this section shall apply to the application of roof-covering materials specified herein. Roof coverings shall be applied in accordance with this chapter and the manufacturer's installation instructions. Installation of roof coverings shall comply with the applicable provisions of Section 1507.

1506.2 Material specifications and physical characteristics. Roof-covering materials shall conform to the applicable standards listed in this chapter.

3. As an alternative, two layers of underlayment complying with ASTM D226 Type II or ASTM D4869 Type IV shall be permitted to be installed as follows: Apply a 19-inch (483 mm) strip of underlayment parallel with the eave. Starting at the eave, apply 36-inch-wide (914 mm) strips of underlayment felt, overlapping successive sheets 19 inches (483 mm). The underlayment shall be attached with corrosion-resistant fasteners in a grid pattern of 12 inches (305 mm) between side laps with a 6-inch (152 mm) spacing at side and end laps. End laps shall

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TABLE 1507.10.2
BUILT-UP ROOFING MATERIAL STANDARDS

MATERIAL STANDARD	STANDARD
Acrylic coatings used in roofing	ASTM D6083
Aggregate surfacing	ASTM D1863
Asphalt adhesive used in roofing	ASTM D3747
Asphalt cements used in roofing	ASTM D2822; D3019; D4586
Asphalt-coated glass fiber base sheet	ASTM D4601
Asphalt coatings used in roofing	ASTM D1227; D2823; D2824; D4479
Asphalt glass felt	ASTM D2178
Asphalt primer used in roofing	ASTM D41
Asphalt-saturated and asphalt-coated organic felt base sheet	ASTM D2626
Asphalt-saturated organic felt (perforated)	ASTM D226
Asphalt used in roofing	ASTM D312
Coal-tar cements used in roofing	ASTM D4022; D5643
Coal-tar saturated organic felt	ASTM D227
Coal-tar pitch used in roofing	ASTM D450; Type I or II
Coal-tar primer used in roofing, dampproofing and waterproofing	ASTM D43
Glass mat, coal tar	ASTM D4990
Glass mat, venting type	ASTM D4897
Mineral-surfaced inorganic cap sheet	ASTM D3909
Thermoplastic fabrics used in roofing	ASTM D5665, D5726

1507.14 Sprayed polyurethane foam roofing. The installation of sprayed polyurethane foam roofing shall comply with the provisions of this section.

1507.14.1 Slope. Sprayed polyurethane foam roofs shall have a design slope of not less than one-fourth unit vertical in 12 units horizontal (2-percent slope) for drainage.

1507.14.2 Material standards. Spray-applied polyurethane foam insulation shall comply with ASTM C1029 Type III or IV or ASTM D7425.

1507.14.3 Application. Foamed-in-place roof insulation shall be installed in accordance with the manufacturer's instructions. A liquid-applied protective coating that complies with Table 1507.14.3 shall be applied not less than 2 hours nor more than 72 hours following the application of the foam.

TABLE 1507.14.3
PROTECTIVE COATING MATERIAL STANDARDS

MATERIAL	STANDARD
Acrylic coating	ASTM D6083
Silicone coating	ASTM D6694
Moisture-cured polyurethane coating	ASTM D6947

1507.14.4 Foam plastics. Foam plastic materials and installation shall comply with Chapter 26.

ASTM product standards

Roof coatings

- ASTM D6083: acrylic
- ASTM D1227: emulsified asphalt
- ASTM D2823: asphalt
- ASTM D2824: aluminum
- ASTM D4479: asphalt
- ASTM D6694: silicone
- ASTM D6947: polyurethane

