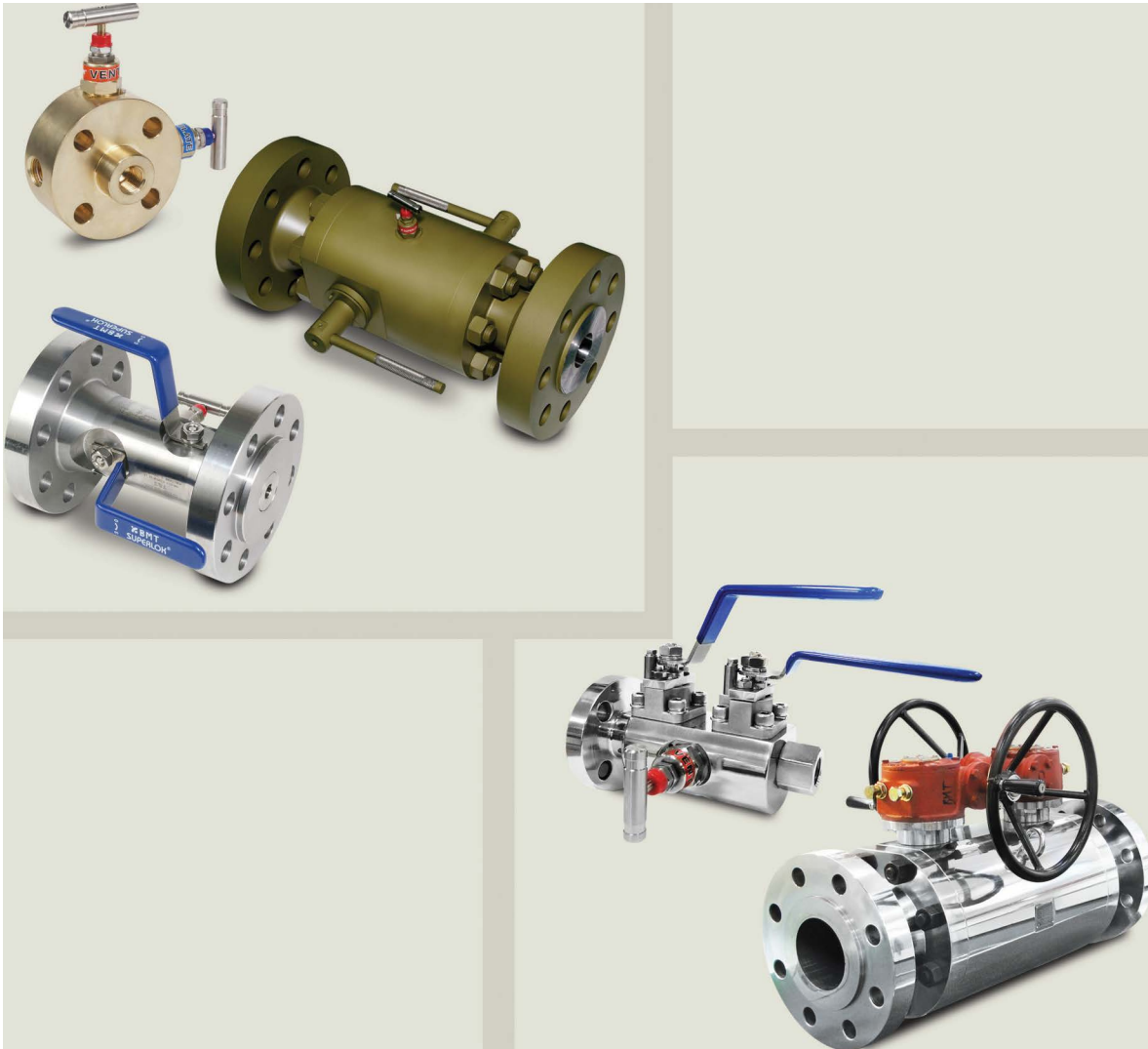




 **SUPERLOKUSA**

# BLOCK & BLEED VALVE

High Technology Valve, Flange & Fitting Series



 **SUPERLOK®**

 **SUPERLOKUSA**

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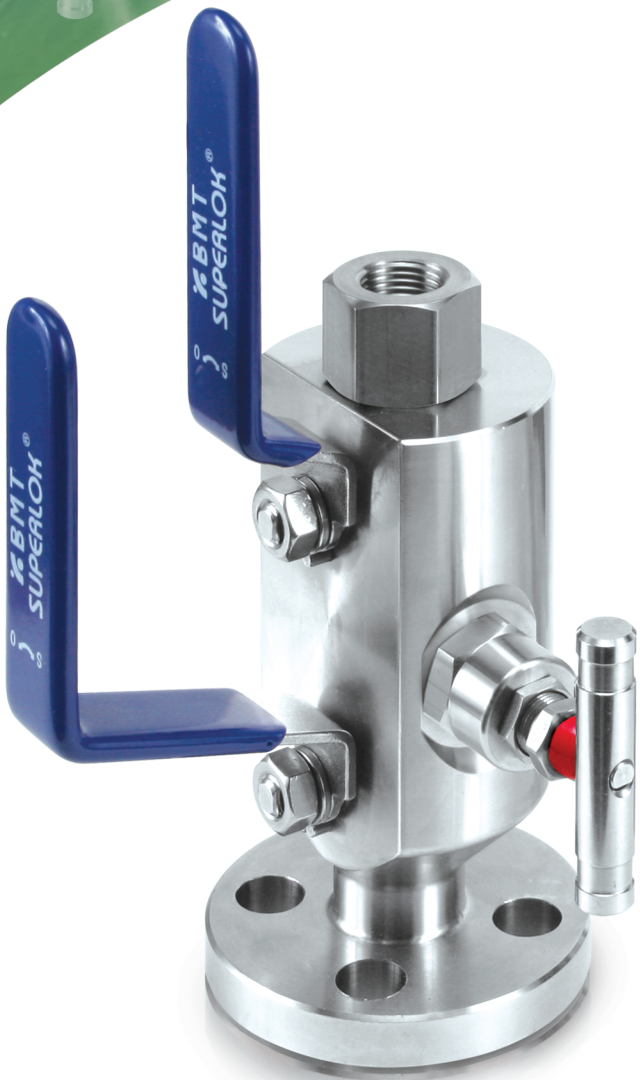
High Technology Valve & Fitting Series

# INTEGRAL BLOCK & BLEED VALVES



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## INTRODUCTION

SUPERLOK's response to the demand for reduction in leakage paths has been the combination of primary and secondary valves into one compact unit. The combining of piping and instrument valves into a single unit has benefited various markets.

SUPERLOK can offer the special combination of double block and bleed valve systems together with fittings. Choice of this combination results in the elimination of tapered thread connections and the need for thread sealant.

# APPLICATION & INSTALLATION

## SOLUTIONS

SUPERLOK instrumentation products provided the ultimate suitable solutions for an integral block & bleed valves, which consists of a one piece forged body, featuring a choice of end connections and body style.

