

SUMMARY OF TEST REPORT

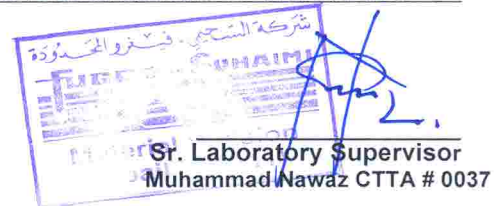
Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12257
Material	3/4" (20 mm) Coarse Aggregate	Date Sampled	02 Dec 2015
Source	Al Osais, Abuhadriya (Sampled by FSL)	Date Reported	16 Dec 2015

Properties:

Properties Tested	Test Method	Results	S. Aramco Specification
Sieve analysis	ASTM C-136	See Attached	--
Material finer than No. 200 sieve %	ASTM C-117	0.57	5.0 max.
Clay lumps & friable particles %	ASTM C-142	0.30	5.0 Max.
Los Angeles Abrasion	ASTM C-131		
Loss at 100 revolutions %		8.3	--
Loss at 500 revolutions %		32.2	40 max.
Ratio 100/500 rev.		0.26	--
Magnesium sulfate soundness loss (5 cycles) %	ASTM C-88	8.9	25.0 max.
Specific gravity and absorption	ASTM C-127		
Apparent		2.618	--
SSD basis		2.577	--
Dry basis		2.552	--
Absorption		1.0s	2.5 max
Acid soluble chloride, (Cl), %	ASTM C 114		
(Cl), %		0.012	0.03 max
Acid soluble sulphate (SO ₃), %	BS-812 Part 118	0.197	0.40 Max
Flakiness index	BS-812	7.7	--
Elongation index	BS-812	9.3	--
Coal & lignite	ASTM C-123	NIL	--

Remarks: All test results indicate compliance with the Saudi Aramco standard 09-SAMSS-088.

Tested By: CBB Reviewed By: Imran Ahmed
CTTA # : 0428 CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

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Certificate # 3512.05

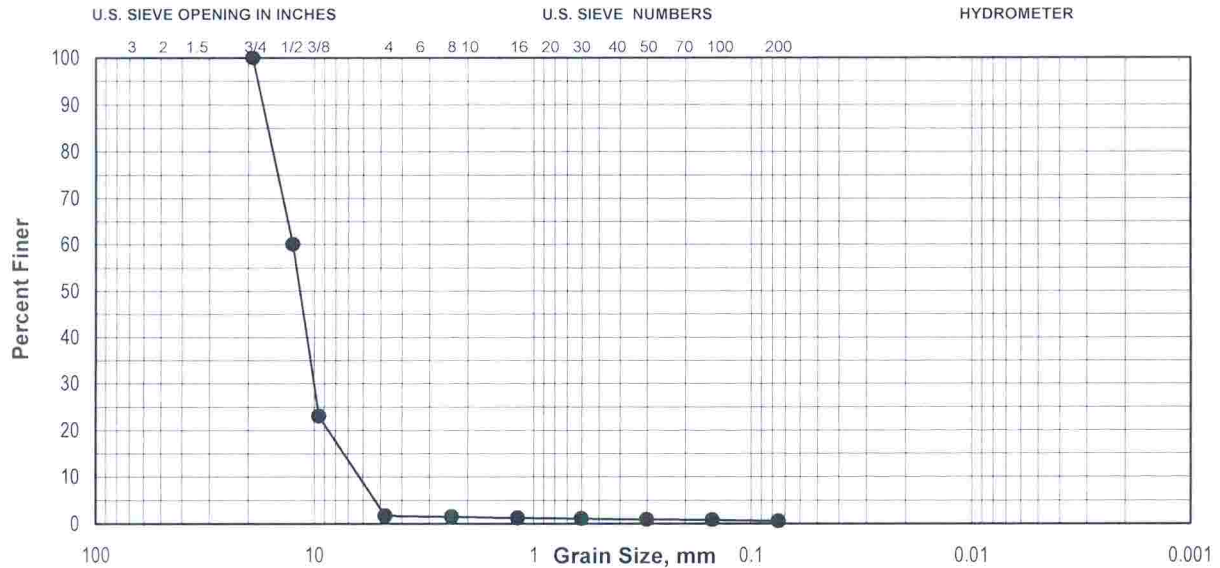
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Jubail Branch

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PARTICLE SIZE ANALYSIS TEST REPORT

Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12257
Material	3/4" (20 mm) Coarse Aggregate	Date Sampled	02 Dec 2015
Source	Al Osais, Abuhadriya (Sampled by FSL)	Date Tested	05-06 Dec 2015
Method	ASTM C-136/117	Date Reported	16 Dec . 2015



