



SAFETY DATA SHEET

MATERIAL: BLENDED HYDRAULIC CEMENT

Section 1 – Product Identification

Product Identifier

Product Name: Blended Hydraulic Cement

Product Codes: Blended Cement (ASTM C595 & AASHTO M240) Types IP, IS, IT and IL. Hydraulic Cement (ASTM C1157) Types GU, HE, MS, HS, MH, LH. Envirobase and Enviroset cements. (This SDS covers many products. Individual constituents will vary.)

Synonyms: Blended cement, Portland blast-furnace slag cement, Portland-limestone cement, Portland pozzolan cement, hydraulic cement, composite cement.

Product Form: Solid / powder

Intended Use of Product: Blended hydraulic cement is used as a binder in combination with water and aggregates to form concrete. It is also used as a component of masonry mortar and other building and construction materials.

Name, Address and Telephone of Responsible Party

Holcim (US) Inc.
24 Crosby Drive
Bedford, MA 01730
(888) 646-5246

Emergency Contact Information:

CHEMTREC: 1-800-424-9300

Section 2 – Hazards Identification

Classification of the Substance or Mixture

Classification (GHS-US)

Skin Corrosion 1B
Eye Damage 1
Skin Sensitizer 1B
Specific Target Organ Toxicity Single Exposure 3

Label Elements

Hazard Pictograms



Signal Word

Danger

Hazard Statements

Causes severe skin burns and eye damage

May cause an allergic skin reaction

Harmful if swallowed or inhaled

Precautionary Statements

- Prevention** Do not breathe dust.
Wear protective gloves/protective clothing/eye protection/face protection
Wash thoroughly after handling.
Do not handle until all safety precautions have been read and understood.
- Response** **If inhaled:** Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor.
If on skin: Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse.
If swallowed: Rinse mouth. Do NOT induce vomiting. Immediately call a poison center/doctor.
- Storage** Store locked up.
- Disposal** Dispose of contents/container in accordance with local/state/national regulations.

Other Hazards

Exposure may aggravate those with pre-existing eye, skin or respiratory conditions or illness.

Section 3 – Composition/Information on Ingredients

Component/Ingredient	CAS #	Percent Present (Range)
Portland cement	65997-15-1	20 - 90
Fly ash	68131-74-8	0 - 40
Slags, blast furnace	65996-69-2	0 - 75
Cement Kiln Dust (CKD)	68475-76-3	0 - 75
Gypsum (Calcium Sulfate)	13397-24-5	0 - 10
Limestone (Calcium Carbonate)	1317-65-3	0 - 30
Nuisance Dusts (Particulates not otherwise regulated)	None	< 1 - 5
Crystalline Silica (Quartz)	14808-60-7	0 - < 1

Other Components

Cement is made from materials mined from the earth and processed using energy provided by fuels. Additional materials, such as fly ash, kiln dust and slag may also be introduced into the cement manufacturing process. A chemical analysis of cement may reveal trace amounts of naturally occurring but potentially harmful chemical compounds such as free crystalline silica, organic compounds, potassium and sodium compounds, heavy metals including cadmium, chromium (including hexavalent chromium), nickel and lead. Other trace constituents may include calcium oxide (also known as free lime or quick lime) and organic compounds from grinding aids such as amine acetate salts, glycols and 1,2-ethanediol.

Section 4 – First Aid Measures

Description of First Aid Measures

- Eyes** Rinse eyes and under lids cautiously with clean water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
- Skin** Remove contaminated clothing. Remove dry material from skin, but avoid creating dust. Wash with plenty of water. If skin irritation occurs, get immediate medical advice/attention.
- Inhalation** Remove person to fresh air away from dust and keep comfortable for breathing. If coughing persists, obtain medical attention.
- Ingestion** Do not induce vomiting. If subject is conscious, rinse the mouth with water to remove any material and drink plenty of water to dilute any swallowed material. Do not give drink or attempt to force water to an unconscious person. Get medical advice/attention.

Important Symptoms and Effects (Acute and Delayed)

- Eyes** Causes serious eye irritation and may scratch eye surface due to particle abrasion. May cause chemical burns resulting in corneal damage.
- Skin** Causes skin irritation if exposed to moisture on skin creating redness, dryness and itching. Extended exposure to wet material will result in chemical burns to skin, possibly severe.
- Inhalation** May irritate nose and throat if dust is inhaled. Prolonged or repeated inhalation of respirable dust may lead to respiratory tract or lung damage.
- Ingestion** May cause irritation and burns of mouth, throat, stomach and digestive tract if swallowed.