### Conventional Installation <1>

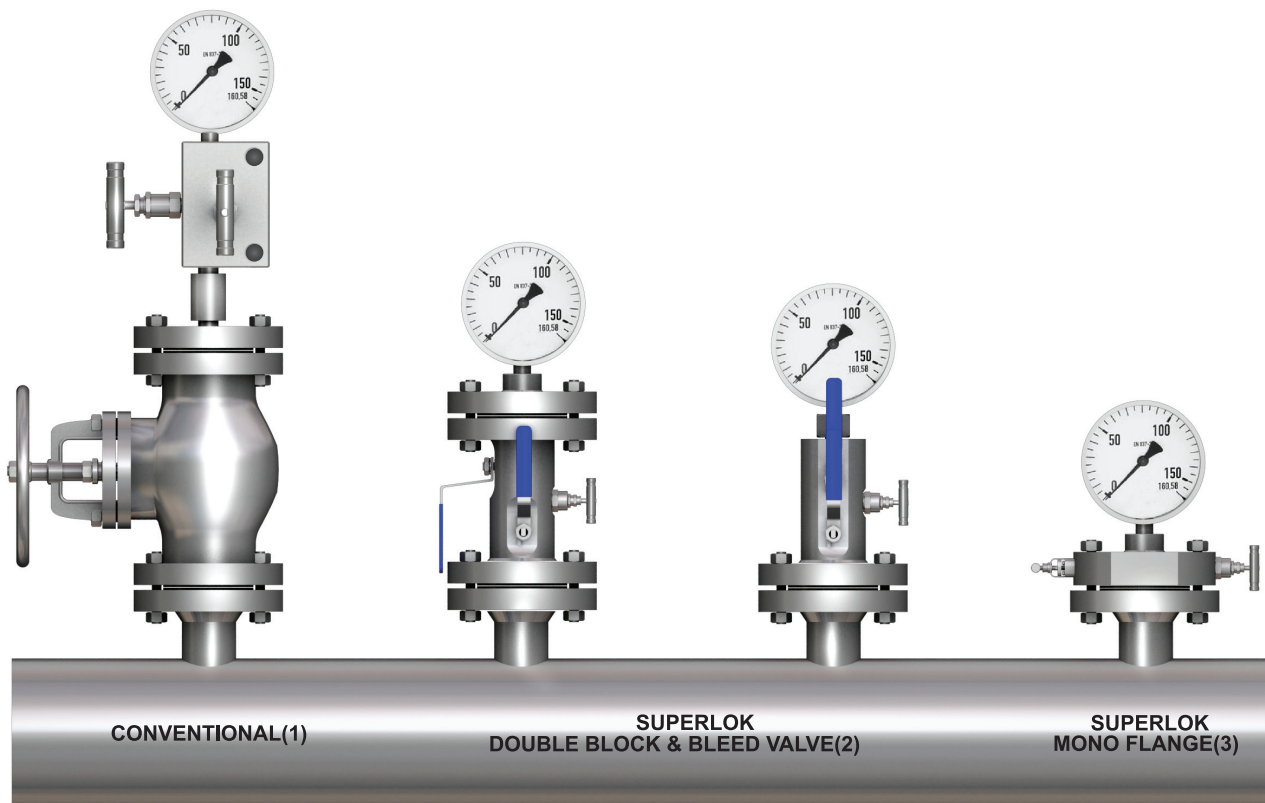
- A welded flange, connected to a primary ANSI class isolating valve. The primary valve will be connected to a secondary instrument valve. A pressure gauge or transmitter will then be installed downstream of the instrument valve.

### SUPERLOK BLOCK & BLEED Valve <2>

- A one-piece integral forging incorporating up to 3 ball valve or mixture of ball and needle design.
- Improved safety : leak paths reduced by up to 60%
- Reduced costs : installation and component costs reduced by up to 70%
- Reduced weight : by up to 80%
- Reduced susceptibility to problems caused by vibration.

### SUPERLOK Monoflange <3>

- More compact then SUPERLOK DBB valve, adding further space and weight saving possibilities.
- Improved safety : leak paths reduced by up to 60%, less susceptibility to vibration
- Reduced costs : installation and component costs saving up to 80%
- Reduced weight : up to 85%

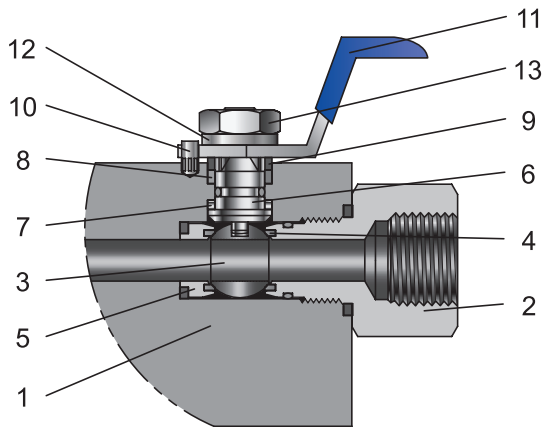


# SPECIFICATION

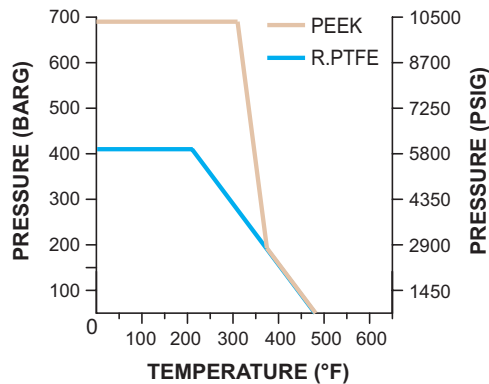
## Design codes

- ANSI / ASME B 16.34 - Designed to meet the pressure and temperature requirements
- ANSI / ASME B 16.5 - Flange dimensions
- ANSI / ASME B 1.20.1 - National pipe threads
- API 607 / BS 6755 - Fire safe designed

## Ball Valve



| DESCRIPTION |                 | BODY MATERIAL        |              |                        |
|-------------|-----------------|----------------------|--------------|------------------------|
|             |                 | STAINLESS STEEL      | CARBON STEEL | DUPLEX STAINLESS STEEL |
| 1           | BODY            | A182 F316            | A350 LF2     | A182 F51               |
| 2           | OULET CONNECTOR | A182 F316            | A350 LF2     | A182 F51               |
| 3           | BALL            | A479 TP316           |              | S31803                 |
| 4           | BALL SEAL       | PTFE / R.PTFE / PEEK |              |                        |
| 5           | SEAT CAPSULE    | A479 TP316           |              | S31803                 |
| 6           | STEM            | A479 TP316           |              | S31803                 |
| 7           | LOWER STEM SEAL | PTFE                 |              |                        |
| 8           | UPPER STEM SEAL | GRAPHITE             |              |                        |
| 9           | PACKING GLAND   | A479 TP316           |              | S31803                 |
| 10          | STOP PIN        | SS 316               |              | S31803                 |
| 11          | HANDLE          | SS 316               |              |                        |
| 12          | STEM WASHER     | SS 316               |              |                        |
| 13          | STEM NUT        | A194 8M              |              |                        |

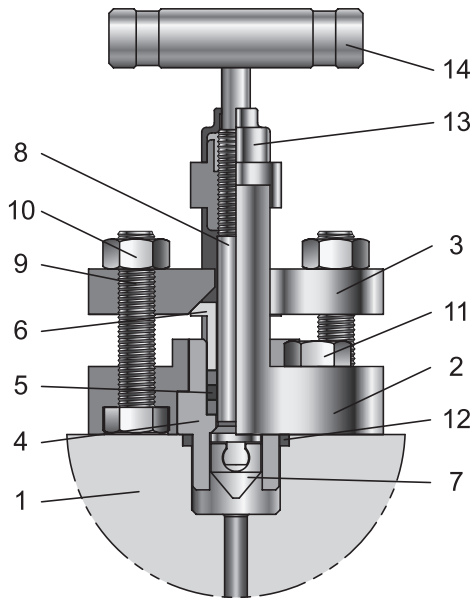


- 316 Stainless steel as standard.
- Pressure rating up to 10,000 psig (690bar).
- Temperature rating -71°F to 482°F (-57°C to 250°C).

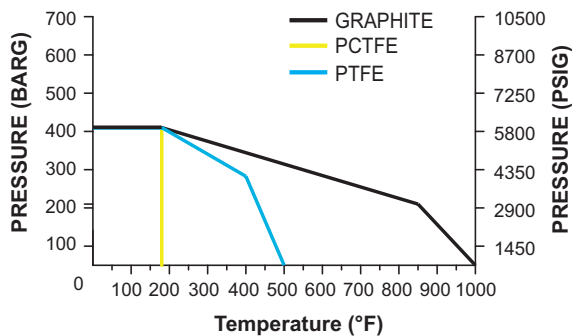
## Features

- One piece or two piece body design -minimize leakage paths.
- Ball seat choice of seat materials : PTFE (virgin or filled ) , PCTFE , PEEK.
- End connector threads are fully isolated from process.
- Fully encapsulated ball seat.
- Superior finished ball for low operating torque.
- Floating ball design providing seat wear compensation.
- Anti static design as standard.
- Blowout proof stem design.
- Colour coded & function identified handle.
- Bore size : Full bore, Reducer bore , 10mm , 14mm , 20mm.
- Optional : handle locking available , NACE compliance.

