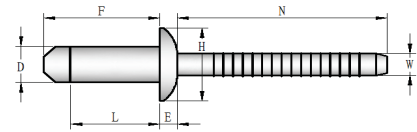


# G Lock

## Steel

Carbon Steel Body / Carbon Steel Zinc Plated Mandrel



Domed Head												
Nominal Body Diameter (D)	Part Number	Body Diameter (D)	Grip Range (Min) (Max)	Hole Size & Drill No.	Body Length ±.010 (L)	Overall Body Length MAX (F)	Minimum Mandrel Protrusion (N)	Mandrel Diameter MAX (W)	Flange (head) Diameter ±.010 (H)	Flange (head) Thickness (Ref)(E)	Typical Shear min Lbs.	Typical Tensile min Lbs.
1/4"	HML-SDS-0812	0.252	.060 - .138	.264 -.272 F	0.354	0.539	1.230	0.165	0.512	0.106	2360	1980
	HML-SDS-0813	0.252	.110 - .189	.264 -.272 F	0.413	0.591	1.230	0.165	0.512	0.106	2700	1980
	HML-SDS-0814	0.252	.132 - .211	.264 -.272 F	0.433	0.613	1.230	0.165	0.512	0.106	2810	1980
	HML-SDS-0815	0.252	.189 - .268	.264 -.272 F	0.492	0.669	1.230	0.165	0.512	0.106	2810	1980
	HML-SDS-0817	0.252	.268 - .346	.264 -.272 F	0.571	0.748	1.230	0.165	0.512	0.106	3150	1980
	HML-SDS-0818	0.252	.295 - .374	.264 -.272 F	0.610	0.776	1.230	0.165	0.512	0.106	3380	1980
	HML-SDS-0819	0.252	.346 - .425	.264 -.272 F	0.650	0.827	1.230	0.165	0.512	0.106	3600	1980
	HML-SDS-0821	0.252	.425 - .504	.264 -.272 F	0.728	0.906	1.230	0.165	0.512	0.106	3600	1980

## Aluminum

Aluminium Body / Aluminium Mandrel

Domed Head												
Nominal Body Diameter (D)	Part Number	Body Diameter (D)	Grip Range (Min) (Max)	Hole Size & Drill No.	Body Length ±.010 (L)	Overall Body Length MAX (F)	Minimum Mandrel Protrusion (N)	Mandrel Diameter MAX (W)	Flange (head) Diameter ±.010 (H)	Flange (head) Thickness (Ref)(E)	Typical Shear min Lbs.	Typical Tensile min Lbs.
1/4"	HML-ADA-0812	0.252	.060 - .138	.264 -.272 F	0.354	0.539	1.230	0.165	0.512	0.106	1125	600
	HML-ADA-0813	0.252	.110 - .189	.264 -.272 F	0.413	0.591	1.230	0.165	0.512	0.106	1350	600
	HML-ADA-0814	0.252	.132 - .211	.264 -.272 F	0.433	0.613	1.230	0.165	0.512	0.106	1400	600
	HML-ADA-0815	0.252	.189 - .268	.264 -.272 F	0.492	0.669	1.230	0.165	0.512	0.106	1390	600
	HML-ADA-0817	0.252	.268 - .346	.264 -.272 F	0.571	0.748	1.230	0.165	0.512	0.106	1570	600
	HML-ADA-0818	0.252	.295 - .374	.264 -.272 F	0.610	0.776	1.230	0.165	0.512	0.106	1570	600
	HML-ADA-0819	0.252	.346 - .425	.264 -.272 F	0.650	0.827	1.230	0.165	0.512	0.106	1570	600
	HML-ADA-0821	0.252	.425 - .504	.264 -.272 F	0.728	0.906	1.230	0.165	0.512	0.106	1570	600