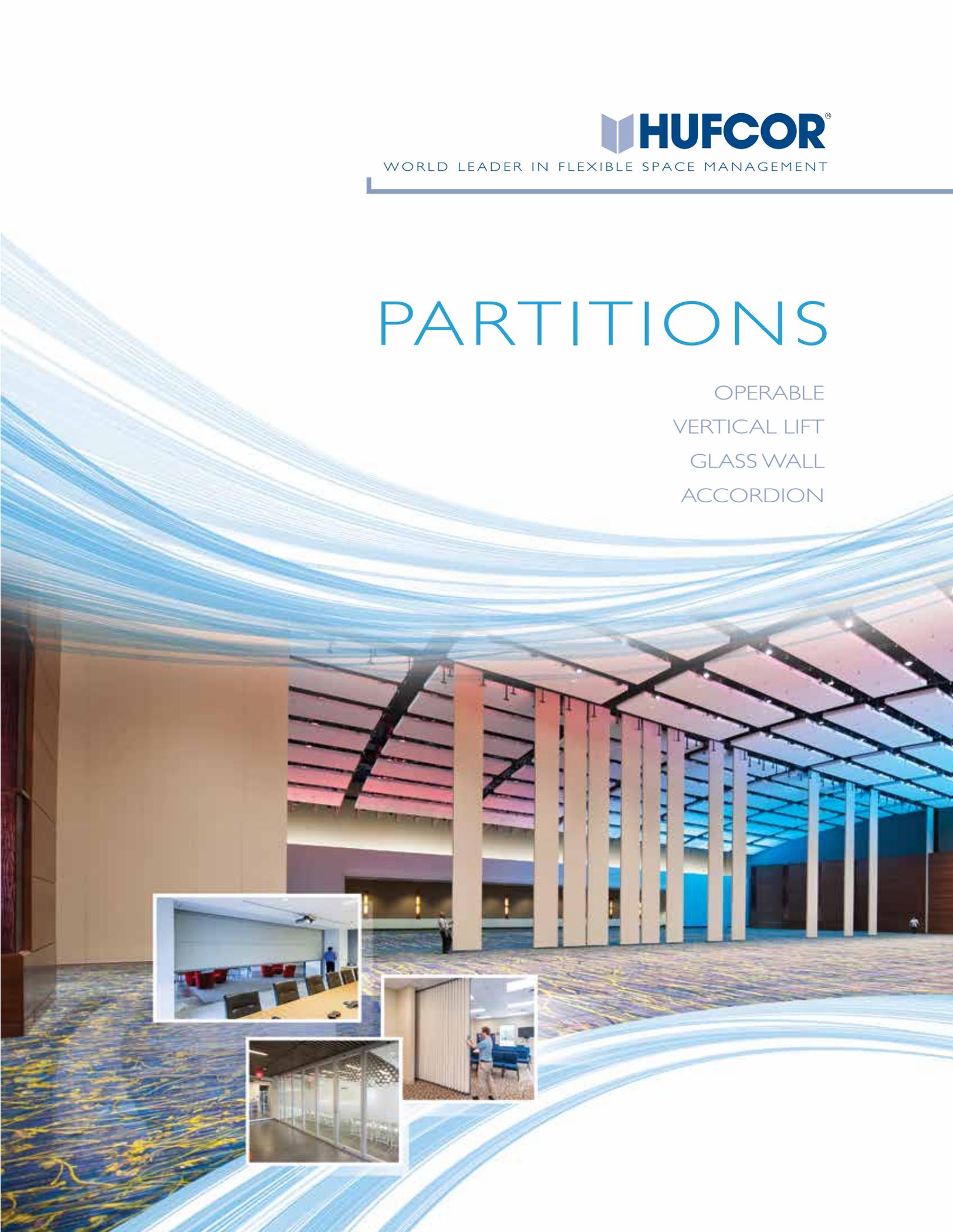




WORLD LEADER IN FLEXIBLE SPACE MANAGEMENT

PARTITIONS

OPERABLE
VERTICAL LIFT
GLASS WALL
ACCORDION



innovation YOU GET MORE WITH HUF COR.



1



2



3



4

- 1 Custom applied fabric creates a stunning divided ballroom at the Phoenix Convention Center.
- 2 Time-tested Hufcor accordion doors create fast, easy room separation.
- 3 Hufcor frameless glass wall used to separate the lobby and meeting rooms of the Proximity Hotel, the first Platinum LEED certified green hotel in the United States.

- 4 Hufcor's 600 Series panels at The Melbourne Convention Center with factory applied architectural fusion materials create a whimsical pattern within the multi-tiered events center.

(opposite page)

- 5 Hufcor Summit vertical lift partitions stack neatly above the ceiling and offer automated operation and solid sound ratings.

- 6 Hufcor custom painted timber framed glass walls installed on a radius curve complement the corporate decor without limiting the skyline views at this Dallas facility.

- 7 The Badger Ballroom at the University of Wisconsin's Union South are clad with custom wood veneers.

- 8 Hufcor 633E electric partitions customized to operate across a stair-stepped lecture hall at Duke University.

- 9 IBOC church in Texas installed frameless glass wall within their mega-church's lobby for full views and security.

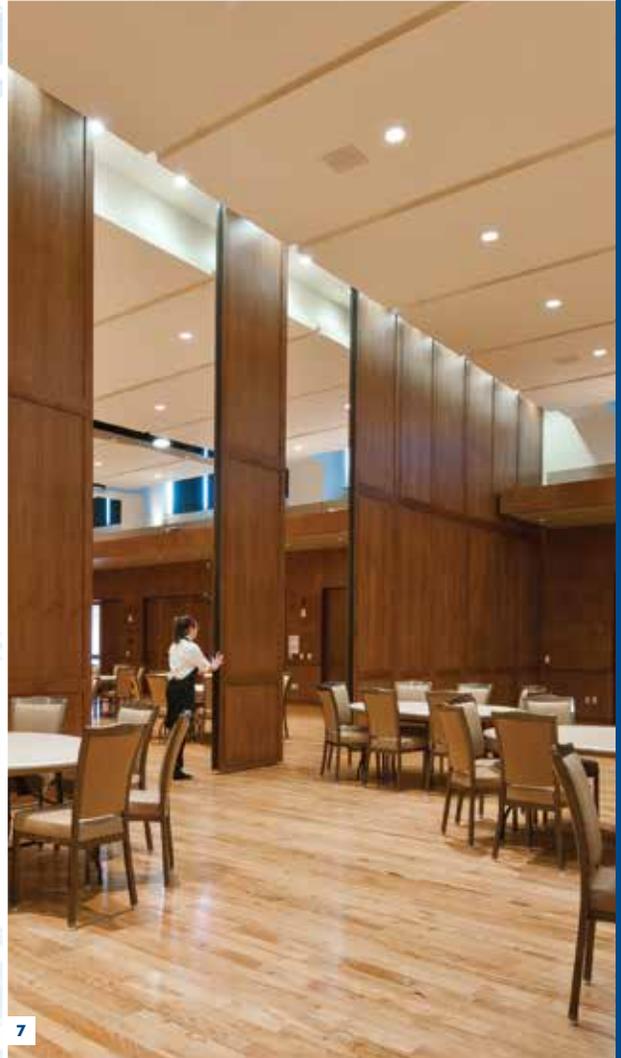
- 10 Wake Tech College creates rooms within rooms using 600 Series operable partitions with inset dry erase writing surfaces for optimal flexibility.



CHOOSE HUF COR AND CHOOSE PARTITIONS THAT ARE KNOWN WORLDWIDE FOR INNOVATION AND QUALITY.



5



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8



9



10

HUF COR

US Owned and Operated with Worldwide

Distribution. Hufcor is the world's leading manufacturer of operable partitions. Products are manufactured at our headquarters in Janesville, WI USA and available from local distributors throughout the country. Outside the USA, products are manufactured in select locations throughout the world and may be obtained through authorized distributors worldwide. Visit www.hufcor.com/findmydistributor for the Hufcor representative serving your area.

Partitions must control sound. We test our products in our sound laboratory in accordance with ASTM E90 to make certain they meet or exceed our published acoustical ratings. The laboratory is certified by the National Voluntary Laboratory Accreditation Program (NVLAP) and, like our ISO certification, we undergo regular inspection to make certain we adhere to their strict regulations. And, although it isn't required of us, we also hire an independent consultant to witness and verify any test results.

Warranty. Most Hufcor products are guaranteed for two years. Our warranty covers all parts and their installation. Compare this warranty with others whose warranty covers only some parts.

Quality Assurance. Hufcor is the first U.S. manufacturer of operable walls and accordion partitions to achieve ISO 9001 registration. Regular check-ups by our registration authority make certain we adhere to the ISO guidelines and requirements.

Decorative Finishes. Our wide array of standard vinyl patterns and colors are included in the price of our operable and accordion partitions. However, optional carpet, fabric, wood veneer, high pressure laminate and other finishes or trim colors are available on many models with factory approval. Panels may also be shipped unfinished for on-site decoration.

Customized Products. Although we have the most comprehensive selection of partitions, if our "standard" products won't meet your needs, our talented engineers can design custom partitions for a specific application. Examples include panels that navigate sloped floors or stairs, windows, or panels to fit around soffits.

Renovation and Repair. Not only do we provide new products, we also offer retrofit service for Hufcor products and those manufactured by others. Contact your local Hufcor representative for a free analysis of your needs.

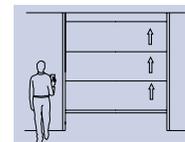
Hufcor Custom Delivery. (Available in the U.S. mainland). If you need to pinpoint the delivery date and time (which is often critical for renovation projects), we can do it. We own a fleet of customized vans that allows us to deliver your order on time and without damage.

Continuing Education. We offer AIA Continuing Education Programs for which AIA Members can earn Learning Units. Contact your local Hufcor Distributor for details.

SUPPORT	STACK	CONFIG. ¹	UNIQUE FEATURE ²
Overhead	Center	Pairs	Steel frame
			Steel frame
			Steel frame/face/Fire Rated
			Glass Panels - Frameless
			Glass Panels - Timber-framed
	Side	Single (also referred to as Omni or Individual Panels)	Steel frame
			Steel frame
			Steel frame/face/Fire Rated
			Steel frame/4" btm seal
			Steel frame/4" btm seal/Fire
			Glass Panels - Frameless
			Glass Panels - Acoustically
Center	Continuously Hinged (train)	Steel frame	
Center	Accordion	Replaceable Covers Steel frame	
Vertical Lift	Vertical Single Panels Vertical Pair (Bi-Fold)	Single panels store above the ceiling	
		Contact Your Local Distributor	
Floor Support	Center & Side	Unispan Support for Pairs & Single Operable Panels & Accordion	Track and partition system. Used with operables, accordions and select glasswall

Partition Types

OPERABLE PARTITIONS – (also described as Hufcor brand Airwalls, movable walls, flat panels) are a series of panels suspended from tracks. When in place, the panels are similar in appearance to a permanent wall. Rated for sound separation, Hufcor operables are available in paired, individual (omni-directional), continuously hinged, and vertical lift configurations. Glass operable partitions are available in paired and individual configurations.