Gravel		Sand			Silt or Clay
Coarse	fine	Coarse	medium	fine	

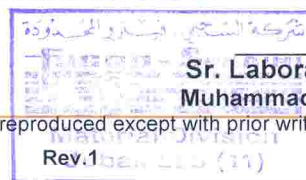
Description of Sand / Gravel Particles:

Shape	Hardness	Specific Gravity

Sieve Size Inch(mm)	Passing %	Specification	Properties Tested		
			Item	Description	Result
1 (25.0 mm)					
3/4 (19 mm)					
1/2 (12.5 mm)	100				
3/8 (9.5 mm)	60				
#4 (4.75 mm)	23				
#8 (2.36 mm)	1.7				
#16 (1.18 mm)	1.5				
#30 (0.600 mm)	1.2				
#50 (0.300 mm)	1.1				
#100 (0.150 mm)	0.9				
#200 (0.075 mm)	0.83				

Remarks

Tested By: CBB Reviewed By: Imran Ahmed
 CTTA # : 0428 CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

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السحيمي - فيفرو

SUMMARY OF TEST REPORT

Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12258
Material	3/8" (10- mm) Coarse Aggregate	Date Sampled	02 Dec 2015
Source	Al Osais, Abuhadriya (Sampled by FSL)	Date Reported	16 Dec. 2015

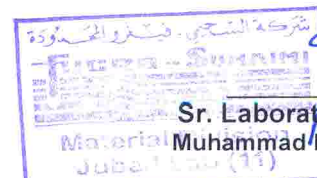
Properties:

Properties Tested	Test Method	Results	S. Aramco Specification
Sieve analysis	ASTM C-136	See Attached	--
Material finer than No. 200 sieve %	ASTM C-117	0.93	5.0 max.
Clay lumps & friable particles %	ASTM C-142	0.49	5.0 max.
Los Angeles Abrasion	ASTM C-131		
Loss at 100 revolutions %		8.35	--
Loss at 500 revolutions %		33.8	40 max.
Ratio 100/500 rev.		0.25	--
Magnesium sulfate soundness loss (5 cycles) %	ASTM C-88	13.4	25.0 max.
Specific gravity and absorption	ASTM C-127		
Apparent		2.627	--
SSD basis		2.568	--
Dry basis		2.532	--
Absorption		1.4	2.5 max
Acid soluble chloride, (Cl), %	ASTM C 114	0.016	0.03 max
Acid soluble sulphate (SO ₃), %	BS-812 Part 118	0.289	0.40 Max
Flakiness index	BS-812	11.5	--
Elongation index	BS-812	15.7	--
Coal & lignite	ASTM C-123	NIL	--

Remarks: All test results indicate compliance with the Saudi Aramco standard 09-SAMSS-088.

Tested By: CBB
CTTA # : 0428

Reviewed By: Imran Ahmed
CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

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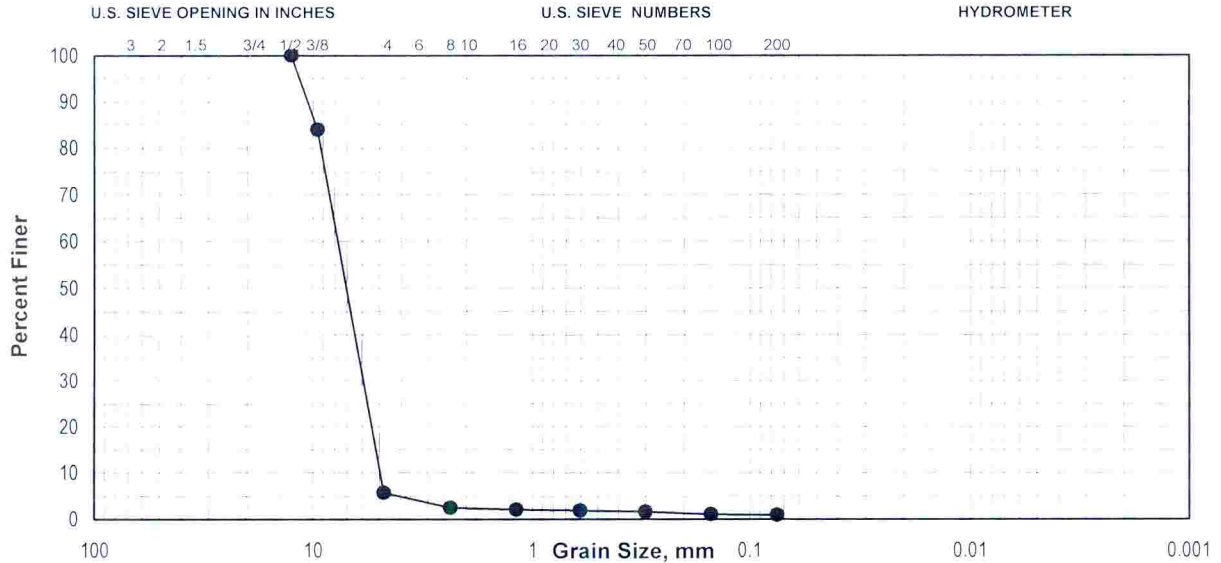
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PARTICLE SIZE ANALYSIS TEST REPORT

Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12258
Material	3/8" (10 mm) Coarse Aggregate	Date Sampled	02 Dec 2015
Source	Al Osais, Abuhadriya (Sampled by FSL)	Date Tested	05-06 Dec 2015
Method	ASTM C-117/136	Date Reported	16 Dec . 2015



Gravel		Sand			Silt or Clay
Coarse	fine	Coarse	medium	fine	

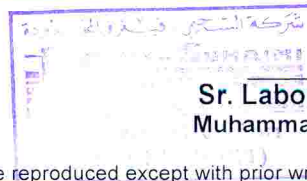
Description of Sand / Gravel Particles:

Shape	Hardness	Specific Gravity

Sieve Size Inch(mm)	Passing %	Specification	Properties Tested		
			Item	Description	Result
3/4 (19.0 mm)					
1/2 (12.5 mm)	100				
3/8 (9.5 mm)	84				
#4 (4.75 mm)	5.7				
#8 (2.36 mm)	2.5				
#16 (1.18 mm)	2.1				
#30 (0.600 mm)	1.9				
#50 (0.300 mm)	1.6				
#100 (0.15 mm)	1.1				
#200 (75 mm)	0.93				

Remarks	
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Tested By: CBB Reviewed By: Imran Ahmed
 CTTA # : 0428 CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

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السحيمي - فيغرو

SUMMARY OF TEST REPORT

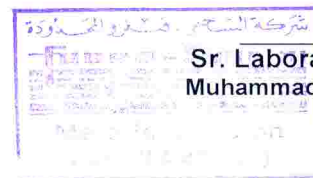
Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12259
Material	Dune Sand	Date Sampled	02 Dec 2015
Source	Baladiyah, Jubail (Sampled by FSL)	Date Reported	16 Dec 2015

Properties:

Properties Tested	Test Method	Results	S. Aramco Specification
Sieve analysis	ASTM C-136	See Attached	--
Material finer than No. 200 sieve %	ASTM C-117	1.0	5.0 Max.
Clay lumps & friable particles %	ASTM C-142	-	3.0 Max.
Magnesium sulphate soundness loss (5 cycles) %	ASTM C-88	5.07	25.0 Max.
Specific gravity and absorption	ASTM C-127		
Apparent		2.661	--
SSD basis		2.616	--
Dry basis		2.589	--
Absorption		1.0	
Acid soluble chloride, (Cl), %	ASTM C 114	0.004	0.06 max
Acid soluble sulphate (SO ₃), %			
Organic impurities	ASTM C-40	Lighter than std	Light than std.

Remarks: All test results indicate compliance with the Saudi Aramco standard 09-SAMSS-088.

Tested By: CBB **Reviewed By:** Imran Ahmed
CTTA # : 0428 CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037



Certificate # 3512.05

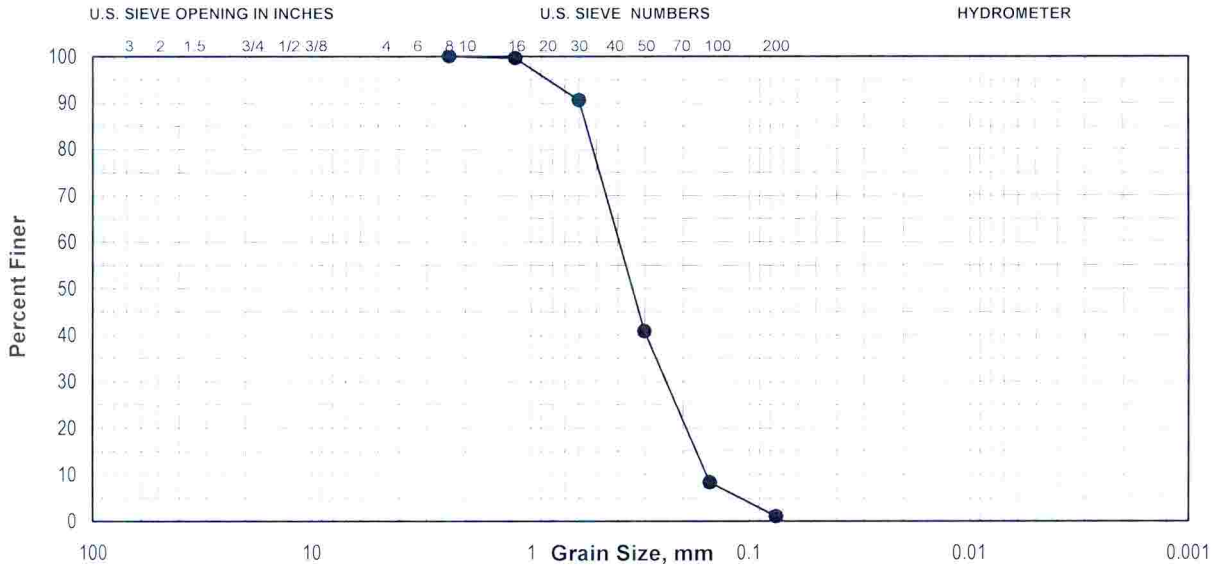
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PARTICLE SIZE ANALYSIS TEST REPORT

Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12259
Material	Sand	Date Sampled	02 Dec 2015
Source	Baladiyah, Jubail (Sampled by FSL)	Date Tested	05-06 Dec 2015
Method	ASTM C-117/136	Date Reported	16 Dec 2015



Gravel		Sand			Silt or Clay
Coarse	fine	Coarse	medium	fine	


Description of Sand / Gravel Particles:

Shape	Hardness	Specific Gravity

Sieve Size Inch(mm)	Passing %	Specification	Properties Tested		
			Item	Description	Result
#8 (2.36 mm)	100				
#16 (1.18 mm)	99.6				
#30 (0.600 mm)	90.5				
#50 (0.300 mm)	40.8				
#100 (0.15 mm)	8.3				
#200 (0.075 mm)	1.0				

Remarks	
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Tested By: CBB Reviewed By: Imran Ahmed
 CTTA # : 0428 CTTA # : 0556


Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

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TEST REPORT FOR CHEMICAL ANALYSIS ON WATER

Client	A.H. Al Marhoon & Bros. Co.	Report Date	16 Dec 2015
Project	Concrete Batch Plant, Rahima	Job No.	SA08-3012
Source	Sampled by FSL/ Al Kawther	Lab No.	12260
		Sampled by	FSL

Fugro-Suhaimi Ltd. (FSL) has performed chemical analysis on a water sample based on client request. The testing was carried out in accordance with the relevant ASTM and APHA Methods. The results and pertinent information are as follows:

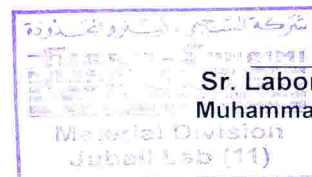
Test results

Serial No.	Determination	Test Results	S. Aramco Specification
2.	pH	7.3	6 - 8
3.	Chloride as Cl ⁻ , ppm	81.5	--
4.	Sulfate as SO ₃ , ppm	10.0	--
5.	Total Dissolved Solids- TDS, ppm	167.0	500 max

Remarks: All test results indicate compliance with the Saudi Aramco standard 09-SAMSS-088.

Tested By: CBB
CTTA # : 0428

Reviewed By: WN
CTTA # : -



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037

SUMMARY OF TEST REPORT COMBINED AGGREGATE

Client	A.H. Al Marhoon & Bros. Co.	Job No.	SA08-3012
Project	Concrete Batch Plant, Rahima	Lab No.	12257/12258
Material	3/4" - 3/8" Coarse Aggregate	Date Sampled	02 Dec 2015
Source	Al Osais, Abuhadriya (Sampled by FSL)	Date Reported	16 Dec 2015

Combined Grading

Sieve Size (mm)	Percent passing by weight			
	20-mm Size	10-mm size	55:45% 20:10-mm Blended	ASTM C 33 Size 67 limits
25	100	100	100	100
19	100	100	100	90 -100
12.5	60	100	78	--
9.5	23	84	50	20 – 55
4.75	1.7	5.7	3.5	0 – 10
2.36	1.48	2.5	1.9	0 – 5

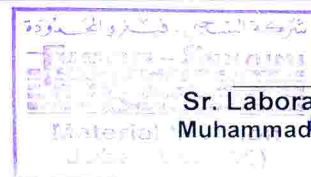
Combined Soundness Loss By Magnesium Sulfate

Aggregate Size :	20 mm	10 mm
Individual Loss %	8.9	13.4
Combined loss @ 55: 45%	10.9	

Remarks: _____

Tested By: CBB
CTTA # : 0428

Reviewed By: Imran Ahmed
CTTA # : 0556



Sr. Laboratory Supervisor
Muhammad Nawaz CTTA # 0037