

# STOP --READ THIS FIRST

## **McGAUGHY'S Rear Flip Kit Instructions** **73-87 GM C-10 Truck**

1. Use wheel chocks to secure the front of the vehicle from rolling/movement.
2. Put jack stands under the rear of the vehicle (frame) lifting only the back of the truck.
3. Place floor jack under the rear-end and use it to relieve pressure on the shackles by jacking up the rear-end.
4. Remove the U-bolts that attach the rear-end to the leaf spring only removing one spring at a time.
5. After the leaf spring is loose, move it underneath the rear-end and re-install the leaf spring. Do not attach the U-bolts yet.
6. Complete step five (above) for the other leaf spring.
7. Once the rear-end is on top of the leaf spring, install the flip kit between the leaf spring and the rear-end housing.
8. On the bottom of the flip kit there is a hole that the stock leaf spring bolt sits in. Be sure that when the flip kit is placed on the leaf spring, the rear-end moves toward the rear of the truck and not toward the front.. The hole should be toward the front of the truck so that the bracket is moving the rear-end back.
9. Using the FACTORY U-bolts and new McGaughy's plates that come with the flip kit, install the U-bolts over the rear-end housing, placing the leaf spring plate under the leaf spring with the U-bolts protruding through the bottom of the plate. Re-install the stock hardware.
10. Once the flip kit is installed on both sides, tighten completely.
11. Re-install your wheels and torque to factory specifications. Release the floor jack and set the vehicle on the ground.