clopay commercial - models 664, 664v industrial Series

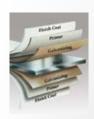




RAISED PANEL STEEL DOORS

Available non-insulated (664) or insulated (664V) with environmentally safe polystyrene molded to the section. Ideal in commercial settings requiring a contemporary look.

- Polystyrene Insulation, available on 664V, provides comfort, energy efficiency and quiet operation in every season.
- **3-Stage Paint Process** delivers a maintenance-free finish.
- Tog-L-Loc[™] add in construction eliminates premature rust caused by rivets and welds.
- Optional Accessories add functionality while complementing the building.



Panels are prepainted inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

PANEL DESIGN



Classic Raised

COLOR OPTIONS



Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast™ offers more than 1,500 Sherwin-Williams® color options to complement your building design. Clopay's durable factory finish has been thoroughly tested and is backed by a five-year warranty.

FEATURES

STANDARD HARDWARE

18 gauge single-end stiles; 16 gauge double-end stiles

PVC vinyl astragal with aluminum retainer

Commercial 10-ball steel rollers (nylon tires available)

Steel step plate and lift handle

Heavy-duty galvanized end stiles

Inside slide lock for increased security

2" (50.8 mm) or 3" (76.2 mm) track

10,000 cycle springs

Galvanized aircraft cable with minimum 7:1 safety factor

Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	1-3/8" (34.9 mm) Polystyrene (Available on Model 664V)
R-value	6.3*
Joining System	Tog-L-Loc™
Exterior Steel	24 gauge (.023" min.) (.58 mm)
Interior Cover	Vinyl backing (Available on Model 664V)
Exterior Design	Woodgrain embossed, classic raised
Max Width	664: 20'2" (6.2 m); 664V: 20' (6 m)
Max Height	18' (5.5 m)
Exterior Colors	Standard White, Almond, Desert Tan, Sandtone and Brown. Also available in Color Blast $^{\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!\!$
Interior Color	Standard White
Limited Warranties	10-Year rust-through 1-Year materials and workmanship

*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.

ADDITIONAL OPTIONS

WINDOW OPTIONS



19-1/2" × 12"

 $19-1/2" \times 12"$ (49.5 cm \times 30.5 cm) window lite with rigid cellular PVC frame. SSB, DSB or 1/8" (3.2 mm) clear acrylic window panes are available.

HEAVY-DUTY HARDWARE (where not standard)







Double-end hinge

3" Track

Outside keyed lock

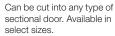
HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

EXHAUST PORT







WINDCODE® doors are available in many sizes and pressure ratings.

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