Roof coatings
vs.
Liquid-applied membranes

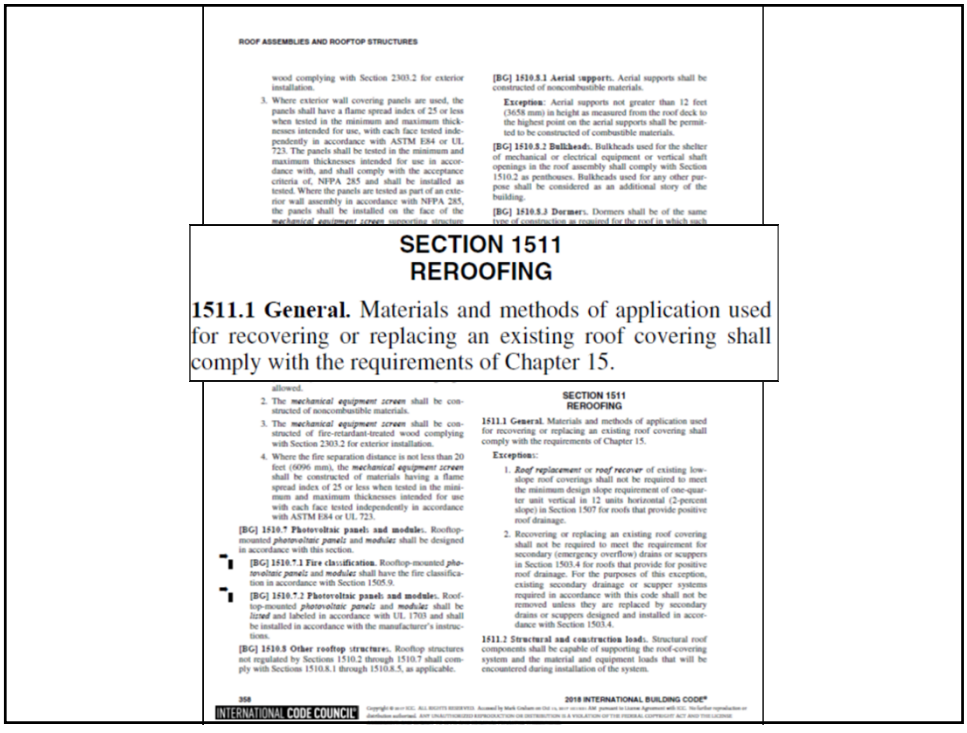
The differences

- Roof coatings are classified as surfacing products
- Liquid-applied membranes are classified as roof membranes

1507.15 Liquid-applied roofing. The installation of liquid-applied roofing shall comply with the provisions of this section.

1507.15.1 Slope. Liquid-applied roofing shall have a design slope of not less than one-fourth unit vertical in 12 units horizontal (2-percent slope).

1507.15.2 Material standards. Liquid-applied roofing shall comply with ASTM C836, ASTM C957, ASTM D1227 or ASTM D3468, ASTM D6083, ASTM D6694 or ASTM D6947.



ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

wood complying with Section 2303.2 for exterior installation.

3. Where exterior wall covering panels are used, the panels shall have a flame spread index of 25 or less when tested in the minimum and maximum thicknesses intended for use, with each face tested independently in accordance with ASTM E84 or UL 723. The panels shall be tested in the minimum and maximum thicknesses intended for use in accordance with, and shall comply with the acceptance criteria of, NFPA 285 and shall be installed as tested. Where the panels are tested as part of an exterior wall assembly in accordance with NFPA 285, the panels shall be installed on the face of the mechanical equipment screen supporting structure.

[BG] 1510.8.1 Aerial supports. Aerial supports shall be constructed of noncombustible materials.

Exception: Aerial supports not greater than 12 feet (3658 mm) in height as measured from the roof deck to the highest point on the aerial supports shall be permitted to be constructed of combustible materials.

[BG] 1510.8.2 Bulkheads. Bulkheads used for the shelter of mechanical or electrical equipment or vertical shaft openings in the roof assembly shall comply with Section 1510.2 as penthouses. Bulkheads used for any other purpose shall be considered as an additional story of the building.

[BG] 1510.8.3 Dormers. Dormers shall be of the same type of construction as required for the roof in which such

SECTION 1511
REROOFING

1511.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15.

allowed.

2. The *mechanical equipment screen* shall be constructed of noncombustible materials.
3. The *mechanical equipment screen* shall be constructed of fire-retardant-treated wood complying with Section 2303.2 for exterior installation.
4. Where the fire separation distance is not less than 20 feet (6096 mm), the *mechanical equipment screen* shall be constructed of materials having a flame spread index of 25 or less when tested in the minimum and maximum thicknesses intended for use with each face tested independently in accordance with ASTM E84 or UL 723.

[BG] 1510.7 Photovoltaic panels and modules. Rooftop-mounted *photovoltaic panels* and *modules* shall be designed in accordance with this section.

[BG] 1510.7.1 Fire classification. Rooftop-mounted *photovoltaic panels* and *modules* shall have the fire classification in accordance with Section 1505.9.

[BG] 1510.7.2 Photovoltaic panels and modules. Rooftop-mounted *photovoltaic panels* and *modules* shall be *listed* and labeled in accordance with UL 1703 and shall be installed in accordance with the manufacturer's instructions.