Summit® Vertical Lift Partition:

Individual panels move vertically and are stored above the ceiling. Electric switch operation moves the panels quietly and safely into position along vertical guide rails.

Hufcor offers an extensive selection of products. The Product Guide below lists **standard** product features; however, many products can be modified for special job site requirements.

	SERIES	TOP SEALS		FLOOR SEALS ²			VERT. TRIM	MAX. ² HEIGHTS	MAX. WIDTH ² FOR SINGLE OPENING	STC ACOUS. RATINGS
		FIXED	RETRACT	RETRACT	FIXED	AUTO				
	632	std	opt	std	opt	opt	std/opt	24'3" [7.3m]	Unlimited	41-51
	642	opt	std	std	opt	n/a	std/opt	24'3" [7.3m]	Unlimited	43-56
	642F	n/a	std	std	n/a	n/a	n/a	24'3" [7.3m]	Unlimited	51, 54
	GL2	std	n/a	n/a	std	n/a	opt	10'5" [3.2m]	Unlimited	n/a
	GT2	std	n/a	n/a	std	n/a	n/a	10'2" [3.1m]	Unlimited	n/a
Rated	GA2	std	n/a	opt	std	n/a	std	12'2" [3.7m]	Unlimited	32, 44
	631	std	opt	std	opt	opt	std/opt	24'3" [7.3m]	Unlimited	41-51
	641	opt	std	std	opt	n/a	std/opt	40'5" [12.3m]	Unlimited	43-56
	641F	n/a	std	std	n/a	n/a	n/a	40'2" [12.2m]	Unlimited	51, 54
	641	opt	std	std	n/a	n/a	std/opt	40'5" [12.3m]	Unlimited	43-56
Rated	641F	n/a	std	std	n/a	n/a	n/a	40'2" [12.2m]	Unlimited	51, 54
	GL1	std	n/a	n/a	std	n/a	opt	10'5" [3.2m]	Unlimited	n/a
	GT1	std	n/a	n/a	std	n/a	n/a	10'2" [3.1m]	Unlimited	n/a
Rated	GA1	std	n/a	opt	std	n/a	std	12'2" [3.7m]	Unlimited	32, 44
	633E	std	n/a	std	opt	n/a	std/opt	28'3" [8.6m]	157'4" [47.9m]	41-51
	643E	std	n/a	std	opt	n/a	std/opt	30'3" [9.2m]	119'11-5/8" [36.7m]	43-54
	633	std	n/a	n/a	std	n/a	std/opt	12'3" [3.7m]	40'11-1/8" [12.4m]	41-51
	1500-4100, manual	std	n/a	n/a	std	n/a	n/a	12' [3.65m]	20' [6.1m]	15-41
	645V	n/a	n/a	std	n/a	n/a	n/a	17'6" [5.33m]	40' [12.1m]	min. 51
	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____
	U900	n/a	n/a	n/a	n/a	n/a	n/a	Determined by weight of panel	40' [12.2m]	n/a

¹See "Partition Types" for additional information regarding configuration. ²Information shown is "standard." However, many products and features may be altered to meet specific job site requirements. Contact your Hufcor representative for assistance. n/a = not available or not applicable. **Note:** Metric dimensions in [] are mm unless otherwise noted.



Paired Panels:

For wall-to-wall division. Panels are hinged in pairs and are manually operated. Completely

close the opening or place panels along the track for use as display panels or sight dividers. Recommended for: classrooms, meeting rooms and training centers.



Individual Panels:

(Omni-directional) Individual, single, manually-operated panels offer maximum room

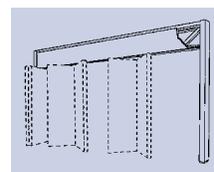
flexibility. The track system enables panels to be set at angles and alternate locations. Curves and self-storing systems are available. Recommended for: religious facilities, school multi-use areas, hotel ballrooms and convention centers.



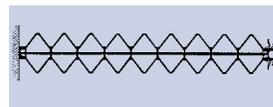
Continuously Hinged:

(Train) panels are hinged together and move from wall to wall in a straight line.

Electrically operated for fast, easy set-up. Recommended for school gymnasiums and hotel ballrooms. Manual operation available for small openings.



UNISPAN® – Unispan is a self-support system that allows the use of partitions in areas with inadequate overhead structure to suspend partitions. Bracing is needed for lateral support only.

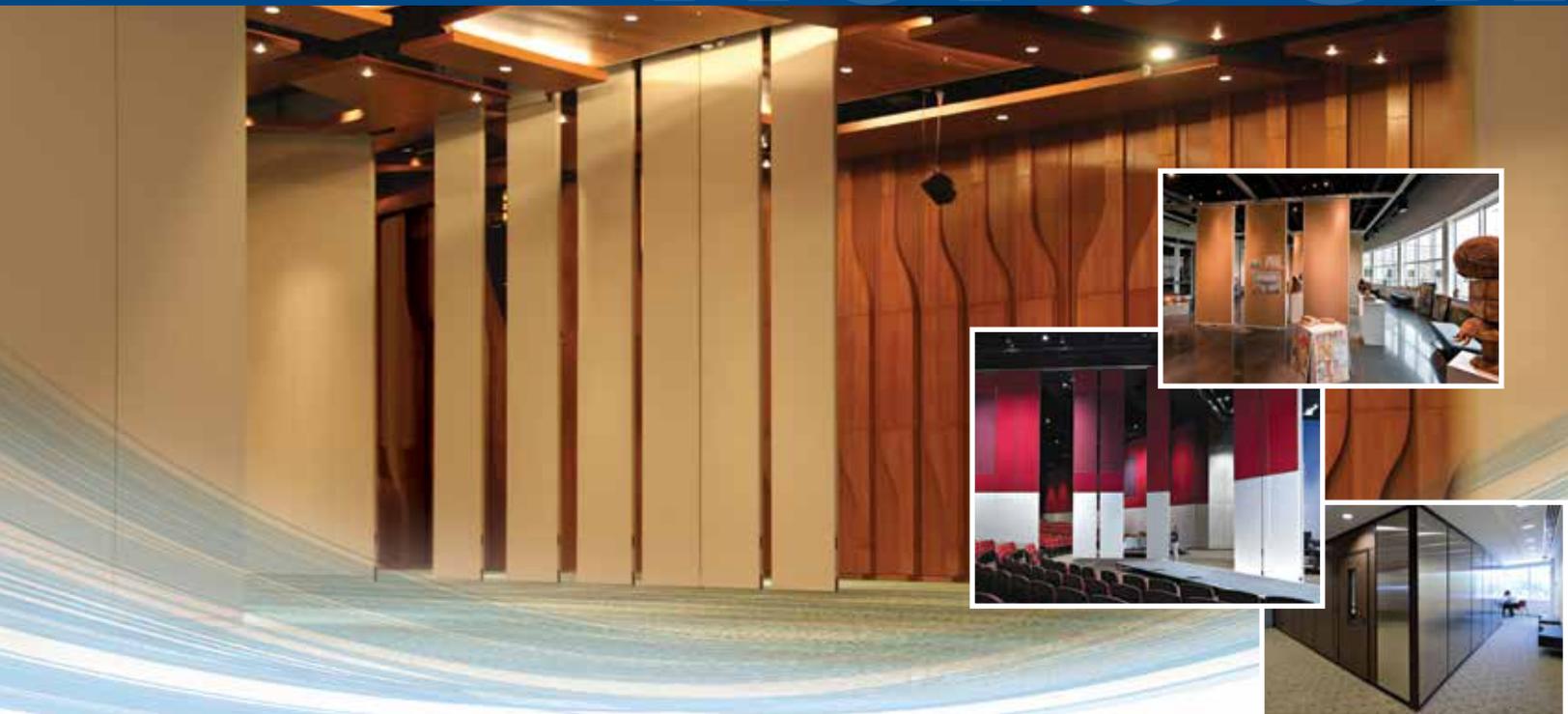


ACCORDION PARTITIONS –

(or doors) provide fast space division. Simply pull across the opening and latch. Add switches, curves and posts to move

partitions to store in alternate locations or to intersect with other partitions. Available as single doors or pairs. Recommended for classrooms, meeting rooms and religious buildings – wherever you need easy, fast space division.

Operable HUFCOR SERIES 600 PARTITIONS



The Hufcor 600 Series operable partition is the most versatile and aesthetically pleasing operable wall constructed today. It combines the durability of a welded steel frame with the design versatility of various acoustical and decorative face constructions.

The panel design enables the 600 series to be manufactured with Hufcor's quick-set mechanical top and bottom seals that provide the most reliable and fastest in-field operation. Hufcor's time-tested protective edge trim is standard on both the 3" [76] and 4" [102] thick models yet both can be supplied with a monolithic, untrimmed edge. The deep nesting, interlocking bullnose/astragal and integrated seals provide a reliable vertical seal that keeps out sound.

MODEL NUMBER CHART

When specifying the Hufcor 600 series, simply choose performance features – STC rating, seal system, trim color, protective edge trim, pass doors, finishes – as needed on the project. Our model numbers are easy to understand once you know the code (see chart below).

First Digit 6: 600 Series

Second Digit 3 or 4:
3" or 4" thick panels

Third Digit:
1 for single models; 2 for paired models; 3 for continuously hinged (train) models

Fourth Digit:
E for Electric operation;
F for Fire-Rated

1st Digit	2nd Digit	3rd Digit	4th Digit	Model Number
Series	Panel Thickness	Configuration	Optional Code for Special Requirements	
6	3" [76]	Single Panels		631
6	3" [76]	Paired Panels		632
6	3" [76]	Continuously Hinged (Train)	E = Electric Operation	633, 633E
6	4" [102]	Single Panels	F = Fire Rated Model Available	641, 641F
6	4" [102]	Paired Panels	F = Fire Rated Model Available	642, 642F
6	4" [102]	Continuously Hinged (Train)	E = Electric Operation	643E

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

main image

Tallest single-pieced panels installed in the US at the Music City Center in Nashville, TN.

insets (top to bottom)

Museums install overhead tracking systems and Hufcor operable panels to reconfigure exhibits.

Custom factory-applied fabric and trim colors highlight this sloped panel installation at Epic Systems in Verona, WI.

Stainless steel clad 600 Series panels were used to bounce natural light into corridors created by the operable partition.

600 SERIES FEATURES & BENEFITS

Four-finger, multiple contact sweep seals
 "Quick-Set" top and bottom mechanical seals
 Standard 1"[25] top and 2"[51] bottom clearances (deeper
 bottom clearances optional on single 4"[102] thick panels)

Welded, heavy-duty 16-gauge steel frame

Protective vertical edge trim or optional monolithic edges

Available in three standard trim colors:
 Lamb's Wool, Brown or Gray. Custom colors
 for metal trim are available for an upcharge.