Recommendations for Immediate Medical Care or Special Treatment

Seek immediate medical attention for inhalation of large quantities of dust or exposure of wet material over large areas of skin. Seek immediate medical attention if material comes into contact with eyes and cannot be immediately removed.

Section 5 – Fire Fighting Measures

- General Fire Hazards** None. Material is not considered flammable or combustible.
- Extinguishing Media** Use water or water spray to extinguish any fires involving this material.
- Extinguishing Media to Avoid** None.
- Hazards of Combustion** None.
- Fire Fighting Recommendations** Firefighters should always wear full protective gear to fight any fire. Refer to Section 9 for flammability information.

Section 6 – Accidental Release Measures

Precautions	Avoid creating dust. Prevent material from entering sewers, drains, ditches or waterways.
Personal Protection	Wear respiratory protection and protective eyewear/clothing to avoid eye or skin contact.
Emergency Procedures	Ventilate area and avoid creating dust. Remove unnecessary persons from area.
Containment Procedures	Barricade solid material to prevent additional spillage.
Clean Up Procedures	Scoop or vacuum up spilled material while avoiding dust creation. Scoop up wet material and place in approved container. Allow wet material to harden before disposal.

Section 7 – Handling and Storage

Safe Handling Practices	Avoid contact with skin or eyes. Avoid breathing dust. Use only in well ventilated areas. Wear appropriate personal protective equipment to prevent eye or skin contact and use respiratory protection equipment if dusty or in poorly ventilated areas.
Safe Storage Measures	Store in well-ventilated areas away from moisture and incompatible materials. If stored in containers, keep containers closed when not in use.
Incompatible Materials	Water/moisture exposure will cause material to generate heat. Keep away from fluoride compounds, strong acids, alkalines, and oxidizers. Cement dissolves in hydrofluoric acid, producing corrosive silicon tetrafluoride gas.

Section 8 – Exposure Controls & Personal Protection

Exposure Limits for Individual Components (T= Total Respirable [PNOC/PNOR], R=Respirable fraction, I=Inhalable-aerosol)

Component	OSHA PEL	ACGIH TLV	NIOSH REL
Portland cement	15 mg/m ³ (T); 5 mg/m ³ (R)	10 mg/m ³ (R)	10 mg/m ³ (T); 5 mg/m ³ (R)
Fly ash	15 mg/m ³ (T); 5 mg/m ³ (R)	15 mg/m ³ (T); 3 mg/m ³ (R)	Not established
Slags, blast furnace	15 mg/m ³ (T); 5 mg/m ³ (R)	Not listed	Not established
Cement Kiln Dust (CKD)	15 mg/m ³ (T); 5 mg/m ³ (R)	Not listed	Not established
Gypsum (Calcium Sulfate)	15 mg/m ³ (T); 5 mg/m ³ (R)	10 mg/m ³ (T)	10 mg/m ³ (T); 5 mg/m ³ (R)
Limestone (Calcium Carbonate)	15 mg/m ³ (T); 5 mg/m ³ (R)	10 mg/m ³	10 mg/m ³ (T); 5 mg/m ³ (R)
Nuisance Dusts (PNOR)	15 mg/m ³ (T); 5 mg/m ³ (R)	10 mg/m ³	Not established
Crystalline Silica (Quartz)	10 mg/m ³ (R) /(% SiO ₂ + 2) 30 mg/m ³ (T) /(% SiO ₂ + 2)	0.025 mg/m ³ (R)	0.05 mg/m ³ (R)

Exposure Controls

Engineering Controls

Use outdoors in well-ventilated areas; otherwise employ natural or mechanical ventilation to maintain exposure within applicable limits.

Personal Protection

Avoid contact with skin or eyes. Avoid creating or breathing dust.

Face and Eyes

Safety glasses with side shields or protective goggles should be worn while using this product. For extremely dusty conditions, non-vented goggles or goggles with indirect venting are recommended. Avoid contact lens wear when using this product.

Body

Long sleeved shirts and trousers should be worn while using this material. Wear water-proof boots. If working in dusty conditions, impervious over garments are recommended.

Respiratory

If exposure levels cannot be maintained below acceptable limits, suitable particulate-filtering facemasks or respirators approved by MSHA/NIOSH should be worn in accordance with the user's respiratory protection program and OSHA/MSHA guidelines.

Hands

Protective gloves with wrist/arm cuffs should be worn to avoid direct contact with skin.