[BG] 1510.8 Other rooftop structures. Rooftop structures not regulated by Sections 1510.2 through 1510.7 shall comply with Sections 1510.8.1 through 1510.8.5, as applicable.

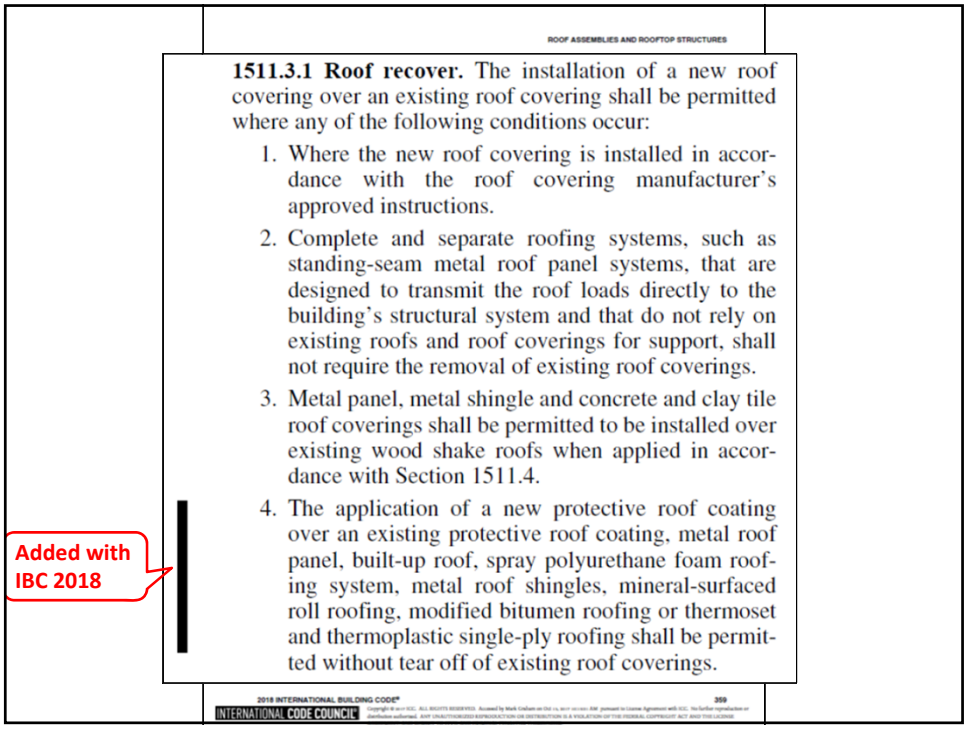
SECTION 1511
REROOFING

1511.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15.

Exceptions:

1. *Roof replacement* or *roof recover* of existing low-slope roof coverings shall not be required to meet the minimum design slope requirement of one-quarter unit vertical in 12 units horizontal (2-percent slope) in Section 1507 for roofs that provide positive roof drainage.
2. Recovering or replacing an existing roof covering shall not be required to meet the requirement for secondary (emergency overflow) drains or scuppers in Section 1503.4 for roofs that provide for positive roof drainage. For the purposes of this exception, existing secondary drainage or scupper systems required in accordance with this code shall not be removed unless they are replaced by secondary drains or scuppers designed and installed in accordance with Section 1503.4.

1511.2 Structural and construction loads. Structural roof components shall be capable of supporting the roof-covering system and the material and equipment loads that will be encountered during installation of the system.



ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

1511.3.1 Roof recover. The installation of a new roof covering over an existing roof covering shall be permitted where any of the following conditions occur:

1. Where the new roof covering is installed in accordance with the roof covering manufacturer's approved instructions.
2. Complete and separate roofing systems, such as standing-seam metal roof panel systems, that are designed to transmit the roof loads directly to the building's structural system and that do not rely on existing roofs and roof coverings for support, shall not require the removal of existing roof coverings.
3. Metal panel, metal shingle and concrete and clay tile roof coverings shall be permitted to be installed over existing wood shake roofs when applied in accordance with Section 1511.4.
4. The application of a new protective roof coating over an existing protective roof coating, metal roof panel, built-up roof, spray polyurethane foam roofing system, metal roof shingles, mineral-surfaced roll roofing, modified bitumen roofing or thermoset and thermoplastic single-ply roofing shall be permitted without tear off of existing roof coverings.