Lamb's Wool

Brown

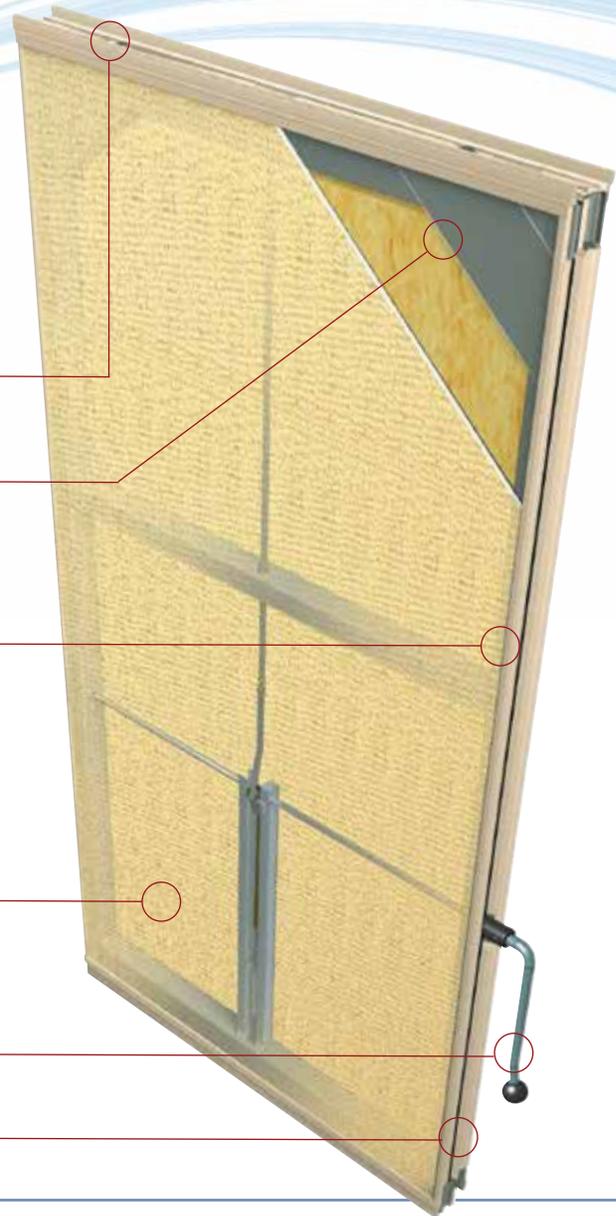
Gray

Gypsum and steel acoustic faces with
 tackable surface options

Standard vinyls, fabrics, carpets and
 custom finishes may also be applied

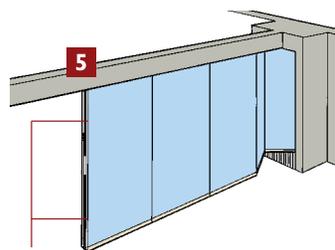
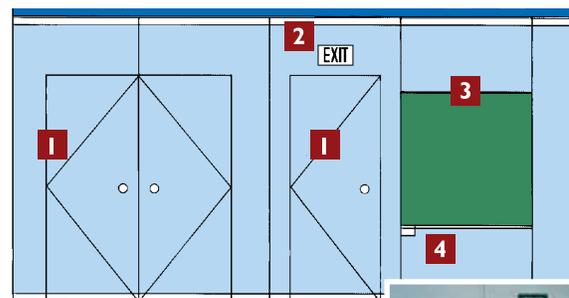
Waist-high seal activator for fast, easy setup

Deep nesting, vertical bullnose/astragal system



OPTIONS FOR OPERABLE PARTITIONS

- 1. ADA Compliant Pass Door** – Available in single or double doors, Hufcor pass doors comply with ADA requirements and are of the same construction and finish as the panels. Options include automatic door closers, locks and prep for windows. No threshold required.
- 2. Exit Signs** – Surface mounted or inset exit signs are available for use on pass doors. Choose either green or red with white letters.
- 3. Work Surfaces** – Chalkboard, inset and full height dry erase marker and tackboard work surfaces can be inset or untrimmed and include a full-width pen or chalk rail. The chalk and dry erase marker boards resist damage, abrasion, scratching and color fading, and wipe clean with a dry cloth or eraser.
- 4. Eraser Pocket** – This handy inset pocket holds a standard chalkboard eraser or other work surface accessories.
- 5. HufGard™ Safety System** – For electric partitions. Stops partition movement if people or objects are in the path of the partition.



Pressure-Sensitive Leading Edge Compresses



Double Pass Doors Shown
 with Recessed Illuminated
 Exit Sign.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

OPERABLE PARTITIONS SPECIFICATIONS

(Refer to the Product Guide chart on pages 4-5 for individual product features, options, standard sizes)

Panel Construction

Panels are a nominal 3" [76] or 4" [102] thick. Panel faces are laminated to the appropriate substrate to meet the STC requirement. Welded frames are of 16 gauge [1.42mm] steel with integral factory applied aluminum vertical edge and face protection. (Optional: no protective vertical face trim for a monolithic look.) Vertical sound seals are of tongue and groove configuration to ensure panel-to-panel alignment and prevent sound leaks between panels. Hinges for pairs or continuously hinged models are recessed and project no more than 1/4" [6] from the panel face.

Seals

Paired & Individual: horizontal top seals are retractable, provide 1" [25] nominal operating clearance, and exert upward force when extended. All panels, including pass door panels and lever closure panels have retractable top and bottom seals. 3" [76] models have standard fixed (sweep) dual 4-finger vinyl top seals but retractable top seals are optional.

Horizontal bottom seals are retractable, provide up to 2" [51] nominal operating clearance and exert downward force when extended. 4" [102] bottom clearance is an available option on Model 641. Automatic bottom seals are optional for 3" [76] single and paired models.

Continuously Hinged (Trains): Electric continuously hinged models have fixed top seals and retractable bottom seals. Fixed bottom seals are an option. 633 manual continuously hinged models have top and bottom fixed seals.

Finishes

The standard face finish is factory-applied vinyl; however, optional carpet, fabric, wood veneers and other custom finishes are available on most models. Panels may also be unfinished for field decoration. The metal trim is powder coated and the matching vinyl seals are available in Lamb's Wool, Gray, or Brown. Custom metal trim colors are available. If a custom trim color is selected, the vinyl sound seals will be furnished in Gray, Brown or Lamb's Wool.

Suspension System

630 SERIES STC & Hanging Weights

Models	Sound ¹ Transmission Class (STC)	Hanging Weight ² Lbs./Sq.Ft. [Kg./Sq.M]
631/632/633	51	10.2 [49.8]
631/632/633	49	8.9 [43.5]
631/632/633	47	7.8 [38.1]
631/632/633	43	7.3 [35.6]
631/632/633	41	5.7 [27.8]

640 SERIES STC & Hanging Weights

641/642	56	13.6 [66.4]
641/642/643	54	10.9 [53.2]
641/642/643	52	9.5 [46.0]
641/642/643	49	8.5 [41.2]
641/642/643	47	8.0 [38.7]
641/642/643	43	7.8 [37.8]

¹ Sound Transmission Class (STC). Not all substrates are available for all STCs.

² Estimated standard panel weight. Weight will vary based on size, substrate and options. Allow approx. 3.6 lbs./lin ft. [5.3 kg/m] for track. Add 140 lbs. [63 kg] for pass door; add 5 lbs./lin. ft. [7.4 kg/m] of height for Lever Closure Panel. Weights are calculated for a single line of panels only.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

Hufcor track systems have been life-cycle tested for up to 100 miles [161km] or approximately 10 years of use.

Acoustics

The partition has been tested in accordance with ASTM E90. A complete, unedited written test report is available upon request. See charts for STC ratings.

ISO Registration

Hufcor U.S. manufacturing facilities' quality systems are registered to the ISO 9001 standards.

Fire-Rated 600-F

One-hour fire rated partitions are available in pairs and single panel models and are identified with an "F" following the model number. They are the same basic construction as the Series 600 and may be finished with any standard Hufcor vinyl, fabric, carpet or any vinyl having a UL Label of 15 or less flame spread. Panel faces may be painted or shipped unfinished for field decoration. The local fire marshal must approve any field applied surface material.

The partition closure must be by lever closure panel which terminates in either a wall recess of a minimum 1-3/8" [35] in depth or surface wall jams not to exceed 1-3/8" [35] protrusion.

Fire-rated panels are listed as a one-hour Special Purpose Fire Door assembly, tested to UL 10B, ASTM E152 or NFPA 252 standards. The listing includes all variations of the panel configuration, tracks, hardware, end conditions, options, finishes and pass doors contained in the project design.

Warranty

Series 600 and 600-F partitions are guaranteed for two years against defects in material and workmanship, excluding abuse.

Details and editable specifications can be downloaded from Hufcor's website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.



BIM REVIT® FAMILIES NOW AVAILABLE

CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/600bim.

630 SERIES Stack Sizes

Configuration	Model(s)	Nominal Stack Depth
Paired	632	3-3/4" [95] per panel + 1" [25] (for Type 38 track) 4" [102] per panel + 1" [25] (for Type 40, 11 track) ¹
Individual (Omni)	631	3-3/4" [95] per panel + 1" [25] ¹
Continuously Hinged (Train)	633 (manual) 633E (electric)	4" [102] per panel + 8-1/2" [216]

640 SERIES Stack Sizes

Paired	642/642F	4-1/4" [108] per panel + 1" [25] ^{1,2}
Individual (Omni)	641/641F	4-1/4" [108] per panel + 1" [25] ^{1,2}
Continuously Hinged (Train)	643E (electric)	4-1/4" [108] per panel + 8-1/2" [216]

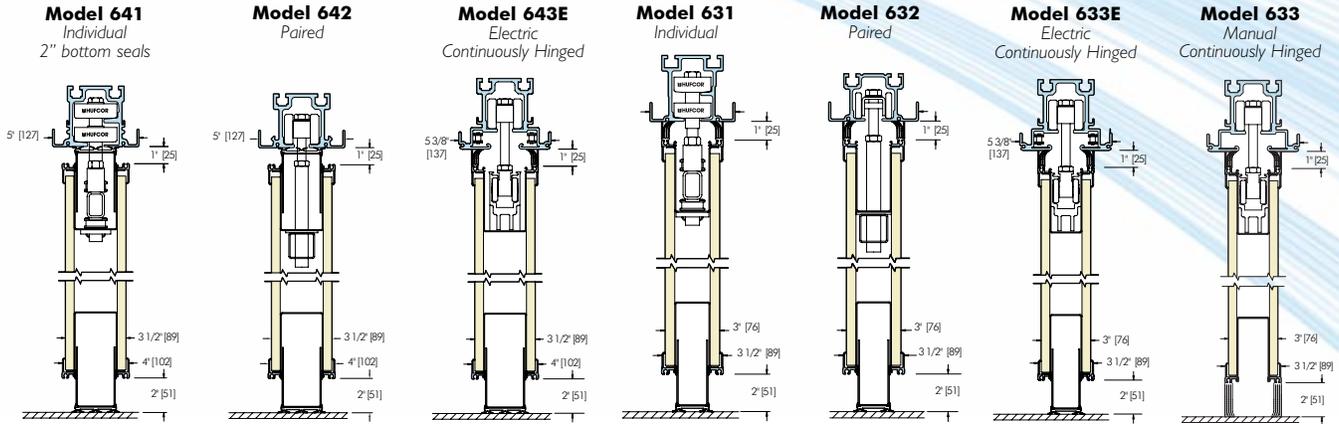
¹ Stack size shown is for retractable bottom seals. Use of optional face material may increase stack dimensions.

