SAFETY DATA SHEET



Prepared in accordance with the United States Hazard Communication Standard: 29 CFR 1910.1200 (2012) Revision date: 25-Feb-16

1. IDENTIF1CATIONOF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product name:	Tullanox® HM-100 Silica
CAS-no:	68909-20-6
Synonyms:	Reaction products with silicon dioxide, Synthetic Amorphous Silica, Hydrophobic precipitated silica
Recommended use: Restrictions on use: Supplier: Tulco Inc. 9 Bishop Rd. Ayer MA 01432 United States Tel: +1 978-772-4412	Various, Rheological control, Flow agent, Thickening agent, Reinforcing agent in Adhesives and/or sealants, Silicone elastomer, Suspension, Paints, Dispersion, other Not Applicable.

Emergency Telephone Number:

Tulco Inc. (During work hours) +1 978-772-4412 Tulco Inc. (After work hours) +1 978-877-7987

2. HAZARDS IDENTIFICATION

|--|

OSHA Regulatory Status:

This chemical is not considered hazardous by the United States 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Label Elements:

Pictogram:

None

Product name: Tullanox® HM-100 Silica

Signal Word:	None
Hazard statements:	None
Precautionary Statements:	None

Hazards not otherwise classified (HNOC)

Do not expose to temperatures above 150°C. Hazardous products of combustion can include carbon monoxide, carbon dioxide and nitrogen oxides (NOx).

Potential health effects

Principle Routes of Exposure:	Inhalation, Skin Contact, Eye contact
Eye Contact:	May cause mechanical irritation. Avoid contact with eyes.
Skin Contact:	May cause mechanical irritation and skin drying. Avoid contact with skin. No cases of sensitization in humans have been reported.
Inhalation:	Dust may be irritating to respiratory tract. Provide appropriate exhaust ventilation at machinery and at places where dust can be generated. See also Section 8.
Ingestion:	Adverse health effects are not expected. See Section 11.
Carcinogenicity:	Does not contain any substances greater than 0.1 listed by IARC (International Agency for Research on Cancer), NTP (National Toxicology Program), OSHA (Occupational Safety and Health Administration), ACGIH (American Conference for Governmental Industrial Hygienists) or EU (European Union). See also Section 11.
Target Organ Effects:	Lungs, See Section 11
Medical Conditions Aggravated by Exposure:	Asthma, Respiratory disorder
Potential Environmental Effects:	None known. See Section 12.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Silicon Dioxide, Synthetic Amorphous Silica, Precipitated Amorphous Silica.

Chemical name	CAS No	Weight- %	Trade Secret
Silanamine,I,I,I-trimethyI-N-(trimethyIsilyI)-, hydrolysis products with silica	68909-20-6	100	*

Other Information:

The hyphen (-) means "not applicable"

This product may contain impurities resulting from our production process < 0.08 Ammonia. Ammonia is not intentionally added in this product but remains adsorbed at the surface of this product. This impurity has been tested as part of our product