# Outside screw and yoke(OS&Y) needle valve



| DESCRIPTION |               | BODY MATERIAL   |              |                        |
|-------------|---------------|-----------------|--------------|------------------------|
|             |               | STAINLESS STEEL | CARBON STEEL | DUPLEX STAINLESS STEEL |
| 1           | BODY          | A182 F316       | A350 LF2     | A182 F51               |
| 2           | OS & Y BONNET | A351 CF8M       | A352 LCC     | A182 F51               |
| 3           | GLAND FLANGE  | A351 CF8M       | A352 LCC     | A182 F51               |
| 4           | INSERT        | A479 TP316      |              | S31803                 |
| 5           | PACKING       | GRAPHITE        |              |                        |
| 6           | BUSHING       | A479 TP316      |              | S31803                 |
| 7           | VEE TIP       | SS630 + Hard Cr |              |                        |
| 8           | STEM          | A479 TP316      |              | S31803                 |
| 9           | FLANGE BOLT   | A193 B8M        | A320 L7M     | A453 Gr.660            |
| 10          | FLANGE NUT    | A194 8M         | A194 Gr.7    |                        |
| 11          | BONNET BOLT   | A193 B8M        | A320 L7M     |                        |
| 12          | BONNET SEAL   | GRAPHITE        |              |                        |
| 13          | DUST CAP      | NYLON           |              |                        |
| 14          | BAR HANDLE    | A276 TP316      |              | S31803                 |

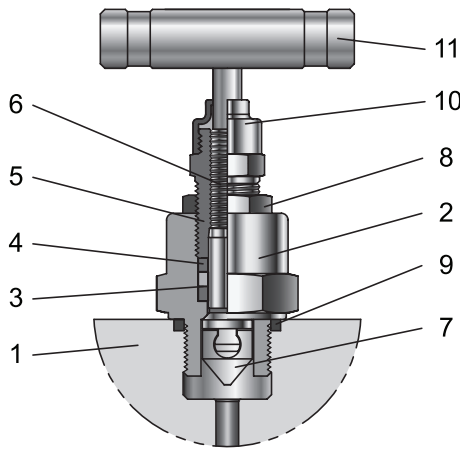


- 316 Stainless steel as standard.
- Pressure rating up to 6,000 psig (413bar).
- Temperature rating -65°F to 1000°F (-54°C to 538°C).

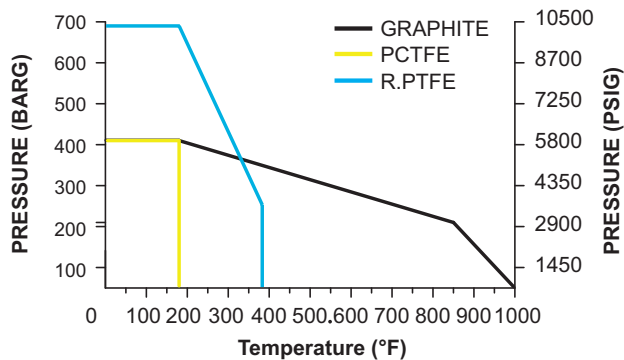
## Features

- Externally adjustable gland.
- PTFE or Graphite packing for bubble tight sealing.
- Self centering crimped needle tip for bubble tight shut off and repeatability.
- Back seat design provides secondary stem sealing and prevents stem blow out.
- Color coded close contact dust cap and function label for easy identification.
- Bonnet seal ensures a bubble tight between body and bonnet.
- Stem threads are completely isolated from the process.
- Yoke of investment casting is precision casted for strength and perfect stem alignment.
- Bolted bonnet for strength.

# Globe style needle valve



| DESCRIPTION |               | BODY MATERIAL   |              |                        |
|-------------|---------------|-----------------|--------------|------------------------|
|             |               | STAINLESS STEEL | CARBON STEEL | DUPLEX STAINLESS STEEL |
| 1           | BODY          | SS 316          | A350 LF2     | A182 F51               |
| 2           | BONNET        | SS 316          | A350 LF2     | A182 F51               |
| 3           | PACKING       | GRAPHITE        |              |                        |
| 4           | PACKING GLAND | A479 TP316      |              | S31803                 |
| 5           | PACKING BOLT  | SS 316          | A350 LF2     | S31803                 |
| 6           | STEM          | A479 TP316      |              | S31803                 |
| 7           | VEE TIP       | SS630 + Hard Cr |              |                        |
| 8           | LOCK NUT      | SS 316          | A350 LF2     | S31803                 |
| 9           | BONNET SEAL   | GRAPHITE        |              |                        |
| 10          | DUST CAP      | NYLON           |              |                        |
| 11          | BAR HANDLE    | A276 TP316      |              | S31803                 |



- 316 Stainless steel as standard.
- Pressure rating up to 10,000 psig (690bar).
- Temperature rating -65°F to 1000°F (-54°C to 538°C).

## Features

- Rolled stem operating threads for low torque operation.
- Gland packing in PTFE or Graphite for bubble tight sealing.
- Color coded close contact dust cap and function label for easy identification.
- Self centering crimped needle tip for bubble tight seat sealing.
- Close contact dust cap for operating thread protection.
- Back seat design provides secondary stem sealing and prevents stem blowout.
- Stem threads are completely isolated from the process.
- Packing bolt with easy access.
- Lock nut for vibration protection.

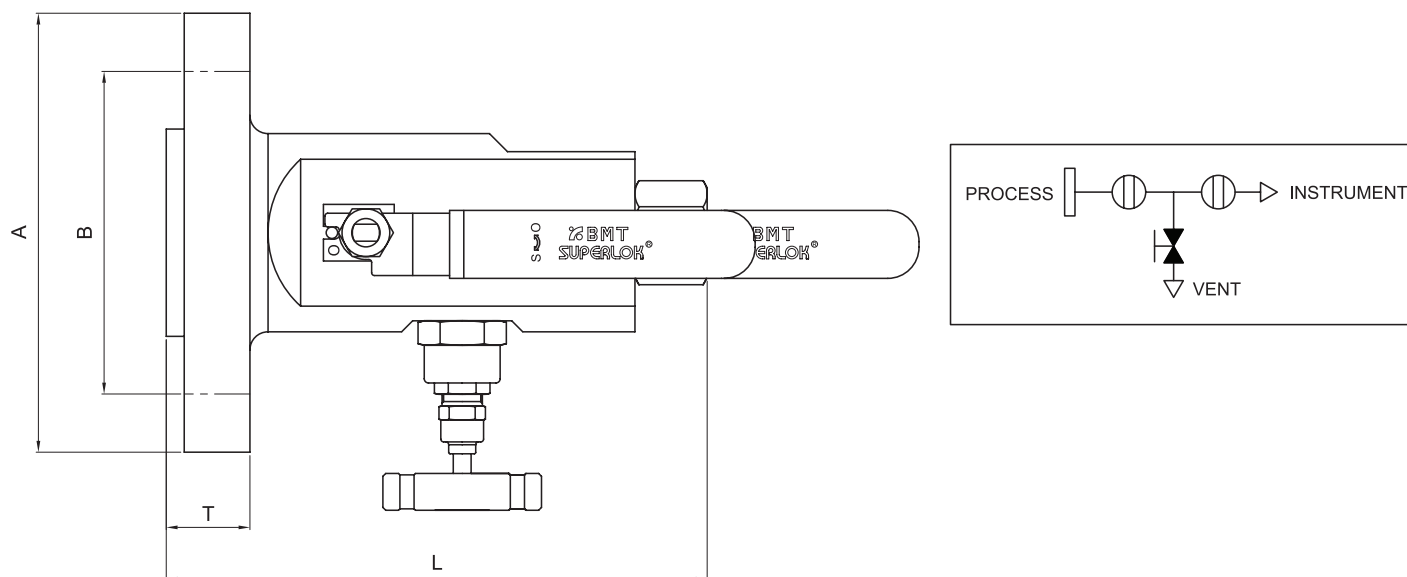
# Block & Bleed valve

## Features

- ANSI B16.5 flanged inlet connections 1/2" to 3" sizes Class 150 rated to class 2500 rated.
- 1/2" - 1" F.NPT Thread outlet to ANSI/ASME B1.20.1 (depending on bore size).
- 1/2" F.NPT Thread vent connection to ANSI/ASME B1.20.1
- Standard materials of Stainless steel ASTM A182 F316/F316L, Carbon steel ASTM A350 LF2/A105, Duplex ASTM A182 F51.
- Optional materials include Super Duplex, Monel, Hastelloy, Inconel.
- Raised face and ring type joint flange styles.
- One-piece forged construction flange as standard.
- Fire safe designed (and tested) to meet BS 6755 Part 2/API 607.
- DBB & SBB Products meet the relevant code requirement of ASME VIII, ASMEB 16.34, B16.5, B31.3 and API 6D.
- Bubble tight shut off.
- Locking and anti tamper devices for all valve types available option.
- Positive lever stop.
- User preferred handles.
- Permanent affixed reference label.



