

# ACRA FCL Centre Lathes



| SPECIFICATION          | 2140G         | 2160G         | 2180G         | 21120G        |
|------------------------|---------------|---------------|---------------|---------------|
| Height of Centres      | 271mm         | 271mm         | 271mm         | 271mm         |
| Between Centres        | 1000mm        | 1500mm        | 2000mm        | 3000mm        |
| Swing Over Bed         | 533mm         | 533mm         | 533mm         | 533mm         |
| Width Of Bed           | 345mm         | 345mm         | 345mm         | 345mm         |
| Swing Over Cross Slide | 356mm         | 356mm         | 356mm         | 356mm         |
| Slide                  | 790mm         | 790mm         | 790mm         | 790mm         |
| Swing In Gap           | D1-8, MT no.7 | D1-8, MT no.7 | D1-8, MT no.7 | D1-8, MT no.7 |
| Spindle Nose           | 80mm          | 80mm          | 80mm          | 80mm          |
| Spindle Bore           | 20-1600RPM    | 20-1600RPM    | 20-1600RPM    | 20-1600RPM    |
| Spindle Speed          | 12.5 HP       | 12.5 HP       | 12.5 HP       | 12.5 HP       |
| Motor                  | 2300Kgs       | 2650Kgs       | 3000Kgs       | 3700Kgs       |
| Weight                 | 2535mm        | 3035mm        | 3535mm        | 4535mm        |
| Length                 | 1120mm        | 1120mm        | 1120mm        | 1120mm        |
| Width                  | 1745mm        | 1745mm        | 1745mm        | 1745mm        |
| Height                 |               |               |               |               |

## STANDARD FEATURES

- 2 Axis Digital Read Out
- 'Matrix' Clutch System
- Heavy Duty Spindle with 3 Point Precision Bearing
- All Gears and Shafts are Chromium Molybdenum
- Forced Lubrication System with Oil Sight Window
- Bed Meehanite Casting, Vibrations Stress Relieved
- Emergency Stop Foot Brake
- 3 And 4 Jaw Chucks
- Quick Change Tool Post and Tool Holders
- Face Plate 300mm Diameter
- Coolant System
- Full Length Splash Guard
- Lo Vo Worklamps
- Interlocked Chuck Guard
- Steady Rests Fixed and Travelled