4. FIRST AID MEASURES

FIRST AID MEASURES

Product code: HM100	Product name: Tullanox® HM-100 Silica Revision date: 25-Feb-16
Skin Contact	Wash thoroughly with soap and water. Seek medical attention if symptoms develop.
Eye contact	Flush eyes immediately with large amounts of water for 15 minutes. Seek medical attention if symptoms develop.
Inhalation	If cough, shortness of breath or other breathing problems occur, move to fresh air. Seek medical attention if symptoms persist. If necessary, restore normal breathing through standard first aid measures.
Ingestion	Do not induce vomiting. If conscious, give several glasses of water. Never give anything by mouth to an unconscious person.
Most important symptoms and effects	s, both acute and delayed
Symptoms:	The most important known symptoms and effects are described in Section 2 and/or in Section 11.
Indication of any immediate medical a	ttention and special treatment needed
Note to physicians:	Treat symptomatically.
	- <u>5. FIRE-FIGHTING MEASURES</u>
Suitable Extinguishing Media:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Carbon dioxide (C02). Foam. Dry chemical. Water.
Unsuitable Extinguishing Media:	None.
Specific hazards arising from the chemical:	None.
Hazardous combustion products:	Carbon monoxide (CO). Carbon dioxide (C02). Nitrogen oxides (NOx).
Protective equipment and precautions for firefighters:	Wear suitable protective equipment. In the event of fire, wear self-contained breathing apparatus.
Risk of Dust Explosion:	Not Applicable: Will not cause dust explosion
<u>1</u> .	6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective equi	pment and emergency procedures
Personal precautions:	Avoid dust formation. Ensure adequate ventilation. Use personal protective equipment. See also Section 8.
For emergency responders:	Use personal protection recommended in Section 8.
Environmental Precautions:	
Environmental Precautions:	Contain spilled product on land, if possible. Local authorities should be advised if significant spillages cannot be contained.
Methods and material for containmen	t and cleaning up
Methods for containment:	Prevent further leakage or spillage if safe to do so.

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Methods for cleaning up:	Clean up promptly by vacuum. Use of a vacuum with high efficiency particulate air (HEPA) filtration is recommended. Do not create a dust cloud by using a brush or compressed air. Pick up and transfer to properly labeled containers. See Section 13.		
	7. HANDLING	AND STORAGE	
Precautions for safe handling			
Advice on safe handling:	appropriate exhaust venti	d eyes. Avoid dust formation. Do ation at machinery and at places d by using a brush or compressed	where dust can be generated.
	processing equipment mu earthed/grounded before	ures against static discharges. Al st be earthed/grounded. Ensure beginning transfer operations. Fir pment and may cause electrical s	all equipment is electrically ne dust is capable of
General hygiene considerations:	Handle in accordance with good industrial hygiene and safety practice		
Conditions for safe storage, including any incompatibilities			
Storage Conditions:		osed in a dry and well-ventilated p they may be adsorbed onto prod rly labeled containers.	
Incompatible materials:	None known.		
8	EXPOSURE CONTROLS	S/PERSONAL PROTECTION	
Exposure guidelines:	The table below is a sumr information.	nary. Please see the specific legi	slation for complete
Amorphous Silica, The regulatory exposure limits are found under the general silica, CAS RN 7631-86-9:	Australia: Austria MAK Finland: Germany TRGS 900: India: Ireland: Norway: Switzerland: UK WEL: US OSHA PEL:	2 mg/m ³ , TWA, Respirable 4 mg/m ³ , TWA, Inhalable frac 5 mg/m ³ 4 mg/m ³ , TWA, Inhalable frac 10 mg/m ³ , TWA, Inhalable frac 2.4 mg/m ³ , TWA, Respirable 1.5 mg/m ³ , TWA, Respirable 4 mg/m ³ , TWA 6 mg/m ³ , TWA, Inhalable frac 2.4 mg/m ³ , TWA, Respirable frac 6 mg/m ³ (54 FR2701)	ction dust dust tion

Dust, or Particulates Not Otherwise Specified:	Belgium: 10 mg/ m³, TWA, Inhalable 3 mg/m³ TWA, Respirable	
	China:	8 mg/m³, TWA 10 mg/m³, STEL
	France:	10 mg/m³, TWA Inhalable dust 5 mg/m³, TWA Respirable dust
	Italy:	10 mg/m³, TWA, Inhalable 3 mg/m³, TWA, Respirable
	Malaysia: 10 mg/m³, TWA, Inhalable 3 mg/m³, TWA, Respirable Spain: 10 mg/m³, VLA, Inhalable 3 rng/m", VLA, Respirable US ACGIH - PNOS: 10 mg/m³, TWA, Inhalable 3 mg/m³, TWA, Respirable	
	US OSHA - PEL:	15 mg/m³, TWA, Total dust 5 mg/m³, TWA, Respirable
Engineering Controls:	Ensure adequate ventilation to maintain exposures below occupational limits. Provide appropriate local exhaust ventilation at machinery and at places where dust can be generated.	
Personal protective equipment [PPE]		
Respiratory Protection:	Approved respirator may be necessary if local exhaust ventilation is not adequate.	
Hand Protection:	Wear protective gloves to prevent skin drying. Use protective barrier cream before handling the product. Wash hands and other exposed skin with mild soap and water.	
Eye/face Protection:	Wear eye/face protection. V	Vear safety glasses with side shields (or goggles).
Skin and Body Protection:	Wear suitable protective clothing. Wash clothing daily. Work clothing should not be allowed out of the workplace	