# DB1 SERIES



## Dimensions

(10mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 1/2<br>(DN15)   | 150            | 170            | 89  | 60.3  | 11.2 |
|                 | 300            |                | 96  | 66.7  | 14.2 |
|                 | 600            | 179            |     |       | 20.6 |
|                 | 900/1500       | 186            | 121 | 82.5  | 28.8 |
|                 | 2500           |                | 134 | 88.9  | 36.6 |
| 3/4<br>DN(20)   | 150            | 175            | 99  | 69.8  | 12.7 |
|                 | 300            |                | 118 | 82.5  | 15.7 |
|                 | 600            |                |     |       | 22.1 |
|                 | 900/1500       | 179            | 130 | 88.9  | 31.8 |
|                 | 2500           | 186            | 140 | 95.2  | 38.2 |
| 1<br>(DN25)     | 150            | 170            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            | 179            |     |       | 23.9 |
|                 | 900/1500       | 186            | 150 | 101.6 | 34.8 |
|                 | 2500           |                | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 170            | 127 | 98.4  | 17.5 |
|                 | 300            | 179            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 186            | 178 | 124.0 | 38.2 |
|                 | 2500           | 200            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 179            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            | 186            |     |       | 31.8 |
|                 | 900/1500       | 200            | 216 | 165.1 | 44.5 |
|                 | 2500           | 208            | 235 | 171.5 | 57.2 |

\*Dimensions are for reference only and are subject to change.

## Dimensions

### (14mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 3/4<br>DN(20)   | 150            | 208            | 99  | 69.8  | 12.7 |
|                 | 300            |                | 118 | 82.5  | 15.7 |
|                 | 600            |                |     |       | 22.1 |
|                 | 900/1500       | 218            | 130 | 88.9  | 31.8 |
|                 | 2500           | 224            | 140 | 95.2  | 38.2 |
| 1<br>(DN25)     | 150            | 208            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            | 218            |     |       | 23.9 |
|                 | 900/1500       | 224            | 150 | 101.6 | 34.8 |
|                 | 2500           | 227            | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 208            | 127 | 98.4  | 17.5 |
|                 | 300            | 218            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 224            | 178 | 124.0 | 38.2 |
|                 | 2500           | 238            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 218            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            | 224            |     |       | 31.8 |
|                 | 900/1500       | 238            | 216 | 165.1 | 44.5 |
|                 | 2500           | 246            | 235 | 171.5 | 57.2 |

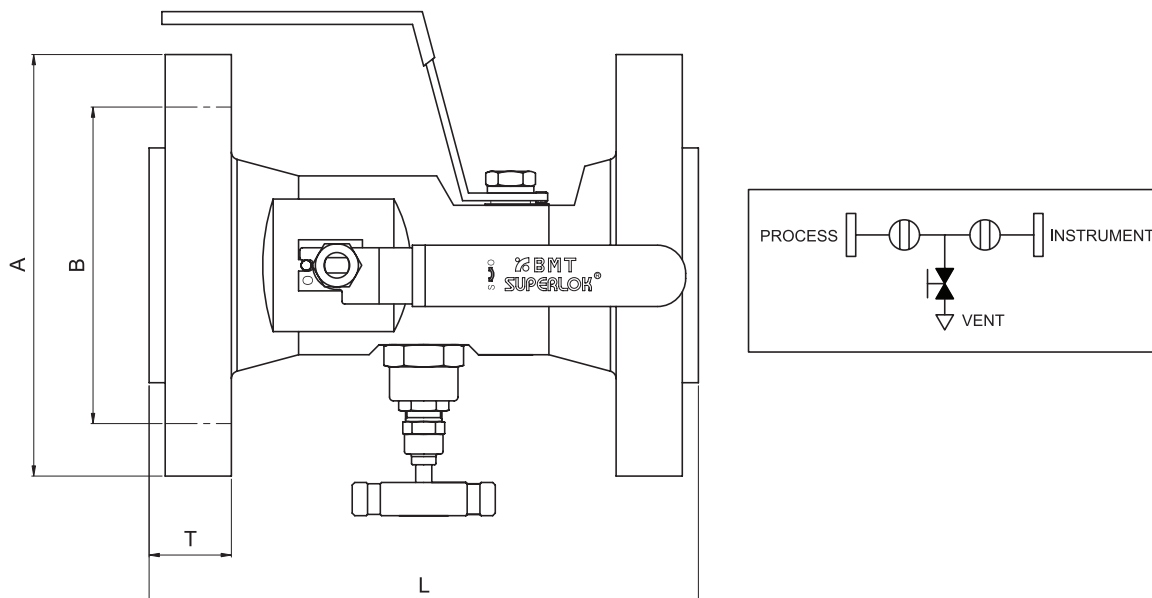
\*Dimensions are for reference only and are subject to change.

### (20mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 1<br>(DN25)     | 150            | 235            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            |                |     |       | 23.9 |
|                 | 900/1500       | 251            | 150 | 101.6 | 34.8 |
|                 | 2500           |                | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 235            | 127 | 98.4  | 17.5 |
|                 | 300            | 244            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 251            | 178 | 124.0 | 38.2 |
|                 | 2500           | 265            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 244            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            | 251            |     |       | 31.8 |
|                 | 900/1500       | 265            | 216 | 165.1 | 44.5 |
|                 | 2500           | 273            | 235 | 171.5 | 57.2 |

\*Dimensions are for reference only and are subject to change.

# DB2 SERIES



## Dimensions

(10mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 1/2<br>(DN15)   | 150            | 235            | 89  | 60.3  | 11.2 |
|                 | 300            |                | 96  | 66.7  | 14.2 |
|                 | 600            |                |     |       | 20.6 |
|                 | 900/1500       | 254            | 121 | 82.5  | 28.8 |
|                 | 2500           | 267            | 134 | 88.9  | 36.6 |
| 3/4<br>DN(20)   | 150            | 235            | 99  | 69.8  | 12.7 |
|                 | 300            |                | 118 | 82.5  | 15.7 |
|                 | 600            |                |     |       | 22.1 |
|                 | 900/1500       | 254            | 130 | 88.9  | 31.8 |
|                 | 2500           | 267            | 140 | 95.2  | 38.2 |
| 1<br>(DN25)     | 150            | 235            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            |                |     |       | 23.9 |
|                 | 900/1500       | 267            | 150 | 101.6 | 34.8 |
|                 | 2500           |                | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 235            | 127 | 98.4  | 17.5 |
|                 | 300            | 254            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 267            | 178 | 124.0 | 38.2 |
|                 | 2500           | 314            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 254            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            |                |     |       | 31.8 |
|                 | 900/1500       | 314            | 216 | 165.1 | 44.5 |
|                 | 2500           | 334            | 235 | 171.5 | 57.2 |

\*Dimensions are for reference only and are subject to change.

