



Sample of Materials and Their Machinability

Material Type (AMS Spec)	Machinability rating*
Alloy X (5754)	27%
Inconel 625 (5666)	16%
Inconel 718 (5662)	12%
L605 (5759)	15%
Haynes 188 (5772)	15%
410 SS (5613)	80%
347 SS (5646)	80%
17-4 PH (5643)	80%

*Machinability rating a % of baseline (type B-1112).

**This table is merely a sample of materials used by Townline Machine and should not be taken as a limitation of our capabilities.