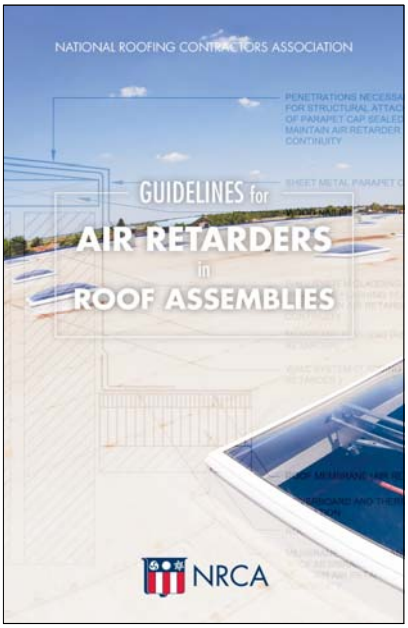
Added with IBC 2018

2018 INTERNATIONAL BUILDING CODE® 359

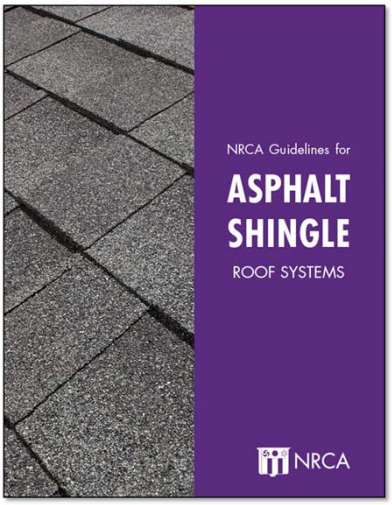
INTERNATIONAL CODE COUNCIL

Roof coatings -- summary

- Fire classification (Class A, B or C) – tested as an assembly
- Installed per the coating manufacturer's instructions
- ASTM product standards
- Reroofing? (Clarified in IBC 2018)

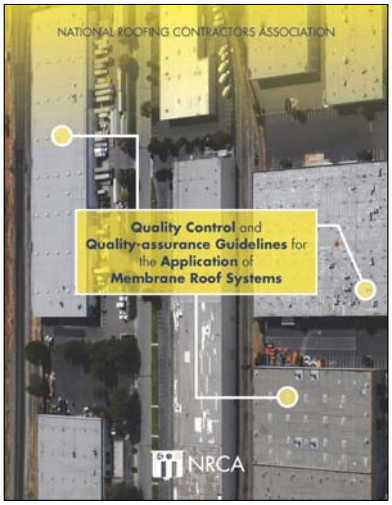


Guidelines for Air Retarders in Roof Assemblies

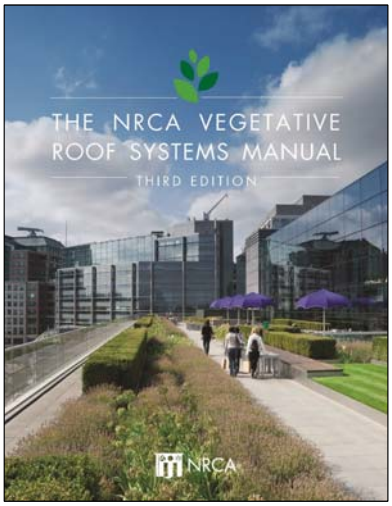


Link

NRCA Guidelines for Asphalt Shingle Roof Systems



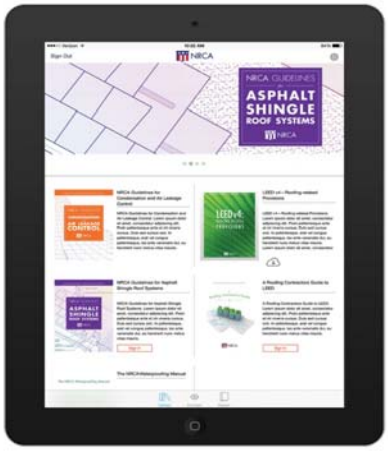
Quality Control and Quality-assurance Guidelines for the Application of Membrane Roof Systems



The NRCA Vegetative Roof Systems Manual

The NRCA Roofing Manual - 2018

NRCA App



- NRCA App available on the Apple Store and Google Play Store for tablets
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Questions… and other topics

Mark S. Graham
Vice President, Technical Services
National Roofing Contractors Association
10255 West Higgins Road, 600
Rosemont, Illinois 60018-5607

(847) 299-9070
mgraham@nrca.net
www.nrca.net

Twitter: @MarkGrahamNRCA
Personal website: www.MarkGrahamNRCA.com