## Dimensions

### (14mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 3/4<br>DN(20)   | 150            | 235            | 99  | 69.8  | 12.7 |
|                 | 300            |                | 118 | 82.5  | 15.7 |
|                 | 600            |                |     |       | 22.1 |
|                 | 900/1500       | 254            | 130 | 88.9  | 31.8 |
|                 | 2500           | 267            | 140 | 95.2  | 38.2 |
| 1<br>(DN25)     | 150            | 235            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            |                |     |       | 23.9 |
|                 | 900/1500       | 267            | 150 | 101.6 | 34.8 |
|                 | 2500           | 273            | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 235            | 127 | 98.4  | 17.5 |
|                 | 300            | 254            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 267            | 178 | 124.0 | 38.2 |
|                 | 2500           | 334            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 254            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            |                |     |       | 31.8 |
|                 | 900/1500       | 334            | 216 | 165.1 | 44.5 |
|                 | 2500           |                | 235 | 171.5 | 57.2 |

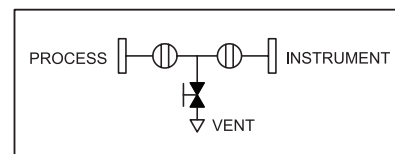
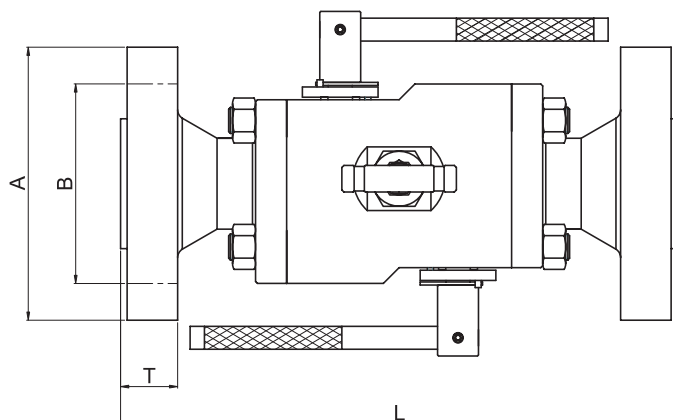
\*Dimensions are for reference only and are subject to change.

### (20mm BORE)

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |     |       |      |
|-----------------|----------------|----------------|-----|-------|------|
|                 |                | L (RF)         | A   | B     | T    |
| 1<br>(DN25)     | 150            | 235            | 108 | 79.4  | 14.2 |
|                 | 300            |                | 124 | 88.9  | 17.5 |
|                 | 600            |                |     |       | 23.9 |
|                 | 900/1500       | 267            | 150 | 101.6 | 34.8 |
|                 | 2500           | 273            | 159 | 108.0 | 41.5 |
| 1-1/2<br>(DN40) | 150            | 235            | 127 | 98.4  | 17.5 |
|                 | 300            | 254            | 156 | 114.3 | 20.6 |
|                 | 600            |                |     |       | 28.8 |
|                 | 900/1500       | 268            | 178 | 124.0 | 38.2 |
|                 | 2500           | 334            | 203 | 146.1 | 50.9 |
| 2<br>(DN50)     | 150            | 254            | 152 | 120.6 | 19.1 |
|                 | 300            |                | 165 | 127.0 | 22.4 |
|                 | 600            |                |     |       | 31.8 |
|                 | 900/1500       | 334            | 216 | 165.1 | 44.5 |
|                 | 2500           |                | 235 | 171.5 | 57.2 |

\*Dimensions are for reference only and are subject to change.

## Dimensions



### (REDUCER BORE)

| SIZE<br>(inch)  | BORE<br>(mm) | RATING<br>(lb) | DIMENSIONS (mm) |      |            |      |           |               |
|-----------------|--------------|----------------|-----------------|------|------------|------|-----------|---------------|
|                 |              |                | RF FLANGE       |      | RTJ FLANGE |      | A         | B             |
|                 |              |                | L               | T    | L          | T    |           |               |
| 1-1/2<br>(DN40) | 25.4         | 150            | 280             | 17.5 | 290        | 22.3 | 127       | 98.4          |
|                 |              | 300            | 285             | 20.6 | 295        | 25.4 | 156       | 114.3         |
|                 |              | 600            | 300             | 28.8 | 300        | 28.8 |           |               |
|                 |              | 900/1500       | 370             | 38.2 | 370        | 38.2 | 178       | 124.0         |
|                 |              | 2500           | 400             | 50.9 | 403        | 52.4 | 203       | 146.1         |
| 2<br>(DN50)     | 38.1         | 150            | 365             | 19.1 | 375        | 23.9 | 152       | 120.6         |
|                 |              | 300            | 375             | 22.4 | 388        | 28.7 | 165       | 127.0         |
|                 |              | 600            | 390             | 31.8 | 393        | 33.3 |           |               |
|                 |              | 900/1500       | 415             | 44.5 | 418        | 46.0 | 216       | 165.1         |
|                 |              | 2500           | 475             | 57.2 | 478        | 58.7 | 235       | 171.5         |
| 3<br>(DN80)     | 50.8         | 150            | 400             | 23.9 | 413        | 28.7 | 191       | 152.4         |
|                 |              | 300            | 410             | 28.4 | 423        | 34.7 | 210       | 168.1         |
|                 |              | 600            | 430             | 38.2 | 433        | 39.7 |           |               |
|                 |              | 900/1500       | 440             | 54.2 | 443        | 55.7 | 241 / 267 | 190.5 / 203.2 |
|                 |              | 2500           | 500             | 72.9 | 506        | 76.1 | 305       | 228.6         |

\*Dimensions are for reference only and are subject to change.

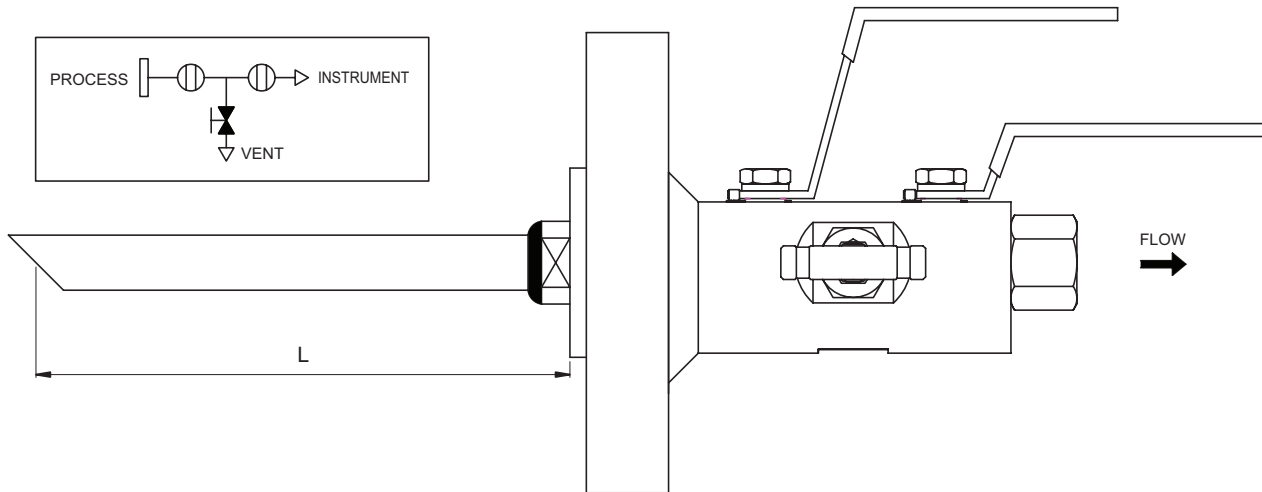
### (FULL BORE)