² For fire rated models, add 1-1/2" [38] in lieu of 1" [25].

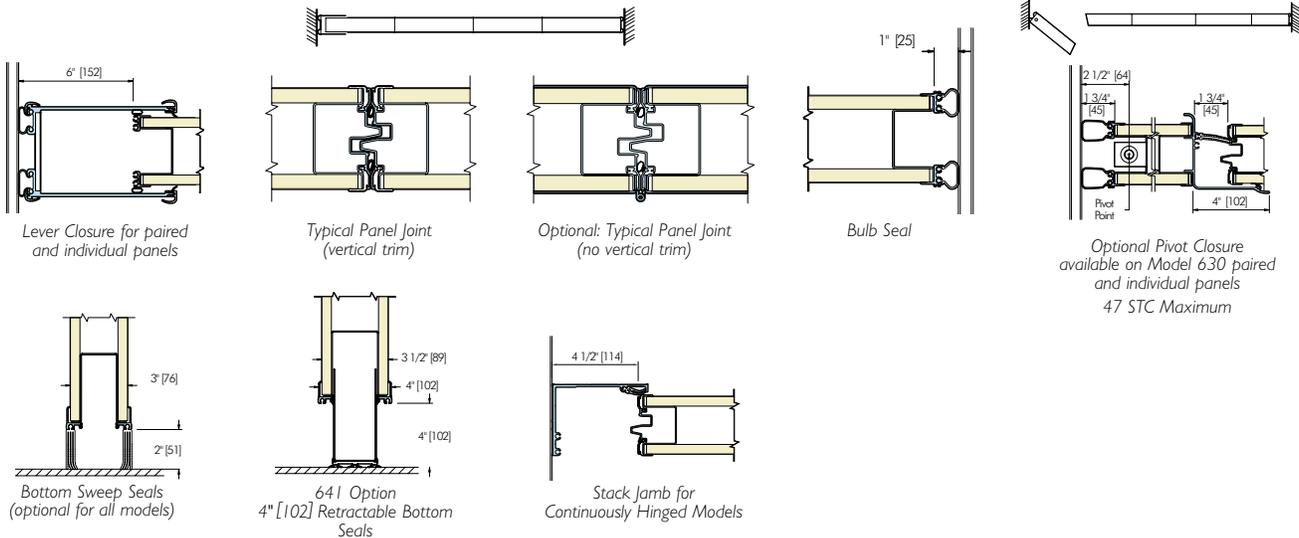
OPERABLE PARTITIONS SPECIFICATIONS

(Refer to the Product Guide chart on pages 4-5 for individual product features, options, standard sizes)

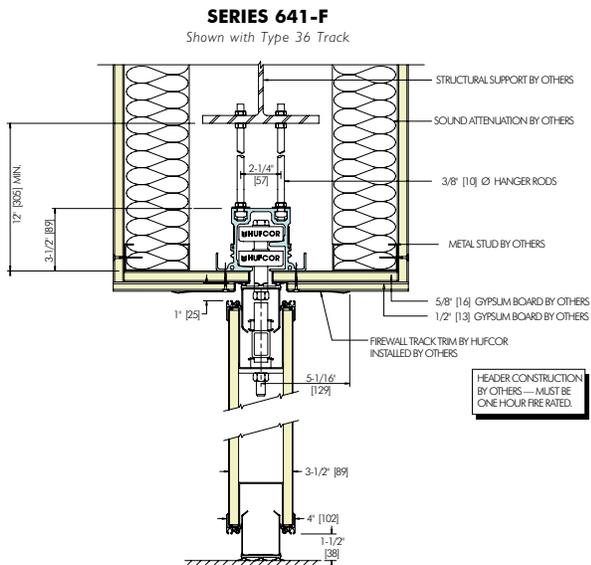
600 SERIES SECTIONS



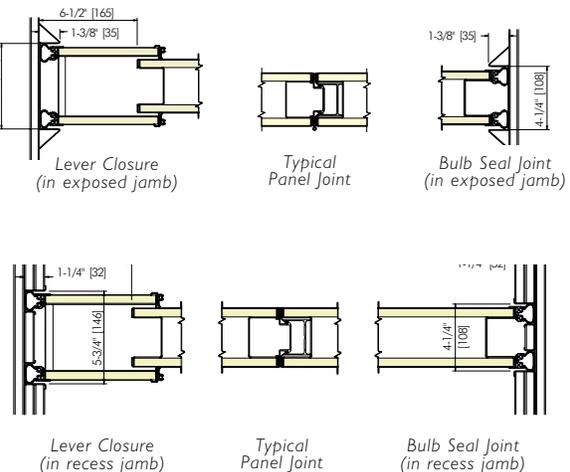
600 HORIZONTAL & OPTIONAL SECTIONS



600-F FIREWALL SECTIONS



600-F FIREWALL HORIZONTAL SECTIONS



Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

Summit™ VERTICAL LIFT OPERABLE PARTITIONS



Flexibility has a whole new direction...up.

Hufcor proudly offers the Summit 645V retractable operable wall system. The patented Summit™ system allows individual acoustically rated operable panels to cascade through a narrow slot in the ceiling extending into the opening or stacks them neatly above the ceiling when not needed. The unique, automated lifting device makes achieving optimal space division as simple as pushing a button.

main image

Side-by-side Summit vertical lifts divide these two classrooms at Duke University.

insets (top to bottom)

Full width dry erase marker board surfaces are available for Summit.

Time Warner Sports installed Summit to create a flexible meeting area adjacent to their employee lunch room.

This Kentucky corporate headquarters uses Summit partitions to create flexible meeting rooms with all the panels stacked above the ceiling.

FEATURES & BENEFITS

- **Retracts vertically through and above the ceiling**

Benefit: Floor space is not needed to store the partition when it is not in the opening.

- **Interlocking seals**

Benefit: Maintains acoustics over time, ensures panel-to-panel alignment, and adds stability to the partition when extended.

- **Contact Sensor Seal**

Benefit: Safety—Code compliant and stops the downward movement and reverses the partition if it should encounter a person or object.

- **Vertical Guide Rails**

Benefit: Reduces moveable parts and the need for separate motors to seal panel into opening.
Benefit: Easy access to operating guide rollers and safety limit switches for inspection or should repairs or adjustments be needed.

- **Safety Systems**

Benefit: Per UL325, Summit contains primary and secondary safety systems in the event a single safety system would fail.

- **Manual override of motor units**

Benefit: Panels can be moved if there is a power failure.

- **Electronic, automatic operation**

Benefit: Automated operation – reduces setup and operational training time for single person operation.

- **Durable welded steel frames**

Benefit: Proven durability in tens of thousands of Hufcor installations globally.

- **Single panel construction**

Benefit: Fewer moveable parts and aesthetically more appealing, creating a “wow” factor.



SUMMIT™ OPERABLE PARTITION SPECIFICATIONS

(Refer to the Product Guide chart on pages 4-5 for individual product features, options, standard sizes)

Panel Construction

Panels are a nominal 4" [102] thick and to 33" [838] in height. Panel faces shall be steel laminated to appropriate substrate to meet the STC requirement. Welded steel frames are of 14 gauge [1.90] painted steel. Panels have no horizontal face trim, providing a monolithic appearance.

Summit is available in heights to a nominal 17'6" [5.33m] and partition opening widths to a nominal 40' [12.2m]. Contact your Distributor for openings exceeding these dimensions.

Seals

Sound seals shall be of tongue and groove configuration, ensure panel-to-panel alignment and prevent sound leaks between panels.

Horizontal panel edges shall provide a minimum groove appearance.

The first panel in the opening shall have a bottom retractable safety sensor seal providing a minimum of 2" [51] floor adjustability to accommodate out-of-level floors.

Finishes

The standard face finish is factory-applied vinyl; however, optional carpet, fabric, full height marker board, architectural fusion laminates, rotogravure baked polyester steel and other custom finishes are available, subject to factory approval for manufacturing compatibility.

Exposed metal trim is powder coated in Lamb's Wool, Gray, Brown, or clear anodized aluminum. The vinyl seals are available in Lamb's wool, Gray or Brown. Custom metal trim colors are available for an upcharge.

IMPORTANT NOTE ABOUT FACE FINISH DIRECTION: Finishes will be applied to the Summit IN A HORIZONTAL DIRECTION. The finishes provided on most selectors or samples are shown in a vertical position and may look different when applied horizontally.

Motor and Drive System

Panels shall stack on steel drive box above the ceiling and be lowered into the opening via gravity feed operation. The motor and drive system shall automatically extend/retract the panels in the opening by activating the key-switch control.

Each panel shall be supported by two guide rollers traveling in vertical guide rails.

Power unit and controls shall be UL listed. Motor shall have adequate horsepower to operate partition effectively. Partition shall be operated by one control station wired in series. The key station requires human contact to be activated, ensuring safe, supervised operation of the partition system.

Safety Systems

Adherence to UL325 primary and secondary safety systems required. When the operable wall is being lowered (closed), the panels shall stop and reverse a few inches if the leading (bottom) edge comes into contact with an obstruction. The operation of the wall may resume once the obstruction is cleared and the key switch has been reset.

Acoustics

The complete partition system has been tested at a laboratory accredited by the National Voluntary Laboratory Accreditation Program (NVLAP) and in accordance with ASTM E90 Test Standards shall have obtained a minimum STC rating of 51.

Weight

Weight of the panels shall be 10.9 lbs. per sq. ft. [53.2 kg/sq m].

Seismic

The systems must be tested to withstand seismic movements and designed per Building Code SEI/ASCE 7 for site class D, Category III at a minimum.

ISO Registration

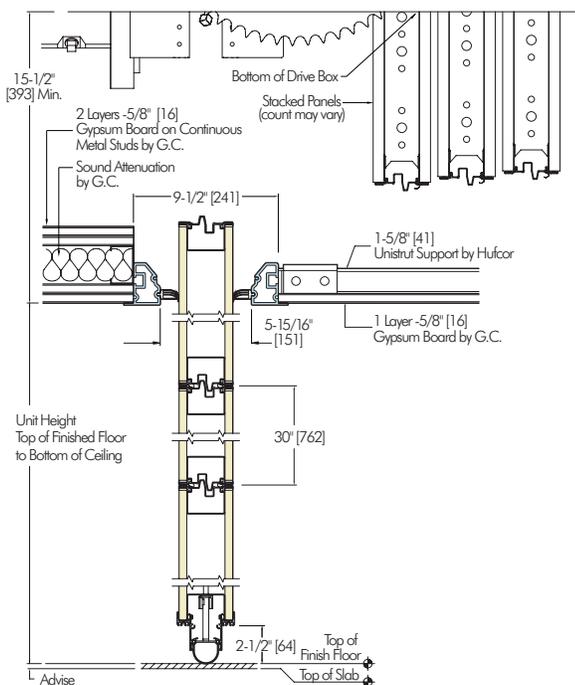
Hufcor's U.S. manufacturing facility's quality systems are registered to the ISO 9001 standards.