Section 9 – Physical and Chemical Properties

Physical State	Solid, powder	Specific Gravity	2.95 – 3.1
Appearance & Color	Grey/off-white powder	Flash Point/Method	None. Not flammable.
Odor	None	Auto Ignition Temperature	Not determined
pH	>12 (in water)	Lower Flammability Limit	Not applicable
Boiling Point	Not applicable	Upper Flammability Limit	Not applicable
Solubility (Water)	Negligible (<5%)	Octanol/H₂O Coefficient	Not determined
Evaporation Rate	Not applicable	Viscosity	Not applicable
Melting Point	Not determined	Freezing Point	Solid at room temperature
Vapor Density	Not applicable	Explosion Risk: Static	Not considered a hazard
Vapor Pressure	Not applicable	Explosion Risk: Shock	Not considered a hazard

Section 10 – Stability and Reactivity

Reactivity	Reacts with water to create heat and calcium hydroxide.
Chemical Stability	Stable at standard temperature and pressures.
Hazardous Reactions	None. Hazardous polymerization will not occur.
Conditions to Avoid	Moisture or wetting will cause exothermic heating as product cures.
Incompatible Materials	Avoid contact with strong acids, oxidizers and ammonium salts.
Decomposition Hazards	Reacts with water to form calcium hydroxide which can irritate/damage skin. Cement dissolves in hydrofluoric acid, producing corrosive silicon tetrafluoride gas.

Section 11 – Toxicological Information

Product: Blended hydraulic cement

Acute Toxicity	Not classified.
LD50/LC50 Data	Not classified.
Skin Corrosion/Irritation	Causes irritation or chemical burns if exposed to moisture on skin.
Critical Eye Damage/Irritation	Causes serious eye injury due to chemical burns or mechanical irritation.
Respiratory or Skin Sensitization	Not reported/no data available.
Germ Cell Mutagenicity	Not reported/no data available.
Teratogenicity	Not reported/no data available.
Carcinogenicity	Material contains trace amounts of crystalline silica, which may cause lung cancer through repeated or prolonged exposure to dust.
Specific Organ Toxicity (Single Exposure)	Not reported/no data available.
Specific Organ Toxicity (Repeated Exposure)	May cause damage/disease to lungs through repeated or prolonged exposure.
Reproductive Toxicity	Not reported/no data available.
Aspiration Respiratory Hazard	Not reported/no data available.
Symptoms: Inhalation	Coughing, sneezing, mucous discharge and dyspnea. Extended contact may lead to chemical burns.
Symptoms: Skin Contact	Redness and itching. Extended contact may lead to chemical burns.
Symptoms: Eye Contact	Redness and itching. Extended contact may lead to corneal abrasion/ulceration.
Symptoms: Ingestion	Irritation and chemical burns of mouth and throat.
Other Toxicological Information	No additional data available.

Components	Toxicity	Carc: IARC	Carc: NTP	Carc: OSHA
Portland cement (refer to Section 16 for more information)	No data	Not listed	Not listed	Not listed
Fly ash	No data	Not listed	Not listed	Not listed
Slags, blast furnace	No data	Not listed	Not listed	Not listed
Cement Kiln Dust (CKD)	No data	Not listed	Not listed	Not listed
Gypsum (Calcium Sulfate)	Oral LD50 Rat >2000 mg/kg	Not listed	Not listed	Not listed
Limestone (Calcium carbonate)	Oral LD50 Rat 6450 mg/kg	Not listed	Not listed	Not listed
Nuisance Dusts (PNOR)	No data	Not listed	Not listed	Not listed
Crystalline Silica (Quartz) (refer to Section 16 for more information)	Oral LD50 Rat >22,500 mg/kg LC50 Carp >10,000 mg/L (72 hr)	Group 1	Known	Not listed

Section 12 – Ecological Information

General Ecotoxicity	Not classified.
Persistence and Degradability	Not reported/no data available.
Bioaccumulation Potential	Not reported/no data available.
Mobility in Soil to Groundwater	Not reported/no data available.
Environmental Fate	Not reported/no data available.
Other Environmental Precautions or Information	Avoid release to the environment. Prevent material from entering sewers, drains, ditches or waterways.

Section 13 – Disposal Considerations

Disposal Methods	Dispose as an inert, non-metallic mineral in accordance with applicable federal, state, and local regulations.
Special Considerations	Avoid creation or breathing dust during disposal. Avoid contact with skin and eyes.
Other Disposal Information	Prevent material from entering sewers, drains, ditches or waterways.

Section 14 – Transport Information

Proper Shipping Name	N/A – not regulated.
Hazard Class	N/A – not regulated.
UN Shipping ID Number	N/A – not regulated.
Packing Group	N/A – not regulated.
Environmental/IMDG Codes	N/A – not regulated.

Section 15 – Regulatory Information

Federal

This product contains one or more chemical components or ingredients that may require identification and/or reporting under SARA Section 302, SARA Section 311/312/313, CERCLA and/or TSCA. An examination of the components of this product should be conducted by a qualified environmental professional to determine if such identification or reporting is required by federal law.