| SIZE<br>(inch)  | BORE<br>(mm) | RATING<br>(lb) | DIMENSIONS (mm) |      |            |      |     |       |
|-----------------|--------------|----------------|-----------------|------|------------|------|-----|-------|
|                 |              |                | RF FLANGE       |      | RTJ FLANGE |      | A   | B     |
|                 |              |                | L               | T    | L          | T    |     |       |
| 1<br>(DN25)     | 25.4         | 150            | 270             | 14.2 | 280        | 19.0 | 108 | 79.4  |
|                 |              | 300            | 280             | 17.5 | 290        | 22.3 | 124 | 88.9  |
|                 |              | 600            | 290             | 23.9 | 290        | 23.9 |     |       |
|                 |              | 900/1500       | 365             | 34.8 | 365        | 34.8 | 150 | 101.6 |
|                 |              | 2500           | 380             | 41.5 | 380        | 41.5 | 159 | 108.0 |
| 1-1/2<br>(DN40) | 38.1         | 150            | 360             | 17.5 | 370        | 22.3 | 127 | 98.4  |
|                 |              | 300            | 370             | 20.6 | 380        | 25.4 | 156 | 114.3 |
|                 |              | 600            | 385             | 28.8 | 385        | 28.8 |     |       |
|                 |              | 900/1500       | 400             | 38.2 | 400        | 38.2 | 178 | 124.0 |
|                 |              | 2500           | 460             | 50.9 | 463        | 52.4 | 203 | 146.1 |
| 2<br>(DN50)     | 50.8         | 150            | 390             | 19.1 | 400        | 23.9 | 152 | 120.6 |
|                 |              | 300            | 400             | 22.4 | 413        | 28.7 | 165 | 127.0 |
|                 |              | 600            | 415             | 31.8 | 418        | 33.3 |     |       |
|                 |              | 900/1500       | 480             | 44.5 | 483        | 46.0 | 216 | 165.1 |

\*Dimensions are for reference only and are subject to change.

## SAMPLING VALVE

This manifold range is designed to replace conventional multiple-valve installations where sampling of the process stream is required. This design has been developed to remove a sample directly from the process stream at full system pressure.



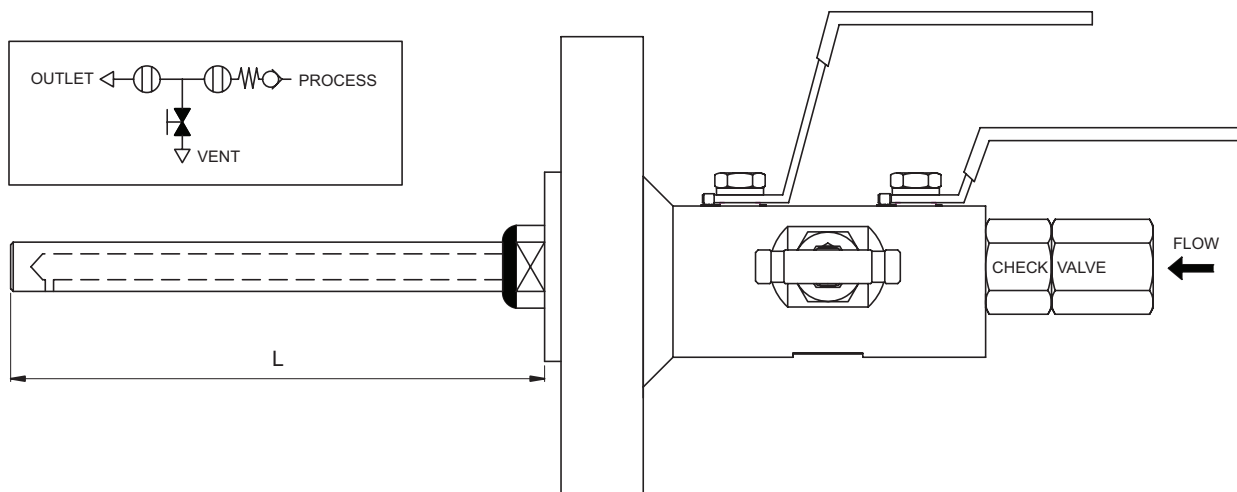
### Sampling probe

The probe length must be specified from the raised face to the end of the probe in mm , to the nearest mm.

Probes are supplied to suit the insertion length required by the pipeline and thus must be specified by the customer

## CHEMICAL INJECTION VALVE

This manifold range is designed to replace conventional multiple-valve installations where injection into the process stream is required. This design has been developed to inject directly into the process stream at full system pressure.



### Injection quill

The probe length must be specified from the raised face to the end of the probe in mm .

Probe length shall be decided on consideration of injection insert length in the pipeline and customer's request.

### Non return check valve

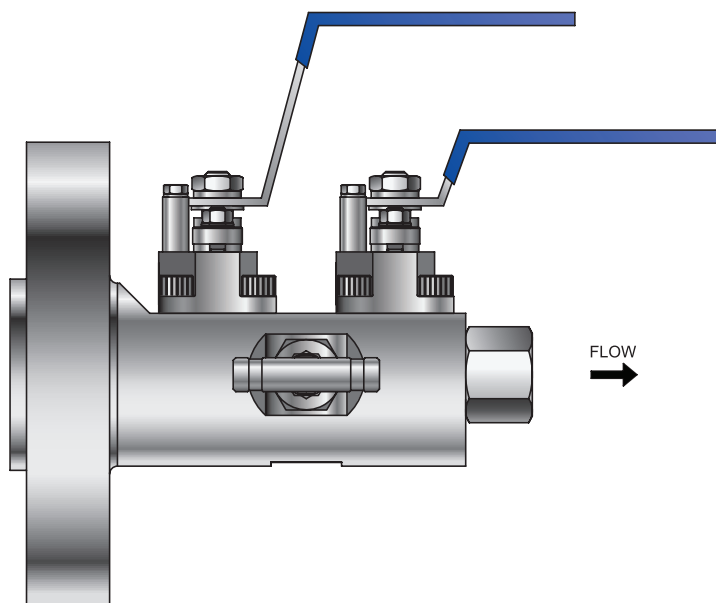
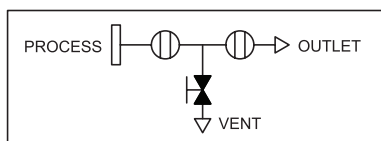
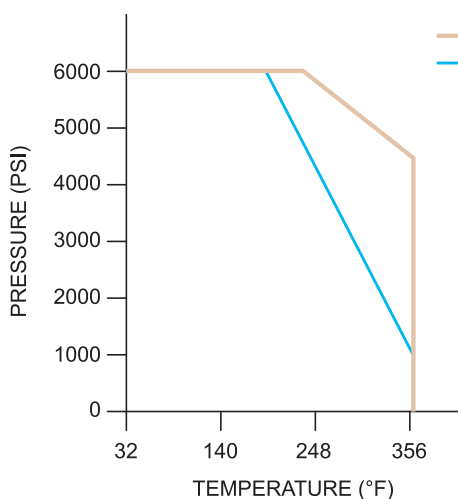
This poppet type spring return valve has a viton soft seal(SUPERLOK standard)

# FUGITIVE EMISSION

ISO 15848 parts 1&2 (defining a classification system and qualification procedures, and production acceptance test of industrial valves, respectively) specify new ultra low standards for emissions. This standard is becoming the requirement for oil and gas and petrochemical organizations worldwide. The standard was originally created for process valves and control valves but is now being applied to Instrument valves which include primary isolation valves, especially on environmentally sensitive projects. Meeting these low levels is a challenge, which BMT Instrument has solved with the new ball and needle valve designs used in these DBB valves and mono flanges. These designs meet the highest class 'A' level over the temperature range -29°C to +180°C, alongside the standard instrumentation manifold pressure ranges. Production testing and certification is available upon request. Please specify sample quantity required for production testing with your order.

## Valve Specification

- Tightness class A  $> 1 \times 10^{-6}$  mg.s-1.m-1.
- Maximum cold working pressure rating 6,000 psig.
- Temperature rating -50°C to 180°C (-58°F to 356°F)
- ISO15848-1 prototype tested using global helium vacuum method.



The ISO 15848 standard effectively sets a requirement for zero emissions for processes involving volatile air pollutants and hazardous fluids. This design has been developed to minimise fugitive emissions.