allowed out of the workplace.

Other:

Handle in accordance with good industrial hygiene and safety practice. Emergency eyewash and safety shower should be located nearby.

Environmental exposure controls:

In accordance with all local legislation and permit requirements as applicable for dusts.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information given is based on data obtained from similar product.

Physical State:	Solid	Odor:	Ammonia.
Appearance:	Powder	Odor threshold:	5 ppm
Color:	White		
Property	Values	Remarks • Method	
pH:	≥8.5	In-house testing	
Melting point/freezing point:	1600 - 1700 °C	CRC Handbook of Chemistry and	d Physics
Boiling point / boiling range:	2230 °C	CRC Handbook of Chemistry and	d Physics
Evaporation Rate:		Not Applicable	
Vapor pressure:		Not Applicable	
Vapor Density:		Not Applicable	
Density:	2.2-2.3 g/cm3	@ 20°C	
Bulk Density:	<8 lbs/ft ³	DIN/ISO 787:11	
Specific Gravity at 20°C:	2.2 - 2.3		
Water solubility:	2.2 - 2.3	No information available	
Solubility(ies):		No information available	
Partition Coefficient		Not Applicable	
(n-octanol/water):		Not Applicable	
Decomposition temperature:		No information available	
Viscosity:		Not Applicable	
Kinematic viscosity:		Not Applicable	
Dynamic viscosity:		Not Applicable	
Oxidizing Properties:		No oxidizing properties	
Softening point:		Not Applicable	
VOC content ():		Not Applicable	
Volatile (by Volume):		Not Applicable	
Volatile (by Weight):		Not Applicable	
Surface Tension:		Not Applicable	
Explosive properties:		Non-explosible	
Flash Point:		Not combustible	
Flammability (solid, gas):		Not flammable. Product resists ig	nition and does not promote
Flormobility limit in Air		flame spread	
Flammability limit in Air: Explosion limits in Air - Upper ((a/m ³).	Not Applicable	
Explosion limits in Air - Opper (Not Applicable	
Autoignition Temperature:	y	Not Applicable	
Minimum Ignition Temperature:		Not Applicable	
minimum ignition remperature.		No information available	
Minimum Ignition Energy:		No information available	

Ignition Energy:	
Maximum Absolute Explosion Pressure:	No information available
Maximum Rate of Pressure Rise:	Not Applicable
Burn Velocity:	Not Applicable
KstValue:	No information available
Dust Explosion Classification:	Not Applicable
	Not Applicable
	Not Applicable

End point is listed "not applicable" due to the inherent properties of the substance "No information available" indicates testing has not been performed

10. STABILITY AND REACTIVITY

Reactivity:	Not reactive.
Stability:	Stable under recommended handling and storage conditions.
Possibility of hazardous reactions:	None under normal processing.
Hazardous polymerization:	Hazardous polymerization does not occur.
Conditions to avoid:	Do not expose to temperatures above 150°C. Keep away from heat and sources of ignition. Avoid dust formation.
Incompatible materials:	None known.
Explosion data	See also Section 9.
Sensitivity to Mechanical Impact: N	one.
Sensitivity to Static Discharge:	This material will not create nor support conditions that would result in a dust explosion or fire. Take precautionary measures against static discharges. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed/grounded. Ensure

Hazardous decomposition products: Carbon monoxide (CO). Carbon dioxide (CO2). Nitrogen oxides (NOx). Ammonia.