Warranty

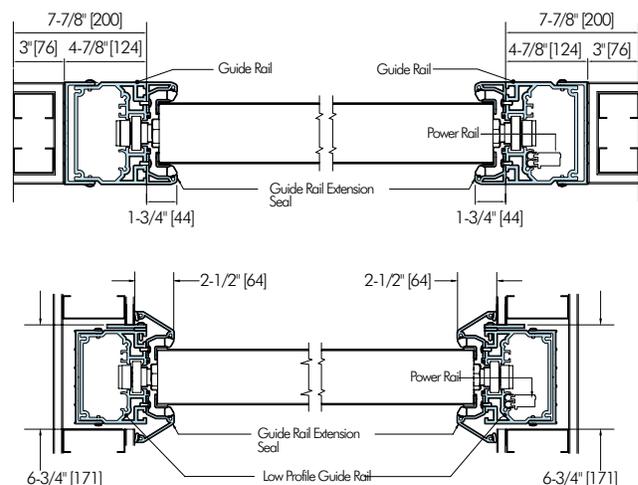
Summit Series 645V partitions are guaranteed for two years against defects in material and workmanship, excluding abuse.

Details and editable specifications can be downloaded from Hufcor's website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.

645V SERIES VERTICAL SECTION



645V HORIZONTAL SECTIONS



BIM REVIT® FAMILIES NOW AVAILABLE
CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/summit-bim.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

Glass Wall

MOVABLE PARTITIONS



Hufcor glass walls are clearly visionary.

Our movable glass partitions allow natural light to flood an interior space while providing space flexibility. And, with your choice of clear tempered, full satiny translucent, etched, or custom glass, the glass walls can become the signature design element of your rooms. Satisfied customers are using glass partitions to close off offices, storefronts, restaurants, bank lobbies, library training centers, and many more to create secure, flexible spaces.

main image

Diageo Corporation's Latin America headquarters in Miami with custom designed decals separate their corporate testing and training offices.

insets (top to bottom)

Timber framed folding glass walls at a Hampton Inn breakfast lobby.

The Wit Hotel in Chicago uses custom acrylic sheeting to divide a private area of their luxury hotel bar.

Icebox Bakery at DFW Airport uses sliding glass walls for their moveable storefronts during off hours.

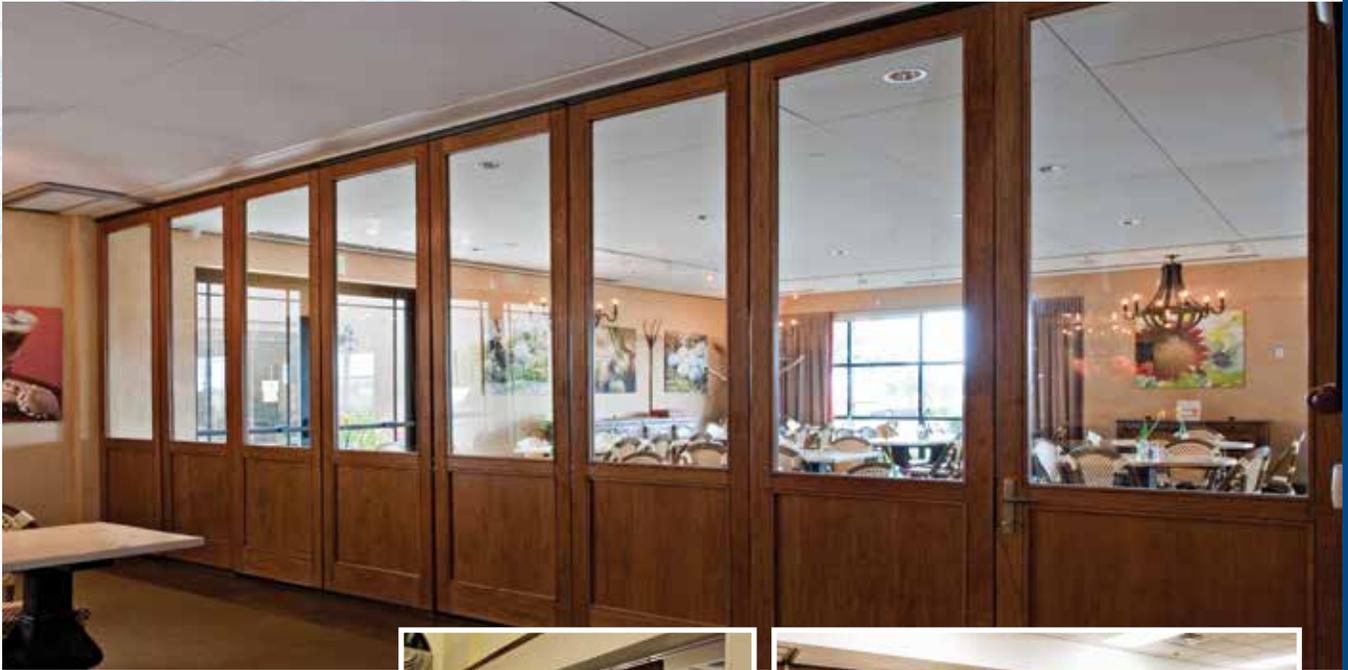
GLASS WALL PRODUCT SELECTOR

MODEL	CONFIG.	SERIES #	TOP SEALS		FLOOR SEALS		VERT. TRIM	MAX. ¹ HEIGHTS	MAX. OPENING WIDTH	STC ² ACOUS. RATINGS
			FIXED	RETRACT	RETRACT	FIXED				
Frameless	Paired	GL2	std	n/a	n/a	std	opt	105" [3.2m]	Unlimited	n/a
Frameless	Single	GL1	std	n/a	n/a	std	opt	105" [3.2m]	Unlimited	n/a
Timber-Framed	Paired	GT2	std	n/a	n/a	std	n/a	102" [3.1m]	Unlimited	n/a
Timber-Framed	Single	GT1	std	n/a	n/a	std	n/a	102" [3.1m]	Unlimited	n/a
Acoustically Rated	Paired	GA2	std	n/a	opt	std	std	122" [3.7m]	Unlimited	32, 44
Acoustically Rated	Single	GA1	std	n/a	opt	std	std	122" [3.7m]	Unlimited	32, 44

¹Heights shown are standard. Contact your local Hufcor distributor for custom sizes. ²n/a = not available

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

Glass Wall **TIMBER FRAMED**



main image

This Napa Valley restaurant uses raised panel bottom sections to divide this small banquet room with Hufcor timber framed custom glass walls.

insets (left to right)

Hilton's Hampton Inn lobby breakfast area is divided by timber framed glass movable walls.

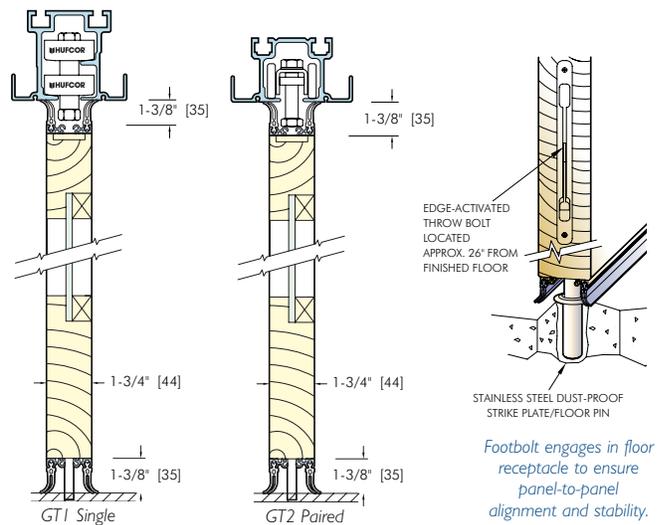


The Galt Hotel incorporates Hufcor timber framed glass wall folding panels and batwing doors for egress.

Timber Framed Glass Wall

consists of glass surrounded with a wood frame. Each wood frame is composed of triple laminated solid wood top and bottom rails and stiles that are constructed from custom made veneers, solid wood edges and an engineered wood core, to ensure a sturdy, durable construction. Choose wood frames made of oak, maple, cherry, or Douglas fir. Frames may also be customized. The wood is stained and finished with a matte coat of polyurethane. The stain color is selected from Hufcor's standard color selector. Panels may be ordered as single or paired panels. Single (or omni-directional) panels may be used in alternate locations or stacked in a remote location. Paired panels are a good choice when the partition goes from wall-to-wall. Pivot panels allow access between rooms. Optional in-line pass doors are available on single (omni) models. Panels are shipped fully assembled.

VERTICAL SECTIONS



Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

FRAMELESS Glass Wall



main image

Wisconsin Center for Discovery installed frameless glass walls to create large meeting areas open to the building's multi-story atrium.

insets (left to right)

Retailer and concession storefront glass wall systems, including radius tracks, are all available from Hufcor.

Kohler's Chicago showroom uses Hufcor frameless systems at their Merchandise Mart entrance.

Inset pass doors and custom etching create this flexible office space at an Oakland, CA area clinic.

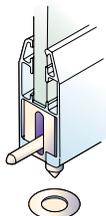
Frameless Glass Wall consists of glass panels mechanically fastened to horizontal top and bottom rails. The glass has polished edges and no vertical trim – although vertical trim is an available option. Panels may be ordered as single or paired panels. Single (or omni-directional) panels can be used in alternate locations or stacked in a remote location. Paired panels are a good choice when the partition goes from wall-to-wall. Pivot panels allow access between rooms. Optional in-line pass doors are available on single (omni) models. The standard horizontal rails are of clear anodized aluminum but may be custom finished. Panels are shipped fully assembled.

NOTE: There will be a gap of 1/4"-1/2" [6-13] between the glass panels when they are in place to prevent glass-to-glass contact. The gap varies due to glass industry tolerances.