## Ordering Information

Example-1) : **DB211-R8C-B111-LF2**

1 2 3 4    5 6    7    8

Example-2) : **SB111-R8A8-D111-AB**

1 2 3 4    5 6 5    7    8

### 1. Valves

SB - SINGLE BLOCK & BLEED VALVE  
DB - DOUBLE BLOCK & BLEED VALVE

### 2. Valve type

1 - FLANGE X FNPT  
2 - FLANGE X FLANGE  
3 - MNPT X FNPT  
4 - FNPT X FNPT  
5 - MSW X FNPT  
6 - SW X FNPT

### 4. Bore size (mm)

(BLANK) - 10mm(STANDARD)

|          |          |
|----------|----------|
| 1 - 14mm | 4 - 32mm |
| 2 - 20mm | 5 - 38mm |
| 3 - 25mm | 6 - 50mm |

### 5. Connection size

|                        |             |
|------------------------|-------------|
| R - RAISED FACE FLANGE | 4 - 1/4"    |
| J - RING JOINT FLANGE  | 6 - 3/8"    |
| F - FLAT FACE FLANGE   | 8 - 1/2"    |
| AF - AP16B FLANGE      | 12 - 3/4"   |
| SA - SAE J518 FLANGE   | 16 - 1"     |
| IS - ISO6164 FLANGE    | 24 - 1-1/2" |
| JF - JIS FLANGE        | 32 - 2"     |
|                        | 48 - 3"     |

### 7. Option + Trim + Seat + O-Ring

| Option                |          | TRIM           |          | SEAT          |          | O-RING  |          |
|-----------------------|----------|----------------|----------|---------------|----------|---------|----------|
| TYPE                  | IDENTIFY | TYPE           | IDENTIFY | TYPE          | IDENTIFY | TYPE    | IDENTIFY |
| STANDARD(FIRE SAFETY) | BLANK(A) | Body = Trim    | BLANK(0) | PTFE          | BLANK(0) | NBR     | BLANK(0) |
| SAMPLING PROBE        | B        | SS316          | 1        | R.PTFE+GLASS  | 1        | VITON   | 1        |
| CHEMICAL INJECTION    | C        | CF8M           | 2        | R.PTFE+CARBON | 2        | EPDM    | 2        |
| LOCKING DEVICE        | D        | SS316L         | 3        | PEEK          | 3        | KALREZ  | 3        |
| ANTI TAMPER KEY       | E        | SS304          | 4        | PCTFE         | 4        | CR      | 4        |
| -                     | -        | A105 + ENP     | 5        | POM           | 5        | SILICON | 5        |
| -                     | -        | A105 + CR      | 6        | DEVLOX-V      | 6        | AED     | 6        |
| -                     | -        | MONEL 400      | 7        | DELIN         | 7        | HNBR    | 7        |
| -                     | -        | 316 + Stellite | 8        | METAL         | 8        |         |          |

### 3. Valve Series

| IDENTIFY          |   | 1st ISOLATE            | 2st ISOLATE | VENT   |
|-------------------|---|------------------------|-------------|--------|
| SINGLE BLOCK TYPE | 1 | BALL                   | -           | NEEDLE |
|                   | 2 |                        |             | OS & Y |
|                   | 3 |                        |             | BALL   |
|                   | 4 | NEEDLE                 |             | NEEDLE |
|                   | 5 | OS & Y                 |             |        |
|                   | 6 |                        |             |        |
| DOUBLE BLOCK TYPE | 1 | BALL                   | BALL        | NEEDLE |
|                   | 2 |                        |             | OS & Y |
|                   | 3 |                        |             | BALL   |
|                   | 4 | NEEDLE                 | NEEDLE      | NEEDLE |
|                   | 5 | OS & Y                 | OS & Y      | NEEDLE |
|                   | 6 |                        |             | OS & Y |
|                   | 7 | TR BALL                | TR BALL     | NEEDLE |
|                   | 8 |                        |             | OS & Y |
| *A                |   | FUGITIVE EMISSION CL-A |             |        |
| *B                |   | FUGITIVE EMISSION CL-B |             |        |

\*To select the Fugitive Emission type, please add suffix of "A" or "B" to the part number of Valve Series.

### 6. Pressure class

|          |              |
|----------|--------------|
| A - 150  | G - 2000psi  |
| B - 300  | H - 3000psi  |
| C - 600  | I - 5000psi  |
| D - 900  | J - 10000psi |
| E - 1500 |              |
| F - 2500 |              |
| S - 800  |              |

### 8. Body material

(BLANK) - SS316  
15 - A105  
LF2 - A350 LF2  
F51 - A182 F51  
M40 - MONEL ALLOY 400

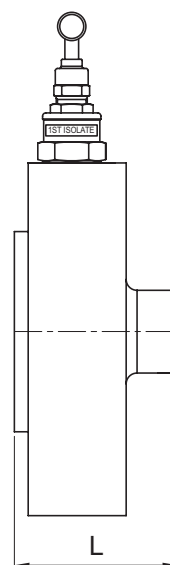
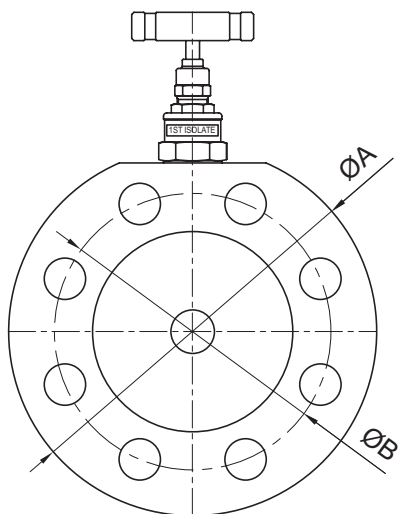
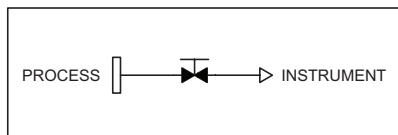
# Monoflange valve

## Features

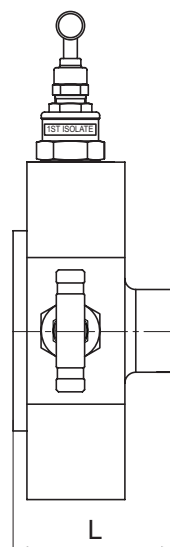
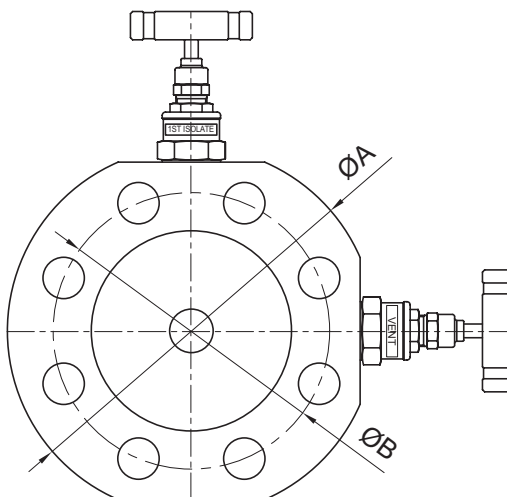
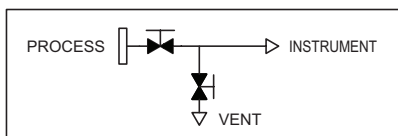
- ANSI B16.5 flanged inlet connections 1/2" to 2" sizes Class 150 rated to class 2500 rated.
- 1/2"-14 NPT(female) standard outlet.
- 1/4"-18 NPT(female) standard vent.
- Standard materials of Stainless steel ASTM A182 F316/F316L, Carbon steel ASTM A350 LF2/A105, Duplex ASTM A182 F51.
- Optional materials include Super Duplex, Monel, Hastelloy, Inconel.
- Combined needle and OS & Y valves available.
- Raised face and ring type joint flange styles.
- One-piece forged construction flange as standard.
- Fire safe designed to meet BS 6755 Part 2 / API 607. (As option)
- Pressure boundary designs calculated to ASME VIII Div 1 and verified by testing.
- Heat code traceable material to EN 10204.3.1.
- Bubble tight shut off valve seats 17-4 PH tips standard.
- Color coded functional valves.
- Locking and anti tamper devices for all valve types available. (as option)
- Permanent marked body with full order and specification details.