11. TOXICOLOGICAL INFORMATION

all equipment is electrically earthed/grounded before beginning transfer operations.

Information given is based on data obtained from this substance or from similar substances.

Acute toxicity	
OrallDSO:	ID50/oral/rat = > 5000 mg/kg. No deaths occurred and no signs of toxicity were seen during the observation periods after single oral administration of the substance. (OECD 423).
Inhalation ICSO:	Due to the product's physical characteristics, no suitable testing procedure is available
Dermal IDSO:	No data are available on the product itself.
	Synthetic Amorphous Silica. LD50/dermal/rabbit = > 2000 mg/kg. Very slight transient erythema in one animal. No signs of systemic or organ toxicity (OECD 402).
Skin corrosion/irritation:	Primary irritation index = 0.0 @ 24 hr. Not classified as an irritant (OECD 404)

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Serious eye damage/eye irritation:	Not classified as an irritant in rabbit studies (OECD 405). cause mechanical irritation.	High dust concentrations may
Sensitization:	No experimental animal data are available. No cases of s reported.	sensitization in humans have been
Mutagenicity:	Not mutagenic in Ames test. Negative in the chromosom hamster ovary (CHO) cells.	e aberration test in Chinese
Carcinogenicity:	No data are available on the product itself.	
	Synthetic Amorphous Silica. No evidence of carcinogenia animal species following repeated oral or inhalation export Similarly, epidemiology studies show no evidence of card manufacture amorphous silica.	osure to amorphous silica.
Reproductive and Developmental Toxicity:	No effects on reproductive organs or fetal development h toxicity studies.	nave been reported in animal
STOT - single exposure:		
STOT - repeated exposure:	Specific target organ toxicity is not expected after single dermal exposure.	oral, single innalation, or single
	No data are available on the product itself.	
	Treated Synthetic Amorphous Silica: Repeated dose toxi significant treatment-related adverse effects at the doses Effects Level (NOAEL) in the range of 1000 mgjkgjd.	,
	Synthetic Amorphous Silica: Repeated dose toxicity: oral significant treatment-related adverse effects at doses of Repeated dose toxicity: inhalation (rat), 13 weeks, Lowes <i>1.3</i> rng/rn> based on mild reversible effects in the lungs. Repeated dose toxicity: inhalation (rat), 90 days, LOEL = effects in the lungs and effects in the nasal cavity.	up to 8 silica in the diet. st Observed Effect Level (LOEL) =
Aspiration Hazard:	Based on available data, a STOT-RE classification is not	warranted.
	Based on industrial experience and available data, no as	piration hazard is expected.

12. ECOLOGICAL INFORMATION

Information given is based on data from similar substances.

Aquatic Toxicity: Fish (Brachydanio rerio) LC50 (96 h): > 10,000 rng/l: (Method: OECD 203)	
	No acute toxicity to Daphnia with EL and ELso ranging from >1000 to 10,000 mg/L (OECD
	202)
ENVIRONMENTAL FATE	

The methods for determining biodegradability are not applicable to inorganic substances

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Bioaccumulation	Not expected due to physicochemical properties of the subst	ance.
Mobility:	Not expected to migrate.	
Distribution to Environmental Compartments:	No information available.	
Other adverse effects:	No information available.	

13. DISPOSAL CONSIDERATIONS

Disclaimer: Information in this section pertains to the product as shipped in its intended composition as described in Section 3 of this MSDS. Contamination or processing may change waste characteristics and requirements. Regulations may also apply to empty containers, liners or rinsate. State/provincial and local regulations may be different from federal regulations. The person generating waste must determine its proper classification

RCRA:	Unused product is not a hazardous waste under U.S. RCRA, 40 CFR 261.
Unused and Uncontaminated Product:	Product, as supplied, should be disposed of in accordance with the regulations issued by the appropriate federal, state and local authorities. Same consideration should be given to containers and packaging.

