

Technical Data Sheet

8-1/4" OD X 2.813" ID DRILL COLLAR, SPIRAL, AISI 4145, 6-5/8" REG

DRILL COLLAR BODY	
Nominal OD (in)	8-1/4
Nominal ID (in)	2.813
Pipe Wall Thickness (in)	2.719
Surface Finish	SPIRAL
Grade	AISI 4145
Cross Sectional Area of Pipe Body (in²)	47.241
Cross Sectional Area OD (in²)	53.456
Cross Sectional Area ID (in²)	6.215
Section Modulus (in³)	54.382
Polar Section Modulus (in³)	108.763
Momet of Inertia Drill Collar Body (in ⁴)	224.32
Polar Moment of Inertia Drill Collar Body (in⁴)	448.65

DRILL COLLAR CONNECTION		
Connection	6-5/8" REG	
OD (in)	8.250	
ID (in)	2.813	
Torsional Strength (lbs/ft)	86,891	
Tensile Yield Strength (lbs)	1,856,064	
Minimum Make-up Torque (lbs/ft)	53,300	
Maximum Make-up Torque (lbs/ft)	58,600	
BSR	2.930	

DRILL COLLAR ASSEMBLY		
Adjusted Weight (lbs/ft)	158.73	
Approx Average Length (ft)	31.00	
Open End Displacement (gal/ft)	2.45	
Closed End Displacement (gal/ft)	2.78	
Fluid Capacity (gal/ft)	0.32	
Drift Size (in)	2.688	

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