



2013-2017 Gen V Viper ACR-E Splitter Support Bracket

Overview:

This is a redesign of the ACR-E Splitter Extension support bracket. The DSE strut is machined from billet aluminum to reduce weight and improve corrosion resistance.

The brackets themselves provide a 0.75" weight savings over the OEM steel brackets.



DSE ACR-E Driver Side Splitter Support Bracket Assembly

Compatibility:

Any Gen V Viper can install the complete bracket kit (if retrofitting ACR E splitter).

Construction:

6061 T6, Black Hard Anodized Aluminum with 316 Stainless Steel hardware.

Ordering Information:

<http://dougshelbyengineering.com/Viper.html>

DSE-VP-EA-007: ACR Extreme Splitter Support Bracket (set of 2)

Installation Guide:

- Remove the "beam nut" and associated plate within the grille area using a 15mm socket with 6" extension.
- Slide the support bracket base into the grille and mount as shown. The base "corner" should point downward and outward and therefore force alignment of the threaded holes in a horizontal orientation.
- Tighten the beam nut using the socket and extension. Tighten until bracket locates itself and does not move significantly when forced by hand.
- Install the splitter support attachment in the correct orientation (should point downward and outward) using a 5/16 hex wrench. Use lock washers and Loctite 242 on the threads.

Check assembly periodically to ensure nothing has fallen out of adjustment.

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