



GUARDSMAN®
Furniture Professionals

WOOD TOUCH UP BURN IN PROCESS

DAMAGE

Gouge in Table Edge



BURN IN REPAIR PROCESS

STEP 1

Using 320 or a similar grit sandpaper, sand gently to level the high areas of the damaged area.



STEP 2

Select the appropriate color Epoxy Stick or blend a couple Epoxy Sticks together to melt them on the heated Burn in Knife.

Try to error a little on the light side of the finish to allow enough room to color and reconstruct grain into the final repair.

Drop the melted Epoxy stick into the defect by gently tapping the corner of the knife into the damaged area allowing the Burn in Stick to flow off the end of the knife into the defect.



STEP 3

Apply a small amount of Burn In Lubricant around the defect.

Take care to not get any of the Lubricant into the defect or it may affect the adhesion of the fill.



STEP 4

Using the flat side of the Burn In Knife in a sweeping motion, level off the Epoxy Stick.

Take care to not stop the knife on the wood surface.

Gently sand or use 0000 Steel wool to further smooth repair if needed.



STEP 5

Blend the appropriate Pigment Powders with the Graining Solution or use the Graining Pencils to restore color and reconstruct grain lines over the leveled Epoxy Stick.



STEP 6

Apply a light application of Topcoat to the repaired area by using a quick sweeping motion.

Tip: It helps to prevent a halo and blend sheen if you can use a hair dryer on a cool setting while applying the topcoat.



STEP 7

Blend sheen if needed using 0000 Steel Wool or the appropriate grit Abralon Sanding Disc.



FINAL REPAIR



GUARDSMAN[®]
Furniture Professionals

Please contact Sue Harman with questions
616.222.3783 | sharman@valspar.com