FRAMELESS FEATURES



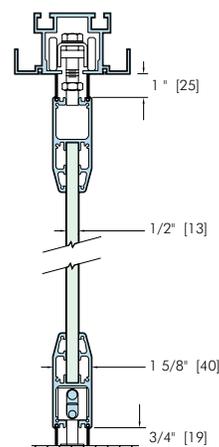
In-Line Pass Door



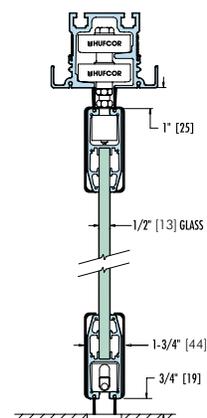
All panels are supplied with concealed foot bolts and interlocking mechanisms. Footbolt engages in floor receptacle to ensure panel-to-panel alignment and stability.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

VERTICAL SECTIONS



GL2 Paired Panel
Shown with Standard Horizontal Rail



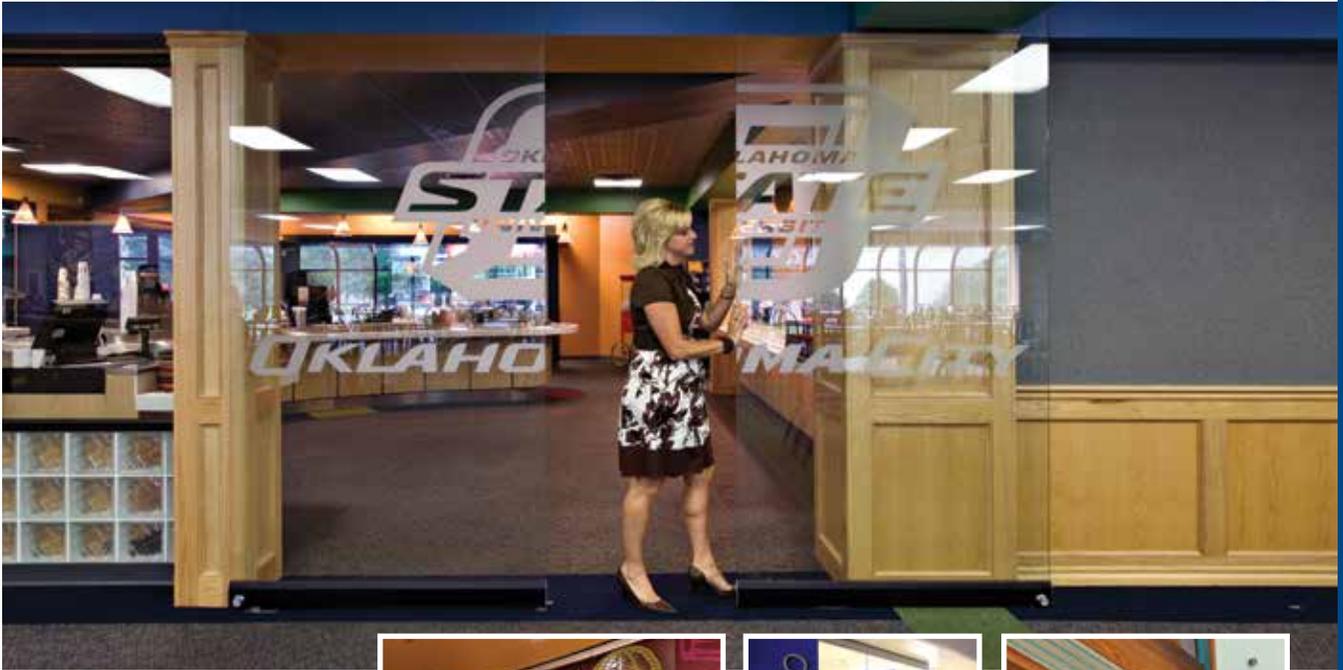
GL1 Individual Panel
Shown with Optional Stainless Steel Clad Rail



BIM REVIT® FAMILIES NOW AVAILABLE

CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/gl-bim.

Glass Wall SLIDING DOORS



main image

When closed, Hufcor glass wall sliders feature the Oklahoma State logo and secure the cafeteria.

insets (left to right)

A library uses a large Hufcor glass slider with custom graphics to close the entrance to the children's wing.



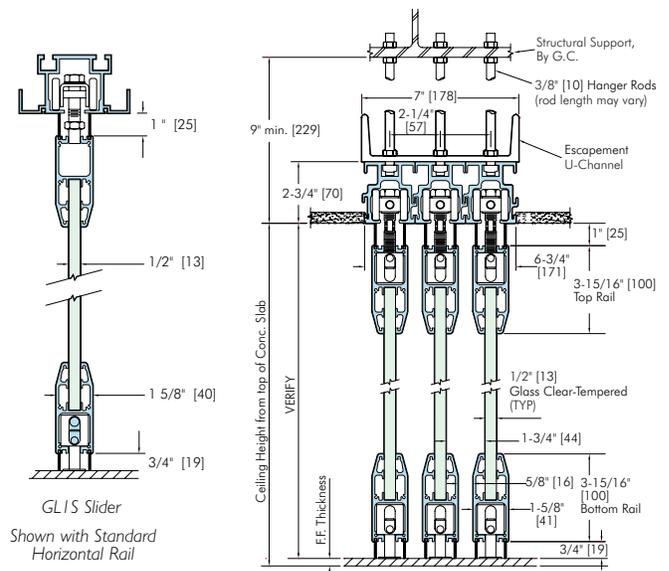
Morris & Co. uses a pocket slider to close off the gift shop at Fontainebleau Resort's lobby.

Slider tracks can be used with Hufcor timber framed glass walls as well.

Sliding Glass Wall. Hufcor frameless and timber framed glass walls make perfect sliding glass door systems. Top hung to eliminate floor tracks, these systems make convenient closures. Based on the track system and design, the Hufcor sliding glass doors can stack exposed, some within wall pockets and others with side-by-side telescoping tracks.

Custom designed for each opening, these door systems reduce floor tracks traditionally found with sliding pocket doors. And, with Hufcor's Unispan overhead support system, these door systems can be designed to create "barn door" or "pocket door" sliders up to 40' [12.2m] long without the need for traditional overhead supports.

VERTICAL SECTIONS



GLIS
Type 46 Side-by-Side Track
Up to Five (5) Tracks Available

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

BIM REVIT® FAMILIES NOW AVAILABLE
CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/gl-bim.

ACOUSTIC Glass Wall



main image

Schools enjoy the benefits of acoustical separation and full daylighting with Hufcor acoustic glass wall.

insets (top to bottom)

Full height inset pass doors and protective bottom mullions offer protection and a design consistency at McKinney High School in Texas.

Spodek Dental offices in Del Ray Beach, FL use paired glass wall in their lobby entrance area.

Translucent glass inserts can also provide full privacy yet allows muted daylighting to enter divided rooms with this system using Hufcor mechanical bottom seals.

Color matched aluminum or timber panels can also be used for acoustical separation as shown at this meeting space in Texas.



Acoustic glass wall partitions

combine acoustic separation and the aesthetic appeal of glass. Panels are of glass surrounded with a nominal 3-1/4" [83] thick durable aluminum frame with top and bottom sweep seals. An optional retractable bottom seal with 1" [25] floor clearance exerts downward force to help seal out sound and stabilize the panel. The frame is of clear anodized aluminum. Black or bronze anodizing, Lamb's Wool powder coating, or custom colors are available for an upcharge. Acoustical glass wall panels may be used with the Unispan support system in addition to our standard tracks.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

glass wall
CLEARLY VISIONARY

Glass Wall ACOUSTIC



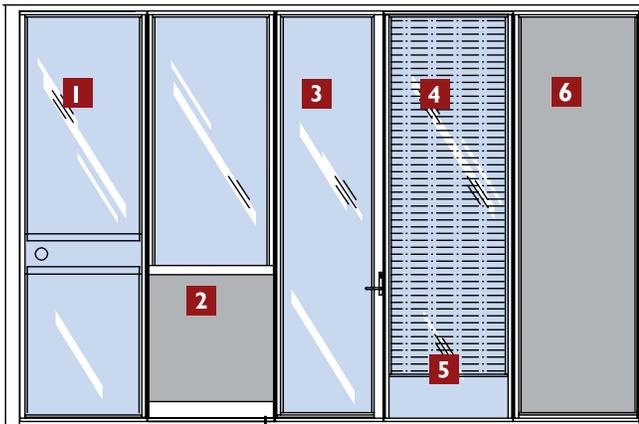
◆ lever closure panel



◆ pass door & sound absorption top sections



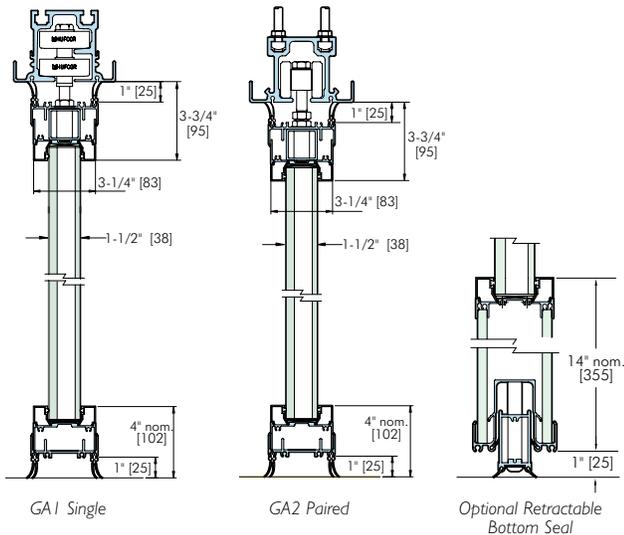
◆ optional mini blinds



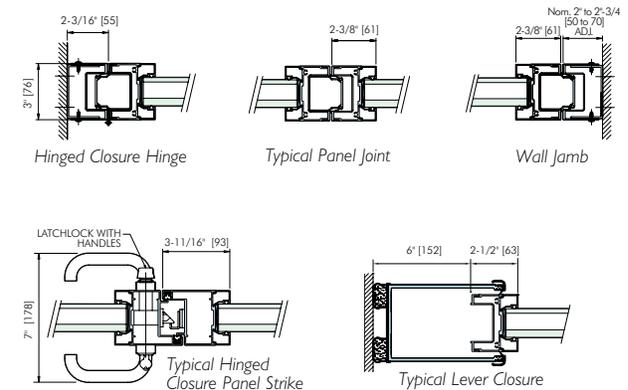
AVAILABLE OPTIONS FOR ACOUSTIC GLASS WALL

- 1. Lever Closure Panel** – An expanding jamb seals the panels in the opening. When not in use, nothing remains in the opening.
- 2. Mullions** – Allows for segmented faces.
- 3. Inset Pass Doors** – Enables access between rooms.
- 4. Blinds** – Inset in the glass, manual tilt operation.
- 5. Mechanical Bottom Seal** – Quick-set Hufcor seal systems available.
- 6. Solid or Sound Absorptive Faces** – Adjacent panels can contain solid or ecoustic materials.

VERTICAL SECTIONS



HORIZONTAL SECTIONS



BIM REVIT® FAMILIES NOW AVAILABLE
CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/ga-bim.

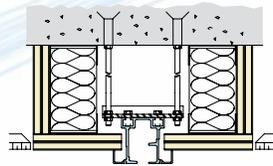
Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

TRACK SYSTEMS

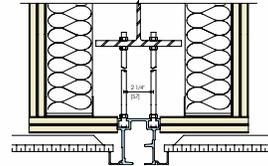
A QUALITY TRACK SYSTEM ASSURES YOUR PARTITIONS WILL MOVE EASILY FOR YEARS TO COME AND ENHANCE FAST PANEL SET-UP AND TAKE-DOWN.

