

Technical Data Sheet

4.000" OD, HWDP, INTEGRAL, STANDARD, 5.000" OD x 2.563" ID, DPM-ST39

| HEAVY WEIGHT DRILL PIPE BODY | |
|---|-----------|
| Nominal OD (in) | 4.000 |
| Nominal ID (in) | 2.563 |
| Pipe Grade | AISI 4137 |
| Heavy Weight Type | STANDARD |
| HWConstruction | INTEGRAL |
| Pipe Wall Thickness (in) | 0.719 |
| Cross Sectional Area of Pipe Body (in²) | 7.407 |
| Cross Sectional Area OD (in²) | 12.566 |
| Cross Sectional Area ID (in²) | 5.159 |
| Section Modulus (in³) | 5.224 |
| Polar Section Modulus (in³) | 10.448 |
| Torsional Strength (lbs/ft) | 60,296 |
| Tensile Strength (lbs) | 889,095 |
| Burst Pressure (psi) | 43,894 |
| Collapse Pressure (psi) | 35,376 |

| HEAVY WEIGHT DRILL PIPE CONNECTION | |
|---|----------|
| OD (in) | 5.000 |
| ID (in) | 2.563 |
| Pin Tong Length (in) | 20.00 |
| Box Tong Length (in) | 21.00 |
| Connection | DPM-ST39 |
| Torsional Strength (lbs/ft) | 36,224 |
| Tensile Yield Strength (lbs) | 693,512 |
| Minimum Make-up Torque (lbs/ft) | 18,100 |
| Maximum Make-up Torque (lbs/ft) | 25,400 |
| Tool Joint/Drill Pipe Torsional Ratio (New) | 0.60 |
| Balanced OD | 5.024 |

| HEAVY WEIGHT DRILL PIPE ASSEMBLY | |
|----------------------------------|---------|
| Approx Average Length (ft) | 31.50 |
| Open End Displacement (gal/ft) | 0.39 |
| Closed End Displacement (gal/ft) | 0.65 |
| Fluid Capacity (gal/ft) | 0.27 |
| Drift Size (in) | 2.375 |
| Adjusted Weight (lbs/ft) | 28.99 |
| Internal Plastic Coating | TK34 |
| Hardbanding | TCS8000 |

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