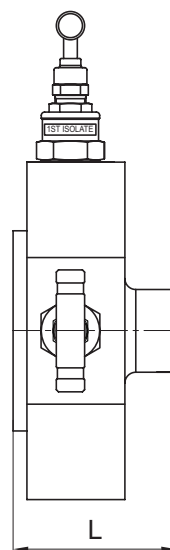
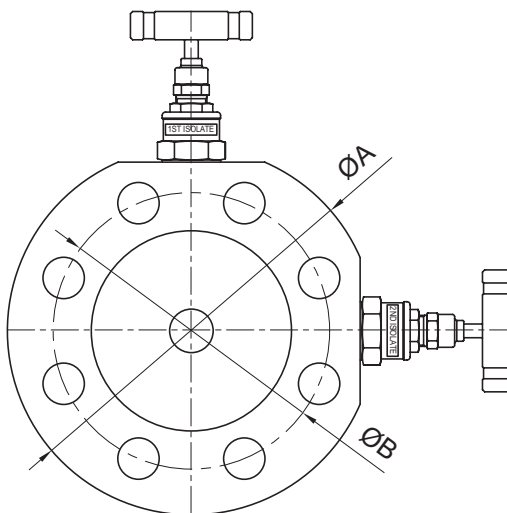
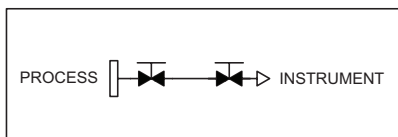
## MF1V1 Series



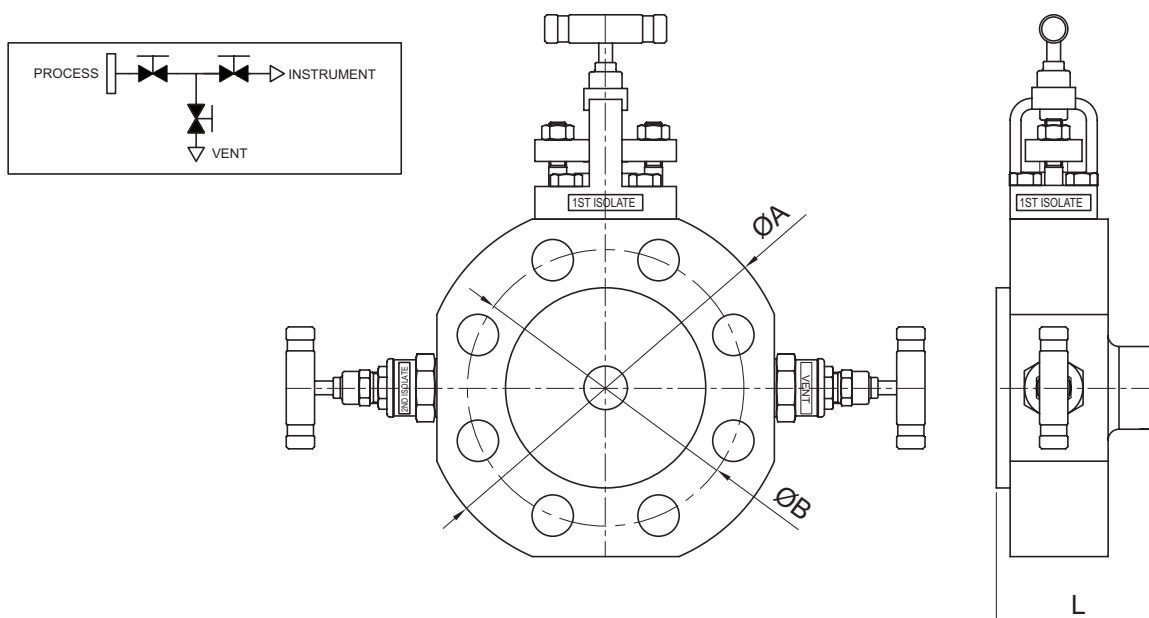
## MF1V2 Series



## MF1V3 Series



# MF1V4 SERIES



## Dimensions

| SIZE<br>(inch)  | RATING<br>(lb) | DIMENSION (mm) |        |       |       |
|-----------------|----------------|----------------|--------|-------|-------|
|                 |                | L(RF)          | L(RTJ) | A     | B     |
| 1/2<br>(DN15)   | 150            | 64             | -      | 89    | 60.3  |
|                 | 300            |                | 64     | 96    | 66.7  |
|                 | 600            | 121            |        | 82.5  |       |
|                 | 900/1500       | 134            |        | 88.9  |       |
|                 | 2500           |                |        |       |       |
| 3/4<br>DN(20)   | 150            | 64             | -      | 99    | 69.8  |
|                 | 300            |                | 68     | 118   | 82.5  |
|                 | 600            | 130            |        | 88.9  |       |
|                 | 900/1500       |                |        |       |       |
|                 | 2500           | 73             | 73     | 140   | 95.2  |
| 1<br>(DN25)     | 150            | 64             | 68     | 108   | 79.4  |
|                 | 300            |                |        | 124   | 88.9  |
|                 | 600            | 68             | 73     | 150   | 101.6 |
|                 | 900/1500       | 73             |        | 159   | 108.0 |
|                 | 2500           |                |        |       |       |
| 1-1/2<br>(DN40) | 150            | 64             | 68     | 127   | 98.4  |
|                 | 300            | 69             | 69     | 156   | 114.3 |
|                 | 600            | 73             | 73     |       |       |
|                 | 900/1500       |                | 178    | 123.8 |       |
|                 | 2500           | 82             | 84     | 203   | 146.1 |
| 2<br>(DN50)     | 150            | 69             | 73     | 152   | 120.6 |
|                 | 300            |                | 75     | 165   | 127.0 |
|                 | 600            | 73             |        |       |       |
|                 | 900/1500       | 82             | 84     | 216   | 165.1 |

\*Dimensions are for reference only and are subject to change.

## Ordering Information

Example-1) : **MF1V41-J8C8-E-AB**

1
2
3
4
3
5
6

Example-2) : **MF1V11-R8C8-LF2**

1
2
3
4
3
6

### 1. Valves

MF - MONO FLANGE

### 2. Valve type

| IDENTIFY                                 |    |   | 1st ISOLATE | 2st ISOLATE | VENT   |
|------------------------------------------|----|---|-------------|-------------|--------|
| 1 - FLANGE X FNPT<br>2 - FLANGE X FLANGE | V1 | 1 | NEEDLE      | -           | -      |
|                                          |    | 2 | OS & Y      |             |        |
|                                          | V2 | 1 | NEEDLE      | -           | NEEDLE |
|                                          |    | 2 | OS & Y      |             |        |
|                                          | V3 | 1 | NEEDLE      | NEEDLE      | -      |
|                                          |    | 2 | OS & Y      |             |        |
|                                          | V4 | 1 | NEEDLE      | NEEDLE      | NEEDLE |
|                                          |    | 2 | OS & Y      | NEEDLE      |        |
|                                          |    | 3 |             | OS & Y      |        |

### 3. Connection size

|                                |             |
|--------------------------------|-------------|
| R - RAISED FACE FLANGE (BLANK) | 8 - 1/2"    |
| J - RING JOINT FLANGE          | 12 - 3/4"   |
| F - FLAT FACE FLANGE           | 16 - 1"     |
| AF - AP16B FLANGE              | 24 - 1-1/2" |
| SA - SAE J518 FLANGE           | 32 - 2"     |
| IS - ISO6164 FLANGE            | 48 - 3"     |
| JF - JIS FLANGE                |             |

### 4. Pressure class

A - 150  
B - 300  
C - 600  
D - 900  
E - 1500  
F - 2500

### 5. Option

A - STANDARD (FIRE SAFETY)  
D - LOCKING DEVICE  
E - ANTI TAMPER KEY  
F - BOLTED BONNET

### 6. Body material

(BLANK) - SS316  
15 - A105  
LF2 - A350 LF2  
F51 - A182 F51  
M40 - MONEL ALLOY 400