All Hufcor tracks are rigorously tested for a minimum of 100 miles (approx. 10 years) of use. Job requirements vary, which is why Hufcor offers a selection of tracks to meet your needs. Our patented designs are the most imitated in the industry.

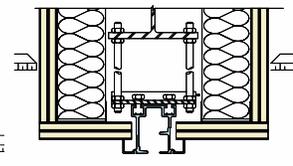
SOME TYPICAL SUSPENSIONS:



From Concrete Deck



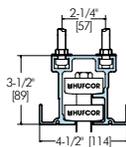
Directly from Steel Beam



From Suspension below Steel Beam

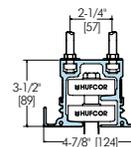
ALUMINUM TRACK SYSTEMS

Our aluminum tracks are of clear anodized extruded architectural grade 6063-T6 alloy. Among aluminum's benefits are quiet operation, consistent shape for end-to-end alignment, unitized design for incorporating header panels and alignment pins, corrosion resistance, and we anodize it for a smooth, hard running surface needed for proper carrier movement. A selection of tracks is available to accommodate the weight of the model selected. The tracks have been load tested a minimum of 100 miles [161] (approximately 10 years of use).



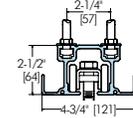
TYPE 26 OMNI-DIRECTIONAL

Weights to 500 lbs. [227kg] per panel



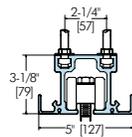
TYPE 36 OMNI-DIRECTIONAL

Weights to 1000 lbs. [453 kg] per panel



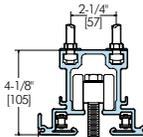
TYPE 38 PAIRS & MANUAL TRAINS (ALSO AVAILABLE AS CURVE & DIVERT SYSTEM FOR OMNI-DIRECTIONAL PANELS)

Weights to 400 lbs. [181 kg] per panel



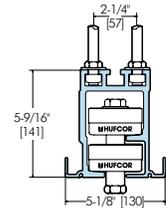
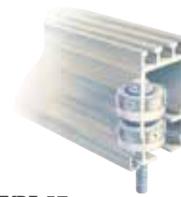
TYPE 40 PAIRS & MANUAL TRAINS

Weights to 900 lbs. [408 kg] per panel



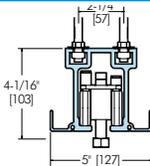
TYPE 42E ELECTRIC TRAINS

Weights to 900 lbs. [408 kg] per panel



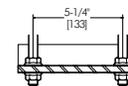
TYPE 57 OMNI-DIRECTIONAL

Weights to 1500 lbs. [680kg] per panel



TYPE 28 CURVE & DIVERT SYSTEM FOR OMNI-DIRECTIONAL PANELS

Weights to 1200 lbs. [544kg] per panel



OPTIONAL SUSPENSION BRACKET

Optional suspension bracket for 5-1/4" [133] spacing. Available on all aluminum tracks.

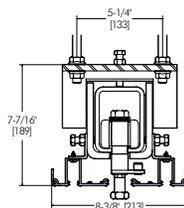
STEEL TRACK SYSTEMS Used when the partition height or weight limit exceeds that recommended for aluminum track.

TYPE 11 PAIR, ELECTRIC, & OMNI-DIRECTIONAL PANELS

(ALSO AVAILABLE AS
CURVE & DIVERT SYSTEM FOR
OMNI-DIRECTIONAL PANELS)

Weights to 3000 lbs.
[1361kg] per panel

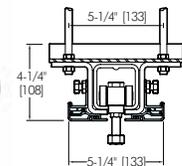
Note: Metric dimensions in [] are in millimeters unless otherwise indicated.



TYPE 12 PAIRS & OMNI-DIRECTIONAL PANELS

(ALSO AVAILABLE AS
CURVE & DIVERT SYSTEM
FOR OMNI-DIRECTIONAL
PANELS)

Single panel weights to 1000 lbs. [453kg]
Paired panel weights to 900 lbs. [408kg]



UNISPAN® SELF-SUPPORT SYSTEM



header below ceiling (exposed)

header above ceiling

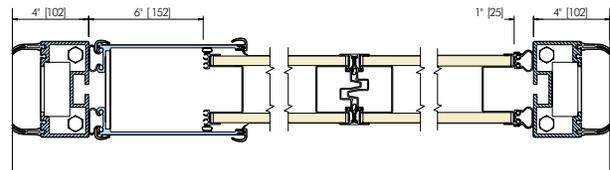
Hufcor's Unispan® is an independent support system used with Hufcor operable, accordion, and select glass wall partitions for quick, easy room division. It was developed to enable facilities to install partitions in buildings with inadequate overhead structure to support the weight of partitions. Unispan consists of a horizontal truss and two 2-1/2" x 5" [63.5 x 127] aluminum columns that support a movable partition independent of the building. The columns are connected to floor plates that distribute the load of the system at the floor. Bracing is needed for lateral stability only. The floor supports the weight of the system and must support a maximum of 360 psi at each post. The system can be moved to another location to accommodate future needs.

Unispan is available in widths up to 40' [12.2 m]. The height is limited by the panel weight. Operable panels can weigh no more than 400 lbs. [181 kg] each.

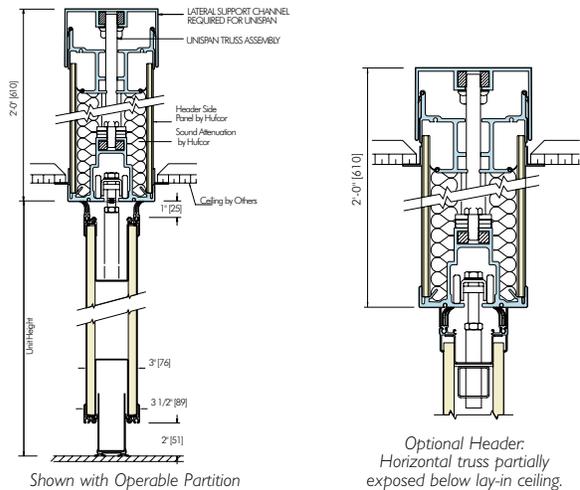
UNISPAN FEATURES

- **NEW!** Side-stacking systems for omni-directional panels now available. Visit www.hufcor.com/Unispan-omni for available layouts.
- Pre-engineered structural support designed specifically for the Hufcor partition.
- Zone 4 seismic ratings.
- Reduces costs of installation, especially in multi-story commercial spaces, since the system may be manufactured in sections that fit into most elevators.
- Built-in headers form a baffle above the partition, eliminating the need for another sub to install a plenum barrier.

UNISPAN HORIZONTAL SECTION



UNISPAN VERTICAL SECTIONS



Shown with Operable Partition

Optional Header:
Horizontal truss partially
exposed below lay-in ceiling.



BIM REVIT® FAMILIES NOW AVAILABLE

CONTACT YOUR LOCAL HUF COR DISTRIBUTOR FOR ASSISTANCE OR VISIT hufcor.com/unispan-bim.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

POCKET DOORS PARTITION STORAGE



Shown are the most common configurations; however, others may be customized to your particular project.

The finishing touch to your installation, pocket doors cover the opening of the partition storage area. The doors may be factory-finished to match the partitions or field-finished to match the perimeter walls.

POCKET DOOR SPECIFICATIONS

Construction

Pocket Door panels are a nominal 3" [76] thick and similar in construction to the panels used in the opening. The welded steel frame is 16 ga. painted steel with aluminum vertical edge and face protection. (Optional for doors with steel faces only: no protective vertical face trim.)

Seals

The horizontal top and bottom seals are of multi-ply vinyl sweepstrips. When the pocket doors are in the closed position, the seals contact an aluminum head member which extends across the pocket from the track to the pocket walls. The pocket door is secured in the closed position by an expanding internal mechanism located approximately 46" [1168] from the floor in the face of the door. The top mechanism extends into the horizontal header. A jamb plate is attached to the floor and captures the bottom mechanism.

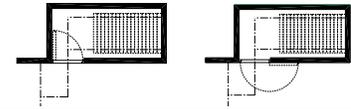
Finishes

The exposed metal trim and jambs are powder coated Lamb's Wool, Brown or Gray. The metal trim may be custom powder coated for an optional upcharge. The aluminum header is clear anodized; optional custom anodizing is available.

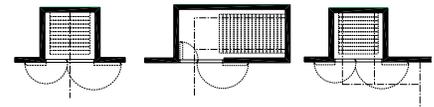
The face finish is factory applied vinyl. Carpet or fabric from Hufcor's standard color selectors may be ordered for an upcharge. Custom finishes are available but require factory approval for manufacturing compatibility. The doors may also be unfinished for on-site field finishing to precisely match the room décor.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

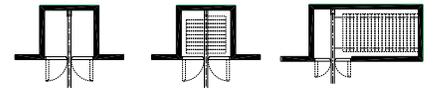
TYPE 1 POCKET DOOR



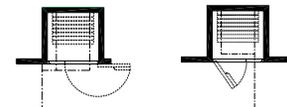
TYPE 2 POCKET DOOR



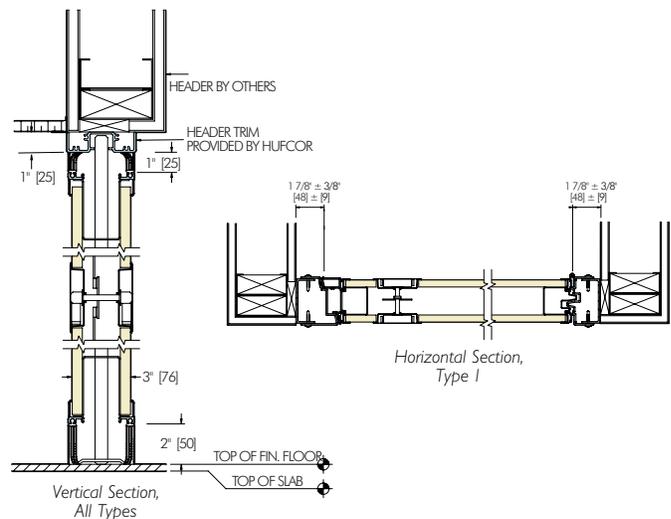
TYPE 3 POCKET DOOR



TYPE 4 POCKET DOOR



POCKET DOOR SECTIONS



Accordion FOLDING PARTITIONS

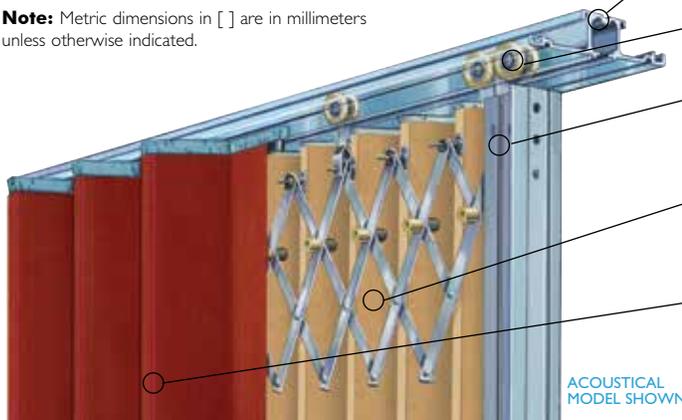


The industry's most attractive, durable accordion door.

