## TCPC

|  | Coupling and Pipe Dimensions (in) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Outer Diameter | Inner Diameter | Coupling | Make-up | Wall Thickness | Drift |
| Coupling | 10.610 | 8.535 | Length |  |  |  |
| Pipe | $\cdots \times$ | 8.535 | 11.800 | 5.523 | 0.545 | 8.379 |
| Pin | $\cdots$ | 8.535 |  |  |  |  |


| Torque Values (ft-lbs) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| During Make-Up |  |  | Max. Working Torque | Yield Torque |
| Minimum | Optimum | Maximum** |  |  |
| 24,500 | 27,250 | 29,900 | 58,000 | 90,000 |



|  | Blanking Dimensions (in) |  |  |
| :--- | :---: | :---: | :---: | :---: |
| Box End | ID ( ${ }^{+0.0}{ }_{-0.032)}$ | OD ( $^{+.032}{ }_{-0.0)}$ | OAL ( $\left.^{+1.5}{ }^{-0.0}\right)$ |
| Pin End | 8.535 | 10.610 | 6.523 |


**Max M/U Torque may be exceeded only by approval from the Thread Representative.


