

## Job Posting



<b>Department:</b>	<b>Plastic / Production</b>
<b>Job Title:</b>	<b>Quality Inspector</b>
<b>Shift:</b>	<b>Third Shift</b>
<b>Supervisor:</b>	<b>Kari Anderson / Matt Cressel</b>
<b>Excepted Pay Range</b>	<b>\$13.00 to \$16.00 per hour</b>
<b>Internal Posting Opens:</b>	<b>Monday, February 8, 2016</b>
<b>Internal Posting Closes:</b>	<b>Friday, February 12, 2016</b>
<b>Attendance Requirement</b>	<b>4.0 Points or less</b>

### Position Summary

Under limited supervision, performs quality related activities including in-process visual inspection and documentation of materials required to complete production and the quality of current production and finished goods.

### Responsibilities

- Maintains resin and scrap logs; log resin changes; enter daily scrap quantities from all shifts; retain & file quality audit reports;
- Retain & log first and last piece from production runs; Measure/Gage and log first piece; performs visual part inspection including comparison to the last off
- Testing products at specified stages in the production process, and testing products for a variety of qualities such as dimensions, performance, and mechanical characteristics;
- Perform in-process inspection, visual and measurements, as required per the inspection sheet and/or Work Instructions; Performs first/last piece inspection; (e.g., devices (micrometers, calipers, and gages – taper, attribute, pin, depth, etc.)
- The technician records test data, applying statistical quality control procedures. Evaluates data and issues reports to validate or indicate deviations from existing standards.
- Performs calibrations for all measurement tools in order to assure accuracy of tools and compliance to ISO-9001 and TS-16949 requirements
- Performs dimensional layouts and test procedures to qualify tooling and/or product. Knowledge of and aptitude for measurement devices such as calipers, test chambers, micrometer, etc. is helpful.
- Performs product monitoring through variable and attribute data collection; performs process audits to monitor quality system control effectiveness through Process Checks, LPA's, and Dock Audits
- Active team player in problem solving product and process issues; knowledge with investigating root cause and corrective actions
- may be required to support internal and/or external sorting activities as well as backfill for production when needed
- Responsible for care and use of inspection equipment (gages to be kept clean and well organized); organizing and filing of Inspection documents

### Job Qualifications

- High school diploma or equivalent with Plastics Injection Molding experience , Quality Auditor experience; Preferred 6 months of work experience at Accutech for product knowledge
  - May substitute with an Associate Degree or higher in manufacturing or related field
- Ability to do basic math and legible writing
- Ability to provide attention to detail
- Ability to work with minimal supervision
- Ability to effectively communicate with operators, supervisors and management
- Ability to read, understand and follow both verbal and written instructions.
- Ability to handle multiple tasks at one time
- Ability to perform root cause analysis
- Ability to use a variety of measuring devices (micrometers, calipers, gages – taper, attribute, pin, depth, etc.)
- Ability to use a variety of computer applications (Microsoft products, data bases, etc.)
  - Experience with UniPoint and Job Boss preferable

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### Special Position Requirements

- May be required to work overtime
- May be required to work on weekends
- May be required to work off-shift hours

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### Work Requirements

- Ability to distinguish color variation (gloss levels, hues, tones)
  - Frequently lift and carry up to 30 pounds
  - Frequently bend, stoop, squat or twist
  - Frequently sit, stand, walk or drive
  - Repeatedly grasp, push/pull, or perform other finger and hand manipulations
  - Frequently stand, walk, bend, stoop, squat or twist
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