Accordion doors are the faster, easiest way to divide space. Simply pull the door across the opening and latch. Accordions are a great choice when you need to divide space frequently. See chart at right for models and sound ratings. The model number also references the acoustical rating (example: model 3100 has a Sound Transmission Class (STC) rating of 31, model 3500 is rated STC 35, etc.).

HUFCOR ACCORDION DOORS MAY BE ORDERED AS SINGLE DOORS OR AS PAIRS. HEIGHTS ARE AVAILABLE UP TO 12' [3.65m] IN HEIGHT AND TO 20' [6.1m] IN WIDTH. WIDER OPENINGS MAY BE FILLED WITH MULTIPLE DOORS THAT ARE CONNECTED DURING INSTALLATION. AFTER THEY ARE INSTALLED, THE DOORS WILL LOOK AND MOVE AS A SINGLE UNIT.

Note: Metric dimensions in [] are in millimeters unless otherwise indicated.



ACCORDION Stack Sizes & Weights

Model	STC ¹ Rating	Lbs./Sq.Ft. [Kg./Sq.M]	Stack Dimensions ²
1500	15 (est.)	1.3 [6.3]	1.4"/ft. + 2" [117 + 51]
2000	20 (est.)	1.3 [6.3]	1.4"/ft. + 2" [117 + 51]
3100	31	2.7 [13.2]	1.4"/ft. + 3" [117 + 76]
3500	35	3.0 [14.6]	1.4"/ft. + 3" [117 + 76]
3900	39	3.7 [18.1]	1.4"/ft. + 3" [117 + 76]
4100	41	4.3 [21]	1.4"/ft. + 3" [117 + 76]

¹ Sound Transmission Class.

² Add 30% to stack dimension for carpet.

Single Door Maximum Width 20'0" [6.1m], Maximum Height 12'0" [3.65m].

For sizes in excess of these contact your Hufcor distributor.

ACCORDION STANDARD FEATURES

- A selection of heavy duty aluminum track systems are available to accommodate various ceiling conditions and provide sufficient support for each door.
- Steel ball bearing trolley with nylon tires supports the door every 18"-21" [457-533] and provides smooth, quiet operation.
- Adjustable lead carrier allows proper alignment of the partition's leading edge for effective latching at all times and enables the door to adjust to out-of-plumb conditions.
- Precision-engineered steel internal pantograph provides years of smooth, easy folding action and allows the door to easily maneuver curves and switches.
- Wrinkle-free, impact resistant, multi-ply, semi-rigid laminated covers provide a smooth, symmetrical appearance – not the drapery look provided by other manufacturers. If you decide to change your décor, or, if damage should occur, Hufcor can replace the cover or portions of a cover, rather than replace the entire door.

ACCORDION SPECIFICATIONS

(Refer to the Product Guide chart on pages 4-5 for individual product features, options, standard sizes)

Construction

Hufcor's accordion doors consist of two laminated covers assembled to steel pantographs supported by aluminum covered steel channel posts at each end. Covers are of a semi-rigid laminated construction for wrinkle-free impact resistance.

Non-Acoustical Models 1500 & 2000: Covers have fiberboard strips and backing laminated within each fold. Model 2000 has sweepstrips top and bottom of one side.

Acoustical Models 3100, 3500, 3900, 4100: Similar to the Model 1500, but with the addition of multi-ply sweepstrips top and bottom both sides and the lead post has the Magnaseal® magnetic contact latch. Steel strips are laminated within each fold for models 3500, 3900, 4100. The higher the sound rating, the heavier the gauge of steel used.

Suspension System and Options

Accordion doors are supported by nylon-tired steel ball bearing carriers. The track is clear anodized aluminum. Curves and switches are available to enable the doors to navigate curves and be used or stored in alternate or remote locations. Optional posts enable multiple doors to form intersections and additional spaces. Accordion doors may also be suspended in our Unispan self-support system.

Finishes

The standard finish is factory applied vinyl from Hufcor's standard vinyl selector. Carpet, fabric or pre-approved custom finishes are an optional upgrade.

Acoustics

The acoustical performance of acoustical models shall have been tested at an independent laboratory in accordance with ASTM E90 test standards.

Operation

Partitions are manually operated.

ISO Registration

Hufcor U.S. manufacturing facilities' quality system is registered to the ISO 9001 standards.

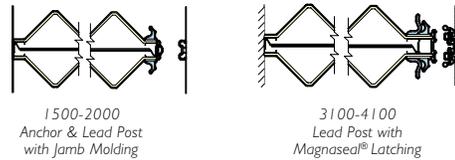
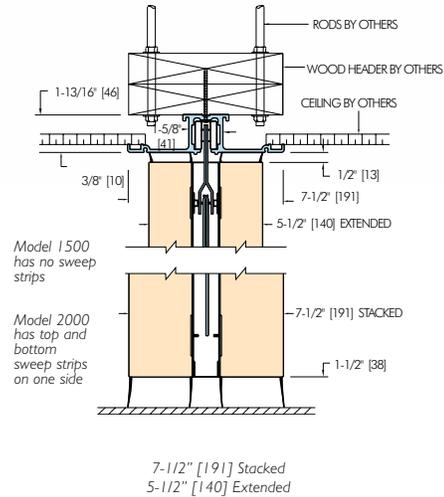
Warranty

Partitions are guaranteed for two years and the pantographs, trolleys, and tracks are guaranteed for 10 years.

Details and editable specifications can be downloaded from Hufcor's website, www.hufcor.com. Complete specifications and details may also be found in our Architectural Product Manual.

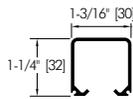
ACCORDION SECTIONS

MODELS 1500-4100

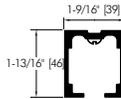


ACCORDION TRACK SYSTEMS

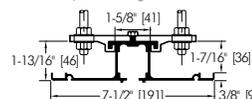
TYPE 50
Heavy-Duty Extruded Aluminum,
Recessed or Exposed



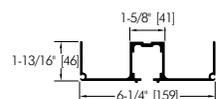
TYPE 71
Heavy-Duty Extruded
Aluminum, Recessed Only



TYPE 15
Heavy-Duty Extruded Aluminum with Built-in "Ceiling Saver"
May be direct attached or suspended from hanger rods
(shown with optional hanger bracket and rods)



TYPE 18
Heavy-Duty Extruded Aluminum
with Built-in "Ceiling Saver"

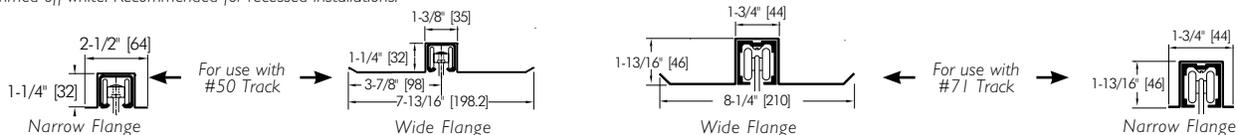


Track Types	Type 50	Type 71	Type 15	Type 18
Models 1500 -2000	Widths to 20'0" or heights to 10'0" [6.09m x 3.04m]**	Optional All Sizes	Optional All Sizes	Optional All Sizes
Models 3100, 3500, 3900	Widths to 20'0" or heights to 10'0" [6.09m x 3.04m]**	Optional All Sizes	Optional All Sizes	Optional All Sizes
Models 4100	Not Available	Optional All Sizes	Optional All Sizes	Optional All Sizes

**If size exceeds either dimension shown, use alternate track.

CHANNEL

Channel is only available on the type 50 & 71 tracks. Channel provides smooth, straight ceiling lines; aids track installation. Flanges on both sides protect ceiling. Primed off-white. Recommended for recessed installations.



Note: Metric dimensions in [] are in millimeters unless otherwise indicated.

FINISHES

The right finish can add beauty and elegance to your Hufcor partitions.

Hufcor's standard vinyl is included in the price of our operable partitions and includes several patterns and colors. See our website for available standard finishes.

But you aren't limited to only vinyl. Panels may also be finished in other materials, including custom vinyl, fabric, carpet, high pressure laminate, windows, and wood veneer (all subject to prior factory pre-approval). To match specific design elements such as wainscot, chair rails, etc., the partition may be ordered unfinished for on-site decoration. Ask your Hufcor Distributor about the possibilities. (Note: Hufcor's warranty covers standard finishes only.)



- 1** Hufcor's exclusive LG Architectural Fusions laminates offer more than 500 designer options including faux wood, leathers, metallics and more.
- 2** Wood veneer and inset mirrors add a luxurious look at the Kuala Lumpur Convention Center, Malaysia.
- 3** RG Designer faces (rotogravure faux wood painted faces) offered exclusively from Marlite are used on Hufcor panels.
- 4** Beautiful wood veneer was added to the operable partition in this upscale restaurant.
- 5** Sound absorptive ECOUSTIC panels from Unika Vaev are offered exclusively by Hufcor and achieve 0.40 or 0.70 NRC ratings.

innovation

YOU GET MORE WITH HUFCOR



WORLDWIDE HEADQUARTERS

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www.hufcor.com

The Hufcor Commitment to Green Manufacturing, Sustainability and LEED.

Hufcor is committed to being an industry leader when it comes to protecting the environment by reducing pollutants and minimizing our environmental impact on air, water and land. For over a decade Hufcor has utilized a "Green" approach to manufacturing and energy consumption and has increased the percentage of materials that we recycle, reuse, repair, restock or return for salvage. Today, the Hufcor commitment and progress toward Green manufacturing is greater than ever as we continue to develop standards that support various LEED (Leadership in Energy and Environmental Design) points to assist the achievement of LEED certification goals.

IT'S ALL IN THE BOOK

More details on all Hufcor products are available in the Architectural Product Manual. Call your local rep today to receive a complimentary copy. Or visit www.hufcor.com to sign-up for the interactive digital version.



see us at **Sweets.com**

Hufcor has a program of continuous product improvement. As a result, some products may be modified from those represented in this catalog.

Hufcor Partition U.S. Patents:			
2,861,660	3,056,193	3,223,147	3,295,257
3,295,588	3,450,185	3,638,376	3,755,968
3,783,930	3,879,799	3,042,960	4,014,137
5,181,296	5,230,123	5,406,676	5,481,834
5,564,759	6,112,466	6,167,937	8,468,751

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The quality systems of Hufcor's U.S. manufacturing facilities are registered to the ISO 9001 standards.



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Hufcor offers continuing education programs for AIA members. Contact your Hufcor representative for details.

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