14. TRANSPORTATION INFORMATION

DOT

UN/ID no	Not regulated
Proper Shipping Name	Not regulated
Hazard Class	Not regulated
Packing group	Not regulated

iCAO (air)

UN/ID no Proper Shipping Name Hazard Class Packing group IATA	Not regulated Not regulated Not regulated Not regulated
UN/ID no Proper Shipping Name Hazard Class Packing group	Not regulated Not regulated Not regulated Not regulated
IMDG UN/ID no Proper Shipping Name	Not regulated Not regulated

Hazard Class	Not regulated
Packing group	Not regulated

RID

UN/IO no	Not regulated
Proper Shipping Name	Not regulated
Hazard Class	Not regulated
Packing group	Not regulated

ADR

UN/IOno	
Proper Shipping Name	Not regulated
	Not regulated
Hazard Class	Not regulated
Packing group	Not regulated

15. REGULATORY INFORMATION

Hazard Classification

United States - OSHA (29 CFR 1910.1200): Not Hazardous

Mexico - NOM-018-STPS-2000: Not hazardous

Canada - WHMIS Classification (CPR, SOR/88-66): Not controlled

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MjSDS contains all the information required by the Controlled Products Regulations.

International Inventories

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NOSL - Canadian Domestic Substances List/Non-Domestic Substances List EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances	Complies Complies Complies
ENCS - Japan Existing and New Chemical Substances	Complies
IECSC - China Inventory of Existing Chemical Substances	Complies
KECL - Korean Existing and Evaluated Chemical Substances	Complies
PICCS - Philippines Inventory of Chemicals and Chemical Substances	Complies
AICS - Australian Inventory of Chemical Substances	Complies
NZIOC - New Zealand Inventory of Chemicals	Complies
TCSI - Taiwan Chemical Substance Inventory	Complies

US Federal Regulations

SARA Section 302 (40 CFR 355) Extremely Hazardous Substances:

No components are listed as extremely hazardous substances under SARA Section 302.

SARA 311/312 Hazard Categories

Acute Health Hazard	NO
Chronic Health Hazard	NO
Fire hazard	NO
Sudden release of pressure hazard	NO
Reactive Hazard	NO

SARA Section 313 (40 CFR 372) Toxics Release Inventory

Does not contain any of the substances identified under Section 313 as toxic chemicals in excess of the de minimis concentrations necessary to be subject to the supplier notification requirements.

Clean Air Act Amendments of 1990

(CAA, Section 112, 40 CFR 82):

This product may contain trace levels of ammonia (1) that is regulated as Toxic Substances under Clean Air Act

CWA (Clean Water Act)

This product may contain trace levels of ammonia (1) that is regulated under Clean Water Act.

CERCLA

This material, as supplied, may contain trace levels one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302). < 1 Ammonia. Ammonia is not intentionally added in this product but remains adsorbed at the surface of this product. This impurity has been tested as part of our product.

Pharmaceutical Information

Not recommended.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product may contain trace levels of substances regulated by state right-to-know regulations: Ammonia. This product contains a listed component(s) on the Massachusetts Right-to-Know Substances List. New Jersey Right-to-Know List. Pennsylvania Right-to-Know List:. Silica (CAS# 7631-86-9).

16. OTHER INFORMATION

Pharmaceutical Use:

Not permitted

References:

NIOSH Pocket Guide to Chemical Hazards, September 2005. "Silica, amorphous". DHHS (NIOSH) Publication No. 2005-149. National Technical Information Service, Springfield, VA. p. 277

Disclaimer:

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Prepared by:	Tulco Incorporated
Revision date:	25-Feb-16

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End of Safety Data Sheet