



QUALITY ENGINEERED ALLOYS

QUADCAST 988

- Excellent Machinability
- Produces Flat, Non-Porous Welds
- No Preheat, Post-Heat or Peening
- Cadmium Free
- Excellent for Nickel 200 or 201
- All Position
- No Hard Spots
- 68,000 Tensile Strength

DESCRIPTION

Quadcast 988 produce crack-free, non-porous welds in all positions. The unique pulse transfer when used in the straight polarity (DCEN) mode produces extremely flat welds in all positions without overheating the base metal or causing undue induction of base metal contaminates into the weld deposit. Quadcast 988 contains stabilizing elements which hold carbon in solution, thereby eliminating hard spots throughout the deposit and into the fusion zone. In addition, Quadcast 988 will weld over its own slag, making it ideal for multi-pass applications.

TECHNICAL DATA

ARC: AC/DC (DCEN)

AWS: A5.11 Class ENI-1

Tensile: 68,000 psi

AVAILABILITY

3/32", 1/8", 5/32", 3/16"