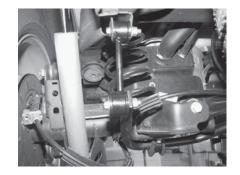
## STOP...READTHIS FIRST

## McGAUGHY'S 2000+ CHEVY TAHOE, SUBURBAN, YUKON, XL REAR KIT (MUST USE SHORTER REAR SHOCKS)

## **OUR PART#2003T-SHOCKS**

- 1. SECURE FRONT TIRES TO JACK UP VEHICLE AND PLACE ON JACK STANDS.
- 2. REMOVE THE REAR SHOCKS AND DISCONNECT THE STOCK SWAY BAR. REMOVE THE TWO BOLTS IN THE D-BUSHING THAT ATTACHES THE FRAME TO THE SWAY BAR.
- 3. REMOVE THE THE COIL SPRINGS BY LOWERING THE REAR AXLE.
- 4. UNBOLT THE TRAILING ARMS.
- 5. USING THE ORIGINAL HOLES, BOLT IN THE NEW TRAILING ARM BRACKET, LEAVING THE BOLTS LOOSE. USE THE 3-1/2" x 1" BOLTS SUPPLIED.
- 6. BOLT THE TRAILING ARMS TO THE NEW BRACKETS. TIGHTEN THE BRACKET BOLTS TO 75 FT. LBS TORQUE AND THEN TIGHTEN THE TRAILING ARM BOLTS TO 75 FT LBS TORQUE.
- 7. REMOVE FACTORY BUMP STOP AND CUT OFF THE FIRST RING THEN REINSTALL BUMP STOP.
- 8. INSTALL NEW COIL SPRINGS AND RAISE THE AXLES SO THAT TENSION IS KEPT ON THE COILS.
- 9. INSTALL NEW SHORTER REAR SHOCKS OUR PART #2003T-SHOCK
- 10. RE-INSTALL THE REAR SWAY BAR MOVING THE D-BUSHING INWARD ABOUT 2" TO THE HOLE IN THE PAD (THE SECOND HOLE WILL HAVE TO BE DRILLED). BOLT TOGETHER TORQUE TO 50 FT LBS.
- 11. INSTALL TWO NEW END LINKS USING THE OFFSET ONE ON THE DRIVER'S SIDE AND THE STRAIGHT END LINK ON THE PASSENGER SIDE. BOLT THE DRIVER SIDE USING PROVIDED BOLTS AND BOLT THE LOWER END TO SWAY BAR USING FACTORY BOLTS.
- 12. WHEN INSTALLING THE PASSENGER SIDE END LINK IT WILL BE SPACED FROM THE FACTORY UPPER MOUNT. USE PROVIDED 7/16 x 4 1/2 BOLT AND SLIDE IT THROUGH THE FACTORY MOUNT USING THE SLEEVE AS A SPACER AND THEN TIGHTEN THE END WITH NUT & WASHER TO THE FACTORY MOUNT. SLIDE A FLAT WAHER ON THE BOLT AND THEN THE END LINK WITH A NYLOCK NUT ON THE END. BOLT THE BOTTOM TO THE SWAY BAR AND TIGHTEN (USE STOCK BOLTS). BE SURE NOT TO OVERTIGHTEN, THE END LINKS NEED TO MOVE.
- 13. RE-TIGHTEN ALL HARDWARE AFTER 50 MILES OF DRIVING. INSTALLATION IS COMPLETE.









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