- Components: Portland cement, Silica (Crystalline)

State

This product contains one or more chemical components or ingredients that are included or listed on the hazardous substances lists for one or more of the following states: California, Maine, Minnesota, New Jersey, Pennsylvania and Rhode Island. An examination of the components of this product should be conducted by a qualified environmental or safety and health professional to determine the specific requirements for those states.

- Components: Portland cement, Limestone (calcium carbonate), Gypsum (calcium sulfate), Silica (Crystalline)

The state of California requires the following statement (Proposition 65) in regards to this material:

- WARNING! This product contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

Section 16 – Other Information

Date of last revision: May 4, 2015

Prepared and reviewed by: Holcim (US) Inc. Occupational Safety & Health

Additional information regarding portland cement:

Wet portland cement can cause caustic burns to unprotected skin, sometimes referred to as cement burns. Cement burns may result in blisters, dead or hardened skin, or black or green skin. In severe cases, these burns may extend to the bone and cause disfiguring scars or disability.

Employees cannot rely on pain or discomfort to alert them to cement burns because cement burns may not cause immediate pain or discomfort. By the time an employee becomes aware of a cement burn, much damage has already been done. Accordingly, the safest method to use portland cement is to avoid contact with exposed skin completely. Cement burns can get worse even after skin contact with cement has ended. Any employee experiencing a cement burn is advised to see a health care professional immediately.

Skin contact with wet portland cement can also cause inflammation of the skin, referred to as dermatitis. Signs and symptoms of dermatitis can include itching, redness, swelling, blisters, scaling, and other changes in the normal condition of the skin. Contact with wet portland cement can cause a non-allergic form of dermatitis (called irritant contact dermatitis) which is related to the caustic, abrasive, and drying properties of portland cement.

In addition, hexavalent chromium [Cr(VI)] which may be found in portland cement in trace amounts, can cause an allergic form of dermatitis (allergic contact dermatitis, or ACD) in sensitized employees who work with wet portland cement. When an employee is sensitized, that person's immune system overreacts to small amounts of Cr(VI), which can lead to severe inflammatory reactions upon subsequent exposures. Sensitization may result from a single Cr(VI) exposure, from repeated exposures over the course of months or years, or it may not occur at all. After an employee becomes sensitized, brief skin contact with very small amounts of

Cr(VI) can trigger ACD. ACD is long-lasting and employees can remain sensitized to Cr(VI) years after their exposure to portland cement has ended. Medical tests (e.g. skin patch tests) are available that can confirm whether an employee has become dermally sensitized to Cr(VI).

Employees who work with wet portland cement and experience skin problems, including seemingly minor ones, are advised to see a health care professional for evaluation and treatment. In cement-related dermatitis, early diagnosis and treatment can help prevent chronic skin problems.

Additional information regarding crystalline silica:

The major concern is silicosis, caused by the inhalation and retention of respirable (extremely small) crystalline silica dust particles. Silicosis can exist in several forms. Chronic or ordinary silicosis (often referred to as simple silicosis) is the most common form of silicosis, and can occur after many years of exposure to relatively low concentrations of airborne respirable crystalline silica dust. Complicated silicosis or progressive massive fibrosis (PMF) may be associated with decreased lung function and may be disabling. Advanced complicated silicosis or PMF may lead to death. Advanced complicated silicosis or PMF can result in heart disease secondary to the lung disease. Acute silicosis can occur with exposures to very high concentrations of respirable crystalline silica over a very short time period, sometimes as short as a few months. The symptoms of acute silicosis include progressive shortness of breath, fever, cough and weight loss. Acute silicosis can be fatal.

IARC: The overall IARC evaluation was that "crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1)." The IARC evaluation noted that "carcinogenicity was not detected in all industrial circumstances studies. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs."

NTP: The National Toxicology Program (NTP), in its Thirteenth Annual Report on Carcinogens, classified "silica, crystalline (respirable)" as a known human carcinogen.

OSHA: Crystalline silica (quartz) is not regulated as a human carcinogen by the Occupational Safety and Health Administration.

Other important information:

While the information provided in this document is believed to provide a useful summary of the hazards of blended hydraulic cement, the information in this document cannot anticipate and provide all of the information that might be needed in every situation. Inexperienced product users should obtain proper training before using this product.

The data furnished in this document do not address hazards that may be posed by other materials when mixed with blended hydraulic cement. Users should review other relevant safety data sheets before working with this product.

The information presented in the Safety Data Sheet is based on current knowledge and publications and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not be interpreted as guaranteeing any specific property of the product.

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